

**SPECIAL PACKAGING INSTRUCTION**

*Form Approved  
OMB No. 0704-0188*

**-BK  
SW**

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>0221-16958 (84659) GEARBOX ASSEMBLY</b>			2. CAGE <b>19207</b>		3. SPI NO. <b>AK15975529</b>	
4. NATIONAL STOCK NO. <b>3010-015975529</b>			5. DATE <b>1/14/2015</b>		6. REVISION <b>A</b>	
7. QUP <b>1 EACH</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT (LB.) <b>25.0</b>	10. UNIT PACK CU (CU. FT.) <b>0.398</b>		11. UNIT PACK SIZE (INCHES) <b>9.9 X 8.9 X 7.8</b>	
12. MILITARY PRESERVATION <b>MIL-STD-2073-1D, METHOD 20</b>		18. STEPS	19. REQD	20. DESCRIPTION		
13. CLEANING <b>MIL-STD-2073-1D &amp; NOTE B</b>		1-C	A/R	PRESERVATIVE: MIL-PRF-16173, GR 4		
		2-D	1	WRAP: MIL-PRF-121, TY II, SIZE: 12 X 18		
14. DRYING <b>MIL-STD-2073-1D &amp; NOTE B</b>		3-E	2	CUSHIONING: ASTM-D4727, TY CF, CL WR, GR W5c,		
				VR SW, SIZE: 3-1/2 X 20-3/8		
15. PACKING		4-F	1	CONTAINER: ASTM-D5118, TY CF, ST RSC, CL WR,		
				GR W5c, VR SW, SIZE: 9-1/2 X 8-1/2 X 7		
a. LEVEL A <b>MIL-STD-2073-1D &amp; NOTE G</b>						
b. LEVEL B <b>MIL-STD-2073-1D &amp; NOTE G</b>						
16. MARKING <b>MIL-STD-129</b>						

**17. NOTES/DRAWING**

A. INSPECT, PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED METALLIC SURFACES.

D. WRAP GEARBOX IN PAPER, SECURE WITH TAPE ASTM-D6123.

E. ASSEMBLE CUSHIONING USING TAPE ASTM-D6123. SEE PAGE 2 FOR CUSHIONING LAYOUT.

F. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.

G. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

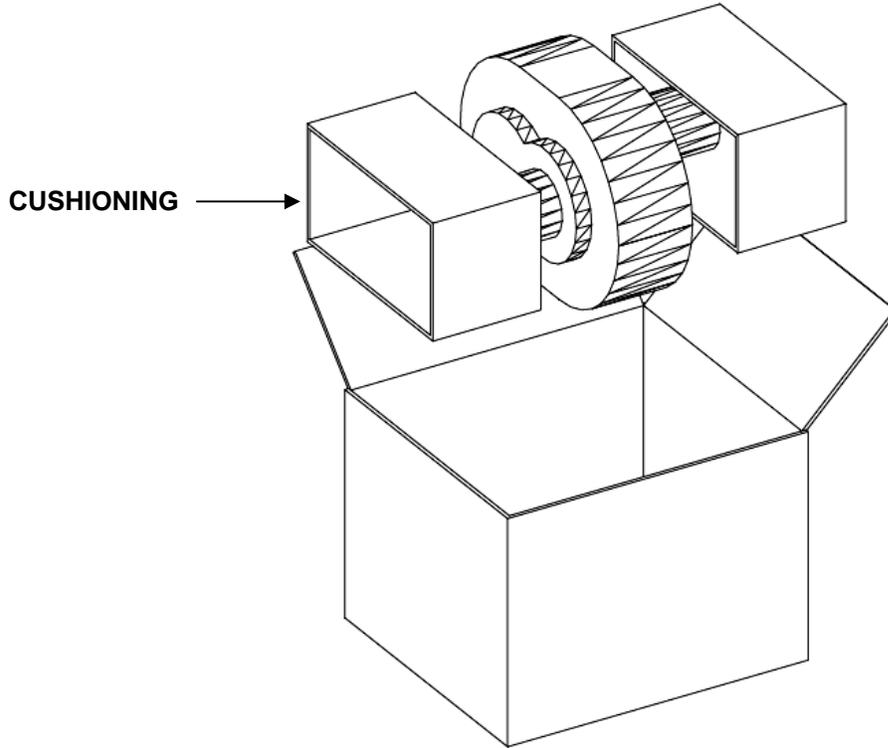
WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0221-16958 (84659) GEARBOX ASSEMBLY	2. CAGE 19207	3. SPI NO. AK15975529
4. NATIONAL STOCK NO. 3010-015975529	5. DATE 1/14/2015	6. REVISION A



**CUSHIONING FLAT LAYOUT**

