

SPECIAL PACKAGING INSTRUCTION

Form Approved
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1. PART OR DRAWING NO. (CAGE CODE) NOMENCLATURE 12496686-1 (19207) AFES CEP		2. CAGE 19207		3. SPI NO. AK15658790	
4. NATIONAL STOCK NO. 6110-01-598-1820		5. DATE 10/03/2013		6. REVISION -	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 6.5	10. UNIT PACK CU (CU. FT.) 0.510	11. UNIT PACK SIZE (INCHES) 12.5 x 8.5 x 8.3	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 31 AND NOTE A		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C		ITEM PREPARATION	
14. DRYING MIL-STD-2073-1D & NOTE B		2-D	2	CAPS/PLUGS: NAS 847	
15. PACKING		3-E	1	CUSHIONING: A-A-59135, CL 2, GR A, SIZE: 19 x 62 x 1/4	
a. LEVEL A MIL-STD-2073-1D & NOTE G		4	1	BAG: MIL-DTL-117, TY III, CL B, ST 2, SIZE: 16 X 22	
b. LEVEL B MIL-STD-2073-1D & NOTE G		5-F	1	CONTAINER: ASTM D5118, ST RSC, TY CF, CL WR, VAR SW, GR W5c, SIZE: 12 X 8 X 7-1/2	
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D.
2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. ENSURE ALL LATCHES ARE IN CLOSED POSITION.

D. SEAL ALL ELECTRICAL CONNECTORS OF THE AFES CEP WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.

E. APPLY A TRIPLE LAYER OF CUSHIONING. SECURE WITH TAPE.

F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH CLOSURE 2B6, OF ASTM D1974.

G. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO ASTM D6251.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING EITHER FIBERBOARD BOXES, WEATHER-RESISTANT CLASS, CONFORMING TO ASTM D5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D5168 OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH SPECIFIC, APPLICABLE METHODS OF ASTM D1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.