

# SPECIAL PACKAGING INSTRUCTION

Form Approved -  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>57K3498 (19207) TRANSFER CASE CONVERSION KIT</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK14340822</b>	
4. NATIONAL STOCK NUMBER <b>2520-01-434-0822</b>			5. DATE OF DRAWING <b>02/08/2012</b>		6. REVISION <b>A</b>	
7. QUP <b>1 EA.</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>210.0</b>	10. UNIT PACK CU (CU FT) <b>25.280</b>		11. UNIT PACK SIZE (INCHES) <b>48.1 X 47.8 X 19.0</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, SEE NOTES</b>			18. STEPS	19. REQ'D	20. DESCRIPTION <b>SEE NOTES FOR PACKAGING DETAILS</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>						
14. DRYING <b>MIL-STD-2073-1D</b>						
15. PACKING						
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE Q</b>						
b. LEVEL B <b>NOT APPLICABLE</b>						
16. MARKING <b>MIL-STD-129 AND SEE NOTES</b>						

17. NOTES / DRAWING

A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

QTY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	INSTALLATION DRAWING	12460333	19207	1
1	INSTALLATION INSTRUCTIONS	12460332	19207	1
4	LOCKWASHER	AA55610-45	58536	2
1	ELBOW	444476	24617	2
1	CONNECTOR	12339978	19207	2
1	DEFLECTOR	12460375	19207	3
1	YOKE	12460374	19207	4
1	LOCKNUT	12460376	19207	5
4	SCREW	12339049	19207	5
2	STRAP	12339301	19207	6
1	LAMP ASSEMBLY	12342788	19207	7
1	CABLE ASSEMBLY	12342789	19207	7
4	STRAP, TIEDOWN	MS3367-1-0	96906	7
2	CLAMP	MS21333-69	96906	8
2	SCREW	164359	24617	8
1	SCREW	11501940	24617	9
1	DRIVESHAFT (MID)	12342618	19207	10
1	DRIVESHAFT (REAR)	12447113-1	19207	11
1	TRANSFER CASE (242)	12447125	19207	

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## 17. NOTES / DRAWING

- C. PREPARE ONE 12460333 INSTALLATION DRAWING AND ONE 12460332 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:
1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 8 X 10. FOLD ITEMS TO FIT BAG WITH TITLE BLOCKS VISIBLE. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEAL.
  2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
  3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- D. PREPARE FOUR AA55610-45 LOCKWASHERS, ONE 444476 ELBOW, AND ONE 12339978 CONNECTOR IN ACCORDANCE WITH THE STEPS BELOW:
1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
  3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- E. PREPARE ONE 12460375 DEFLECTOR IN ACCORDANCE WITH THE STEPS BELOW:
1. PRESERVATIVE: MIL-PRF-32033. APPLY A COMPLETE COVERAGE ON ITEM.
  2. WRAP: MIL-PRF-121, TY II, SIZE: 8 X 10. SECURE WRAP USING TAPE.
  3. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 4 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEAL.
  4. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
  5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- F. PREPARE ONE 12460374 YOKE IN ACCORDANCE WITH THE STEPS BELOW:
1. PRESERVATIVE: MIL-PRF-32033. APPLY A COMPLETE COVERAGE ON ITEM.
  2. WRAP: MIL-PRF-121, TY II, SIZE: 12 X 12. SECURE WRAP USING TAPE.
  3. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 7 X 10. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEAL.
  4. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "4".
  5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- G. PREPARE ONE 12460376 LOCKNUT AND FOUR 1239049 SCREWS IN ACCORDANCE WITH THE STEPS BELOW:
1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "5".
  3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- H. PREPARE TWO 12339301 STRAPS IN ACCORDANCE WITH THE STEPS BELOW:
1. PRESERVATIVE: MIL-PRF-32033. APPLY A COMPLETE COVERAGE ON ITEM.
  2. WRAP: MIL-PRF-121, TY II, SIZE: 8 X 10. SECURE WRAP USING TAPE.
  3. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 4 X 5. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEAL.
  4. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
  5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- I. PREPARE ONE 12342788 LAMP ASSEMBLY, ONE 12342789 CABLE ASSEMBLY, ONE FOUR MS3367-1-0 STRAPS IN ACCORDANCE WITH THE STEPS BELOW:
1. COIL CABLE ASSEMBLY TO APPROXIMATELY 7 X 7 INCHES IN DIAMETER.
  2. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 8 X 9. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
  3. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "7".

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## 17. NOTES / DRAWING

4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- J. PREPARE TWO MS21333-69 CLAMPS AND TWO 164359 SCREWS IN ACCORDANCE WITH THE STEPS BELOW:
1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BY HEAT SEALING.
  2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "8".
  3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- K. PREPARE ONE 11501940 SCREW IN ACCORDANCE WITH THE STEPS BELOW:
1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BY HEAT SEALING.
  2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "9".
  3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.
- L. CONSOLIDATE ITEMS FROM NOTES C THROUGH K IN ACCORDANCE WITH THE STEPS BELOW:
1. CONTAINER: ASTM D5118, TYPE CF, CLASS WR, GRADE W5C, STYLE RSC, SIZE: 10-1/4 X 4-1/2 X 3.
  2. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
  3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
  4. MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 9."
- M. PREPARE ONE 12342618 DRIVESHAFT IN ACCORDANCE WITH THE STEPS BELOW:
1. IN THE CLEANING PROCESS, THE GREASE ON THE UNIVERSAL JOINTS AND SPLINES SHALL NOT BE CLEANED UNLESS CONTAMINATION HAS OCCURRED.
  2. INTERIOR PRESERVATIVE: MIL-PRF-10924. IF THE GREASE IS NOT PRESENT OR HAS BEEN REMOVED DURING THE CLEANING PROCESS GREASE SHALL BE APPLIED TO THE UNIVERSAL JOINTS AND SPLINES AS NECESSARY.
  3. WRAP: MIL-PRF-121 TYPE II, SIZE 12 X 12, TWO PIECES REQUIRED. PLACE WRAP OVER BOTH ENDS OF SHAFT, SECURE WRAPS USING TAPE.
  4. CUSHIONING: ASTM D4727, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275 MINIMUM. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE SKETCH ON PAGE 5.
  5. CONTAINER: ASTM D5118, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, STYLE FOL, SIZE: 4-3/8 X 4-3/8 X 38-1/2. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
  6. BAG: MIL-DTL-117, TY I, CLASS E, STYLE 1, SIZE: 10 X 46.
  7. CONTAINER: ASTM D5118, TYPE CF, CLASS WR, GRADE W5C, STYLE FOL, SIZE: 5 X 5 X 39-3/4.
  8. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION, EXCEPT METAL FASTENERS SHALL NOT BE USED.
  9. IDENTIFICATION: IDENTIFY THE CONTAINER WITH SEGREGATED PACK NUMBER "10".
  10. INSPECTION: INSPECT CONTAINER IN ACCORDANCE WITH CRITERIA FOR METHOD 42.
- N. PREPARE ONE 12447113-1 DRIVESHAFT IN ACCORDANCE WITH THE SETPS BELOW:
1. IN THE CLEANING PROCESS, THE GREASE ON THE UNIVERSAL JOINTS AND SPLINES SHALL NOT BE CLEANED UNLESS CONTAMINATION HAS OCCURRED.
  2. INTERIOR PRESERVATIVE: MIL-PRF-10924. IF THE GREASE IS NOT PRESENT OR HAS BEEN REMOVED DURING THE CLEANING PROCESS, GREASE SHALL BE APPLIED TO THE UNIVERSAL JOINTS AND SPLINES AS NECESSARY.
  3. WRAP: MIL-PRF-121, TYPE II, SIZE: 12 X 12, TWO PIECES REQUIRED.
  4. CUSHIONING: ASTM D4727, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275 MINIMUM. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE SKETCH ON PAGE 6.
  5. CONTAINER: ASTM D5118, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, STYLE FOL, SIZE: 4-1/4 X 4-1/4 X 35-1/2. CLOSURE SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.

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## 17. NOTES / DRAWING

6. BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE: 10 X 44.
  7. CONTAINER: ASTM D5118, TYPE CF, CLASS WR, GRADE W5C, STYLE RSC, SIZE: 4-3/4 X 4-3/4 X 37.
  8. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION, EXCEPT METAL FASTENERS SHALL NOT BE USED.
  9. IDENTIFICATION: IDENTIFY THE CONTAINER WITH SEGREGATED PACK NUMBER "11".
  10. INSPECTION: INSPECT CONTAINER IN ACCORDANCE WITH CRITERIA FOR METHOD 42.
- O. CONSOLIDATE ITEMS FROM NOTES L THROUGH N IN ACCORDANCE WITH THE STEPS BELOW:
1. CONTAINER: ASTM D5118, TYPE CF, CLASS WR, GRADE V3C, STYLE RSC, SIZE: 44-3/8 X 10-5/8 X 5-3/8.
  2. CLOSURE: SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
  3. CONTAINER: ASTM 6880, CLASS 2, STYLE 4, SIZE: 44-3/4 X 11 X 6. MODIFIED USING 1 INCH LUMBER EXCEPT FOR SKIDS.
  4. INSPECT SHIPPING CONTAINER IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
  5. PROVIDE A PACKING LIST WITH THE SHIPPING CONTAINER IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE COMPONENT ITEMS OF THE SHIPPING CONTAINER TOGETHER WITH THEIR ASSOCIATED SEGREGATED PACK NUMBERS.
  6. PROVIDE A KIT MASTER SET PACKING LIST (INTERIOR AND EXTERIOR) IN ACCORDANCE WITH MIL-STD-129.
  7. MARKING INFORMATION: P/O PART NUMBER 57K3498, SET NOMENCLATURE: MODEL 242 TRANSFER CASE CONVERSION KIT; COMPONENT NOMENCLATURE: MISCELLANEOUS PARTS, PACK 1 OF 2. SET MARKING INSTRUCTIONS OF MIL-STD-129. IN ADDITION TO OTHER REQUIREMENTS OF MIL-STD-129, SHALL BE APPLIED.
- P. PREPARE ONE 12447125 TRANSFER CASE ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:
1. PRESERVATIVE: DEXRON III. FILL TRANSFER ASSEMBLY TO OPERATING LEVEL WITH OIL. ROTATE INTERNAL MECHANISM, SUFFICIENTLY TO ASSURE COMPLETE COVERAGE OF ALL INTERNAL SURFACES. DRAIN ASSEMBLY.
  2. CLOSURE: MIL-C-5501. SEAL ALL PORTS WITH PLUGS OR CAPS OF THE APPROPRIATE SIZE.
  3. PRESERVATIVE: MIL-PRF-21260, GRADE 10. APPLY SPECIFIED OIL TO ALL EXTERNAL UNPAINTED, UNPLATED, FERROUS METAL SURFACES OF TRANSFER CASE ASSEMBLY.
  4. WRAP: MIL-PRF-121, TYPE II, SIZE: 44 X 40. SECURE WRAP USING TAPE.
  5. BASE: A-A-55057, PLYWOOD BASE SHALL CONFORM TO A-A-55057, TYPE A, EXPOSURE 1, 32/16 SPAN RATING, GRADE CDX, 1/2 INCH THICK. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE SKETCHES ON PAGE 7.
  6. CUSHIONING: MIL-PRF-26514, TYPE I, CLASS 1. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE SKETCHES ON PAGE 7. MATERIAL SHEET THICKNESS IS 2-1/4 THICKNESS.
  7. DESICCANT: MIL-D-3464 (4 UNITS). PLACE FOUR UNITS OF DESICCANT NEAR TRANSFER CASE ASSEMBLY.
  8. CONTAINER: 8145-00-485-8250.
  9. CAUTION: SEAT GASKET PROPERLY PRIOR TO SECUREMENT OF CONTAINER TOP.
  10. INSPECTION: INSPECT CONTAINER IN ACCORDANCE WITH CRITERIA FOR METHOD 55.
  11. PROVIDE A PACKING LIST WITH THE CONTAINERIZATION PACK IN ACCORDANCE WITH MIL-STD-129, IDENTIFYING THE 12447125 TRANSFER CASE.
  12. MARKING INFORMATION: P/O PART NUMBER 57K3498; SET NOMENCLATURE; MODEL 242 TRANSFER CASE CONVERSION KIT. COMPONENT NOMENCLATURE: TRANSFER CASE ASSEMBLY (PART NUMBER 12447125); PACK 2 OF 2. SET MARKING INSTRUCTIONS OF MIL-STD-129, IN ADDITION TO OTHER REQUIREMENTS OF MIL-STD-129, SHALL BE APPLIED.
  13. STENCIL CONTAINER USING 1/2 INCH LETTERING, "REUSABLE CONTAINER – DO NOT DESTROY."
- Q. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

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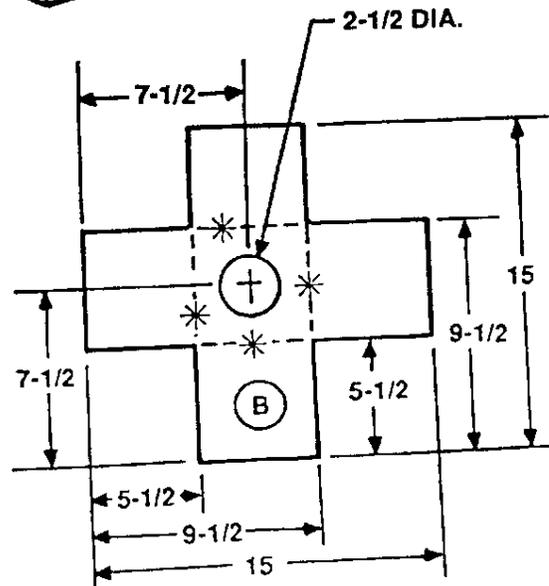
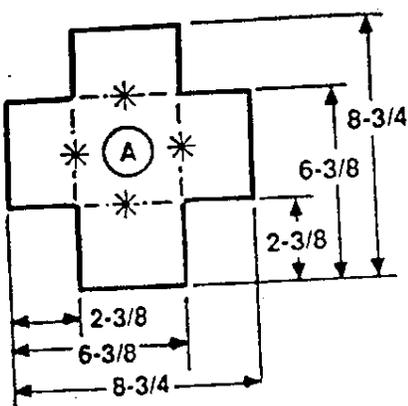
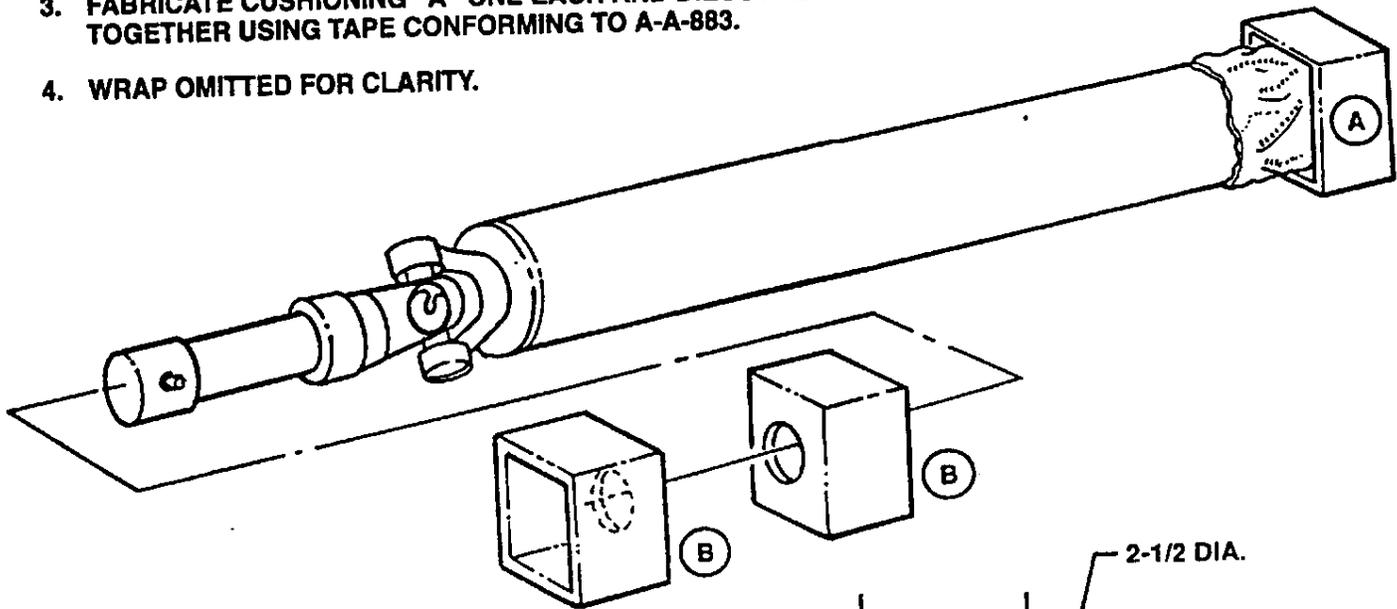
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## 17. NOTES / DRAWING

1. ALL DIMENSIONS ARE IN INCHES.
2. \* = SCORE LINE.
3. FABRICATE CUSHIONING "A" ONE EACH AND DIECUT "B" TWO EACH USING VARIETY SW. SECURE TOGETHER USING TAPE CONFORMING TO A-A-883.
4. WRAP OMITTED FOR CLARITY.



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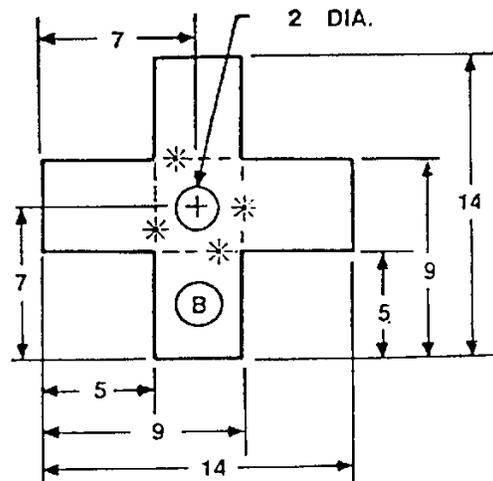
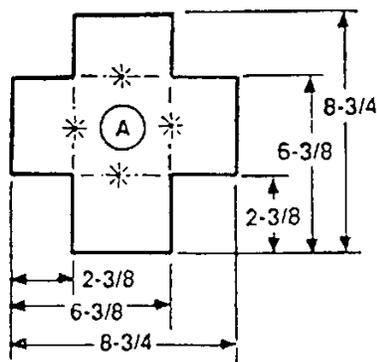
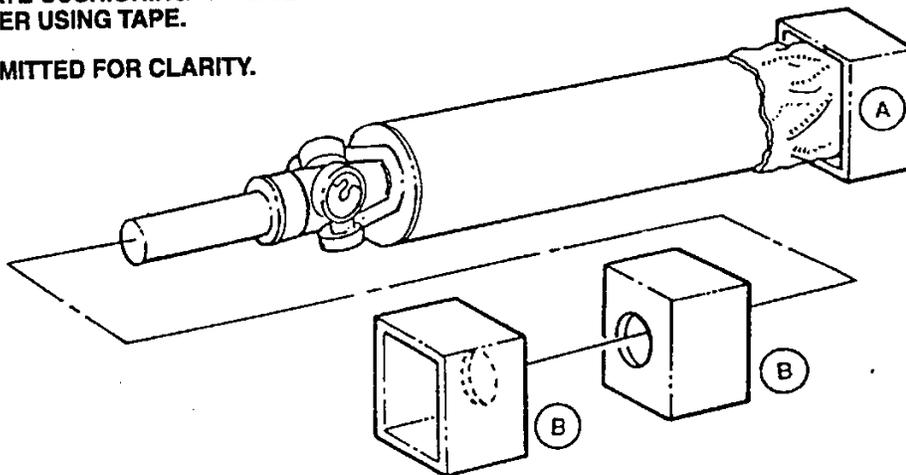
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