

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE CODE) NOMENCLATURE 12354477 (19207) HOUSING, ASSEMBLY, CRANK		2. CAGE 19207		3. SPI NO. AK15197683	
4. NATIONAL STOCK NO. 3040-01-519-7683			5. DATE March 7, 2013		6. REVISION
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 202.0	10. UNIT PACK CU (CU. FT.) 18.597		11. UNIT PACK SIZE (INCHES) 39.5 X 27.3 X 29.8
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 43 AND NOTE A		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B		1-D	1	WRAP: MIL-PRF-121, TY II, SIZE: 36 X 90	
		2-E		BLOCKING/BRACING: MIL-STD-1186 AND ASTM D6199	
14. DRYING MIL-STD-2073-1D & NOTE B				GROUP I OR II	
		3-F	1	CUSHIONING: A-A-59135, CL 2, GR A, SIZE: 64X36x1/4	
15. PACKING		4-G	1	ENVELOPE: MIL-DTL-6060	
		5-H	1	CONTAINER: ASTM D 6880, CL 2, ST 7 (MODIFIED)	
a. LEVEL A MIL-STD-2073-1D & NOTE C				SIZE: 36-1/2 X 24-1/4 X 24-1/2	
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D.
2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

D. APPLY WRAP BETWEEN THE MOUNTING BOARDS (ITEMS C AND G, PAGES 3 AND 5) AND THE HOUSING ASSEMBLY. USE THE MOUNTING BOARDS AS A TEMPLATE TO MAKE HOLES IN THE WRAP TO ALLOW THE BOLTS TO PASS THROUGH. FOLD WRAP THEN SECURE WITH TAPE.

E. SEE PAGES 3 THROUGH 5. ADDITIONALLY, NON-METALLIC STRAPPING CONFORMING TO ASTM D3950 (3/8 INCH WIDE MINIMUM) SHALL BE APPLIED TO SECURE HOUSING ASSEMBLY TO BLOCKING/BRACING.

F. DRAPE ONE PIECE OF CUSHIONING OVER MOUNTED HOUSING ASSEMBLY TO PREVENT PUNCTURING THE BARRIER MATERIAL (STEP 4-G) WITH THE ITEM. SECURE WITH TAPE.

G. SEE PAGES 2 AND 4.

H. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER AND MODIFIED TO INCLUDE 2 X 6 NOMINAL SKIDS. APPLICATION OF BEVELED SKIDS ARE IN ACCORDANCE WITH ASTM D6880 AND ARE PLACED AS SHOWN ON PAGE 4.

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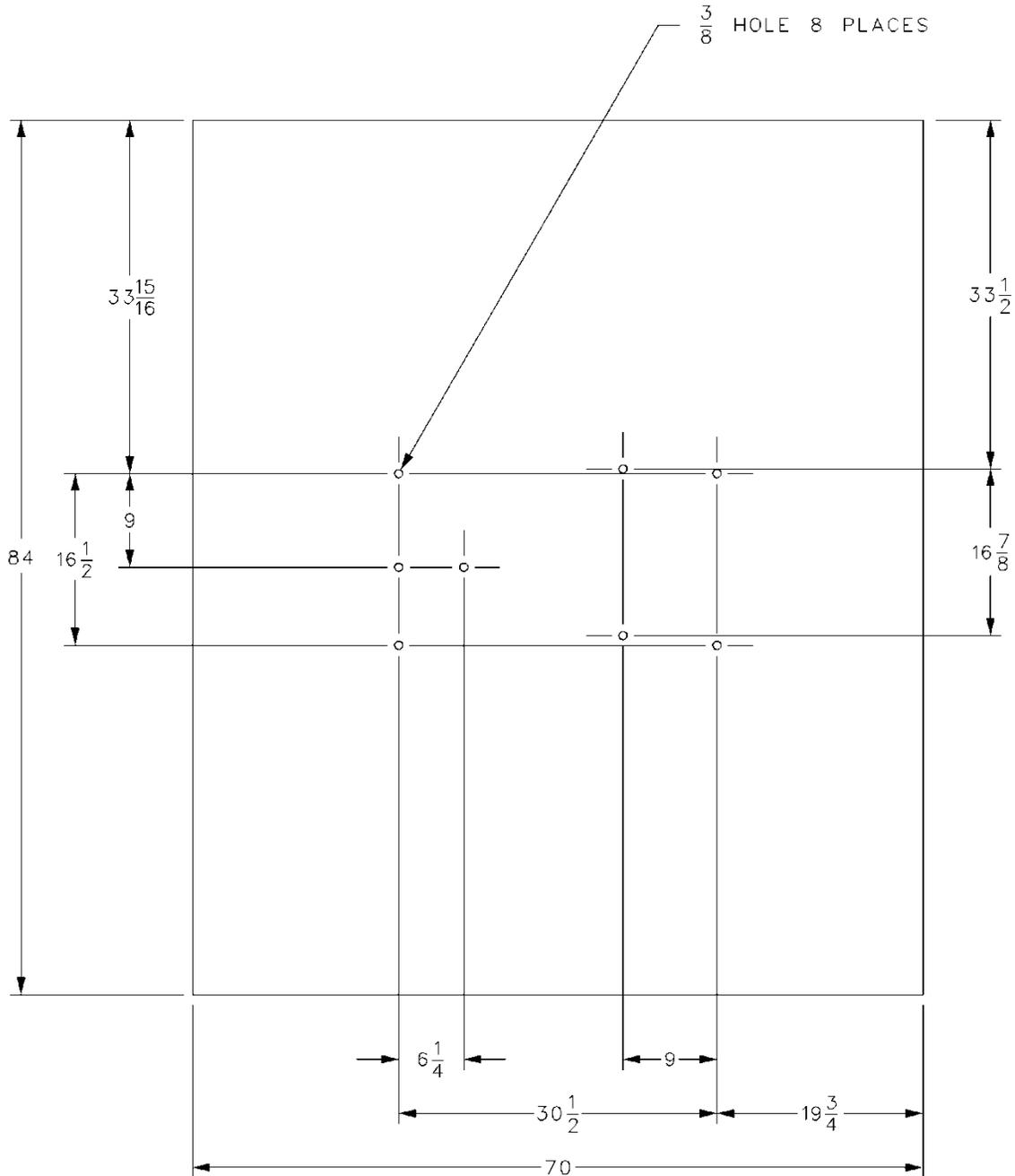
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BARRIER (FLAT LAYOUT)



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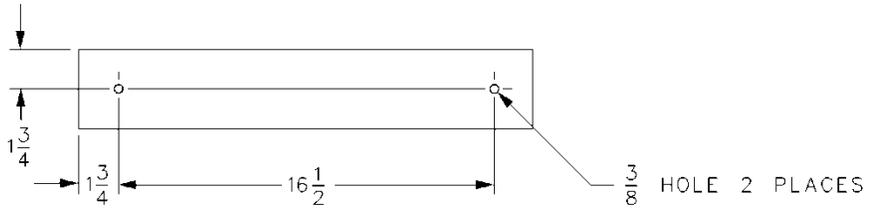
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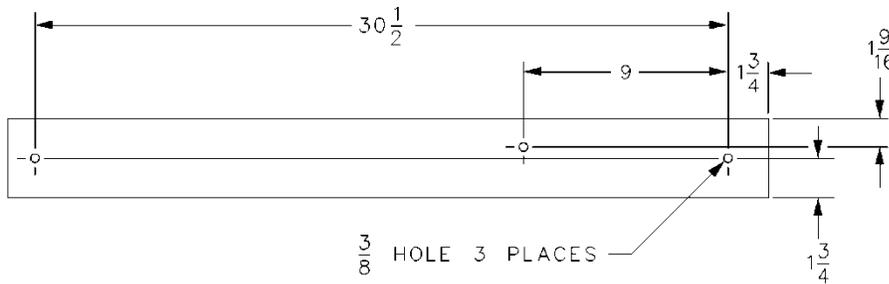
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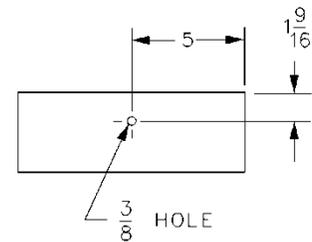
ITEM A 1-1/2x3-1/4(ACT)x20 QTY 1 EACH



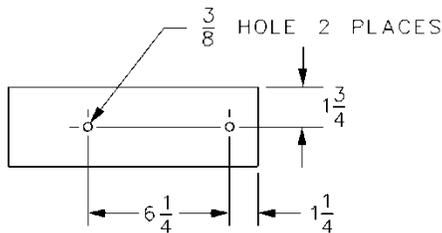
ITEM B 2x4(NOM)x33-1/2 QTY 1 EACH



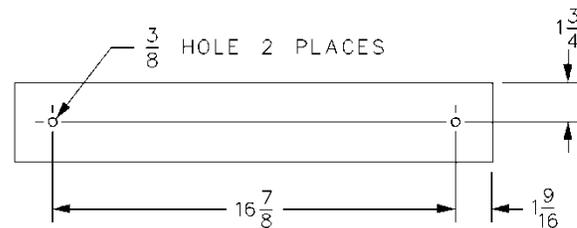
ITEM C 2x4(NOM)x10 QTY 1 EACH



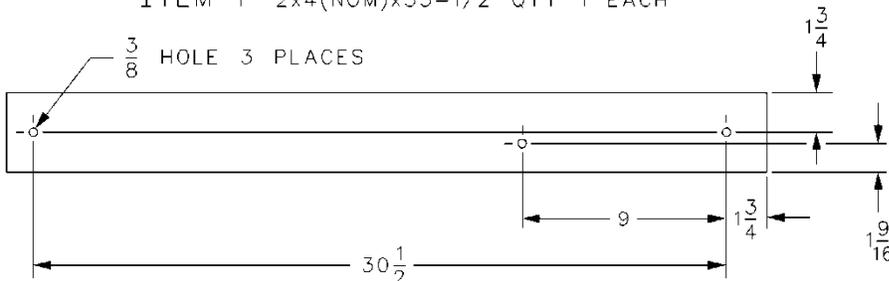
ITEM D 2x4(NOM)x11 QTY 3 EACH



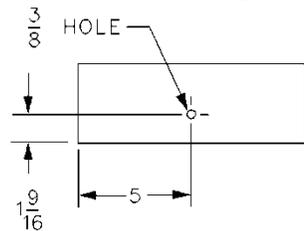
ITEM E 2x4(NOM)x20 QTY 1 EACH



ITEM F 2x4(NOM)x33-1/2 QTY 1 EACH



ITEM G 2x4(NOM)x10 QTY 1 EACH



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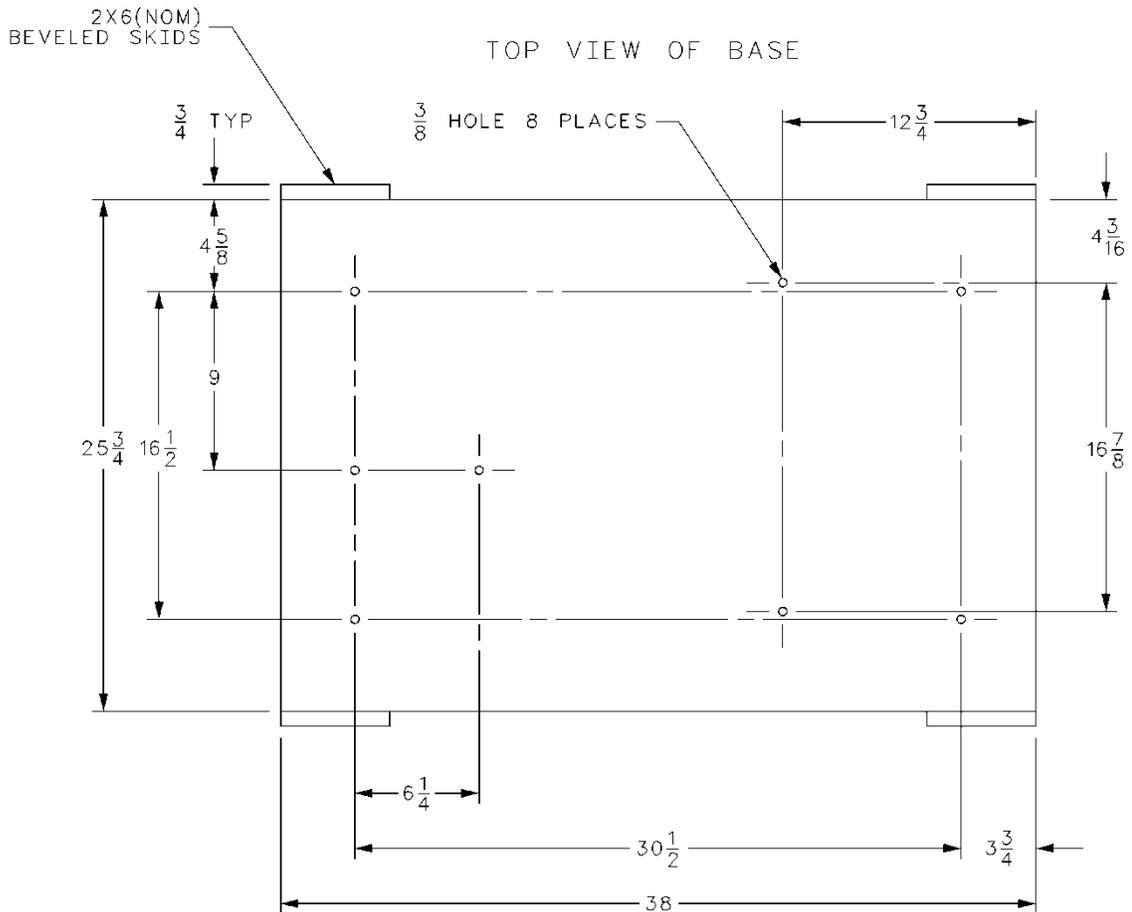
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HARDWARE

ITEM	QTY	SIZE
(H)	16	2X2 GASKET
(J)	8	3/8 INCH FLATWASHER
(K)	8	3/8 INCH LOCKWASHER
(L)	8	3/8 INCH NUT
(M)	3	3/8 x 11 INCH CARRIAGE BOLT
(N)	3	3/8 x 8 INCH CARRIAGE BOLT
(P)	2	3/8 x 6 INCH CARRIAGE BOLT



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