

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-DT
SR

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS.**

1. PART OR DRAWING NO./CAGE/NOMENCLATURE AKF11G JH DSNUCKLE ASSEMBLY, GEARED HUB		2. CAGE 19207		3. SPI NO. AKF11G JH	
4. NATIONAL STOCK NO. 2530-01-562-8935		5. DATE 2-11-09		6. REVISION	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. 116.0		10. UNIT PACK CU 3.828	11. UNIT PACK SIZE 21.0 X 18.0 X 17.5
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D		1-B		PRESERVATIVE: MIL-PRF-16173, GR. 4.	
		2-C	1	CLOSURE: NAS834.	
14. DRYING MIL-STD-2073-1D		3-D	1	WRAP: MIL-PRF-121, TYPE II, SIZE: 36 X 40.	
		4-E	10	BLOCKING: ASTM-D 6199, GROUP II, WOOD.	
15. PACKING		5-F	1	CONTAINER: ASTM-D 6880, CL. 2, STYLE 4, SIZE: 18 X 15 X 13.	
a. LEVEL A MIL-STD-2073-1D AND NOTE G					
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129					

17. NOTES/DRAWING
- A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.
 - B. APPLY PRESERVATIVE TO ALL BARE UNPAINTED METALLIC SURFACES.
 - C. SEAL PORT USING CAP OR PLUG OF THE APPROPRIATE SIZE.
 - D. SECURE WRAP USING TAPE.
 - E. FOR FABRICATION AND PLACEMENT SEE ILLUSTRATIONS ON SHEETS 2 AND 3.
 - F. CONTAINER MODIFIED USING ONE-INCH NOMINAL LUMBER.
 - G. UNIT CONTAINER IS THE SHIPPING CONTAINER.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

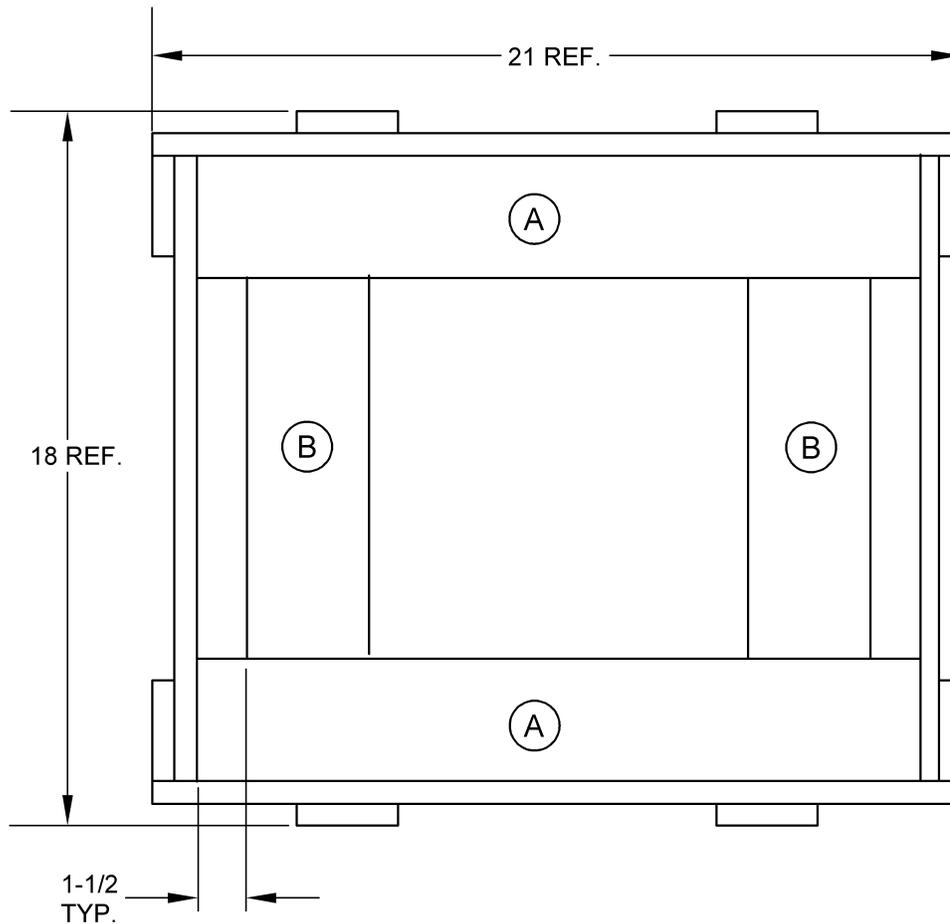
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1. PART OR DRAWING NO./CAGE/NOMENCLATURE AKF11GJH1 GEAR SNUCKLE ASSEMBLY, GEARED HUB	2. CAGE 19207	3. SPI NO. AKF11GJH1
4. NATIONAL STOCK NO. 2530-01-562-8935	5. DATE 2-11-09	6. REVISION

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATE BLOCKING "A", TWO REQUIRED, SIZE: 18 X 4 X 1-1/2. SECURE BLOCKING THROUGH BLOCKING "A" INTO CONTAINER BASE USING NAILS, ASTM-F 1667, NUMBER 8. LOCATE BLOCKING AS ILLUSTRATED BELOW.
3. FABRICATE BLOCKING "B", TWO REQUIRED, SIZE: 7 X 4 X 1-1/2. SECURE BLOCKING THROUGH BLOCKING "B" INTO CONTAINER BASE USING NAILS, ASTM-F 1667, NUMBER 8. LOCATE BLOCKING AS ILLUSTRATED BELOW.
4. FABRICATE BLOCKING "C", TWO REQUIRED, SIZE: 15 X 2 NOM. X 4 NOM. SECURE BLOCKING THROUGH CONTAINER LID INTO BLOCKING "C" USING NAILS, ASTM-F 1667, NUMBER 12. LOCATE BLOCKING AS ILLUSTRATED ON SHEET 3.
5. FABRICATE BLOCKING "D", FOUR REQUIRED, SIZE: 6-5/16 X 2 NOM. X 4 NOM. SECURE BLOCKING THROUGH BLOCKING "C" INTO BLOCKING "D" USING NAILS, ASTM-F 1667, NUMBER 12. LOCATE BLOCKING AS ILLUSTRATED ON SHEET 3.



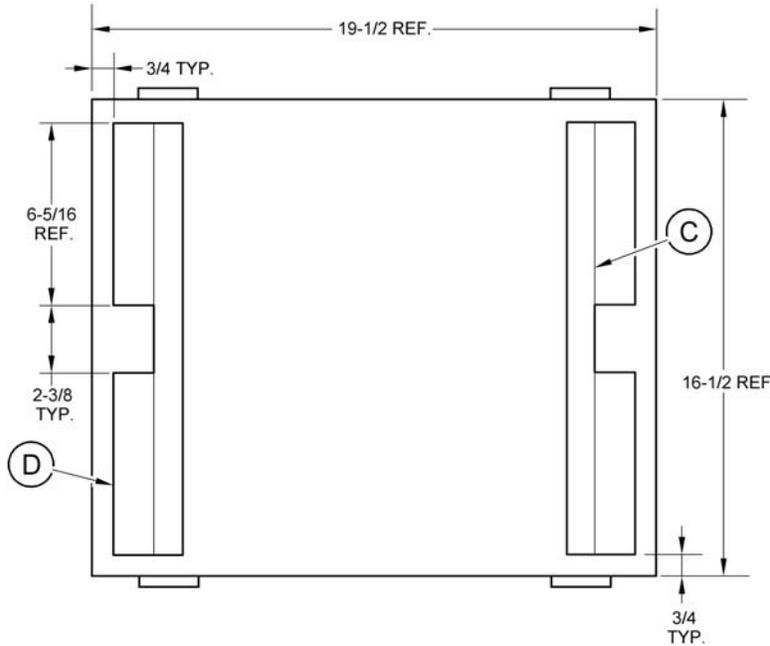
TOP VIEW OF CONTAINER

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4. NATIONAL STOCK NO. 2530-01-562-8935	5. DATE 2-11-09	6. REVISION



UNDERSIDE OF CONTAINER LID

