

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE CODE) NOMENCLATURE E9A101-0010 (02978) ENGINE BLOCK, DIESEL			2. CAGE 19207		3. SPI NO. AK15427909	
4. NATIONAL STOCK NO. 2815-01-542-7909			5. DATE May 9, 2012		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 920.0	10. UNIT PACK CU (CU. FT.) 64.913		11. UNIT PACK SIZE (INCHES) 75.5 X 41.5 X 35.8	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 43 AND NOTE A		18. STEPS	19. REQD	20. DESCRIPTION		
13. CLEANING MIL-STD-2073-1D & NOTE B		1-D		PRESERVATIVE: MIL-PRF-21260, GR 10		
14. DRYING MIL-STD-2073-1D & NOTE B		2-E	2	WRAP: MIL-PRF-121, TY II, SIZE: 48 X 80		
		3-F	2	CUSHIONING: A-A-59135, CL 2, GR A, SIZE: SEE NOTE		
		4-G		CUSHIONING: ASTM D4727, TY CF, VAR SW,		
15. PACKING				GRADE 200		
a. LEVEL A MIL-STD-2073-1D & NOTE C		5-H		BLOCKING/BRACING: MIL-STD-1186 AND ASTM D6199,		
				GROUP 1 OR 2		
b. LEVEL B NOT APPLICABLE		6-H	1	BAG: MIL-DTL-6060		
		7-J	1	CONTAINER: ASTM D6880, CL 2, ST 7 (MODIFIED),		
				SIZE: 71 X 37 X 28-1/2		
16. MARKING MIL-STD-129						

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D.
2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

D. APPLY PRESERVATIVE TO ALL BARE FERROUS METAL SURFACES.

E. APPLY WRAPS BETWEEN THE MOUNTING BOARDS (ITEMS A AND B , PAGES 2 THROUGH 4) AND THE ENGINE BLOCK. USE THE MOUNTING BOARD AS A TEMPLATE TO MAKE HOLES IN THE WRAPS TO ALLOW THE BOLTS TO PASS THROUGH. AFTER THE ENGINE BLOCK IS SECURED TO THE MOUNTING BOARD, FOLD THE WRAPS TO COMPLETELY ENCLOSE THE ITEM. SECURE WITH TAPE.

F. APPLY ONE PIECE OF CUSHIONING, APPROXIMATE SIZE: 27 X 19 X 1/4, TO THE END OF THE WRAPPED ENGINE BLOCK (SEE PAGE 4). DRAPE ONE PIECE OF CUSHIONING, SIZE: 72 X 24 X 1/4 OVER THE TOP OF THE WRAPPED ENGINE BLOCK TO PREVENT PUNCTURING THE BARRIER MATERIAL (STEP 5-H) WITH THE ITEM. SECURE CUSHIONING WITH TAPE.

G. APPLY ONE PIECE OF CUSHIONING, APPROXIMATE SIZE: 27 X 19, TO THE END OF THE WRAPPED ENGINE BLOCK (SEE PAGE 4). APPLY ONE PIECE OF CUSHIONING, APPROXIMATE SIZE: 28 X 19, TO THE OPPOSITE END (SEE PAGE 4). SECURE CUSHIONING WITH TAPE.

H. SEE PAGES 2 AND 3.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

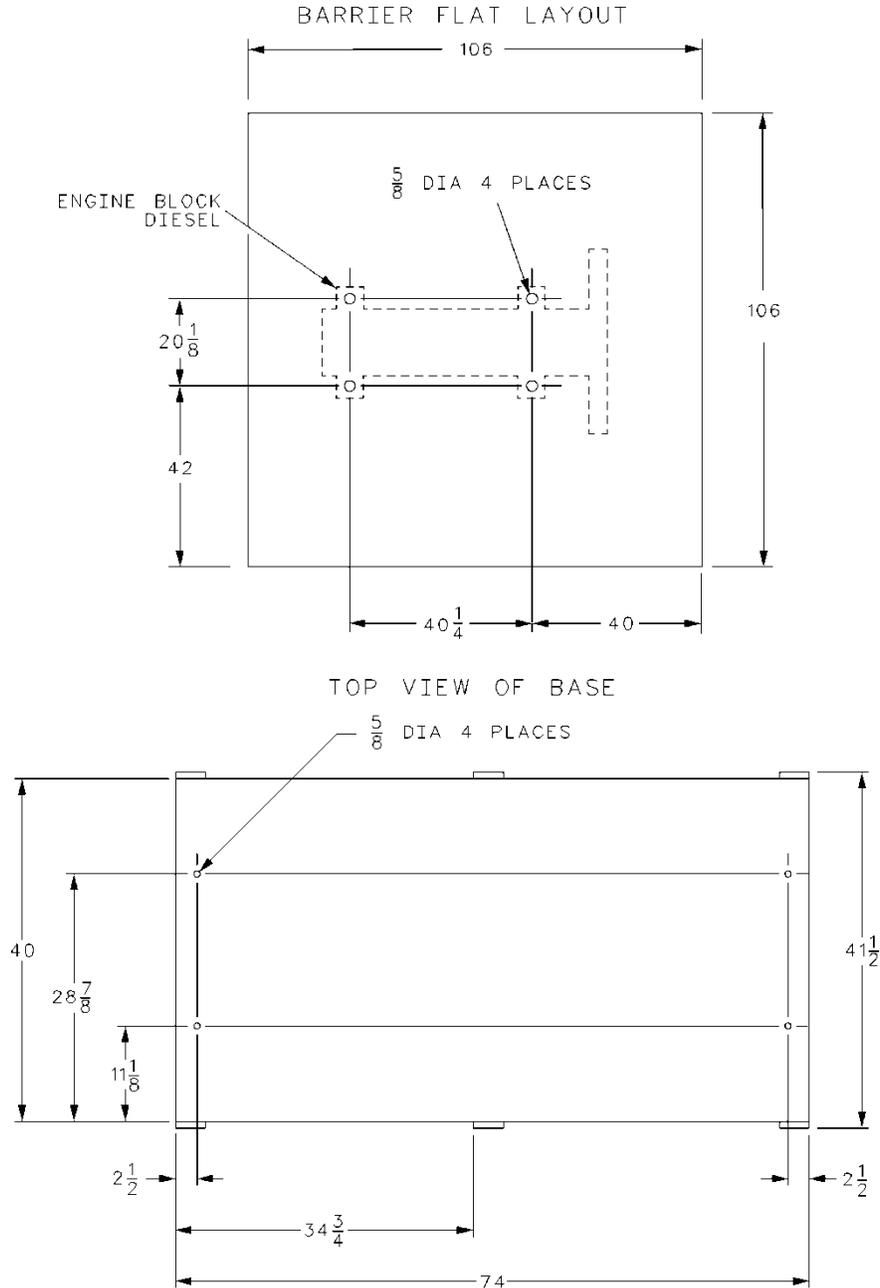
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- J. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER WITH 2 INCH THICK NOMINAL CLEATS AND IS MODIFIED TO INCLUDE 2 INCH THICK NOMINAL DECK BOARDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH D6880.



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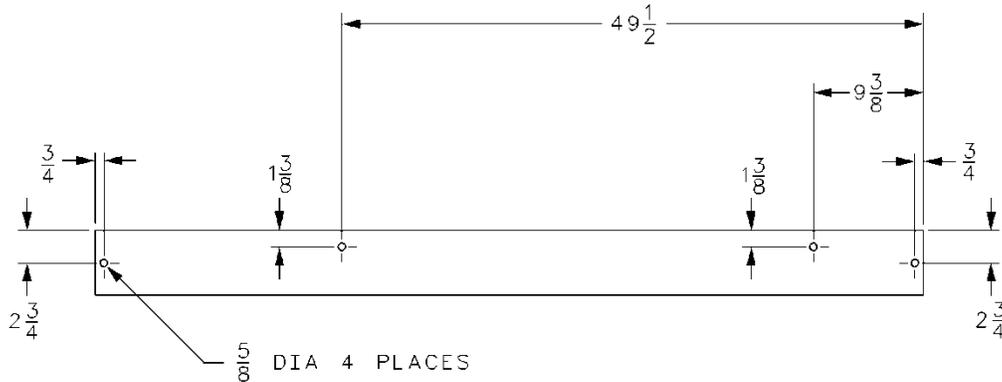
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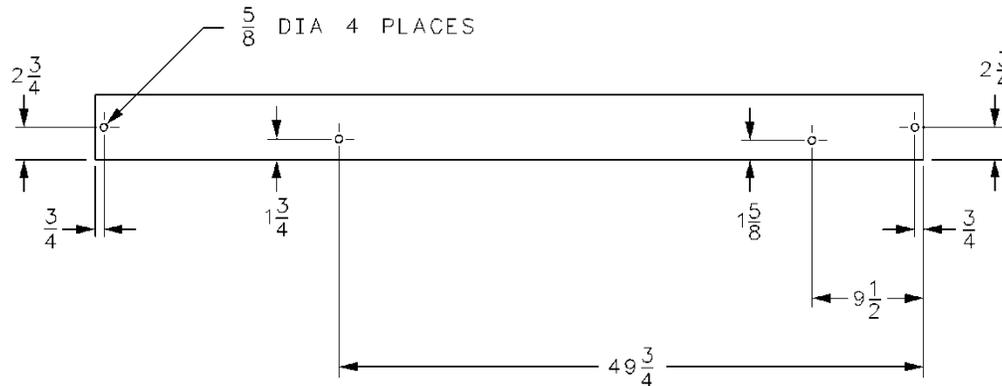
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ITEM A 2x6(NOM)x70-1/2 QTY 1 EACH



ITEM B 2x6(NOM)x70-1/2 QTY 1 EACH



ITEM	QTY.	SIZE
(C)	8	5/8 INCH NUT
(D)	8	5/8 INCH FLATWASHER
(E)	8	5/8 INCH LOCKWASHER
(F)	8	2x2 GASKET
(G)	4	5/8x4 INCH CARRIAGE BOLT
(H)	4	5/8x8 INCH CARRIAGE BOLT

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