

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO./CAGE/NOMENCLATURE 57K4924 19207 TROOP AREA ENCLOSURE KIT – WHITE			2. CAGE 19207		3. SPI NO. AKFÍ JÌ Ì GH	
4. NATIONAL STOCK NO. 2510-01-598-7423			5. DATE 04-09-12		6. REVISION A	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. 292.0	10. UNIT PACK CU 35.329		11. UNIT PACK SIZE 92.5 X 44.0 X 15.0	
12. MILITARY PRESERVATION MIL-STD-2073-1D (METHOD, SEE BLOCK 17)			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D					SEE NOTES FOR PACKAGING DETAILS.	
14. DRYING MIL-STD-2073-1D						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE B1						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE A1						

17. NOTES/DRAWING

A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.

B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

QTY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	INSTALLATION INSTRUCTIONS	12528653	19207	1
2	FOOTMAN LOOP	12338839-4	19207	2
4	RIVET	12339355-2	19207	3
12	WASHER	12387279-10	19207	4
8	FOAM WASHER	12480818	19207	5
1	CONNECTOR FLAP ASSEMBLY	12507052	19207	6
1	MOUNTING BRACKET, LH	12518333	19207	7
1	MOUNTING BRACKET, RH	12518334	19207	8
2	FOOTMAN LOOP BRACKET	12528730	19207	9
8	SCREW	MS35207-265	80205	10
8	LOCKWASHER	MS35335-60	80205	11
8	NUT	MS35650-304	80205	11
4	LOCKWASHER	MS35338-46	80205	12
6	LOCKNUT	M45913/4-4CG8Z	81349	13
4	LOCKNUT	M45913/4-6CG8Z	81349	14
8	WASHER	AEW26X19N039EA1A81	05047	15
6	SCREW	B1821BH025C175N	80204	16
4	SCREW	B1821BH038C150N	80204	17
4	SCREW	B1821BH038C175N	80204	18
2	MIDDLE BOW	12340747	19207	19
1	REAR BOW	12340764-1	19207	19
1	FRONT BOW	12340764-2	19207	19
1	TOP ASSEMBLY	12340761-3	19207	20
1	MOUNTING PLATE ASSEMBLY	12518321	19207	21
1	TURNBUTTON ASSEMBLY	12528743	19207	22

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C. PREPARE ONE 12528653 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 9 X 13. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

D. PREPARE TWO 12338839-4 FOOTMAN LOOPS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 4 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

E. PREPARE FOUR 12339355-2 RIVETS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

F. PREPARE TWELVE 12387279-10 WASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "4".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

G. PREPARE EIGHT 12480818 FOAM WASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "5".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

H. PREPARE ONE 12507052 CONNECTOR FLAP ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CONFIGURE TO 22 X 6.
2. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 10 X 28. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "6".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

I. PREPARE ONE 12518333 MOUNTING BRACKET, LH IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, SIZE: 12 X 24. WRAP ITEM TIGHTLY AND SECURE USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "7".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

J. PREPARE ONE 12518334 MOUNTING BRACKET, RH IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, SIZE: 12 X 24. WRAP ITEM TIGHTLY AND SECURE USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "8".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

K. PREPARE TWO 12528730 FOOTMAN LOOP BRACKETS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 4 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "9".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

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U. CONSOLIDATE ITEMS FROM NOTES C THROUGH T IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE: 21-1/4 X 5 X 23-1/2.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
4. MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 18."

V. PREPARE TWO 12340747 MIDDLE BOWS, ONE 12340764-1 REAR BOW, AND ONE 12340764-2 FRONT BOW IN ACCORDANCE WITH THE STEPS BELOW:

1. SECURE USING TAPE AS SHOWN IN ILLUSTRATION ON SHEET 6.
2. IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "19".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

W. PREPARE ONE 12340761-3 TOP ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CONFIGURE TOP ASSEMBLY TO 37-1/2 X 24.
2. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE: 24 X 5 X 37-1/2.
3. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
4. IDENTIFICATION: IDENTIFY THE CONTAINER WITH SEGREGATED PACK NUMBER "20".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

X. PREPARE ONE 12518321 MOUNTING PLATE ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, SIZE: 10 X 22. WRAP BOTH ENDS OF ITEM TIGHTLY AND SECURE USING TAPE.
2. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE: 7-1/2 X 6 X 89.
3. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
4. IDENTIFICATION: IDENTIFY THE CONTAINER WITH SEGREGATED PACK NUMBER "21".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

Y. PREPARE ONE 12528743 TURNBUTTON ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, SIZE: 9 X 77. WRAP ITEM TIGHTLY AND SECURE USING TAPE.
2. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE: 3-3/8 X 1-5/8 X 75-3/4.
3. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
4. IDENTIFICATION: IDENTIFY THE CONTAINER WITH SEGREGATED PACK NUMBER "22".
5. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

Z. CONSOLIDATE ITEMS FROM NOTES U THROUGH Y IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 6880, CLASS 1, STYLE 4, SIZE: 89-1/2 X 41 X 10-1/2, MODIFIED USING 1-INCH NOMINAL LUMBER, EXCEPT FOR SKIDS. FOR PACKING ARRANGEMENT SEE ILLUSTRATION ON SHEET 6.
2. BLOCKING: ASTM-D 6199, GROUP II, WOOD. FOR FABRICATION AND PLACEMENT SEE ILLUSTRATIONS ON SHEETS 5 AND 6.
3. INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

A1. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE ITEMS WITHIN THE KIT. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.

B1. UNIT CONTAINER IS THE SHIPPING CONTAINER.

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