

SPECIAL PACKAGING INSTRUCTION

*Form Approved
OMB No. 0704-0188*

**-BK
SW**

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 3846418 (45152) CAB, DRESSED			2. CAGE 19207		3. SPI NO. AK15956191	
4. NATIONAL STOCK NO. 2510-01-595-6191			5. DATE 3/30/2012		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 5891.0	10. UNIT PACK CU (CU. FT.) 679.559		11. UNIT PACK SIZE (INCHES) 117.8 X 108.0 X 92.3	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D			1-B	A/R	BEACON LIGHT DISASSEMBLY	
			2-C	A/R	WINDSHEILD WIPER DISASSEMBLY	
14. DRYING MIL-STD-2073-1D			3-D	A/R	CONSOLIDATION	
			4-E	A/R	ITEM PREPARATION	
15. PACKING			5-F	A/R	PRESERVATIVE: MIL-PRF-16173, GR4	
			6-G	12	BLOCKING/BRACING: ASTM-D6199, CL 3	
a. LEVEL A MIL-STD-2073-1D & NOTE J			7-H	3	SIZE: 2 X 10 X 18 BARRIER: MIL-PRF-121, TY II, SIZE: 9-1/4 X 18	
b. LEVEL B NONE			8-I	1	CONTAINER: ASTM-D7478, TY II, CL 2, ST A, MODIFIED, SIZE: 110 X 105-3/4 X 81-1/2	
16. MARKING MIL-STD-129 & NOTE K						

17. NOTES/DRAWING

- A. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. DISASSEMBLE BEACON LIGHT IS ACCORDANCE WITH THE FOLLOWING:
 - 1. REMOVE BEACON LIGHT ACCORDING TO THE INSTRUCTIONS ON PAGE 2, REINSTALL HARDWARE TO THE MATING PART ON VEHICLE.
 - 2. WRAP: MIL-PRF-121, TY II, SIZE: 41 X 36, WRAP BEACON LIGHT ENTIRELY WITH PAPER, SECURE WITH TAPE ASTM-D6123.
 - 3. IDENTIFICATION: IDENTIFY ITEM WITH "DISASSEMBLED BEACON LIGHT".
 - 4. INSPECTION: INSPECT IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.
- C. DISASSEMBLE WINDSHIELD WIPERS IN ACCORDANCE WITH THE FOLLOWING:
 - 1. REMOVE WINDSHEILD WIPERS ACCORDING TO THE INSTRUCTIONS ON PAGE 3, REINSTALL HARDWARE TO THE MATING PART ON VEHICLE.
 - 2. BAG: MIL-DTL-117, TY III, CL B, ST 2, SIZE: 6 X 22, CLOSE BAG BY HEAT SEAL OR TAPE.
 - 3. IDENTIFICATION: IDENTIFY ITEM WITH "DISASSEMBLED WINDSHEILD WIPERS".
 - 4. INSPECTION: INSPECT IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.
- D. CONSOLIDATE ITEMS FROM NOTES B – C IN ACCORDANCE WITH THE STEPS BELOW:
 - 1. PLACE PACKAGED BEACON LIGHT AND WINDSHIELD WIPERS INTO CONTAINER.
 - 2. CONTAINER: ASTM-D5118, TY CF, ST RSC, CL WR, GR W5C, VR SW, SIZE: 22 X 10 X 9-1/2, CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
 - 3. IDENTIFICATION: IDENTIFY CONTAINER AS "**DISASSEMBLED WINDSHEILD WIPERS AND BEACON LIGHT**".
 - 4. INSPECTION: INSPECT IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.
 - 5. STOW: PLACE CONTAINER ON PASSENGER SEAT AND SECURE USING SEAT BELT.

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17. NOTES/DRAWING

E. PREPARE CAB AS FOLLOWS:

1. ROLL WINDOWS DOWN 1/2" TO ALLOW VENTILATION.
2. DOUBLE WRAP EACH LARGE SIDE MIRROR IN CUSHIONING: A-A-59135, CL 1, GR A, SIZE: 48 X 24 X 1/4" THICKNESS, SECURE WITH TAPE ASTM-D6123.
3. DOUBLE WRAP EACH SMALL SIDE MIRROR IN CUSHIONING: A-A-59135, CL 1, GR A, SIZE: 12 X 24 X 1/4" THICKNESS, SECURE WITH TAPE ASTM-D6123.
4. FOLD MIRROR ASSEMBLIES IN TOWARDS CAB, SEE PICTURE ON PAGE 5 FOR CLARIFICATION.
5. DOUBLE WRAP DISTRIBUTION BOX IN CUSHIONING: A-A-59135, CL 1, GR A, SIZE 24 X 24 X 1/4" THICKNESS, SECURE WITH TAPE ASTM-D6123, SEE PICTURE ON PAGE 5 FOR CLARIFICATION.

F. APPLY PRESERVATIVE TO ALL EXTERNAL UNPAINTED, UNPLATED METALLIC SURFACES.

G. LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED, SECURE APPLICABLE BLOCKING TOGETHER AND TO THE INTERIOR OF THE CONTAINER USING NAILS/STAPLES CONFORMING TO ASTM-F1667, SEE PAGES 2 - 7 FOR SIZES AND ORIENTATION.

H. BARRIER MATERIAL SHALL BE PLACED ATOP THE LUMBER BUILD-UPS (ITEM E) TO PREVENT CAB FROM COMING IN CONTACT WITH CONTAINER LUMBER.

I. CONTAINER IS TO BE MODIFIED TO INCLUDE TWO (2) 4 X 6 SKIDS WITH RUB STRIPS. ALL SKIDS MUST BE PLACED IN THE LOCATIONS SPECIFIED IN THIS INSTRUCTION. SEE PAGE 6 FOR LOCATIONS. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D7478.

J. UNIT CONTAINER IS THE SHIPPING CONTAINER.

K. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND SIDES WITH MINIMUM 1/2 INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION, THE TOP AND ENDS SHALL BE MARKED "REMOVE LAG SCREWS TO OPEN CONTAINER" USING 1/2 INCH HIGH BLACK LETTERS.

PACKING LIST SHALL BE IN ACCORDANCE WITH MIL-STD-129 IN ADDITION THE DISASSEMBLED ITEMS SHALL BE IDENTIFIED ON THE PACKING LIST.

ITEM	SIZE	QTY	REFERENCE
A	41 X 36	1	MIL-PRF-121, TY II
B	6 X 22	1	MIL-DTL-117, TY III, CL B, ST 2
C	22 X 10 X 9-1/2	1	ASTM-D5118, TY CF, ST RSC, CL WR, GR W5C, VR SW
D	144 X 24 X 1/4"	1	A-A-59135, CL 1, GR A, 2.0# DENSITY
E	2 X 10 X 18	12	ASTM-D6199, CL 3
F	9-1/2 X 18	3	MIL-PRF-121, TY II
G	3/4 X 14 HARDWARE SET	2	HARDWARE SET CONSISTS OF: 1PC 3/4 X 14" CARRIAGE BOLT, 1PC 3/4" FLAT WASHER, 1PC 3/4" LOCK WASHER & 1PC 3/4" NUT.
H	3/4 X 18 HARDWARE SET	1	HARDWARE SET CONSISTS OF: 1PC 3/4 X 18" CARRIAGE BOLT, 1PC 3/4" FLAT WASHER, 1PC 3/4" LOCK WASHER & 1PC 3/4" NUT.

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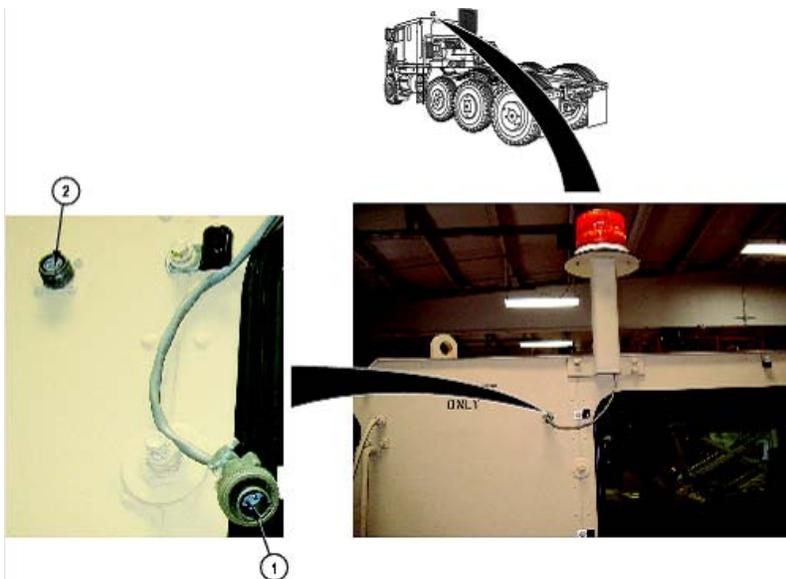
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17. NOTES/DRAWING

BEACON LIGHT DISASSEMBLY

1. DISCONNECT BEACON LIGHT CONNECTOR (1) FROM CONNECTOR (2).



2. REMOVE THREE SCREWS, LOCKWASHERS, WASHERS AND BRACKET FROM CAB.



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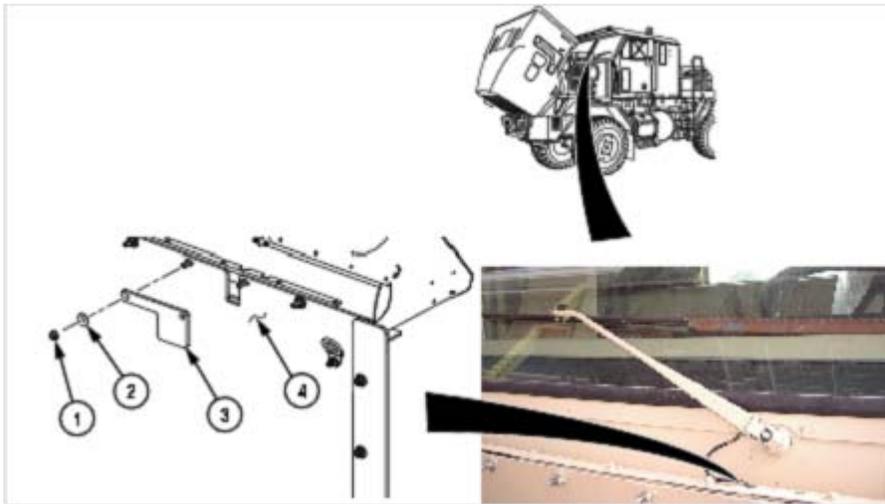
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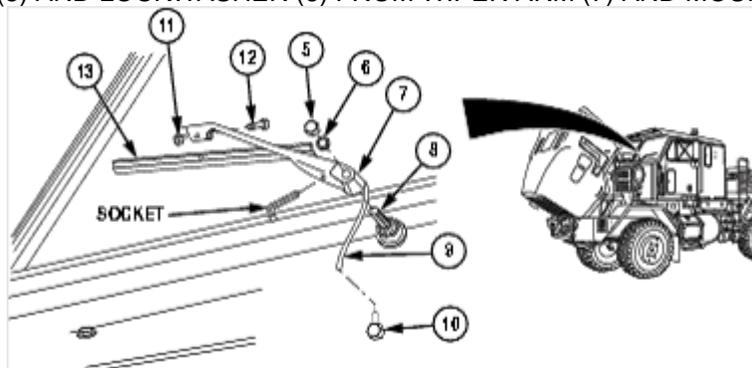
17. NOTES/DRAWING

WINDSHIELD WIPER DISASSEMBLY

1. REMOVE TWO LOCKNUTS (1) AND WASHERS (2) AND ARMOR ACCESS COVER (3) FROM ARMOR PANEL (4).



2. REMOVE NUT (5) AND LOCKWASHER (6) FROM WIPER ARM (7) AND MOUNTING STUD (8).



3. REMOVE WASHER TUBE (9) FROM NOZZLE (10).
4. PULL WIPER ARM (7) SLIGHTLY AND INSTALL SOCKET IN WIPER ARM (7).
5. REMOVE WIPER ARM (7) FROM MOUNTING STUD (8).
6. REMOVE SOCKET FROM WIPER ARM (7).
7. REMOVE NUT (11), SCREW (12), AND WIPER BLADE (13) FROM WIPER ARM (7).

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SIDE MIRROR SHIPPING ORIENTATION



MIRROR IN OPERATING POSITION



MIRROR IN SHIPPING POSITION

DISTRIBUTION BOX



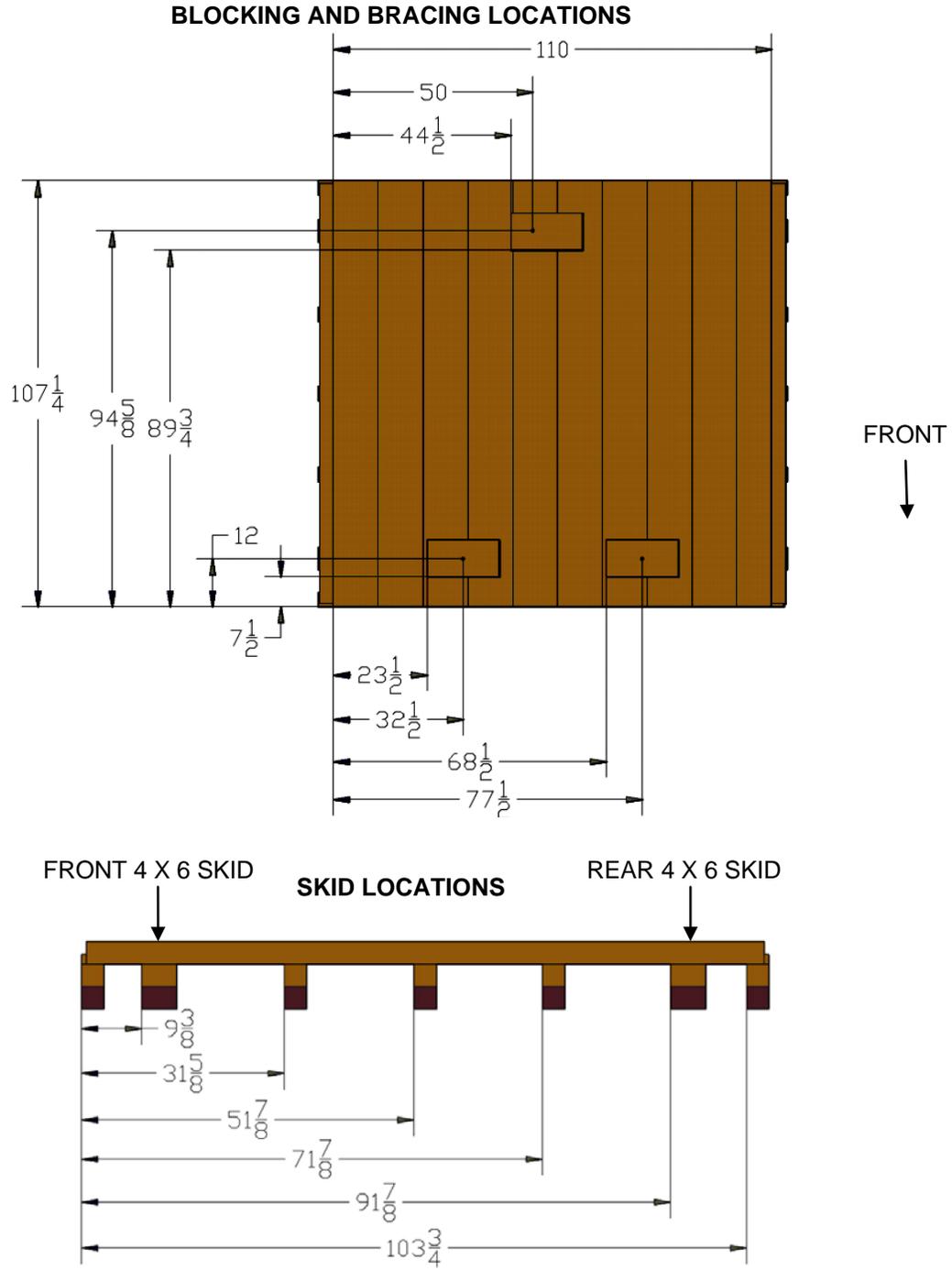
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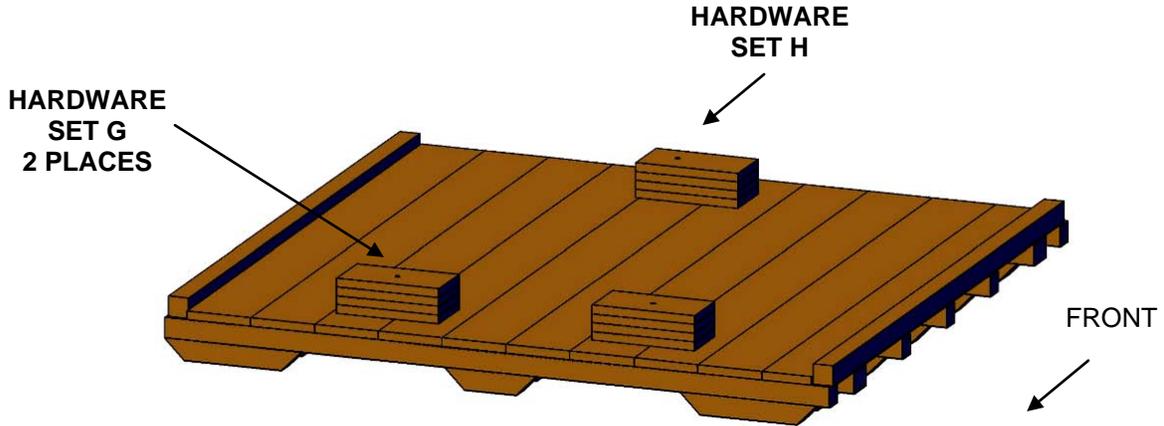
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BASE OF CRATE



DRESSED CAB ON CRATE BASE

