

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K3196 (19207) MODIFICATION KIT, REAR SEAT ASSEMBLY			2. CODE IDENT 19207		3. SPI NO. AK14107035	
4. NATIONAL STOCK NUMBER 2540-01-410-7035			5. DATE OF DRAWING 3/23/2012		6. REVISION B	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 75.0	10. UNIT PACK CU (CU FT) 8.460		11. UNIT PACK SIZE (INCHES) 32.0 X 24.3 X 18.8	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D (METHOD, SEE BLOCK 17)			18. STEPS	19. REQ'D	20. DESCRIPTION SEE NOTES FOR PACKAGING DETAILS.	
13. CLEANING MIL-STD-2073-1D						
14. DRYING MIL-STD-2073-1D						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE K						
b. LEVEL B MIL-STD-2073-1D AND NOTE K						
16. MARKING MIL-STD-129 AND NOTE J						

17. NOTES / DRAWING

- A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.
- B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

<u>QTY</u>	<u>NAME</u>	<u>PART NUMBER</u>	<u>CAGE</u>	<u>SEGREGATED PACK NUMBER</u>
1	INSTALLATION DRAWING	12447061	19207	1
1	INSTALLATION INSTRUCTIONS	12447062	19207	1
8	SPACER	12343055	19207	2
8	WASHER	120214	24617	2
8	NUT	9413583	24617	2
1	TOP, REAR SEAT	12446966	19207	3
1	TOP, REAR SEAT	12446967	19207	4
2	SEAT	12446712-5	19207	5

- C. PREPARE ONE 12447061 INSTALLATION DRAWING AND ONE 12447062 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:

- 1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 8 X 12. FOLD ITEMS TO FIT BAG WITH TITLE BLOCKS VISIBLE. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
- 2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
- 3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

- D. PREPARE EIGHT 12343055 SPACERS, EIGHT 120214 WASHERS, AND EIGHT 9413583 NUTS IN ACCORDANCE WITH THE STEPS BELOW:

- 1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 5. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
- 2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
- 3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

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17. NOTES / DRAWING

E. PREPARE ONE 12446966 REAR SEAT TOP IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, SIZE: 32 X 36. SECURE WRAP USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "3".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

F. PREPARE ONE 12446967 REAR SEAT TOP IN ACCORDANCE WITH THE STEPS BELOW:

1. WRAP: MIL-P-17667, TYPE II, SIZE: 32 X 36. SECURE WRAP USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "4".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

G. CONSOLIDATE ITEMS FROM NOTES C THROUGH F IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE RSC, SIZE: 18-5/8 X 15 X 1-7/8.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 2B3.
3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
4. MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 4."
5. PLACE CONTAINER BETWEEN SEAT ASSEMBLIES AS SHOWN IN SKETCH ON PAGE 3.

H. PREPARE TWO 12446712-5 SEATS IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: ASTM-D 4727, TYPE CF, CLASS WR, GRADE W5c. FOR FABRICATION AND PLACEMENT SEE PAGE 3.
2. IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "5".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

I. CONSOLIDATE ITEMS FROM NOTES G AND H IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE V11c, STYLE FOL, SIZE: 31-3/4 X 18-1/2 X 23-3/4.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
3. INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

J. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE ITEMS WITHIN THE KIT. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.

K. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

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NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. * = SCORE LINE.
3. FABRICATE CUSHIONING "A" TO A THICKNESS OF 1-1/2 INCHES USING A GOOD WATERPROOF ADHESIVE. TWO "A" CUSHIONS REQUIRED.
4. FABRICATE CUSHIONING "B" USING VARIETY SW.

