

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K2053 (19207) KIT, WTEC II TO WTEC III CONVERSION	2. CODE INDENT 19207	3. SPI NO. AK15167305
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4. NATIONAL STOCK NO. 2520-01-516-7305	5. DATE OF DRAWING 01/31/12	6. REVISION B
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7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 18.0	10. UNIT PACK CU (CU. FT.) 2.125	11. UNIT PACK SIZE (INCHES) 18.3 X 17.0 X 11.8
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	18. STEPS	19. REQD	20. DESCRIPTION
12. MILITARY PRESERVATION METHOD 10	1C	1	FIBERBOARD PAD: ASTM D 4727. SEE NOTES.
	2C	5	CUSHIONING: PPP-C-1797, SEE NOTES.
13. CLEANING MIL-STD-2073-1D, PROCEDURE 1	3C	1	CUSHIONING: A-A-1051. SEE NOTES.
	4C	5	WRAP: CID A-A-3174, SEE NOTES.
14. DRYING MIL-STD-2073-1D	5C	1	WRAP: MIL-PRF-121. SEE NOTES.
	6C	22	BAG: MIL-DTL-117. SEE NOTES.
15. PACKING	7C	8	CONTAINER: ASTM D 5118. SEE NOTES.
	4D,E		CONTAINER CLOSURE: SEE NOTES.
a. LEVEL A MIL-STD-2073-1D AND NOTE F			
b. LEVEL B MIL-STD-2073-1D AND NOTE F			
16. MARKING MIL-STD-129 AND NOTES D AND E			

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. THE KIT CONSISTS OF:

Segregated Pack Number (SPN)	Part Number	Item Description	Item Qty.
1	12421786	SELECTOR, GEAR, TRANS	1
2	12421787-002	ECU, TRANSMISSION	1
3	12423046	HARNESS, WTEC II TO WTEC III	1
4	12423063	PLATE, MOUNTING, ECU	1
5A	12421783-003	HARNESS, ELECTRICAL, TRANSMISSION CAB	1
5B	200100	HARNESS, ID ADAPTOR	1
5C	12421843	PLUG, CAVITY	5
5D	12418054	TERMINALS-VIM	2
5E	12421848-001	CONNECTORPLUG GY	1
5F	12421848-002	CONNECTORPLUG BK	1
5G	12421881	TERMINALS-SOCKET	20
5H	12421930	LOCK, SECONDARY 12-WAY	2
5I	12414419-059	HEX HEAD SCREW 5mm	4
5J	12414315-003	RIVNUT 5mm	4
5K	12414560-011	WASHER, LOCK 5mm	4

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(KIT CONTENTS CONTINUED)

Segregated Pack Number (SPN)	Part Number	Item Description	Item Qty.
5L	12414473-032	WASHER, FLAT 6mm	3
5M	12414315-004	NUT-6mm	3
5N	12414315-002	NUT-4mm	4
5O	12414570-015	WASHER	1
5P	12414275-001	TERMINAL LUG	1
5Q	12414273-003	RECEPTACLE	1
6A	12423061	WIRING DIAGRAM	1
6B	57K2053	KIT WTEC II TO WTEC III DWG ONLY	1
7	MS3367-2-0	TIE WRAP	10

C. FABRICATE OR OBTAIN MATERIALS LISTED IN BLOCK 20 AND / OR MATERIAL CHART ON PAGE 2. THE FOLLOWING NOTES CONTAIN INFORMATION FOR FABRICATION AND APPLICATION OF PACKAGING MATERIALS.

MATERIAL

ITEM ID.	QTY.	DESCRIPTION
A	1	FIBERBOARD PAD: ASTM D 4727, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C. SEE SKETCH ON PAGE 3
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 10-1/2 X 6 X 4-1/2
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 9 X 9 X 5-1/4
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 18 X 16 X 2-1/2
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 6-7/8 X 2 X 11
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, SIZE 9-1/2 X 5 X 3-1/2
	1	CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, SIZE 8 X 7 X 4
	1	CONSOLIDATION CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 16-1/4 X 5-1/2 X 7-1/2
	1	UNIT CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 18 X 16-3/4 X 11
	15	BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6
	1	BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 12 X 20
	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 13 X 25
	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 16 X 18
	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 12 X 15
	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 12 X 12
	2	BAG: MIL-DTL-117, TYPE I, CLASS C, STYLE 1, SIZE 10 X 16
	1	CUSHIONING: PPP-C-1797, TYPE I, SIZE 28 X 16
	1	CUSHIONING: PPP-C-1797, TYPE I, SIZE 24 X 24
	1	CUSHIONING: PPP-C-1797, TYPE I, SIZE 17 X 17
	2	CUSHIONING: PPP-C-1797, TYPE I, SIZE 18 X 16
	1	CUSHIONING: PPP-C-1797, TYPE I, SIZE 12 X 12

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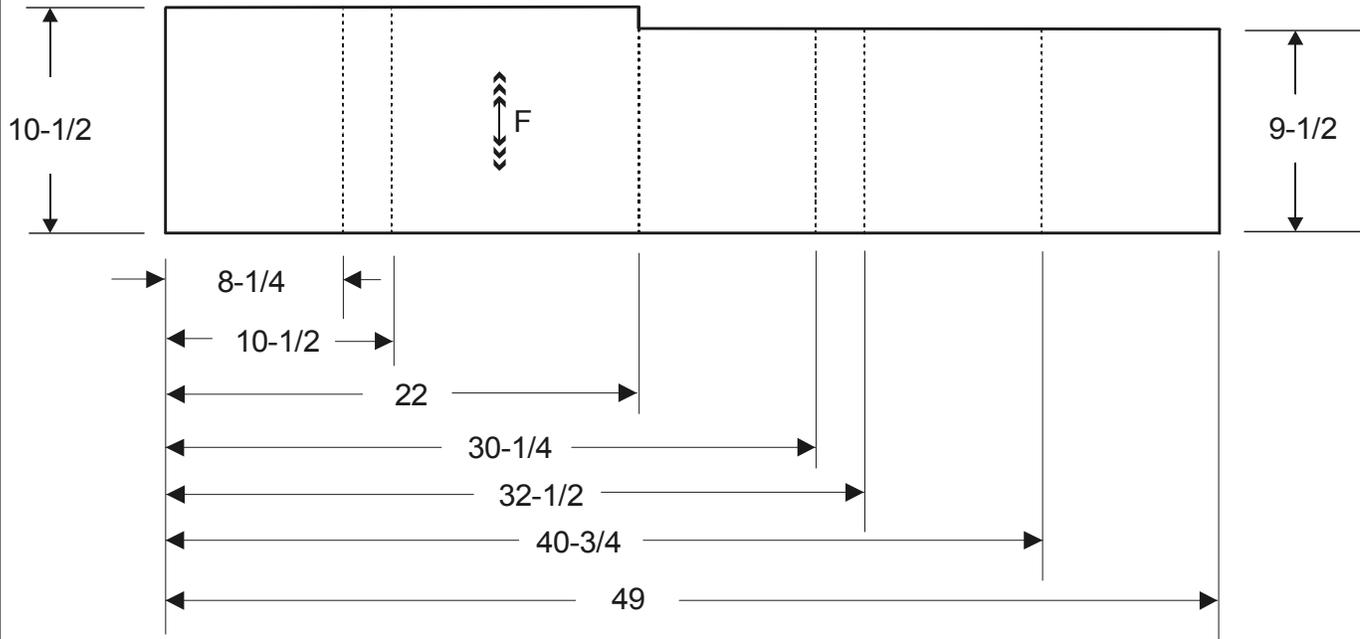
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(NOTE C CONTINUED)

MATERIAL

ITEM ID.	QTY.	DESCRIPTION
	1	CUSHIONING: A-A-1051, TYPE I, SIZE 15 X 11
	1	WRAP: MIL-PRF-121, TYPE II, SIZE 17 X 12
	1	WRAP: CID A-A-3174, TYPE I, CLASS 1, SIZE 28 X 16
	1	WRAP: CID A-A-3174, TYPE I, CLASS 1, SIZE 24 X 24
	1	WRAP: CID A-A-3174, TYPE I, CLASS 1, SIZE 17 X 17
	1	WRAP: CID A-A-3174, TYPE I, CLASS 1, SIZE 15 X 18
	1	WRAP: CID A-A-3174, TYPE I, CLASS 1, SIZE 12 X 12

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ALL DIMENSIONS ARE IN INCHES.
ALL DIMENSIONS ARE ACTUAL.
F - FLUTES OF CORRUGATED FIBERBOARD

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D. PREPARE SPN 1 THROUGH SPN 7 AS FOLLOWS:

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
1	12421786	SELECTOR, GEAR TRANS	1

1. **WRAP:** CID A-A-3174, TYPE I, CLASS 1, SIZE 17 X 17. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
2. **CUSHIONING:** PPP-C-1797, TYPE I, SIZE 17 X 17. SECURE CUSHIONING AROUND ITEM USING A-A-883, TYPE II TAPE.
3. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, SIZE 9-1/2 X 5 X 3-1/2.
4. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974 CLOSURE METHOD 2B6.
5. **BAG:** MIL-DLT-117, TYPE III, CLASS B, STYLE 2, SIZE 12 X 20. PLACE CONTAINER IN BAG, HEAT SEAL BAG CLOSED.
6. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 10-1/2 X 6 X 4-1/2.
7. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
8. **MARKING:** MARK PREPARED ITEM WITH "**SPN 1**" IN ACCORDANCE WITH MIL-STD-129.
9. **INSPECTION:** INSPECT **SPN 1** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 32.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
2	12421787-002	ECU, TRANSMISSION	1

1. **WRAP:** CID A-A-3174, TYPE I, CLASS 1, SIZE 18 X 15. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
2. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, SIZE 8 X 7 X 4.
3. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974 CLOSURE METHOD 2B6.
4. **BAG:** MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 13 X 25. PLACE CONTAINER IN BAG AND HEAT SEAL BAG CLOSED.
5. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 9 X 9 X 5-1/4.
6. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
7. **MARKING:** MARK PREPARED ITEM WITH "**SPN 2**" IN ACCORDANCE WITH MIL-STD-129.
8. **INSPECTION:** INSPECT **SPN 2** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 42.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
3	12423046	HARNESS, WTEC II TO WTEC III	1

1. **WRAP:** CID A-A-3174, TYPE I, CLASS 1, SIZE 24 X 24. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
2. **CUSHIONING:** PPP-C-1797, TYPE I, SIZE 24 X 24. SECURE CUSHIONING AROUND ITEM USING A-A-883, TYPE II TAPE.
3. **BAG:** MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 16 X 18. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
4. **CUSHIONING:** PPP-C-1797, TYPE I, SIZE 18 X 16, QTY 2. PLACE CUSHIONING ON BOTTOM AND TOP OF ITEM IN CONTAINER.
5. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 18 X 16 X 2-1/2.
6. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
7. **MARKING:** MARK PREPARED ITEM WITH "**SPN 3**" IN ACCORDANCE WITH MIL-STD-129.
8. **INSPECTION:** INSPECT **SPN 3** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 41.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
4	12423063	PLATE, MOUNTING, ECU	1

1. **WRAP:** MIL-PRF-121, TYPE II, SIZE 17 X 12. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
2. **CUSHIONING:** A-A-1051, TYPE I, SIZE 15 X 11. SECURE CUSHIONING AROUND ITEM USING A-A-883, TYPE II TAPE.
3. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 6-7/8 X 2 X 11.
4. **CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
5. **MARKING:** MARK PREPARED ITEM WITH "**SPN 4**" IN ACCORDANCE WITH MIL-STD-129.
6. **INSPECTION:** INSPECT **SPN 4** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

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SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5A	12421783-003	HARNESS, ELECTRICAL, TRANSMISSION CAB	1

- WRAP:** CID A-A-3174, TYPE I, CLASS 1, SIZE 28 X 16. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
- CUSHIONING:** PPP-C-1797, TYPE I, SIZE 28 X 16. SECURE CUSHIONING AROUND ITEM USING A-A-883, TYPE II TAPE.
- BAG:** MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 12 X 15. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5A" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5A IN ACCORDANCE WITH THE CRITERIA FOR METHOD 41.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5B	200100	HARNESS, ID ADAPTOR	1

- WRAP:** CID A-A-3174, TYPE I, CLASS 1, SIZE 12 X 12. SECURE WRAP AROUND ITEM USING A-A-883, TYPE II TAPE.
- CUSHIONING:** PPP-C-1797, TYPE I, SIZE 12 X 12. SECURE CUSHIONING AROUND ITEM USING A-A-883, TYPE II TAPE.
- BAG:** MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 12 X 12. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5B" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5B IN ACCORDANCE WITH THE CRITERIA FOR METHOD 41.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5C	12421843	PLUG, CAVITY	5

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5C" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5C IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5D	12418054	TERMINALS-VIM	2

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5D" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5D IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5E	12421848-001	CONNECTOR PLUG GY	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5E" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5E IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5F	12421848-002	CONNECTOR PLUG BK	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5F" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5F IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5G	12421881	TERMINALS-SOCKET	20

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5G" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5G IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

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SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5H	12421930	LOCK, SECONDARY 12-WAY	2

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5H" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5H IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5I	12414419-059	HEX HEAD SCREW 5MM	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5I" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5I IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5J	12414315-003	RIVNUT 5MM	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5J" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5J IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5K	12414560-011	WASHER, LOCK 5MM	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5K" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5K IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5L	12414473-032	WASHER, FLAT 6MM	3

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5L" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5L IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5M	12414315-004	NUT-6MM	3

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5M" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5M IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5N	12414315-002	NUT-4MM	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5N" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5N IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

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SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5O	12414570-015	WASHER	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 5O**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 5O** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5P	12414275-001	TERMINAL LUG	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 5P**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 5P** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5Q	12414273-003	RECEPTACLE	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 5Q**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 5Q** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

CONSOLIDATE SPN 5A THROUGH SPN 5Q AS FOLLOWS:

- CONSOLIDATION CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 16-1/4 X 5-1/2 X 7-1/2. PLACE SPN 5A THROUGH SPN 5Q INTO CONSOLIDATION CONTAINER.
- CONTAINER CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, CLOSURE METHOD 2B6.
- MARKING:** MARK CONSOLIDATION CONTAINER WITH "**SPN 5**" IN ACCORDANCE WITH MIL-STD-129.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
6A	12423061	WIRING DIAGRAM	1
6B	57K2053	KIT WTEC II TO WTEC III DWG ONLY	1

- BAG:** MIL-DTL-117, TYPE I, CLASS C, STYLE 1, SIZE 10 X 16. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 6**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 6** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 33.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
7	MS3367-2-0	TIE WRAP	10

- BAG:** MIL-DTL-117, TYPE I, CLASS C, STYLE 1, SIZE 10 X 16. PLACE ALL ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 7**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 7** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 33.

E. PLACE SPN 1 THROUGH SPN 7 INTO UNIT CONTAINER SPECIFIED BELOW. IDENTIFY, INSPECT AND CLOSE THE UNIT CONTAINER AS FOLLOWS:

- UNIT CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 18 X 16-3/4 X 11. PLACE SPN 1 THROUGH SPN 7 INTO CONTAINER AS SHOWN IN SKETCH ON PAGE 8.
- IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
- INSPECTION:** INSPECT **57K2053 (19207) KIT, WTEC II TO WTEC III CONVERSION** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.
- CONTAINER CLOSURE:** THE WR CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K2053 (19207) KIT, WTEC II TO WTEC III CONVERSION	2. CODE INDENT 19207	3. SPI NO. AK15167305
4. NATIONAL STOCK NO. 2520-01-516-7305	5. DATE OF DRAWING 01/31/12	6. REVISION B

F. PACKING:

LEVEL "A" PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL "B" PACKING SHALL BE ACCOMPLISHED USING: FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR; TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168 OR; PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE WEIGHT OF THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.

