

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

XBM
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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188). Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K4483 (19207) KIT, OVERHAUL, AVDS 1790-8CR			2. CAGE 19207		3. SPI NO. AK15007584	
4. NATIONAL STOCK NO. 2815-01-500-7584			5. DATE OF DRAWING Nov 7, 2011		6. REVISION A	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT.(LB) * 350.0	10. UNIT PACK CU (CU. FT.) * 32.000		11. UNIT PACK SIZE (INCHES) * 48.0 x 36.0 x 32.0	
12. MILITARY PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION		
MIL-STD-2073-1D, METHOD 42 & NOTE A						
13. CLEANING MIL-STD-2073-1D & NOTE B				SEE NOTES FOR PACKAGING DETAILS		
14. DRYING MIL-STD-2073-1D & NOTE B						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D & NOTE F						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE E						

17. NOTES/DRAWINGS

A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A WATERVAPORPROOF BAG AND INCLUDES AN EXTERIOR CONTAINER.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. KIT, P/N 57K4483, CONTAINS THE FOLLOWING ITEMS AS SHOWN BELOW.

<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
300113	48	LOCK, VALVE SPRING
352848	24	GROMMET, RUBBER
353268	2	MOUNT, RESILIENT TURBOCHARGER
353269-1	1	HOSE, FIBERGLASS RUBBER
353269-3	2	HOSE, FIBERGLASS RUBBER
353269-4	1	HOSE,K FIBERGLASS RUBBER
353326	1	BEARING, ROLLER
353352	4	SLEEVE, CONNECTOR
353352-2	2	CYL. SLEEVE (CONNECTOR)
501868	2	WASHER, TAB
503339	3	NUT, SELF-LOCKING
583391	3	RING, RETAINING
586365	1	REING, RETAINING
597409	2	RETAINER (RING-SEAL)
653409	4	BOOT, ROD END
654253	1	BEARING, ROLLER, NEEDLE
654254	1	BEARING, ROLLER
654262	1	BEARING, ROLLER, NEEDLE
654411	1	SEAT BEARING (WASHER THRUST)

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17. NOTES/DRAWINGS CONTINUED

-- CONTINUED --

<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
654843	8	BOLT, SHEAR
655396-1	1	PAD, CUSHIONING
655396-3	1	PAD, CUSHIONING
679777	2	WASHER, FLAT
679858	1	ADAPTER, OIL SWITCH
700078	2	BEARING, BALL
700080	4	BEARING, BALL
700081	2	BEARING, BALL
700336	2	BEARING
700580	1	BEARING, BALL
701023	4	BEARING, BALL
701077	1	BEARING, BALL
714056	2	BEARING, BALL
714090	1	BEARING, BALL, ANNULAR
5702616	1	KIT, BEARING HALF STD, MAINS
5702641	1	PARTS KIT, INJ ADVANCE
5702674	12	SHIM SET
5702738	1	PARTS KIT W/SP FUEL FLTR
5704366	1	PARTS KIT, FLEX SHFT CPLG
5704486	1	KIT, FLUID FILTER
5704487	1	KIT-FUEL FILTER
7062196-1	2	LEAD, ELECTRICAL
7320384	24	PLUG
7320469	1	TUBE ASSY METAL
7323994	24	WASHER, FLAT
7335556	2	SPARK PLUG
7350206	20	HOSE
7359808	1	SEAL, NONMETALLIC
8355883	1	INDICATOR, HUMIDITY
8376442	1	VALVE, PNEUMATIC
8376456	1	VALVE, SAFETY
8393931	6	BEARING, BALL
8395471-1	1	BEARING, PLAIN
8682455	2	SHIM
8682815	1	SPRING, HELICAL
8686981-1	1	BEARING, PLAIN ROD
8725096	1	WASHER, THRUST
8725101	1	SPRING, HELICAL
8725113	1	SPRING, HELICAL COMPRESSION
8761041	1	SHIM

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17. NOTES/DRAWINGS *CONTINUE*

-- CONTINUED --

<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
8761260	3	SPRING, HELICAL COMPRESSION
8761569-1	2	BEARING, PLAIN
8764639	30	NUT, SELF-LOCKING PLATE
10865381	1	WASHER, KEY
10898794	1	HOSE
10935614	1	SPRING, HELICAL
10951061	12	SEAT, HELICAL
10951369	6	BALL BEARING
11602061	1	FILTER ELEMENT
11668067	24	BEARING, HALF-CAMSHAFT
11668622	1	NUT, SELF-LOCKING
11668688	2	BOLT, SELF-LOCKING
11668689	1	TEE, PIPE TO TUBE
11682595-2	2	LEAD, ELECTRICAL
11682601	1	SPRING, HELICAL
11682606	1	RETAINER, HELICAL
11682694	2	SEAL, PLAIN
11683948	24	NUT, ROD TO CAP
11683973	1	SCREEN, OIL PUMP
11684022-2	1	TUBE ASSEMBLY, METAL
11684035	2	SCREEN, OIL PAN RES
11684037	3	RUBBER STRIP
11684038	1	SEAL, OIL PAN
11684042	1	PLATE LOCK
11684063	4	CLIP, RETAINING
11684066	2	SRPING, OIL FILTER (2)
11684104	1	BEARING, WASHER, THRUST
11684135	10	SLEEVE, CAMSHAFT
11684260	1	FILTER, FUEL WATER (SEP DRAIN)
11684261	1	FILTER, PRIMARY FULE (BLEED)
12254331	2	SPRING, HELICAL
12258931-1	1	TACHOMETER
12258932-9	2	TRANSMITTER, PRESSURE
12258932-10	2	TRANSDUCER, PRESSURE
12258938	1	PRESSURE SWITCH
12275842	4	PRESSURE SWITCH
12275894	72	NUT, LOCK
12314648	1	RETAINER, HELICAL
12314650	1	SPRING, HELICAL
12354391	1	DATA PLATE, HISTORICAL

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17. NOTES/DRAWINGS *CONTINUED*

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<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
12366424	2	HOSE (AIR DUCT)
12477621	1	HOSE, SPLIT
12478228	1	PLATE, IDENTIFICATION
57K3951	1	GASKET KIT
A52472-1	1	FILTER ELEMENT
AN814-4D	4	PLUG, MACHINE, THREAD
CPR1401	1	SPRING
E2CA133-006	1	SWITCH, PRESSURE
E5AR130-010	1	VALVE, BALL
E8AR129-001	2	SPACER, SLEEVE
E8CR103-004	12	BOLT, MACHINE
E8CR104-0030	1	BEARING, HALF KIT
E8CR130-008	1	CROSS TUBE
E8CR130-046	1	HOSE ASSY, NONMETALLIC
E8CR130-0410	2	HOSE ASSY, FLM HTR (OUT)
E8CR131-014	2	SPRING, AFTERCOOLER
E8DR104-006	12	PISTON, 14.5
E8DR106-011	4	ADAPTER, STRAIGHT, TUBE
E8DR109-004	1	WASHER, FLAT
E8DR130-010	1	HOSE ASSY, NONMETALLIC
E8DR130-038	1	PUMP, FUEL, CAM
E8DR130-0450	12	NOZZLE TIP, FUEL INJ.
E9AR101-008	168	NUT, EXTENDED WASHER
E9AR101-134	12	NUT, SELF-LOCKING, HEX
E9AR104-0070	12	RING SET OF 4, PISTON, STD KIT
E9AR106-053-2	2	HOSE, ASSY, TEFLON
E9AR106-053-3	2	HOSE, ASSY, TEFLON
E9AR106-079	4	TAB, STOP
E9AR107-005	2	BAR, CLAMP, GENERATOR
E9AR107-009	1	STRAP, RETAINING
E9AR110-008	4	SEAT, TIMING ADVANCE SPRING
E9AR110-008-1	4	SEAT, TIMING ADVANCE SPRING
E9AR110-008-2	4	SEAT, TIMING ADVANCE SPRING
E9AR110-008-3	4	SEAT, TIMING ADVANCE SPRING
E9AR110-008-4	4	SEAT, TIMING ADVANCE SPRING
E9AR110-026	2	SPRING, ADVANCE
E9AR129-080	2	NUT
E9AR130-077	2	PAD, CUSHIONING
E9AR130-078	1	PAD, CUSHIONING
E9AR131-123	8	CLAMP, LOOP
E9AR131-124	4	CLAMP, LOOP
M12285/1-5	1	SWITCH, THERMOSTATIC
M24243/1A408	10	RIVET
MS16624-1062	9	RING, RETAINING, EXT

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<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
MS16624-2131	2	RETAINING RING, EXTERNAL
MS16625-1125	1	RING, RETAINING, INT
MS16625-2137	7	RING, RETAINING, INT
MS16625-3162	2	RING, RETAINING, INT
MS16625-3212	24	RING, RETAINING, INT
MS16625-3281	1	RING, RETAINING, INT
MS16625-3315	1	RING, RETAINING, INT
MS16625-3354	1	RING, RETAINING, INT
MS16625-3400	1	RING, RETAINING, INT
MS16626-1112	1	RING, RETAINING, EXT
MS16626-1143	1	RING, RETAINING, EXT
MS16627-2112	2	RING, RETAINING
MS16632-1031	2	RING, RETAINING
MS16633-1062	2	RING, RETAINING
MS17131-18	2	BEARING, NEEDLE
MS17795-104	2	BEARING SLEEVE
MS20613-4P12	2	RIVET, SOLID
MS20995NC32	16	WIRE, NONELECTRICAL
MS20995NC40	16	WIRE, NONELECTRICAL
MS21042-06	1	NUT, SELF-LOCKING
MS21042-5	24	NUT, SELF-LOCKING
MS21044N10	3	NUT, SELF-LOCKING
MS21044N3	35	NUT, SELF-LOCKING
MS21044N5	65	NUT, SELF-LOCKING
MS21044N6	70	NUT, SELF-LOCKING
MS21044N7	4	NUT, SELF-LOCKING
MS21045-4	4	NUT, SELF-LOCKING
MS21045-5	105	NUT, SELF-LOCKING
MS21045-6	21	NUT, SELF-LOCKING
MS21045-7	36	NUT, SELF-LOCKING
MS21045-8	9	NUT, SELF-LOCKING
MS21045C5	12	NUT, SELF-LOCKING
MS21045C6	12	NUT, SELF-LOCKING
MS21083N5	6	NUT, SELF-LOCKING
MS21225-4	2	NUT, SELF-LOCKING
MS21318-27	8	SCREW, DRIVE
MS21318-46	4	SCREW, DRIVE
MS21333-113	4	CLAMP, LOOP
MS24537-1	1	TRANSMITTER, TEMPERATURE
MS24539-1	1	TRANSMITTER, PRESSURE

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<u>PART NUMBER</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
MS24665-132	2	PIN, COTTER
MS24665-134	36	PIN, COTTER
MS24665-300	2	PIN, COTTER
MS24665-302	28	PIN, COTTER
MS24665-359	2	PIN, COTTER
MS27183-23	1	WASHER, FLAT
MS3367-1-9	11	STRAP, TIEDOWN
MS3367-3-9	21	STRAP, TIEDOWN
MS35333-40	4	WASHER, LOCK
MS35335-29	4	WASHER, LOCK
MS35335-33	12	WASHER, LOCK
MS35335-34	6	WASHER, LOCK
MS35335-35	33	WASHER, LOCK
MS35335-40	2	WASHER, LOCK
MS35338-41	8	WASHER, LOCK
MS35338-43	12	WASHER, LOCK
MS35338-44	51	WASHER, LOCK
MS35338-45	106	WASHER, LOCK
MS35338-46	86	WASHER, LOCK
MS35338-47	8	WASHER, LOCK
MS35338-48	23	WASHER, LOCK
MS35338-50	48	WASHER, LOCK
MS35338-51	16	WASHER, LOCK
MS35340-47	5	WASHER, LOCK
MS35340-48	7	WASHER, LOCK
MS35489-74	6	GROMMET, NONMETALLIC
MS35489-149	4	GROMMET, NONMETALLIC
MS35489-154	1	GROMMET, NON-METALLIC
MS35489-97S	1	GROMMET, RUBBER, SPLIT
MS35756-8	3	KEY, WOODRUFF
MS35842-12	8	CLAMP, HOSE
MS45904-76	1	WASHER, LOCK
MS51500B6-6S	1	ADAPTER, STRAIGHT, PIPE
MS51500B8-4S	1	NUT (ADAPTER)
MS51500B8S	1	ADAPTER, STRAIGHT, PIPE
MS51521B6Z	2	ELBOW, 90 DEGREE
MS51922-17	1	NUT, SELF-LOCKING
MS51922-21	72	NUT, SELF-LOCKING

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MS52104C4-0074	8	HOSE ASSY, NONMETALLIC
MS52104C4-0090	2	HOSE ASSY, NONMETALLIC
MS8005E043B	1	HOSE ASSY, NONMETALLIC
MS8005E053A	1	HOSE ASSY, NONMETALLIC
MS8005E074A	2	HOSE ASSY, NONMETALLIC
MS8005E076C	2	HOSE ASSY, NONMETALLIC
MS8005E07AA	2	HOSE ASSY, NONMETALLIC
MS8005E081A	1	HOSE ASSY, NONMETALLIC
MS8005E1000B	1	HOSE ASSY, NONMETALLIC
MS8005E100C	1	HOSE ASSY, NONMETALLIC
MS8005E112F020	1	HOSE ASSY, NONMETALLIC
MS8005E140C	1	HOSE ASSY, NONMETALLIC
MS8005E145F000	1	HOSE ASSY, NONMETALLIC
MS8005E146AC	1	HOSE ASSY, NONMETALLIC
MS8005E160B	1	HOSE ASSY, NONMETALLIC
MS8005E160E270	1	HOSE ASSY, NONMETALLIC
MS8005E180A	1	HOSE ASSY, NONMETALLIC
MS8005E230F135	1	HOSE ASSY, NONMETALLIC
MS8005E240B	1	HOSE ASSY, NONMETALLIC
MS8005E260C	2	HOSE ASSY, NONMETALLIC
MS8005E320C	1	HOSE ASSY, NONMETALLIC
MS8005E486AC	1	HOSE ASSY, NONMETALLIC
MS8005E674CC	2	HOSE ASSY, NONMETALLIC
MS8005E860A	1	HOSE ASSY, NONMETALLIC
MS8005F145F000	2	HOSE ASSY, NONMETALLIC
MS8005G120C	1	HOSE ASSY, NONMETALLIC
MS8005G220C	1	HOSE ASSY, NONMETALLIC
MS8005G234C	1	HOSE ASSY, NONMETALLIC
MS8005G390B	2	HOSE ASSY, NONMETALLIC
MS8005H054C	1	HOSE ASSY, NONMETALLIC
MS8005H120AA	1	HOSE ASSY, NONMETALLIC
MS8005H222C	1	HOSE ASSY, NONMETALLIC
MS8005H222CC	2	HOSE ASSY, NONMETALLIC
MS8005H225C	1	HOSE ASSY, NONMETALLIC
MS8005H240AC	1	HOSE ASSY, NONMETALLIC
MS8005H400A	1	HOSE ASSY, NONMETALLIC
MS8005J460AC	1	HOSE ASSY, NONMETALLIC
MS90726-111	2	SCREW, CAP, HEXAGON
MS90726-33	1	SCREW, CAP, HEXAGON
MS9320-07	1	WASHER, FLAT

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NAS1149F0463P	2	WASHER, FLAT
NAS1714C4-12NW	1	CLAMP (BATTERY HARNESS)
SD783154	12	STUD-FUEL INLET
SP7830	12	SPRING

- D. PREPARE EACH KIT COMPONENT AS REQUIRED BY MIL-STD-2073-1D AND CONSOLIDATE COMPONENTS IN ACCORDANCE WITH THE STEPS BELOW.
1. CONTAINER: ASTM D 5118, TY CF, CL DOM, GR 275. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.
 2. BAG: MIL-DTL-117, TY I, CL E, ST 1. CLOSURE SHALL BE BY HEAT SEALING.
 3. WRAP: MIL-PRF-121, TY II. APPLY WRAP OVER BAGGED CARTON TO PREVENT PUNCTURE TO THE BARRIER MATERIAL. SECURE WITH TAPE.
 4. CONTAINER: ASTM D 6251, OVERSEAS TYPE, ST A. CONTAINER IS CONSTRUCTED OF ALL 3/8-INCH THICK PLYWOOD AND 1-INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS. SIZE AND APPLICATION OF SKIDS ARE IN ACCORDANCE WITH ASTM D6251.
 5. IDENTIFICATION: IDENTIFY EACH UNIT PACK IN ACCORDANCE WITH MIL-STD-129.
 6. INSPECTION: INSPECT THE PACK IN ACCORDANCE WITH CRITERIA FOR MIL-STD-2073-1D, METHOD 42.
- E. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY EACH OF THE COMPONENTS WITHIN THE PACK.
- F. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

* UNIT PACK WEIGHT, CUBE AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PURPOSES ONLY