

**SPECIAL PACKAGING INSTRUCTION**

Form Approved -XKG  
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 1587423-1 (83298) STATOR, ENGINE GENERATOR			2. CODE IDENT 19207		3. SPI NO. AK10461718	
4. NATIONAL STOCK NUMBER 2920-01-046-1718			5. DATE OF DRAWING 8-10-2011		6. REVISION B	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 19.8 *	10. UNIT PACK CU (CU FT) 0.388 *		11. UNIT PACK SIZE (INCHES)	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42			18. STEPS	19. REQ'D	20. DESCRIPTION PRESERVATIVE: NONE	
13. CLEANING MIL-STD-2073-1D			1-B		INTIMATE WRAP: MIL-DTL-17667, TYPE II	
14. DRYING MIL-STD-2073-1D			2-C		CUSHIONING: ASTM D4727, TY CF, CL DOM, GR 275	
15. PACKING			3-D	1	CONTAINER: ASTM D5118, TY CF, CL DOM, GR 275,	
a. LEVEL A MIL-STD-2073-1D AND NOTE F					ST RSC	
b. LEVEL B MIL-STD-2073-1D AND NOTE F			4-E	1	BAG: MIL-DTL-117, TY I, CL E, ST 1	
16. MARKING MIL-STD-129			5-D	1	CONTAINER: ASTM D5118, TY CF, CL WR, GR W5c, ST RSC	

17. NOTES / DRAWING

- A. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. WRAP ITEM TWICE AND SECURE USING TAPE.
- C. FIBERBOARD FILLER PADS AND/OR DIECUTS SHALL BE DEvised AND USED TO IMMOBILIZE THE ITEM AND PREVENT DAMAGE TO THE ITEM OR CONTAINER.
- D. CLOSURE SHALL BE IN ACCORDANCE WITH ASTM D1974, METHOD 2B3.
- E. COMPUTE SIZE AND CONFORM BAG IN ACCORDANCE WITH MIL-STD-2073-1D. CLOSE BAG BY HEAT SEALING.
- F. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

\* UNIT PACK WT. AND CU. ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PURPOSES ONLY.