

# SPECIAL PACKAGING INSTRUCTION

*Form Approved -SS RJ*  
*OMB No. 0704-0188*

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|   |                       |                                      |  |   |                                 |  |
|---|-----------------------|--------------------------------------|--|---|---------------------------------|--|
| <b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b><br>57K2057-002 (19207) SERPENTINE BELT CONVERSION KIT |                       |                                      | <b>2. CODE INDENT</b><br>19207             |   | <b>3. SPI NO.</b><br>AK15331314 |  |
| <b>4. NATIONAL STOCK NO.</b><br>2815-01-533-1314  |                       |                                      | <b>5. DATE OF DRAWING</b><br>02-12-2011    |   | <b>6. REVISION</b><br>A         |  |
| <b>7. QUP</b><br>1 EACH   | <b>8. ICQ</b><br>NONE | <b>9. UNIT PACK WT. (LB)</b><br>14.3 | <b>10. UNIT PACK CU (CU. FT.)</b><br>2.384 | <b>11. UNIT PACK SIZE (INCHES)</b><br>26.3 X 17.8 X 8.8 |                                 |  |
|   |                       |                                      | <b>18. STEPS</b>                           | <b>19. REQD</b>   | <b>20. DESCRIPTION</b>          |  |
| <b>12. MILITARY PRESERVATION</b><br>METHOD (SEE NOTES IN BLOCK 17)                                      |                       |                                      | 1C   | 1   | CUSHIONING WRAP: PPP-C-1797.    |  |
| <b>13. CLEANING</b><br>MIL-STD-2073-1D, PROCEDURE 1   |                       |                                      | 2C   | 12  | TIEDOWN STRAP: MS3367.          |  |
| <b>14. DRYING</b><br>MIL-STD-2073-1D  |                       |                                      | 3C   | 22  | BAG: MIL-B-117.                 |  |
| <b>15. PACKING</b>  |                       |                                      | 4C   | 2   | CONTAINER: ASTM D 5118.         |  |
| <b>a. LEVEL A</b><br>MIL-STD-2073-1D AND NOTE E   |                       |                                      | 5D   |   | CONTAINER CLOSURE: SEE NOTES.   |  |
| <b>b. LEVEL B</b><br>MIL-STD-2073-1D AND NOTE E   |                       |                                      |  |   |                                 |  |
| <b>16. MARKING</b><br>MIL-STD-129 AND NOTE D  |                       |                                      |  |   |                                 |  |

**17. NOTES/DRAWING**

**A. QUALITY ASSURANCE PROVISIONS:**

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

**B. THE KIT CONSISTS OF:**

| Segregated Pack Number (SPN) | Part Number  | Cage  | Item Description               | Item Qty. |
|------------------------------|--------------|-------|--------------------------------|-----------|
| 1                            | 12420899-002 | 19207 | CABLE ASSY, 24 VOLT ALTERNATOR | 1         |
| 2                            | 12420906-002 | 19207 | CABLE ASSY, 12 VOLT ALTERNATOR | 1         |
| 3                            | 12422803     | 19207 | BRACKET, ALT CABLE MTG         | 1         |
| 4                            | 12414553-013 | 19207 | SILICONEHOSE                   | 1         |
| 5                            | 12422861-001 | 19207 | SILICONEHOSE                   | 1         |
| 6                            | 12422861-003 | 19207 | SILICONEHOSE                   | 1         |
| 7                            |              |       | <b>SPN 7 IS NOT USED.</b>      |           |
| 8                            | 8-6 070102C  | 81343 | MALE STRAIGHT FITTING          | 1         |
| 9                            |              |       | <b>SPN 9 IS NOT USED.</b>      |           |
| 10                           | 12421183-008 | 19207 | CLAMP                          | 2         |
| 11                           | 12414307-062 | 19207 | BOLT                           | 1         |
| 12                           | 12414307-064 | 19207 | BOLT                           | 1         |
| 13                           | 12414475-113 | 19207 | SCREW                          | 1         |
| 14                           | 12414308-019 | 19207 | NUT                            | 1         |
| 15                           | 12422608-011 | 19207 | WASHER                         | 1         |
| 16                           |              |       | <b>SPN 16 IS NOT USED.</b>     |           |
| 17                           | 12414507-006 | 19207 | HOSE CLAMP                     | 2         |

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| <b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b><br>57K2057-002 (19207) SERPENTINE BELT CONVERSION KIT | <b>2. CODE INDENT</b><br>19207          | <b>3. SPI NO.</b><br>AK15331314 |
| <b>4. NATIONAL STOCK NO.</b><br>2815-01-533-1314  | <b>5. DATE OF DRAWING</b><br>02-12-2011 | <b>6. REVISION</b><br>A         |

**(KIT CONTENTS LIST CONTINUED)**

| Segregated Pack Number (SPN) | Part Number  | Cage  | Item Description         | Item Qty. |
|------------------------------|--------------|-------|--------------------------|-----------|
| 18                           | 12414507-013 | 19207 | HOSE CLAMP               | 2         |
| 19                           | MS21333-123  | 96906 | P-CLAMP                  | 2         |
| 20                           | 12420924-005 | 19207 | CONVOLUTED TUBING        | 6.5 FT    |
| 21                           | 12420924-006 | 19207 | CONVOLUTED TUBING        | 8.0 FT    |
| 22                           | MS3367-2-0   | 96906 | TIEDOWN STRAP            | 20        |
| 23                           | MS3367-3-0   | 96906 | TIEDOWN STRAP            | 3         |
| 24                           | 12422869     | 19207 | INSTALLATION, HARNESS    | 1         |
| 25                           | 57K2057      | 19207 | KIT, SERPENTINE, DRAWING | 1         |

C. FABRICATE OR OBTAIN MATERIALS LISTED IN BLOCK 20 AND / OR MATERIAL CHART BELOW. THE FOLLOWING NOTES CONTAIN INFORMATION FOR FABRICATION AND APPLICATION OF PACKAGING MATERIALS.

## MATERIAL

| ITEM ID. | QTY. | DESCRIPTION  |
|----------|------|--|
|          | 1    | <b>CUSHIONING WRAP:</b> PPP-C-1797, TYPE I, 1/4" THICK, SIZE 12 X 12.  |
|          | 1    | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 18 X 24.   |
|          | 3    | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 10 X 16.   |
|          | 1    | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 8 X 12.  |
|          | 3    | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12.  |
|          | 3    | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 10.  |
|          | 10   | <b>BAG:</b> MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6.   |
|          | 1    | <b>BAG:</b> MIL-B-117, STYLE 1, TYPE I, CLASS E, SIZE 31 X 38  |
|          | 1    | <b>CONTAINER:</b> ASTM D 5118, STYLE RSC, TYPE CF, CLASS DOM, VARIETY SW, GRADE 275, SIZE 24-3/4 X 16-1/4 X 6-1/4. |
|          | 1    | <b>CONTAINER:</b> ASTM D 5118, STYLE FOL, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 26 X 17-1/2 X 8.          |
|          | 6    | <b>TIEDOWN STRAP:</b> MS3367-5-0.  |
|          | 2    | <b>TIEDOWN STRAP:</b> MS3367-1-0.  |
|          | 4    | <b>TIEDOWN STRAP:</b> MS3367-7-0   |

D. PREPARE SPN 1 THROUGH SPN 25 AS FOLLOWS:

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION               | ITEM QTY |
|-----|--------------|-------|--------------------------------|----------|
| 1   | 12420899-002 | 19207 | CABLE ASSY, 24 VOLT ALTERNATOR | 1        |

1. **TIEDOWN STRAP:** MS3367-5-0 (QTY. 2). COIL CABLE TO APPROXIMATELY 17 X 15 DIAMETER THEN SECURE COILED CABLE USING TIEDOWN STRAPS.
2. **MARKING:** TAG WITH "SPN 1" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT SPN 1 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

NOTE D CONTINUED ON PAGE 4)

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(NOTE D CONTINUED)

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION               | ITEM QTY |
|-----|--------------|-------|--------------------------------|----------|
| 2   | 12420906-002 | 19207 | CABLE ASSY, 12 VOLT ALTERNATOR | 1        |

1. **TIEDOWN STRAP:** MS3367-5-0 (QTY. 2). COIL CABLE TO APPROXIMATELY 17 X 15 DIAMETER THEN SECURE COILED CABLE USING TIEDOWN STRAPS.
2. **MARKING:** TAG WITH "**SPN 2**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 2** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION       | ITEM QTY |
|-----|-------------|-------|------------------------|----------|
| 3   | 12422803    | 19207 | BRACKET, ALT CABLE MTG | 1        |

1. **CUSHIONING WRAP:** PPP-C-1797, TYPE I, 1/4" THICK, SIZE 12 X 12 (QTY. 1). WRAP ITEM THEN SECURE WRAP USING ASTM D5486, TYPE V, CLASS 1.
2. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 10 X 16 (QTY. 1). PLACE WRAPPED ITEM IN BAG AND HEAT SEAL BAG CLOSED.
3. **MARKING:** TAG OR MARK BAG WITH "**SPN 3**" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT **SPN 3** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 4   | 12414553-013 | 19207 | SILICONE HOSE    | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 8 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 4**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 4** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 5   | 12422861-001 | 19207 | SILICONE HOSE    | 1        |

1. **TIEDOWN STRAP:** MS3367-7-0 (QTY. 2). COIL HOSE TO APPROXIMATELY 14 X 14 DIAMETER THEN SECURE COILED HOSE USING TIEDOWN STRAPS.
2. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 18 X 24 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
3. **MARKING:** TAG OR MARK BAG WITH "**SPN 5**" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT **SPN 5** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 6   | 12422861-003 | 19207 | SILICONE HOSE    | 1        |

1. **TIEDOWN STRAP:** MS3367-5-0 (QTY. 2). COIL HOSE TO APPROXIMATELY 9 X 9 DIAMETER THEN SECURE COILED HOSE USING TIEDOWN STRAPS.
2. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 10 X 16 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
3. **MARKING:** TAG OR MARK BAG WITH "**SPN 6**" IN ACCORDANCE WITH MIL-STD-129.
4. **INSPECTION:** INSPECT **SPN 6** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER       | CAGE | ITEM DESCRIPTION | ITEM QTY |
|-----|-------------------|------|------------------|----------|
|     | SPN 7 IS NOT USED |      |                  |          |

(NOTE D CONTINUED ON PAGE 4)

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(NOTE D CONTINUED)

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION      | ITEM QTY |
|-----|-------------|-------|-----------------------|----------|
| 8   | 8-6 070102C | 81343 | MALE STRAIGHT FITTING | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 8**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 8** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN               | PART NUMBER | CAGE | ITEM DESCRIPTION | ITEM QTY |
|-------------------|-------------|------|------------------|----------|
| SPN 9 IS NOT USED |             |      |                  |          |

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 10  | 12421183-008 | 19207 | CLAMP            | 2        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 10**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 10** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 11  | 12414307-062 | 19207 | BOLT             | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 11**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 11** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 12  | 12414307-064 | 19207 | BOLT             | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 12**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 12** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 13  | 12414475-113 | 19207 | SCREW            | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 13**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 13** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 14  | 12414308-019 | 19207 | NUT              | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 14**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 14** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 15  | 12422608-011 | 19207 | WASHER           | 1        |

1. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
2. **MARKING:** TAG OR MARK BAG WITH "**SPN 15**" IN ACCORDANCE WITH MIL-STD-129.
3. **INSPECTION:** INSPECT **SPN 15** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

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(NOTE D CONTINUED)

| SPN | PART NUMBER        | CAGE | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------------|------|------------------|----------|
|     | SPN 16 IS NOT USED |      |                  |          |

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 17  | 12414507-006 | 19207 | HOSE CLAMP       | 2        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "SPN 17" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 17 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|--------------|-------|------------------|----------|
| 18  | 12414507-013 | 19207 | HOSE CLAMP       | 2        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 4 X 6 (QTY. 1). PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "SPN 18" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 18 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|-------------|-------|------------------|----------|
| 19  | MS21333-123 | 96906 | P-CLAMP          | 4        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12 (QTY. 1). PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "SPN 19" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 19 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 31**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION  | ITEM QTY |
|-----|--------------|-------|-------------------|----------|
| 20  | 12420924-005 | 19207 | CONVOLUTED TUBING | 6.5 FT   |

- TIEDOWN STRAP:** MS3367-1-0 (QTY. 2). COIL TUBING TO APPROXIMATELY 12 X 12 DIAMETER THEN SECURE COILED TUBING USING TIEDOWN STRAPS.
- MARKING:** TAG WITH "SPN 20" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 20 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER  | CAGE  | ITEM DESCRIPTION  | ITEM QTY |
|-----|--------------|-------|-------------------|----------|
| 21  | 12420924-006 | 19207 | CONVOLUTED TUBING | 8.0 FT   |

- TIEDOWN STRAP:** MS3367-7-0 (QTY. 2). COIL TUBING TO APPROXIMATELY 13 X 13 DIAMETER THEN SECURE COILED TUBING USING TIEDOWN STRAPS.
- MARKING:** TAG WITH "SPN 21" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 21 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|-------------|-------|------------------|----------|
| 22  | MS3367-2-0  | 96906 | TIEDOWN STRAP    | 20       |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12 (QTY. 1). COIL ITEM, PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "SPN 22" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 22 IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

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(NOTE D CONTINUED)

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION | ITEM QTY |
|-----|-------------|-------|------------------|----------|
| 23  | MS3367-3-0  | 96906 | TIEDOWN STRAP    | 3        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 6 X 12 (QTY. 1). COIL ITEM, PLACE ITEMS IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "**SPN 23**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 23** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION      | ITEM QTY |
|-----|-------------|-------|-----------------------|----------|
| 24  | 12422869    | 19207 | INSTALLATION, HARNESS | 1        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 10 X 16 (QTY. 1). COIL ITEM, PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "**SPN 24**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 24** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

| SPN | PART NUMBER | CAGE  | ITEM DESCRIPTION         | ITEM QTY |
|-----|-------------|-------|--------------------------|----------|
| 25  | 57K2057     | 19207 | KIT, SERPENTINE, DRAWING | 1        |

- BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 10 X 16 (QTY. 1). COIL ITEM, PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** TAG OR MARK BAG WITH "**SPN 25**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 25** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.

CONSOLIDATE AND PLACE **SPN 1** THROUGH **SPN 25** INTO THE FOLLOWING CONTAINER. IDENTIFY, INSPECT AND CLOSE THE CONTAINER AS FOLLOWS:

- CONTAINER:** ASTM D 5118, STYLE **RSC**, TYPE CF, CLASS DOM, VARIETY SW, GRADE **275**, SIZE 24-3/4 X 16-1/4 X 6-1/4.
- CONTAINER CLOSURE:** THE DOMESTIC CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
- BAG:** MIL-DTL-117, TYPE I, CLASS E, STYLE 1, SIZE 31 X 38. PLACE CONTAINER IN BAG AND HEAT SEAL BAG CLOSED.
- CONTAINER:** ASTM D 5118, STYLE **RSC**, TYPE CF, CLASS WR, VARIETY SW, GRADE **V3C**, SIZE 26 X 17-1/2 X 8.
- CONTAINER CLOSURE:** THE WR CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.
- IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
- INSPECTION:** INSPECT **57K2057-002 (19207) SERPENTINE BELT CONVERSION KIT** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 42**.

## E. PACKING:

LEVEL "A" PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL "B" PACKING SHALL BE ACCOMPLISHED USING: FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR; TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168 OR; PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE WEIGHT OF THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.