

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-BK
AK

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 129-1908 (11083) CYLINDER, LIFT		2. CAGE 19207		3. SPI NO. AK15151570	
4. NATIONAL STOCK NO. 3920-01-515-1570		5. DATE 06/12/10		6. REVISION -	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 362.0	10. UNIT PACK CU (CU. FT.) 8.893	11. UNIT PACK SIZE (INCHES) 80.8 X 13.3 X 14.3	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C	A/R	PRESERVATIVE: MIL-PRF-10924	
		2-D	A/R	CAPS/PLUGS: NAS 847	
14. DRYING MIL-STD-2073-1D & NOTE B		3-E	A/R	PRESERVATIVE: MIL-PRF-32033	
		4-F	1	WRAP: MIL-PRF-121, TYPE II, SIZE: 24 X 96	
15. PACKING		5-G	20	BLOCKING/BRACING: ASTM-D6199	
		6-H	1	CONTAINER: ASTM-D6880, CL 2, ST 2,	
a. LEVEL A MIL-STD-2073-1D & NOTE I				RECLOSEABLE TOP, SIZE: 77-3/4 X 11-3/4 X 8-1/2	
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129 & J					

17. NOTES/DRAWING
- A. INSPECT, PRESERVATION, AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
 - B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS
 - C. APPLY PRESERVATIVE THROUGH ALL ZERK (GREASE) FITTINGS.
 - D. SEAL ZERK (GREASE) FITTINGS WITH CAPS/PLUGS OF APPROPRIATE SIZE.
 - E. APPLY PRESERVATIVE TO ALL EXTERNAL UNPAINTED/UNPLATED METALLIC SURFACES.
 - F. WRAP ITEM WITH 36 X 96 PAPER, SECURE WITH TAPE ASTM-D6123.
 - G. ALL LUMBER SIZES ARE NOMINAL, ASSEMBLE BLOCKING USING NAILS/STAPLES CONFORMING TO ASTM-F1667. (SEE PAGE 2)
 - H. CLOSURE: CLOSE CONTAINER USING 2 INCH LONG WOOD SCREWS IAW FF-S-111, FASTENING THROUGH END AND SIDE PANELS INTO TOP PANEL CLEATING IN ACCORDANCE WITH ASTM-D6880, RECLOSEABLE TOP PANEL.
 - I. UNIT CONTAINER IS THE SHIPPING CONTAINER.
 - J. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM 1/2 INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER", USING MINIMUM 1/2 INCH HIGH BLACK LETTERS.

ITEM	SIZE	QTY	ADDITIONAL NOTES:
A	2 X 4 X 11-3/4	4	
B	2 X 4 X 8-1/2	8	
C	1 X 4 X 11-3/4	1	
D	4 X 4 X 4-3/4	4	
E	2 X 12 X 8-1/2	2	

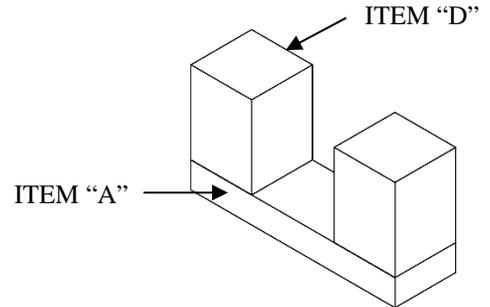
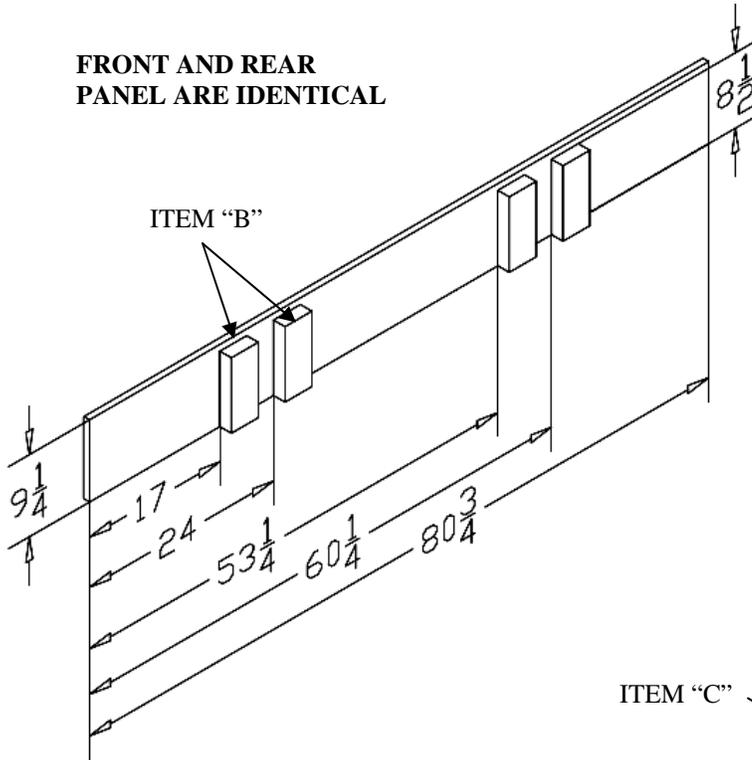
SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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**FRONT AND REAR
PANEL ARE IDENTICAL**



BLOCKING ASSEMBLY
(QTY 2) CONSISTS
OF:
1 PC ITEM "A"

