

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 2282576 (11083) VALVE, QUICK DROP			2. CAGE 19207		3. SPI NO. AK15779071	
4. NATIONAL STOCK NO. 4820-01-577-9071			5. DATE 05/24/2010		6. REVISION A	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 55.5	10. UNIT PACK CU (CU. FT.) 0.778		11. UNIT PACK SIZE (INCHES) 12.2 X 10.7 X 10.3	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20		18. STEPS	19. REQD	20. DESCRIPTION		
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C	2	CAPS/PLUGS: NAS-847		
		2-D	A/R	PRESERVATIVE: MIL-PRF-16173, GRADE 4		
14. DRYING MIL-STD-2073-1D & NOTE B		3-E	1	WRAP: MIL-PRF-121, GR A, TY II, SIZE: 24 X 36		
		4-F	6	CUSHIONING: ASTM D4727, TY CF, CL WR, VR DW,		
15. PACKING				GR V3c		
a. LEVEL A MIL-STD-2073-1D & NOTE H		5-G	1	CONTAINER: ASTM-D-5118, ST FOL, TY CF, CL WR,		
				VAR SW, GR W5c, SIZE: 11-3/4 X 10-1/4 X 9-1/2		
b. LEVEL B MIL-STD-2073-1D & NOTE H						
16. MARKING MIL-STD-129						

17. NOTES/DRAWING

A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1D AND ANY APPLICABLE CONTAINER SPECIFICATIONS.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. CAPS/PLUGS: SEAL ALL OPENINGS TO INTERIOR WITH CAPS/PLUGS OF APPROPRIATE SIZE.

D. PRESERVATIVE: APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED, EXTERIOR METALLIC SURFACES.

E. WRAP: WRAP ITEM WITH 24 X 36 PAPER, SECURE WITH TAPE ASTM-D6123.

F. SEE PAGES 2 AND 3.

G. CLOSURE: CLOSURE SHALL BE ACCORDING TO ASTM D-1974, METHOD 2B3.

H. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO ASTM-D6251 OR NAILED WOOD BOXES CONFORMING TO ASTM-D6880.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D5118/5118M; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D5168, OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH SPECIFIC, APPLICABLE METHODS OF ASTM D1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION. GUIDANCE FOR PALLETIZED UNIT LOADS FOR MILITARY / GOVERNMENT SHIPPERS IS SHOWN IN MIL-HDBK-774.

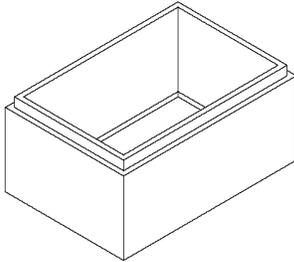
SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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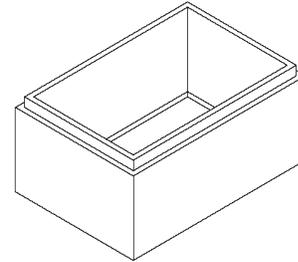
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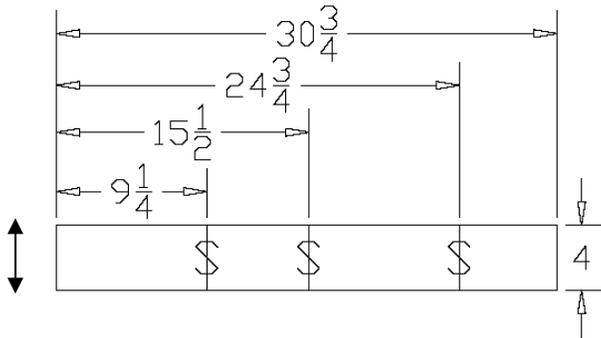
CUSHIONING ITEMS "A & B"



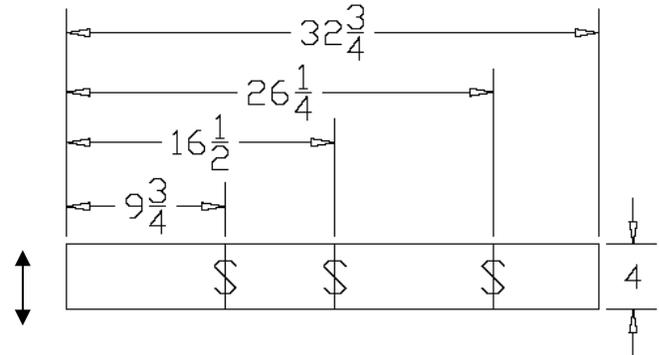
CUSHIONING ITEMS "C & D"



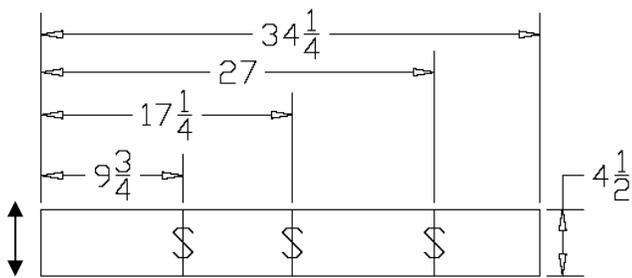
CUSHIONING ITEM "A"



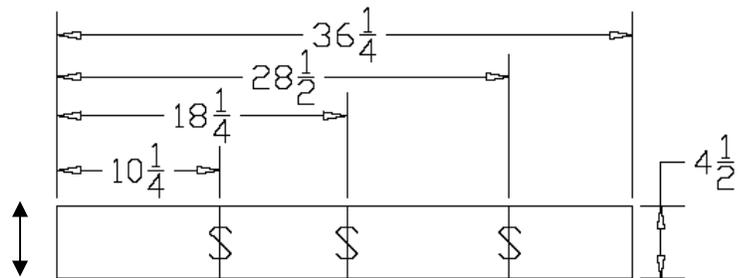
CUSHIONING ITEM "B"



CUSHIONING ITEM "C"



CUSHIONING ITEM "D"



S=SCORE

FLUTE DIRECTION ↑↓

ASSEMBLE CUSHIONING USING TAPE ASTM-D6123.

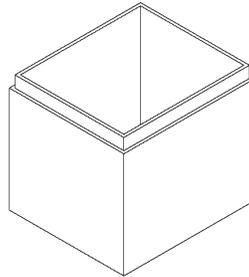
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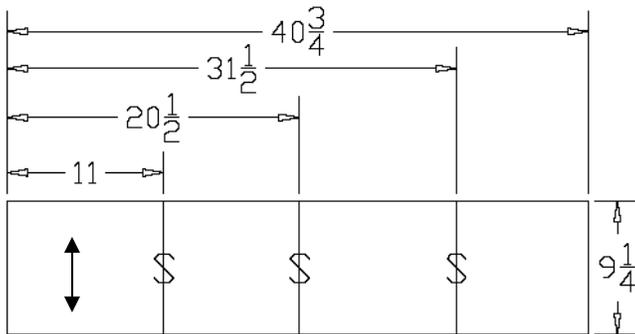
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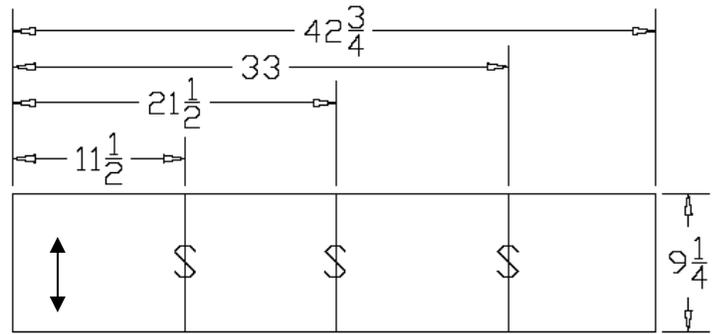
CUSHIONING ITEMS "E & F"



CUSHIONING ITEM "E"



CUSHIONING ITEM "F"



<u>ITEM</u>	<u>SIZE</u>	<u>QTY</u>	<u>ADDITIONAL NOTES:</u>
A	30-3/4 X 4	1	SEE PAGE 2
B	32-3/4 X 4	1	SEE PAGE 2
C	34-1/4 X 4-1/2	1	SEE PAGE 2
D	36-1/4 X 4-1/2	1	SEE PAGE 2
E	40-3/4 X 9-1/4	1	SEE ABOVE
F	42-3/4 X 9-1/4	1	SEE ABOVE

S=SCORE

FLUTE DIRECTION ⇕

ASSEMBLE CUSHIONING USING TAPE ASTM-D6123.

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