

SPECIAL PACKAGING INSTRUCTION

*Form Approved
OMB No. 0704-0188*

**-BK
JN**

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 1597156 (11083) MOTOR, HYDRAULIC			2. CAGE 19207	3. SPI NO. AK15805855
4. NATIONAL STOCK NO. 2540-01-580-5855			5. DATE 05/24/2010	6. REVISION -
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 123.3	10. UNIT PACK CU (CU. FT.) 5.569	11. UNIT PACK SIZE (INCHES) 21.0 X 19.5 X 23.5
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 43		18. STEPS	19. REQD	20. DESCRIPTION
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C	1	CUSHIONING: A-A-59135, CL 1, GR A, SIZE: 18 X 72 X ¼
14. DRYING MIL-STD-2073-1D & NOTE B		2-D	10	BLOCKING/BRACING: ASTM-D6199
		3-E	1	ENVELOPE: MIL-DTL-6060E
15. PACKING		4-F	1	SIZE: 36 X 60 ENVELOPE CONTAINER: ASTM-D6880, CL 2, ST 4, MODIFIED, SIZE: 18 X 18 X 18-1/2
a. LEVEL A MIL-STD-2073-1D & NOTE G				
b. LEVEL B NOT APPLICABLE				
16. MARKING MIL-STD-129 & NOTE H				

17. NOTES/DRAWING
- A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
 - B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
 - C. CUSHIONING: DOUBLE WRAP ITEM COMPLETELY WITH ¼" FOAM, SECURE WITH TAPE ASTM-D6123.
 - D. SEE PAGES 2 THROUGH 4.
 - E. CLOSURE: CLOSE ENVELOPE BY HEAT SEALING.
 - F. CONTAINER IS MODIFIED WITH A SILL TO ALLOW FOR REMOVEABLE SHELL PER ASTM-D6880. CLOSE CONTAINER ACCORDING TO ASTM-D6880 SPECIFICATIONS USING COMMERCIAL GRADE WOOD SCREWS 2-1/2 INCHES LONG.
 - G. UNIT CONTAINER IS THE SHIPPING CONTAINER.
 - H. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM ½ INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER", USING MINIMUM ½ INCH HIGH BLACK LETTERS.

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE

1597156 (11083) MOTOR, GP-PISTON

2. CAGE

19207

3. SPI NO.

AK15805855

4. NATIONAL STOCK NO.

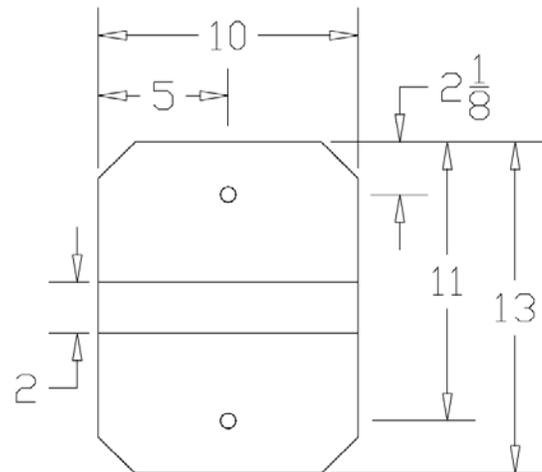
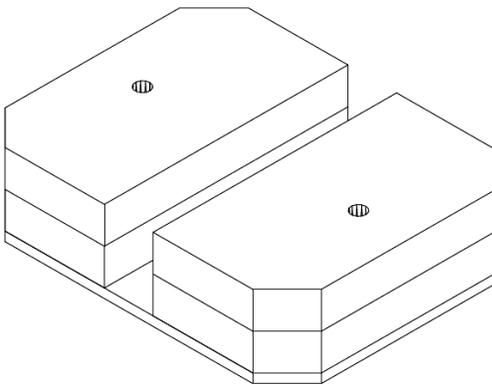
2540-01-580-5855

5. DATE

05/24/2010

6. REVISION

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BLOCKING ASSEMBLY (TOP VIEW)**ITEM****SIZE****QTY****ADDITIONAL NOTES:**

A	2 X 6 X 10	4	BLOCKING ASSY
B	13 X 10 X 3/8 PLYWOOD/	1	BLOCKING ASSY
C	1 X 4 X 19-1/2	1	SLEEPER BOARD
D	1/2 X 12 CARRIAGE BOLT	2	SEE PAGE 4
E	1/2 FLAT & SPLIT WASHERS	2 EACH	SEE PAGE 4
F	1/2 NUT	2	SEE PAGE 4
G	2 X 2 X 18	2	SILL
H	2 X 2 X 15	2	SILL

NOTES: ALL LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED.

ASSEMBLE BLOCKING USING NAILS/STAPLES CONFORMING TO ASTM-F1667.

USE HOLE PATTERN FROM THE SLEEPER BOARD OR COLLAR TO ALIGN HOLES IN ENVELOPE FROM BOX17, STEP "E".

DRILL ALL HOLES 1/2" IN DIAMETER.

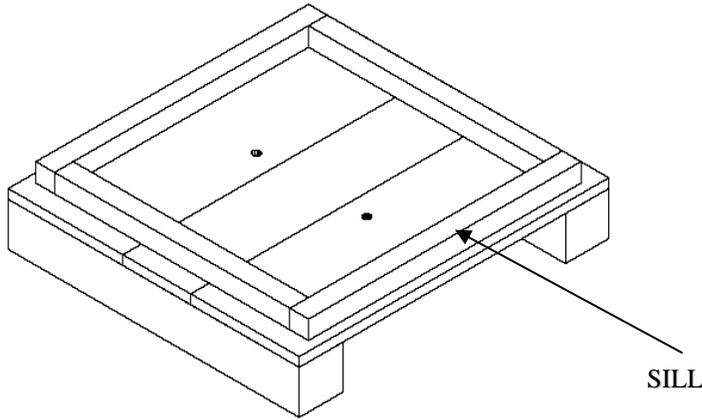
SECURE REMOVEABLE SHELL TO BASE VIA THE SILL USING COMMERCIAL GRADE #12 X 2-1/2" WOOD SCREWS.

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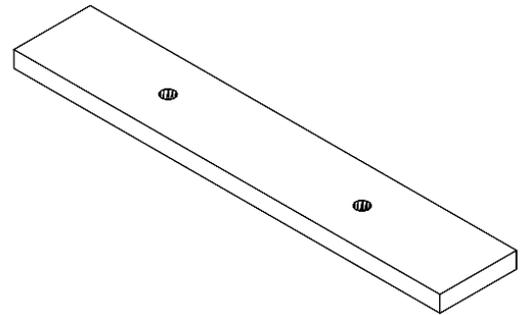
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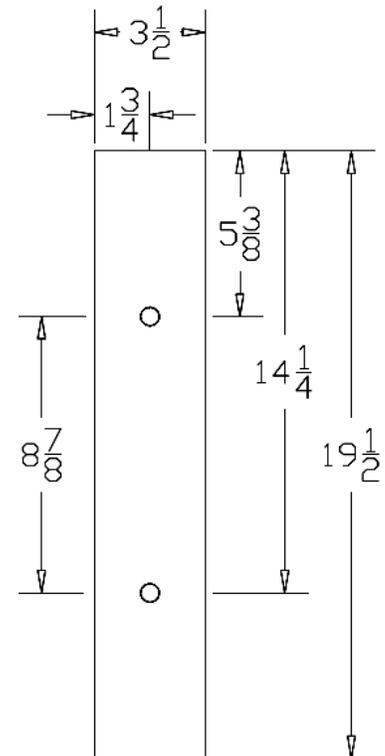
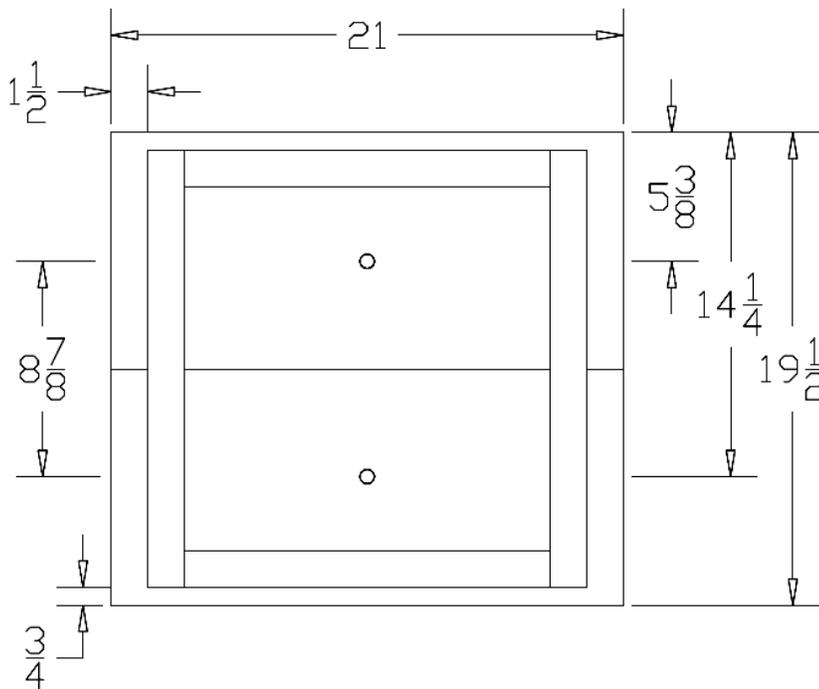
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BASE W/SILL (TOP VIEW)



SLEEPER (TOP VIEW)



ALL HOLES ARE 1/2 INCH DIAMETER

SECURE SILL TO BASE USING NAILS/STAPLES CONFORMING TO ASTM-F1667.

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USE 1/2" COMMERCIAL GRADE HARDWARE TO MOUNT PUMP.

