

**SPECIAL PACKAGING INSTRUCTION**

*Form Approved  
OMB No. 0704-0188*

**-BK  
JN**

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 9W0593 (11083) FINAL DRIVE ASSEMBLY			2. CAGE 19207		3. SPI NO. AK15805854	
4. NATIONAL STOCK NO. 2520-01-580-5854			5. DATE 05/24/2010		6. REVISION -	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 1375.0	10. UNIT PACK CU (CU. FT.) 23.567		11. UNIT PACK SIZE (INCHES) 38.3 X 34.3 X 31	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B			1-D	A/R	PRESERVATIVE: MIL-PRF-16173, GRADE 4	
			2-E	A/R	PRESERVATIVE: MIL-PRF-32033	
14. DRYING MIL-STD-2073-1D & NOTE B			3-F	1	CAPS/PLUGS: NAS-847	
			4-G	2	BARRIER: MIL-PRF-121, TYPE II, GRADE A, SIZE: 1PC 36 X 36, 1PC 12 X 36	
15. PACKING			5-H	7	BLOCKING/BRACING: ASTM-D6199	
a. LEVEL A MIL-STD-2073-1D & NOTE J			6-I	1	CONTAINER: MIL-C-104, TY II, CL 2, ST A, SIZE: 32 X 36 X 24	
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 & NOTE K						

17. NOTES/DRAWING

A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. INCLUDED WITH THE FINAL DRIVE ASSEMBLY ONE (1) 18 INCH O’RING PACKAGE AS FOLLOWS:

1. BAG: MIL-DTL-117, TY III, CLASS B, STYLE 2, SIZE: 5 X 7, CLOSE BAG BY HEAT SEALING.
2. PLACE PACKAGED O’RING INSIDE FINAL DRIVE ASSEMBLY CAVITY SEE DRAWING ON PAGE 4.
3. INSPECTION: INSPECT PACKAGE IAW WITH METHOD 30.

D. PRESERVATIVE: APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED, EXTERIOR METALLIC SURFACES.

E. PRESERVATIVE: SLUSH, FLUSH OR FOG INTERNALLY WITH PRESERVATIVE, DRAIN EXCESS.

F. CAPS/PLUGS: SEAL OPENINGS TO INTERIOR OF DRIVE ASSEMBLY WITH CAPS/PLUGS OF APPROPRIATE SIZE.

G. BARRIER: LINE BASE WITH 36 X 36 PAPER TO PREVENT ITEM FROM COMING IN CONTACT WITH CONTAINER LUMBER, COVER BLOCKING ITEM “D” WITH 12 X 36 PAPER TO PREVENT CONTACT WITH LUMBER.

H. SEE PAGES 2 THROUGH 4.

I. CLOSURE: CLOSE CONTAINER IN ACCORDANCE WITH APPLICABLE CONTAINER SPECIFICATION.

J. UNIT CONTAINER IS THE SHIPPING CONTAINER.

K. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM ½ INCH HIGH BLACK LETTERS “REUSABLE CONTAINER, DO NOT DESTROY”. IN ADDITION THE TOP SHALL BE MARKED “REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER”, USING MINIMUM ½ INCH HIGH BLACK LETTERS.



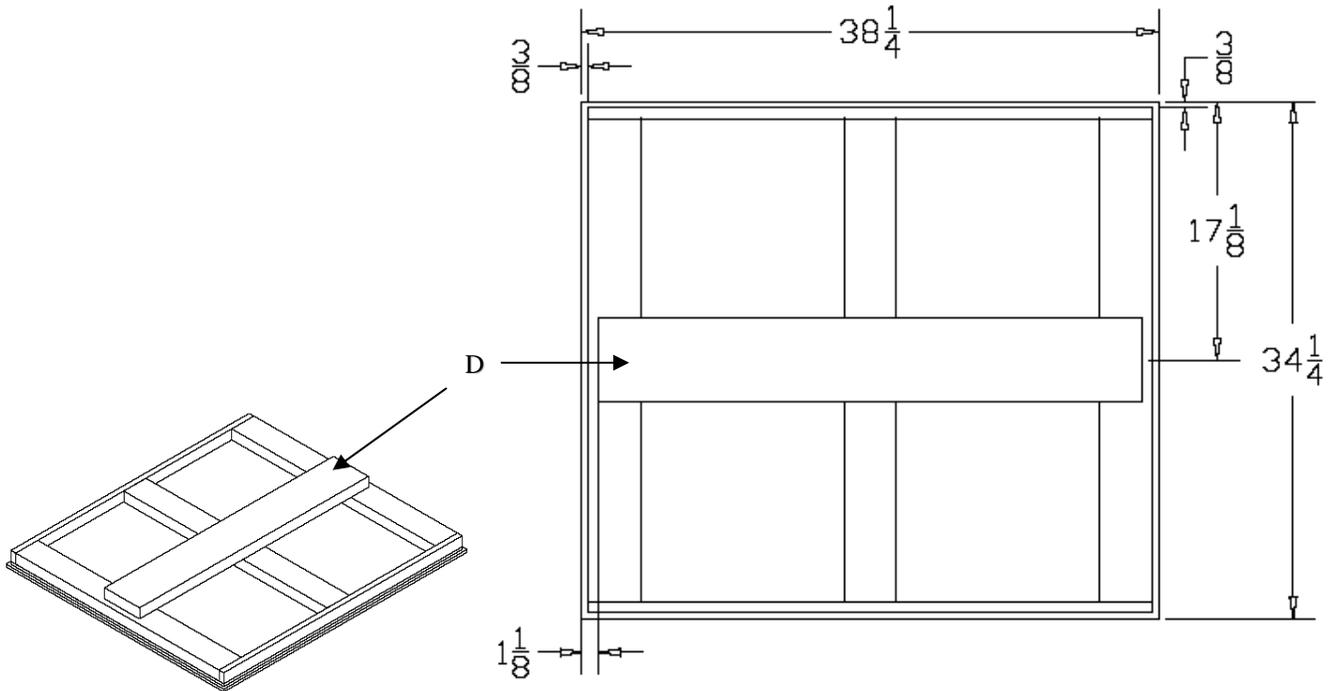
**SPECIAL PACKAGING INSTRUCTION** (Continuation Sheet)

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**TOP PANEL WITH BLOCKING (BOTTOM VIEW)**



<u>ITEM</u>	<u>SIZE</u>	<u>QTY</u>	<u>ADDITIONAL NOTES:</u>
A	4 X 4 X 23-1/2	2	SEE PAGE 2
B	4 X 4 X 30-1/2	2	SEE PAGE 2
C	1 X 4 X 30-1/2	1	SEE PAGE 2
D	2 X 6 X 36	1	SEE ABOVE
E	1/2 X 10 CARRIAGE BOLT	4	SEE PAGE 2
F	1/2 FLAT & SPLIT WASHERS	4 EACH	SEE PAGE 2
G	1/2 NUT	4	SEE PAGE 2

**NOTE:** SECURE BLOCKING "D" TO THE INTERIOR OF THE TOP PANEL USING NAILS/STAPLES CONFORMING TO ASTM-F1667.

ALL LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED.

ALL HARDWARE IS COMMERCIAL GRADE.

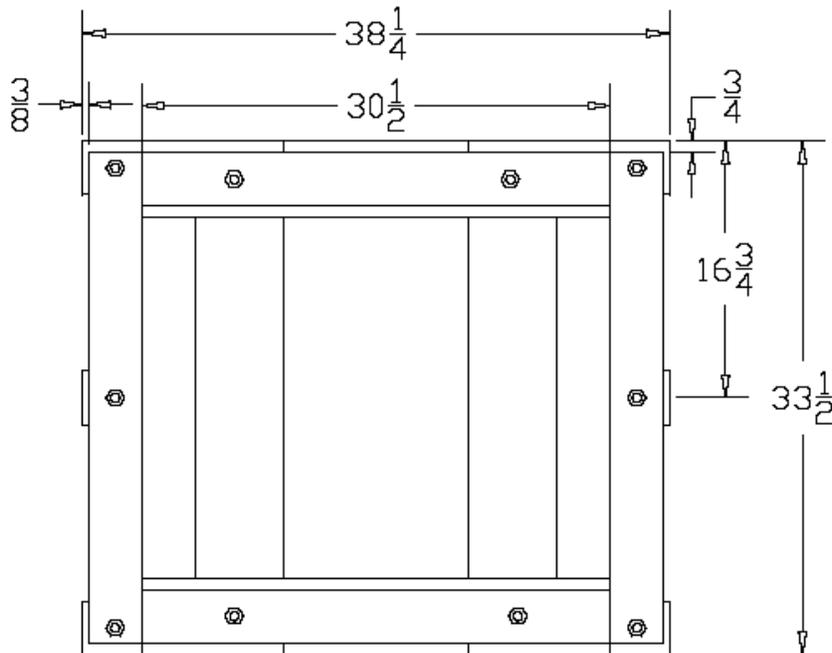
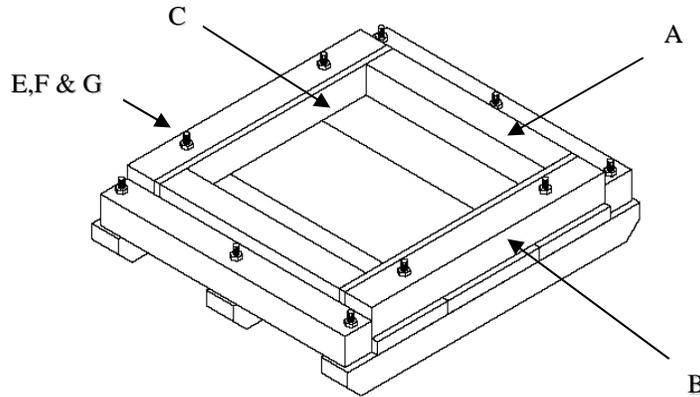
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**BASE WITH BLOCKING (TOP VIEW)**



**NOTE:** SECURE BLOCKING TO THE BASE USING NAILS/STAPLES CONFORMING TO ASTM-F1667.

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