

# SPECIAL PACKAGING INSTRUCTION

FORM APPROVED XSW  
OMB No. 0704-0188  
WEATHERIS

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<b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b> 57K2756 (19207) MOUNTINGK			<b>2. CAGE</b> 19207		<b>3. SPI NO.</b> AK15772656	
<b>4. NATIONAL STOCK NO.</b> 1005-01-5772656			<b>5. DATE</b> 03/25/10		<b>6. REVISION</b> A	
<b>7. QUP</b> 1 EACH	<b>8. ICQ</b> NONE	<b>9. UNIT PACK WT. (LB)</b> 0285.0	<b>10. UNIT PACK CU. (CU. FT.)</b> 0026.602		<b>11. UNIT PACK SIZE (IN)</b> 052.0 X 052.0 X 017.0	
<b>12. MILITARY PRESERVATION</b> MIL-STD-2073-1D, SEE NOTES			<b>18. STEPS</b>	<b>19. REQ'D</b>	<b>20. DESCRIPTION</b>	
<b>13. CLEANING</b> MIL-STD-2073-1D AND NOTE B					SEE NOTES FOR PACKAGING DETAILS	
<b>14. DRYING</b> MIL-STD-2073-1D AND NOTE B						
<b>15. PACKING</b>						
<b>a. LEVEL A</b> MIL-STD-2073-1D AND NOTE K						
<b>b. LEVEL B</b> NOT APPLICABLE AND NOTE K						
<b>16. MARKING</b> MIL-STD-129 AND NOTE J						

**17. NOTES / DRAWING**

\*THIS IS AN ESTIMATED SPI DOCUMENTING INFORMATION PROVIDED ON A DISTRIBUTION DATA REPORT.

A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. THIS KIT CONTAINS:

1. 12506151-001. Bushing, Upper, 5365-01-571-1041, Quantity per Kit: 36 each
2. 12505479. Seal Wipe, 5330-01-573-8894, Quantity per Kit: 3404 mm
3. 12505480. Ring Interface, 1005-01-575-6054, Quantity per Kit: 1 each
4. 12505430. Seal, Non-Metallic Channel, 5330-01-567-9060, Quantity per Kit: 4 each
- 5.\* 12414473-016. Washer, Flat, 5310-01-375-0659, Quantity per Kit: 12 each
- 6.\* 12505457-002. Bolt, Machine, 5306-01-567-6548, Quantity per Kit: 12 each
7. 13014413. Seat Assembly, Gunner's Restraint, 2540-01-550-7246, Quantity per Kit: 1 each.
8. 901-US-07301-1. Lower Retractor Kit, 2540-01-543-0747, Quantity per Kit: 1 each.
- 9.\* 12422608-015. Washer, Flat, 5310-01-556-0374, Quantity per Kit: 2 each.
- 10.\* B1821BH044F100N. Bolt, Machine, 5305-00-709-8517, Quantity per Kit: 1 each.
11. 900-US-07301. Harness Assembly, 4240-01-542-8160, Quantity per Kit: 1 each.
- 12.\* B1821BH038F300N. Bolt, Machine, 5305-00-269-3246, Quantity per Kit: 36 each.
- 13.\* 12505366-004. Washer, Snubber, 5310-01-570-7676, Quantity per Kit: 36 each.
14. 12506151-002. Bushing, Lower, 5365-01-570-7459, Quantity per Kit: 36 each.
- 15.\* B1821BH044F125N. Bolt, Machine, 5305-00-709-8523, Quantity per Kit: 1 each.
16. 57K2756D. Drawing, Weapon Station Interface Kit, Quantity per Kit: 1 each.
17. Weapon Station Kit/Weapon Transfer Kit Installation/Removal Work Package, Instruction Manual, Quantity per Kit: 1 each

\* Weapon System Interface Ring Hardware Kit Part Number 448584 consists of these (7) Part Numbered items:

D. SEGREGATED PACKAGE DESCRIPTIONS

12506151-001. Bushing, Upper, 5365-01-571-1041, Quantity per Kit: 36 each  
Item is bagged IAW MIL-DTL -117, heat sealed and placed in a 6" x 4" x 4" Box, ASTM D 5118, Style: RSC, Type: CF, Class: Dom. Type II Tape applied for Container Closure.

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<b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b> 57K2756 (19207) MOUNTINGK	<b>2. CAGE</b> 19207	<b>3. SPI NO.</b> AK15772656
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12505479. Seal Wipe, 5330-01-573-8894, Quantity per Kit: 3404 mm  
Item is placed in a 12" x 12" x 3" box, ASTM D 5118, Style: RSC, Type: CF, Class: Dom. Type II Tape applied for Container Closure.

12505480. Ring Interface, 1005-01-575-6054, Quantity per Kit: 1 each  
Item is placed at the bottom of the Shipping Container (Crate).

12505430. Seal, Non-Metallic Channel, 5330-01-567-9060, Quantity per Kit: 4 each  
Items are layered between cardboard stiffner sheets and placed at the bottom of the Consolidation Container.

13014413. Seat Assembly, Gunner's Restraint, 2540-01-550-7246, Quantity per Kit: 1 each.  
Item is a subcontracted item from a required source and is self contained in its own box.

901-US-07301-1. Lower Retractor Kit, 2540-01-543-0747, Quantity per Kit: 1 each.  
Item is bagged IAW MIL-DTL -117, placed in a 6" x 4" x 4" Box, ASTM D 5118, Style: RSC, Type: CF, Class: Dom. Type II Tape applied for Container Closure.

900-US-07301. Harness Assembly, 4240-01-542-8160, Quantity per Kit: 1 each.  
Item is placed in a 12" x 8" x 6" box, ASTM D 5118, Style: RSC, Type: CF, Class: Dom. Type II Tape applied for Container Closure.

12506151-002. Bushing, Lower, 5365-01-570-7459, Quantity per Kit: 36 each.  
Item is bagged IAW MIL-DTL -117, heat sealed and placed in a 6" x 4" x 4" Box, ASTM D 5118, Style: RSC, Type: CF, Class: Dom. Type II Tape applied for Container Closure.

57K2756D. Drawing, Weapon Station Interface Kit, Quantity per Kit: 1 each, AND  
Weapon Station Kit/Weapon Transfer Kit Installation/Removal Work Package, Instruction Manual, Quantity per Kit: 1 each  
These are both placed in the same bag. Bag is IAW MIL-DTL -117, and then heat sealed.

Weapon System Interface Ring Hardware Kit Part Number 448584 consists of the following (7) Part Numbered items:

12422608-015. Washer, Flat, 5310-01-556-0374, Quantity per Kit: 2 each. Item is bagged IAW MIL-DTL -117.

12414473-016. Washer, Flat, 5310-01-375-0659, Quantity per Kit: 12 each - Item is bagged IAW MIL-DTL -117.

12505457-002. Bolt, Machine, 5306-01-567-6548, Quantity per Kit: 12 each - Item is bagged IAW MIL-DTL -117.

B1821BH038F300N. Bolt, Machine, 5305-00-269-3246, Quantity per Kit: 36 each. Item is bagged IAW MIL-DTL -117.

12505366-004. Washer, Snubber, 5310-01-570-7676, Quantity per Kit: 36 each. Item is bagged IAW MIL-DTL -117.

B1821BH044F100N. Bolt, Machine, 5305-00-709-8517, Quantity per Kit: 1 each. Item is bagged IAW MIL-DTL -117.

B1821BH044F125N. Bolt, Machine, 5305-00-709-8523, Quantity per Kit: 1 each. Item is bagged IAW MIL-DTL -117.

E. SHIPPING CONTAINER DESCRIPTION: The shipping container is a wooden crate with a lid and attached base assembly (all wood), See attached drawing Part Number PKG57K2756. The crate is fabricated from certified heat treated lumber that complies with ISPM-15 regulations. The crate contains the ISPM-15HT stamp.

F. Within the Shipping Container (Crate), the following items are contained:

- (1) each Weapons Station Interface Ring, Part Number 12505480
- (1) each Consolidation Container \*(Contents of the Consolidation Container)
- (1) each Container (houses the Seat Assembly, Gunner's Restraint, Part Number 13014413).

G. SHIPPING CONTAINER (CRATE) SIZE:

- The Crate Size is: 52" x 52" x 17"

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- 2. The Consolidation Container size is: 36" x 14" x 10"
- 3. Container housing the Seat Assembly, Gunner's Restraint is: 25" x 9" x 4"

H. NOTE: The Weapon Station Interface Ring size is 48.5" diameter, 3.5" height.

**I. CRATE, CONSOLIDATION CONTAINER, CONTAINER (FOR SEAT ASSEMBLY) AND WEAPON SYSTEM INTERFACE RING WEIGHTS:**

- 1. Crate Weight: With all items contained: 285 lbs. Crate (empty): 130 lbs.
- 2. Consolidation Container: 25 lbs. \*
- 3. Container (housing the Seat Assembly, Gunner's Restraint): 10 lbs.
- 4. Weapon System Interface Ring: 120 lbs.

**\*Contents of the Consolidation Container**

- 12506151-001. Bushing, Upper, 5365-01-571-1041, Quantity per Kit: 36 each.
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  - B1821BH044F125N. Bolt, Machine, 5305-00-709-8523, Quantity per Kit: 1 each.

J. MARKING: ATTACH A PACKING LIST TO THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY CONTENTS OF EACH SEGREGATED PACK TOGETHER WITH ITS SEGREGATED PACK NUMBER.

K. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

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