

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-BK
JN

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 87722557 (10988) BUCKET 15 CUFT		2. CAGE 19207		3. SPI NO. AK15677011	
4. NATIONAL STOCK NO. 3830-01-567-7011		5. DATE 03/01/2010		6. REVISION A	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT (LB.) 1110.0		10. UNIT PACK CU (CU. FT.) 69.161	11. UNIT PACK SIZE (INCHES) 82.8 X 38.8 X 37.2
12. MILITARY PRESERVATION MIL-STD-2073-1D METHOD 10		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C	1	BARRIER: MIL-PRF-121, TY II, SIZE: 85 X 50	
		2-D		BLOCKING AND BRACING: ASTM-D6199	
14. DRYING MIL-STD-2073-1D & NOTE B		3-E		ITEM PREPERATION: CUSHIONING	
		4-F	1	CONTAINER: ASTM-D6256, TY II, CL 2, ST B, TRMT A	
15. PACKING				SIZE: 70-1/2 X 36-1/2 X 27-1/2	
a. LEVEL A MIL-STD-2073-1D & NOTE H					
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129 & NOTE G					

17. NOTES/DRAWING

- A. PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1D AND ANY APPLICABLE CONTAINER SPECIFICATIONS.
- B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PRESERVATIVE AND PACKAGING MATERIALS.
- C. LINE INTERIOR OF CONTAINER ASTM-D6256 WITH ONE PC 85" X 50" MIL-PRF-121 PAPER TO PREVENT BUCKET FROM COMING IN DIRECT CONTACT WITH CONTAINER LUMBER.
- D. SEE PAGES 2 THROUGH 4.
- E. CUSHIONING: A-A-59135, GR II, CL A, SIZE: 12 X 12 X ¼, WRAP HOSE ENDS. SECURE WITH TAPE ASTM D-6123.
- F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION (ASTM-D6251).
- G. MARKINGS: IN ADDITION TO THE MARKINGS FOR MIL-STD-129, THE UNIT CONTAINER SHALL BE MARKED ON TOP AND ONE SIDE WITH MINIMUM ½ IN BLACK LETERS "REUSABLE CONTAINER, DO NOT DESTROY." IN ADDITION, THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER," USING MINIMUM ½ INCH HIGH BLACK LETTERS.
- H. THE UNIT CONTAINER IS THE SHIPPING CONTAINER
- I. ALL NON-MANUFACTURED WOOD USED IN PACKAGING SHALL BE HEAT TREATED TO A CORE TEMPERATURE OF 56 DEGREES CELSIUS FOR A MINIMUM OF 30 MINUTES. BOXES, PALLETS, DUNNAGE AND ANY WOOD USED AS INNER PACKAGING MADE OF NON-MANUFACTURED WOOD SHALL BE HEAT-TREATED. THE BOX, PALLET, AND DUNNAGE MANUFACTURER AND THE MANUFACTURER OF WOOD USED AD INNNER PACKAGING SHALL BE AFFILIATED WITH AND INSPECTION AGENCY ACCREDITED BY THE BOARD OF REVIEW OF THE AMERICAN LUMBER STANDARD COMMITTEE. THE BOX, PALLET AND DUNNAGE MANUFACTURER AND THE MANUFACTURER OF WOOD USED AS INNER PACKAGING SHALL ENSURE TRACEABILITY TO THE ORIGINAL SOURCE OF HEAT TREATMENT THE ORIGINAL SOURCE OF HEAT TREATMENT. ALL NON-MANUFACTURED WOD PRODUCTS USED FOR SHIPMENT TO OCONUS LOCATIONS **MUST** CONFORM WITH THE INTERNATIONAL PLANT PROTECTION CONVENTION (IPPC) INTERNATIONAL PHYTOSANITARY MEASURE-15 (ISPM-15)

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

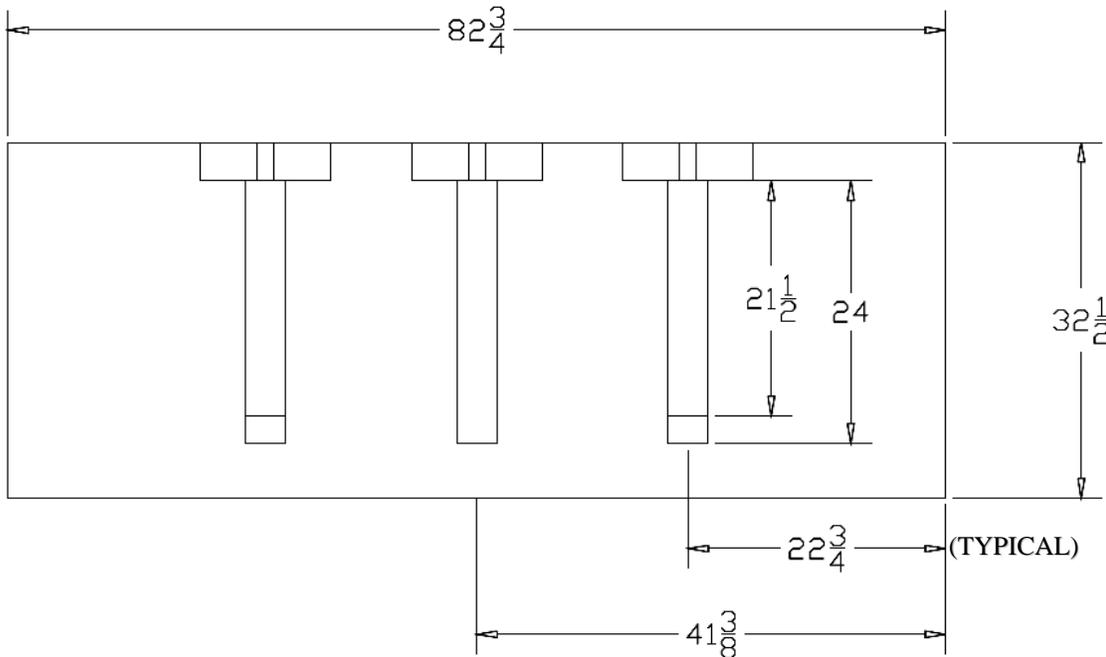
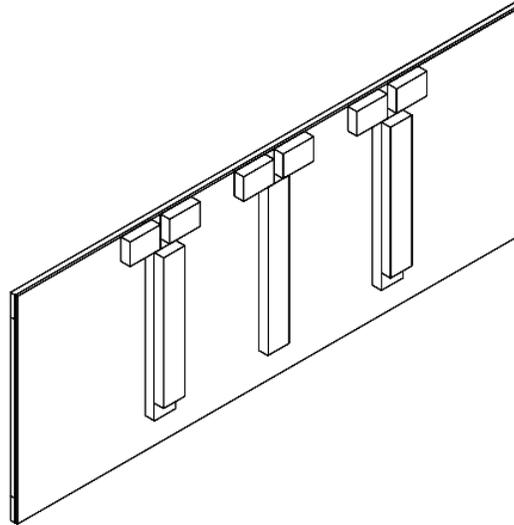
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CONTAINER BLOCKING

SIDE PANEL 1



NOTE: SECURE BLOCKING TO THE INTERIOR OF THE SIDE PANELS USING LAG SCREWS CONFORMING TO ASME B-18 (SEE PAGE 4)

ALL LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED AND IAW ASTM D 6199

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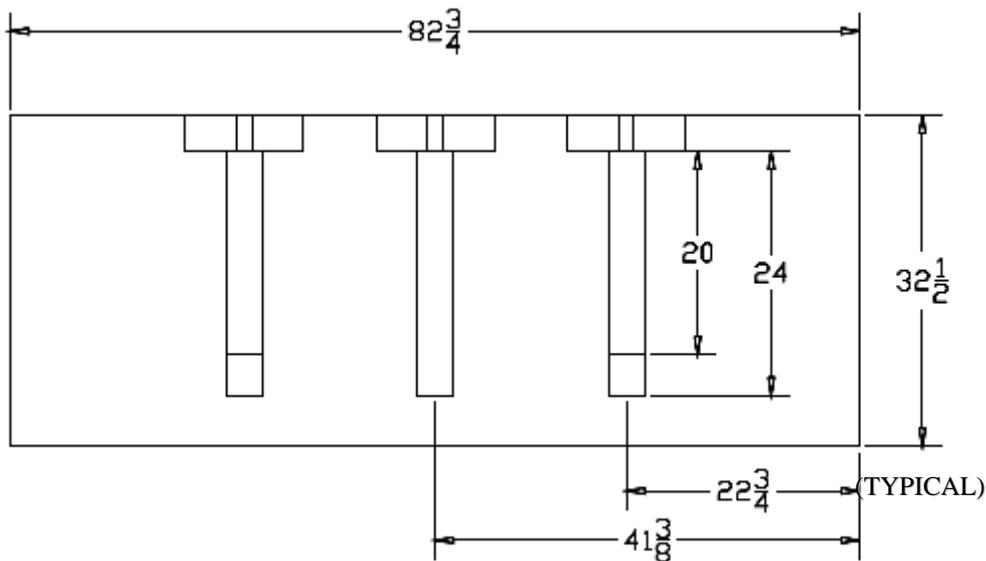
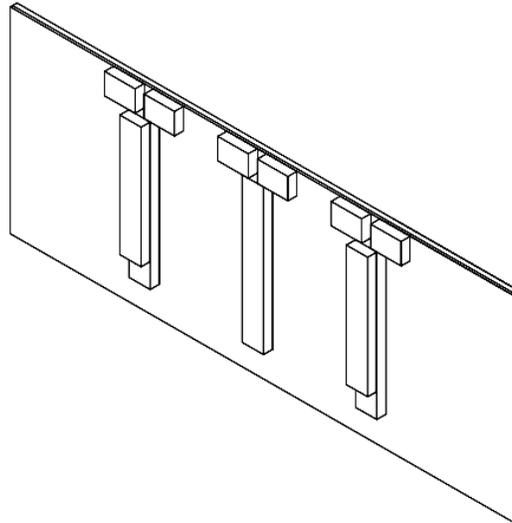
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CONTAINER BLOCKING CONT.

SIDE PANEL 2



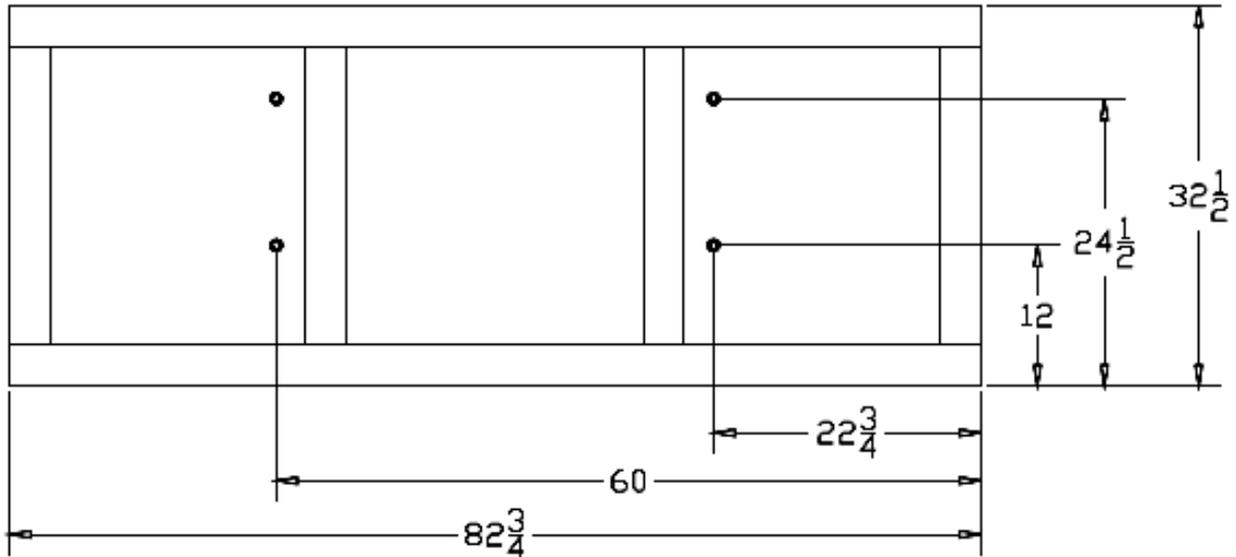
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CONTAINER BLOCKING CONT.**SIDE PANEL LAG SCREW LOCATIONS**

NOTE: ABOVE DIAGRAM SHOWS THE LAG SCREW LOCATIONS FOR BOTH SIDE PANEL A AND SIDE PANEL B

ALL HARWARE USED MUST BE CONFORMING TO ASME B-18

HARDWARE NEEDED: 8 – 3/8" X 3-1/2" LAG SCREWS
 8 – 3/8" PLAIN WASHERS

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**ITEM PLACEMENT
(TOP PANEL AND JOISTS NOT SHOWN FOR CLARITY)**

