

SPECIAL PACKAGING INSTRUCTION

Form Approved -DT
OMB No. 0704-0188 NE

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS.**

1. PART OR DRAWING NO./CAGE/NOMENCLATURE 2274299 11083 PUMP, COOLING SYSTEM, ENGINE		2. CAGE 11083		3. SPI NO. AK15071419	
4. NATIONAL STOCK NO. 2930-01-507-1419		5. DATE 8-12-09		6. REVISION	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. 21.0		10. UNIT PACK CU 0.463	11. UNIT PACK SIZE 10.1 X 8.9 X 8.9
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 20		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D		1-B		INTERNAL PRESERVATIVE: OPERATIONAL FLUID.	
		2-C	3	CLOSURE: NAS834.	
14. DRYING MIL-STD-2073-1D		3-D		PRESERVATIVE: MIL-PRF-16173, GR. 4.	
		4-E	7	CUSHIONING: ASTM-D 4727, TYPE CF, CL. WR, VARIETY TW.	
15. PACKING		5-F	1	CONTAINER: ASTM-D 5118, TYPE CF, CL. WR, GR. W5c, STYLE RSC, SIZE: 9-7/8 X 8-5/8 X 8-3/8.	
a. LEVEL A MIL-STD-2073-1D AND NOTE G					
b. LEVEL B MIL-STD-2073-1D AND NOTE G					
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.

B. SLUSH OR FLUSH INTERNALLY AND THOROUGHLY DRAIN EXCESS.

C. SEAL ALL PORTS WITH PLUGS OR CAPS OF THE APPROPRIATE SIZE.

D. APPLY PRESERVATIVE TO ALL EXTERIOR BARE METALLIC SURFACES.

E. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE ILLUSTRATIONS ON SHEETS 2 AND 3.

F. CLOSURE SHALL BE IN ACCORDANCE WITH ASTM- D 1974, METHOD 2B3.

G. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING WOOD-CLEATED PANELBOARD SHIPPING BOXES, CONFORMING TO ASTM-D 6251, TYPE III, CLASS 2 OR NAILED WOOD BOXES CONFORMING TO ASTM-D 6880, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT, CONFORMING TO ASTM-D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM-D 5168. CLOSURE, SEALING, AND REINFORCEMENT SHALL BE IAW SPECIFIC, APPLICABLE METHODS OF ASTM-D 1974, OR AS REFERENCED IN THE CONTAINER SPECIFICATION.

GUIDANCE ON PALLETIZED UNIT LOADS FOR MILITARY/GOVERNMENT SHIPPERS IS SHOWN IN MIL-STD-147.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

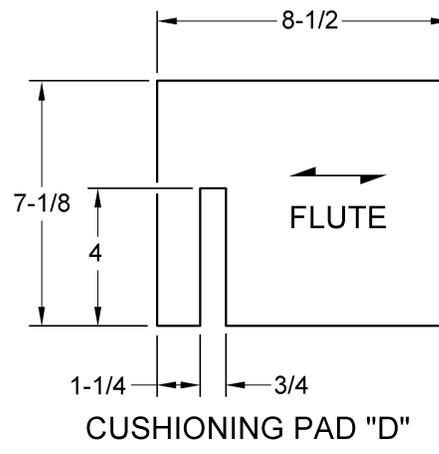
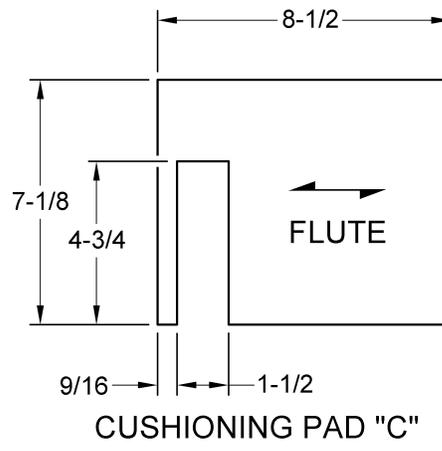
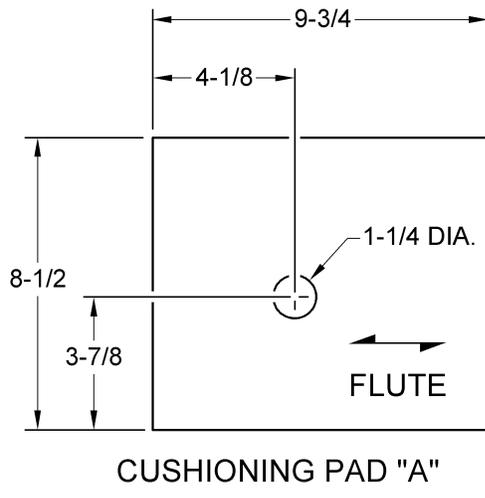
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NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. FABRICATE CUSHIONING PAD "A", ONE REQUIRED, AS SHOWN BELOW. POSITION AS ILLUSTRATED ON SHEET 3.
3. FABRICATE CUSHIONING PAD "B", ONE REQUIRED, SIZE: 9-3/4 X 8-1/2. POSITION AS ILLUSTRATED ON SHEET 3.
4. FABRICATE CUSHIONING PAD "C", ONE REQUIRED, AS SHOWN BELOW. POSITION AS ILLUSTRATED ON SHEET 3.
5. FABRICATE CUSHIONING PAD "D", ONE REQUIRED, AS SHOWN BELOW. POSITION AS ILLUSTRATED ON SHEET 3.
6. FABRICATE CUSHIONING PAD "E", TWO REQUIRED, SIZE: 8-1/2 X 7-1/8. POSITION AS ILLUSTRATED ON SHEET 3.
7. FABRICATE CUSHIONING PAD "F", ONE REQUIRED, AS SHOWN ON SHEET 3. POSITION AS ILLUSTRATED ON SHEET 3.
8. USING A GOOD WATERPROOF ADHESIVE, SECURE CUSHIONING PADS "A" AND "B", "C" AND "E", AND "D" AND "E" TOGETHER AS ILLUSTRATED ON SHEET 3.



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1. ALL DIMENSIONS ARE IN INCHES.
2. * = SCORE LINE.

