

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 0005-13881-SP (1N5S7) FRAME SECTION,STRUC			2. CODE IDENT 1N5S7		3. SPI NO. AK15757573	
4. NATIONAL STOCK NUMBER 2510-01-575-7573			5. DATE OF DRAWING 10-22-09		6. REVISION -	
7. QUP 001	8. ICQ NONE	9. UNIT PACK WT. (LB) SEE NOTE F	10. UNIT PACK CU (CU FT) SEE NOTE F		11. UNIT PACK SIZE (INCHES) SEE NOTE F	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 20			18. STEPS 1-B	19. REQ'D	20. DESCRIPTION DISASSEMBLY.	
13. CLEANING MIL-STD-2073-1D, C-1			2-C		PRESERVATIVE: MIL-PRF-16173, GRADE 4.	
			3-D		PRESERVATIVE: A-A-52408.	
14. DRYING MIL-STD-2073-1D			4-E		BLOCKING AND BRACING: ASTM-D 6199, GROUP III	
					WOOD.	
15. PACKING			5-F	2	CONTAINER: MIL-C-104, TYPE II, CL. 2, STYLE A.	
a. LEVEL A MIL-STD-2073-1D AND NOTE H						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE G						

17. NOTES / DRAWING

A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.

B. REMOVE TWO TIRE AND WHEEL ASSEMBLIES IN ACCORDANCE WITH THE FOLLOWING PROCEDURES.

1. REMOVE LUG NUTS FROM WHEEL STUDS.
2. REMOVE TIRE AND WHEEL ASSEMBLY FROM AXLE.
3. REINSTALL LUG NUTS TO WHEEL STUDS AND TIGHTEN.

C. APPLY PRESERVATIVE TO ALL BARE UNPAINTED METALLIC SURFACES.

D. APPLY PRESERVATIVE TO ALL EXPOSED TIRE SURFACES.

E. BLOCKING AND BRACING SHALL BE DEVELOPED TO LEVEL A MILITARY PACKING REQUIREMENTS OUTLINED IN MIL-STD-2073-1D. THE BLOCKING AND BRACING SHALL ADEQUATELY RESTRAIN THE ITEMS FROM MOVEMENT AND KEEP THEM FREE FROM DAMAGE DURING THE SHIPPING PROCESS.

F. DUE TO THE REMOVAL OF THE TIRE AND WHEEL ASSEMBLIES, THIS ITEM SHALL BE PACKAGED IN TWO SHIPPING CONTAINERS. CONTAINER 1 OF 2 SHALL CONTAIN THE FRAME AND AXLE ASSEMBLY. CONTAINER 2 OF 2 SHALL CONTAIN TWO TIRE AND WHEEL ASSEMBLIES. SPECIFICATIONS FOR EACH CONTAINER ARE AS FOLLOWS:

THIS INFORMATION IS ESTIMATED AND IT IS THE RESPONSIBILITY OF THE PACKAGING SUPPLIER TO DETERMINE ACTUAL SIZE, WEIGHT, AND CUBE FOR EACH CONTAINER.

CONTAINER 1 OF 2: SIZE: 109.8 X 109.5 X 61.1 WEIGHT: 4630.0 CUBE: 425.122	CONTAINER 2 OF 2: SIZE: 53.6 X 33.1 X 56.7 WEIGHT: 1102.31 CUBE: 58.215
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G. IN ADDITION TO THE MARKING REQUIREMENTS OF MIL-STD-129, EACH CONTAINER SHALL BE CLEARLY MARKED WITH THE CONTAINER SEQUENCE NUMBER (EXAMPLE: CONTAINER 1 OF 2).

H. THE UNIT CONTAINERS ARE THE SHIPPING CONTAINERS.