

SPECIAL PACKAGING INSTRUCTION

FORM APPROVED -SW
OMB No. 0704-0188
WEATHERIS

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE TAS65004AX (77640) STEERING GEAR			2. CAGE 19207		3. SPI NO. AK13271350	
4. NATIONAL STOCK NO. 2530-01-3271350			5. DATE 09/10/09		6. REVISION A	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 0114.0	10. UNIT PACK CU. (CU. FT.) 0003.343		11. UNIT PACK SIZE (IN) 019.0 X 019.0 X 016.0	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 43			18. STEPS	19. REQ'D	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D AND NOTE B			1C	A/R	PRESERVATIVE: MIL-PRF-21260	
			2D	A/R	PRESERVATIVE: MIL-PRF-10924	
14. DRYING MIL-STD-2073-1D AND NOTE B			3E	5	BLOCKING AND BRACING: ASTM-D6199	
			4F	1	CUSHIONING: A-A-59135, CL 1, GR A, SIZE 28 X 24 X 1/4	
15. PACKING			5G	1	ENVELOPE: MIL-DTL-6060E	
a. LEVEL A MIL-STD-2073-1D AND NOTE K			6H	1	CONTAINER: PPP-B-621, CL 2, ST 2 (MOD), SIZE 16 X 17-1/2 X 12	
b. LEVEL B MIL-STD-2073-1D AND NOTE K			7I		CONTAINER CLOSURE	
16. MARKING MIL-STD-129 AND NOTE J						

17. NOTES / DRAWING

- A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
- C. APPLY PERSERVATIVE TO ALL UNPAINTED, UNPLATED, METALLIC SURFACES.
- D. APPLY PERSERVATIVE THROUGH ALL GREASE (ZERK) FITTINGS.
- E. SEE PAGES 2 AND 3.
- F. DRAPE STEERING GEAR WITH ONE PIECE OF CUSHIONING TO PREVENT PUNCTURING THE BAG MATERIAL WITH THE STEERING GEAR AND SECURE WITH TAPE.
- G. SEE PAGES 2 AND 3.
- H. CONTAINER IS CONSTRUCTED OF ALL 3/4" THICK LUMBER AND MODIFIED TO INCLUDE SKIDS. SKIDS ARE PLACED AS SHOWN ON PAGE 3.
- I. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE CONTAINER SPECIFICATION. TOP OF THE CONTAINER SHALL BE SECURED TO SIDES AND ENDS WITH WOOD SCREWS.
- J. IN ADDITION TO MIL-STD-129 MARKINGS THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH 1" HIGH (MIN) BLACK LETTERS "REUSABLE CONTAINER ANO CUSHIONING." IN ADDITION, THE TOP SHALL BE MARKED WITH 1/2" HIGH (MIN) LETTERS "REMOVE SCREWS TO OPEN CONTAINER."
- K. THE UNIT CONTAINER IS THE SHIPPING CONTAINER

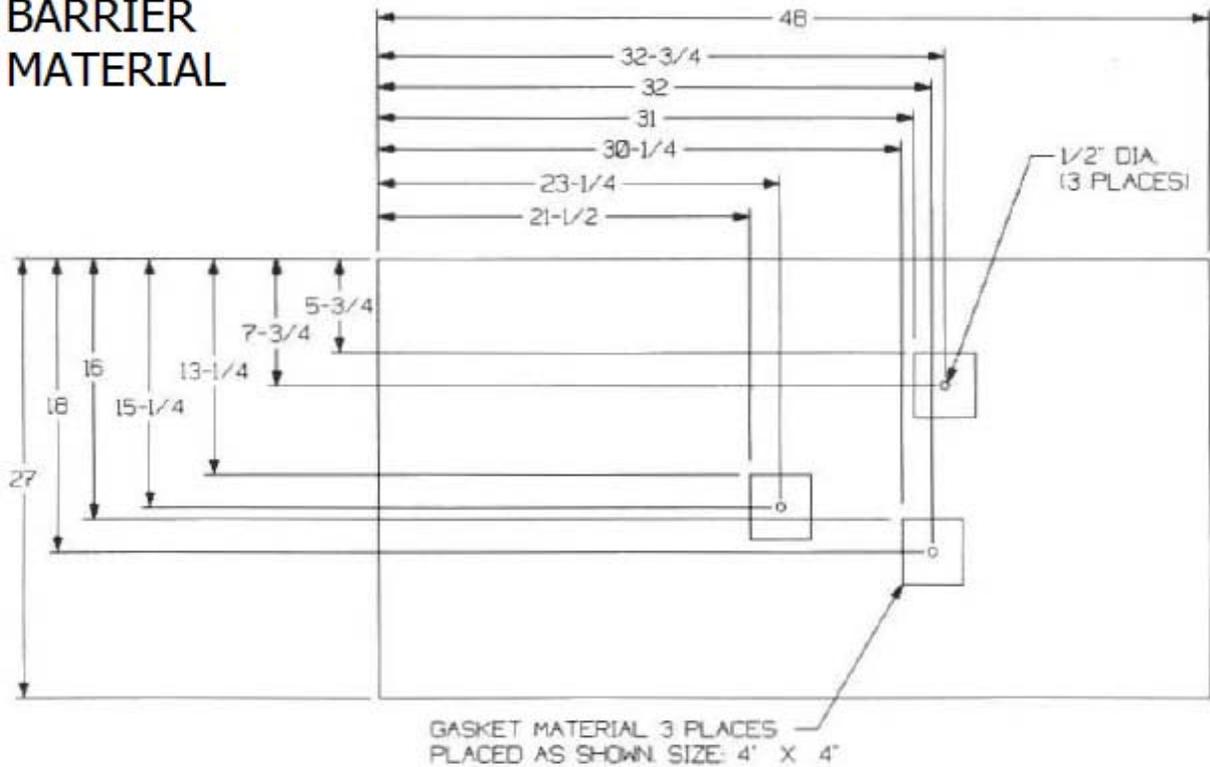
SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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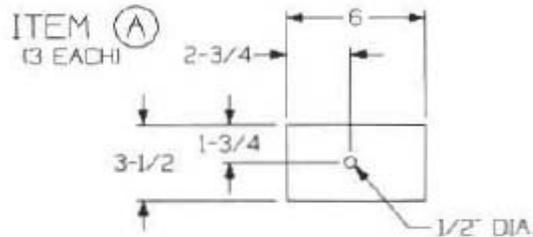
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BARRIER MATERIAL



ITEM	QTY	SIZE
A	3	1-1/2' X 3-1/2' X 6"
B	1	2-1/2' X 3-1/2' X 19"
C	1	2-1/2' X 5-1/2' X 19"



NOTE: BLOCKING AND BRACING MEMBERS SHALL CONFORM TO ASTM-D6199 AND SHALL BE SECURED TO THE INTERIOR OF THE CONTAINER WITH NAILS/STAPLES.

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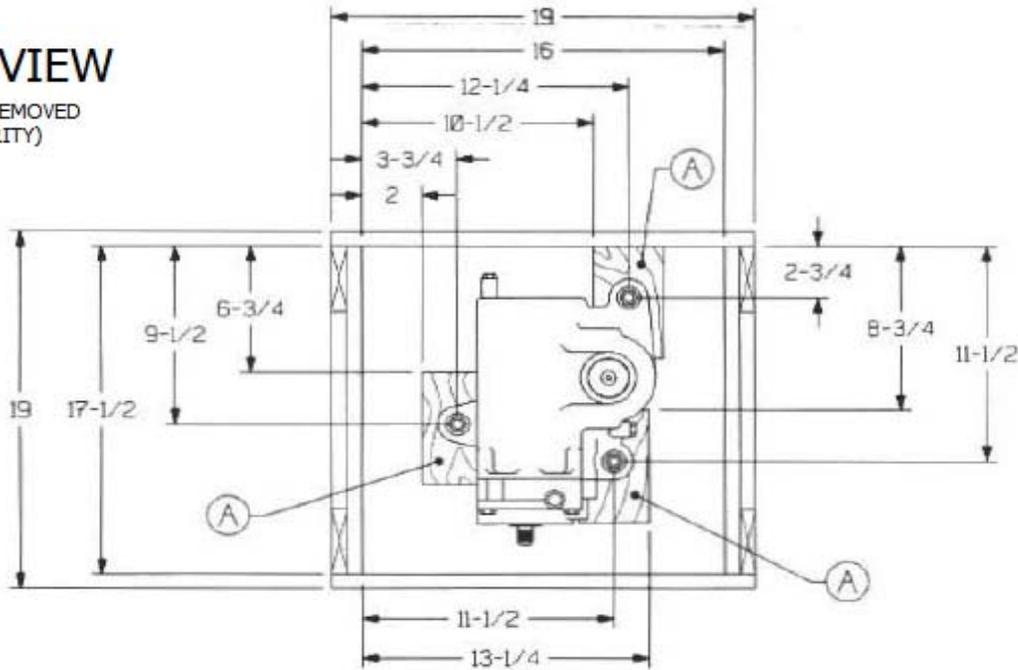
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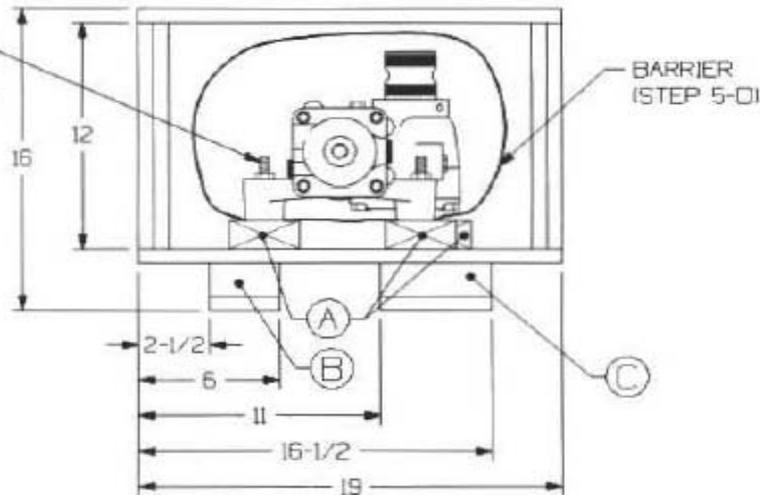
TOP VIEW

(COVER REMOVED FOR CLARITY)



3 EACH - 1/2" X 8"
CARRIAGE BOLT, FLAT
WASHER LOCK WASHER,
AND NUT.

SIDE VIEW
(SIDE REMOVED FOR CLARITY)



NOTE:

ALL SIZES ARE ACTUAL.

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