

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-DT
SR

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1. PART OR DRAWING NO./CAGE/NOMENCLATURE 57K6196 19207 TROOP SEAT ACCESSORY KIT – TAN 686			2. CAGE 19207		3. SPI NO. AK	
4. NATIONAL STOCK NO.			5. DATE 7-7-09		6. REVISION	
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. 283.0	10. UNIT PACK CU 25.189		11. UNIT PACK SIZE 87.3 X 38.4 X 13.0	
12. MILITARY PRESERVATION MIL-STD-2073-1D (METHOD, SEE BLOCK 17)			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D					SEE NOTES FOR PACKAGING DETAILS.	
14. DRYING MIL-STD-2073-1D						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE H1						
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 AND NOTE G1						

17. NOTES/DRAWING

A. PRESERVATION AND PACKING SHALL BE IN ACCORDANCE WITH MIL-STD-2073-1D.

B. KIT CONTENTS: THIS KIT CONTAINS THE FOLLOWING ITEMS SEGREGATED AS SHOWN BELOW:

QTY	NAME	PART NUMBER	CAGE	SEGREGATED PACK NUMBER
1	INSTALLATION INSTRUCTIONS	12506831	19207	1
1	STRAP ASSEMBLY	11682088-1	19207	2
40	WASHER	12387279-12	19207	3
20	LOCKWASHER	12387272-44	19207	4
4	LOCKWASHER	12387272-45	19207	5
2	LOCKWASHER	12387272-47	19207	6
1	TROOP SUPPORT BRACKET, RH	12507053-2	19207	7
1	TROOP SUPPORT BRACKET, LH	12507054-2	19207	8
1	BRACKET ASSEMBLY, RH	12518293-2	19207	9
1	BRACKET ASSEMBLY, LH	12518294-2	19207	10
1	MAIN CHANNEL SUPPORT ASSEMBLY	12518323-2	19207	11
1	MAIN CHANNEL SUPPORT ASSEMBLY	12518324-2	19207	12
1	SPACER ASSEMBLY, RH	13013625-2	19207	13
2	TROOP SEAT SUPPORT	13013628-2	19207	14
1	SPACER ASSEMBLY, LH	13013629-2	19207	15
18	LOCKNUT	M45913/4-4CG8Z	81349	16
18	LOCKNUT	M45913/4-5CG8Z	81349	17
4	LOCKNUT	M45913/4-7FG8Z	81349	18
6	SCREW	B1821BH025C125N	80204	19
2	SCREW	B1821BH025C175N	80204	20
8	SCREW	B1821BH031C088N	80204	21
4	SCREW	B1821BH031C113N	80204	22
10	SCREW	B1821BH031C125N	80204	23

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<u>QTY</u>	<u>NAME</u>	<u>PART NUMBER</u>	<u>CAGE</u>	<u>SEGREGATED PACK NUMBER</u>
12	SCREW	B1821BH031C500N	80204	24
2	SCREW	B1821BH031C550N	80204	25
4	SCREW	B1821BH044F075N	80204	26
1	SEAT ASSEMBLY, LH	12518342-2	19207	27
1	SEAT ASSEMBLY, RH	12518343-2	19207	28

C. PREPARE ONE 12506831 INSTALLATION INSTRUCTIONS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 9 X 12. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "1".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

D. PREPARE ONE 11682088-1 STRAP ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CONFIGURE STRAP ASSEMBLY TO 6 X 2-3/4.
2. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 6 X 8. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "2".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

E. PREPARE FORTY 12387279-12 WASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "3".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

F. PREPARE TWENTY 12387272-44 LOCKWASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "4".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

G. PREPARE FOUR 12387272-45 LOCKWASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "5".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

H. PREPARE TWO 12387272-47 LOCKWASHERS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "6".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

I. PREPARE ONE 12507053-2 RH TROOP SUPPORT BRACKET IN ACCORDANCE WITH THE STEPS BELOW:

1. PRESERVATIVE: MIL-PRF-16173, GRADE 4. APPLY PRESERVATIVE TO THREADS.
2. WRAP: MIL-PRF-121, TYPE II, CLASS 2, SIZE: 8 X 12. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "7".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 20.

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J. PREPARE ONE 12507054-2 LH TROOP SUPPORT BRACKET IN ACCORDANCE WITH THE STEPS BELOW:

1. PRESERVATIVE: MIL-PRF-16173, GRADE 4. APPLY PRESERVATIVE TO THREADS.
2. WRAP: MIL-PRF-121, TYPE II, CLASS 2, SIZE: 8 X 12. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "8".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 20.

K. PREPARE ONE 12518293-2 RH BRACKET ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, TYPE II, SIZE: 20 X 22. SECURE WRAP USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "9".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

L. PREPARE ONE 12518294-2 LH BRACKET ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. CUSHIONING: A-A-1051, TYPE II, SIZE: 20 X 22. SECURE WRAP USING TAPE.
2. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "10".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

M. PREPARE ONE 12518323-2 MAIN CHANNEL SUPPORT ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 7 X 7. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "11".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

N. PREPARE ONE 12518324-2 MAIN CHANNEL SUPPORT ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 7 X 7. AFTER PLACING ITEM IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "12".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 31.

O. PREPARE ONE 13013625-2 RH SPACER ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. PRESERVATIVE: MIL-PRF-16173, GRADE 4. APPLY PRESERVATIVE TO THREADS.
2. WRAP: MIL-PRF-121, TYPE II, CLASS 2, SIZE: 8 X 11. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "13".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 20.

P. PREPARE TWO 13013628-2 TROOP SEAT SUPPORTS IN ACCORDANCE WITH THE STEPS BELOW:

1. PREPARE ITEMS INDIVIDUALLY.
2. CUSHIONING: A-A-1051, TYPE II, SIZE: 10 X 20. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "14".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

Q. PREPARE ONE 13013629-2 LH SPACER ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. PRESERVATIVE: MIL-PRF-16173, GRADE 4. APPLY PRESERVATIVE TO THREADS.
2. WRAP; MIL-PRF-121, TYPE II, CLASS 2, SIZE: 8 X 11. SECURE WRAP USING TAPE.
3. IDENTIFICATION: IDENTIFY THE WRAP WITH SEGREGATED PACK NUMBER "15".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 20.

R. PREPARE EIGHTEEN M45913/4-4CG8Z LOCKNUTS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "16".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

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S. PREPARE EIGHTEEN M45913/4-5CG8Z LOCKNUTS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG WITH SEGREGATED PACK NUMBER "17".
4. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

T. PREPARE FOUR M45913/4-7FG8Z LOCKNUTS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "18".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

U. PREPARE SIX B1821BH025C125N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "19".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

V. PREPARE TWO B1821BH025C175N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "20".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

W. PREPARE EIGHT B1821BH031C088N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "21".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

X. PREPARE FOUR B1821BH031C113N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 3. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "22".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

Y. PREPARE TEN B1821BH031C125N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "23".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

Z. PREPARE TWELVE B1821BH031C500N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 4 X 7. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "24".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

A1. PREPARE TWO B1821BH031C550N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 7. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "25".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

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B1. PREPARE FOUR B1821BH044F075N SCREWS IN ACCORDANCE WITH THE STEPS BELOW:

1. BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE: 3 X 4. AFTER PLACING ITEMS IN BAG, CLOSE BAG BY HEAT SEALING.
2. IDENTIFICATION: IDENTIFY BAG WITH SEGREGATED PACK NUMBER "26".
3. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

C1. CONSOLIDATE ITEMS FROM NOTES C THROUGH B1 IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 5118, TYPE CF, CLASS WR, GRADE W5c, STYLE FOL, SIZE: 24-1/4 X 4-1/8 X 27-1/4.
2. CLOSURE: SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 4B2.
3. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.
4. MARK CONSOLIDATION PACK WITH NOTE: "THIS BOX CONTAINS SEGREGATED PACKS 1 THROUGH 26."

D1. PREPARE ONE 12518342-2 LH SEAT ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "27".
2. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

E1. PREPARE ONE 12518343-2 RH SEAT ASSEMBLY IN ACCORDANCE WITH THE STEPS BELOW:

1. IDENTIFICATION: IDENTIFY THE ITEM WITH SEGREGATED PACK NUMBER "28".
2. INSPECTION: INSPECT SEGREGATED PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

F1. CONSOLIDATE ITEMS FROM NOTES C1 THROUGH E1 IN ACCORDANCE WITH THE STEPS BELOW:

1. CONTAINER: ASTM-D 6880, CLASS 2, STYLE 4, MOD., SIZE: 84-1/4 X 35-3/8 X 8-1/2. FOR PACKING ARRANGEMENT SEE ILLUSTRATION ON SHEET 6.
2. INSPECTION: INSPECT CONSOLIDATION PACK IN ACCORDANCE WITH CRITERIA FOR METHOD 10.

G1. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129 IDENTIFYING THE ITEMS WITHIN THE KIT. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.**H1. UNIT CONTAINER IS THE SHIPPING CONTAINER.**

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NOTES:

- 1. ALL DIMENSIONS ARE IN INCHES.
- 2. LABELS C1 THROUGH F1 IN THE ILLUSTRATION BELOW REFER TO THEIR CORRESPONDING NOTES WITHIN TEXT.

