

SPECIAL PACKAGING INSTRUCTION

FORM APPROVED -DL
OMB No. 0704-0188
WEATHERIS

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 85562-02P (09990) VALVE,LIN			2. CAGE 19207		3. SPI NO. AK11931870	
4. NATIONAL STOCK NO. 4820-01-1931870			5. DATE 05/11/09		6. REVISION B	
7. QUP 1 EACH	8. ICQ SEE NOTE H	9. UNIT PACK WT. (LB) 0005.9	10. UNIT PACK CU. (CU. FT.) 0000.188		11. UNIT PACK SIZE (IN) 012.9 X 005.2 X 004.8	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 42 (MOD)			18. STEPS	19. REQ'D	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D			1B	A/R	PRESERVATIVE: SEE NOTES	
			2C	1	WRAP: MIL-PRF-121, TY I, SIZE 12 X 12	
14. DRYING MIL-STD-2073-1D			3D	1	WRAP: MIL-PRF-121, TY I, SIZE 6 X 6	
			4E	1	CUSHIONING: BUBBLE WRAP, 36 X 18 X 1/2	
15. PACKING			5F	1	CONTAINER: ASTM-D5118, TY CF, CL DOM.	
					ST RSC. VAR SW. GR 200.	
a. LEVEL A MIL-STD-2073-1D AND NOTE I			6G	1	SIZE 12-1/2 X 4-3/4 X 4-1/4	
b. LEVEL B MIL-STD-2073-1D AND NOTE I					BAG: MIL-DTL-117, TY I, CL E, ST 1	
					SIZE 11 X 20	
16. MARKING MIL-STD-129						

17. NOTES / DRAWING

A. QUALITY ASSURANCE PROVISIONS: INSPECT THE PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. PRESERVATIVE: PRESERVE WITH NORMAL OPERATING LUBRICANT.

C. WRAP: WRAP VALVE BODY WITH WRAP AND SECURE WITH TAPE. IF VALVE ASSEMBLY IS SUPPLIED WITH A SEAL PLATE, PLACE IT ON THE MATING SURFACE OF THE VALVE ASSEMBLY PRIOR TO WRAPPING.

D. WRAP: WRAP ASSY HARDWARE WITH WRAP AND SECURE WITH TAPE.

E. CUSHIONING: WRAP PREPARED ITEMS FROM NOTES C AND D IN BUBBLE WRAP AND SECURE WITH TAPE.

F. CONTAINER: CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.

G. BAG: CLOSE BAG BY HEAT SEALING.

H. INTERMEDIATE CONTAINER: INTERMEDIATE CONTAINER SHALL BE IN ACCORDANCE WITH ASTM D5118, TYPE CF AND CLASS WR. INTERMEDIATE CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH ASTM D1974, METHOD 2B3. INTERMEDIATE CONTAINER QUANTITY IS 4.

I. PACKING: LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED PLYWOOD BOXES CONFORMING TO ASTM-D6251, TYPE III, CLASS 1 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING CLASS WR FIBERBOARD BOXES CONFORMING TO ASTM D 5118; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168; OR PALLET BASE CONTAINERS, TYPE III CONFORMING TO MIL-B-4366

WHEN THE WEIGHT OF THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.