

SPECIAL PACKAGING INSTRUCTION

Form Approved **-PL**
OMB No. 0704-0188

1. PART OR DRAWING NO. (CAGE)		NOMENCLATURE		2. CODE IDENT		3. SPI NUMBER	
9DD000240 (OFHH8)		VALVE, DC		19207		AK13584487	
4. NATIONAL STOCK NO.				5. DATE OF DRAWING		6. REVISION	
4810-01-356-4487				1/15/93			
7. QUP		8. UNIT PACK WT. (LBS)		10. UNIT PACK CU (CU FT)		11. UNIT PACK SIZE (INCHES)	
1 EA		NONE		16.4		0.284 15.6 X 8.3 X 5.0	
12. PRESERVATION		18. STEPS		19. REQS		20. DESCRIPTION	
a. LEVEL A						SEE NOTES FOR PACKAGING DETAILS.	
MIL-P-116 METHOD IA-14							
b. LEVEL B							
NOT APPLICABLE							
13. CLEANING							
MIL-P-116 PROCESS C-1							
14. DRYING							
MIL-P-116							
15. PACKING							
a. LEVEL A							
MIL-STD-2073-1 AND NOTE G							
b. LEVEL B							
MIL-STD-2073-1 AND NOTE G							
16. MARKING							
MIL-STD-129 AND NOTE F							

17. NOTES / DRAWINGS

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1188 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. DC VALVE, P/N 9DD000240, CONTAINS THE FOLLOWING ITEMS, SEGREGATED AS SHOWN BELOW. ALL PARTS BELOW HAVE CAGE CODE OFHH8.

QUANTITY	DESCRIPTION	SEGREGATED PACK NUMBER
1	VALVE, DC	1
5	O-RING	2

C. PREPARE ONE VALVE, IN ACCORDANCE WITH THE STEPS BELOW.

1. PRESERVATIVE: MIL-L-21280, GR 10. FLUSH OR SLUSH INTERNALLY WITH PRESERVATIVE. THOROUGHLY DRAIN EXCESS. APPLY PRESERVATIVE TO ALL UNPAINTED, UNPLATED, METALLIC SURFACES.
2. CAPS/PLUGS: SEAL ALL OPENINGS TO INTERIOR OF THE VALVE WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.
3. WRAP: MIL-B-121, TY II, CL 2, GR A, SIZE: 18 X 18. APPLY WRAP TO PRESERVED VALVE. SECURE WITH TAPE A-A-883.
4. IDENTIFICATION: IDENTIFY THE WRAPPED VALVE AS SEGREGATED PACK NUMBER "1".
5. INSPECTION: INSPECT THE SEGREGATED PACK IN ACCORDANCE WITH THE CRITERIA FOR METHOD I.

D. PREPARE FIVE O-RINGS, TOGETHER, IN ACCORDANCE WITH THE STEPS BELOW.

1. ITEM PREPARATION: DUST WITH TALCUM POWDER.
2. BAG: MIL-B-117, TY I, CL B, ST 2, SIZE: 3 X 3. CLOSURE SHALL BE BY TAPING, STAPLING OR HEAT-SEALING.
3. IDENTIFICATION: IDENTIFY THE BAG AS SEGREGATED PACK NUMBER "2".
4. INSPECTION: INSPECT THE SEGREGATED PACK IN ACCORDANCE WITH THE CRITERIA FOR METHOD III.

E. CONSOLIDATE ITEMS FROM NOTES C AND D IN ACCORDANCE WITH THE STEPS BELOW AND PAGE 3.

1. CUSHIONING: PPP-F-320, TY CF, CL DOM, GR 600, VAR DW. SEE PAGE 3.
2. CONTAINER: PPP-B-636, ST RSC, TY CF, CL DOM, GR 275, VAR SW, SIZE: 14-5/8 X 4 X 4-3/4. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE SPECIFICATIONS.
3. BAG: MIL-B-117, TY I, CL E, ST 1, SIZE: 11 X 23. CLOSURE SHALL BE BY HEAT SEALING.
4. CONTAINER: PPP-B-636, ST RSC, TY CF, CL WFI, GR W5a, SIZE: 15-1/8 X 4-1/2 X 5-1/2. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE SPECIFICATIONS.
5. INSPECTION: INSPECT UNIT PACK IN ACCORDANCE WITH CRITERIA FOR METHOD IA-14.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)Form Approved -PL
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1. PART OR DRAWING NO. 9DD000240	(CAGE) (OFHH8)	NOMENCLATURE VALVE, DC	2. CODE IDENT 19207	3. SPT NUMBER AK13584487
4. NATIONAL STOCK NO. 4810-01-358-4487			5. DATE SUBMITTED (YYMMDD) 1/15/93	6. REVISION

F. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.

G. PACKING:

1. LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.
2. LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO PPP-B-636; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO PPP-B-640; OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43868.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 126 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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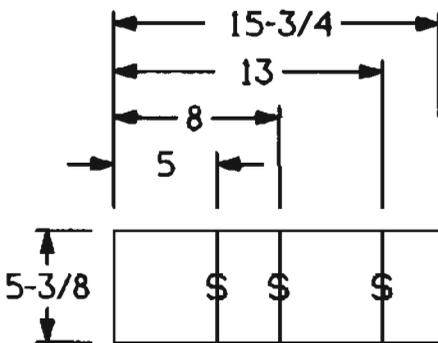
1. PART OR DRAWING NO. (CAGE) 9DD000240 (0FHH8)	NOMENCLATURE VALVE, DC	2. CODE IDENT 19207	3. SPI NO. AK13564487
4. NATIONAL STOCK NO. 4810-01-356-4487	5. DATE SUBMITTED (Y/M/D) 1/15/93	6. REVISION	

PLACE SEGREGATED PACK
IN VOID OF CONTAINER.

POSITION ITEMS
Ⓒ & Ⓓ ON VALVE
BEFORE ITEMS
Ⓐ & Ⓑ.

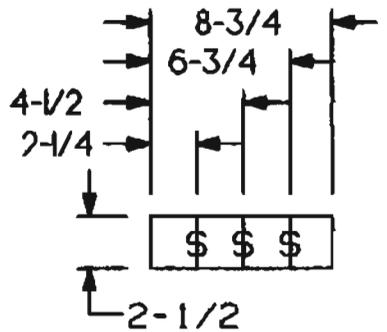
TAPE SEAM WITH
TAPE CONFORMING
TO A-A-883.

TAPE SEAM WITH
TAPE CONFORMING
TO A-A-883.



CUSHIONING PAD

ITEM Ⓑ
(2 EACH)



CUSHIONING PAD

ITEM Ⓐ
(2 EACH)

NOTE:

S (SCORE)

ALL PADS ARE MADE OF PPP-F-320,
TY CF, CL DOM, GR 600, VAR DW,
AND CONSTRUCTED AS SHOWN.

- ITEM Ⓒ, QUANTITY 1, SIZE 14-5/8" X 2-1/2".
- ITEM Ⓓ, QUANTITY 1, SIZE 7-1/8" X 2-1/2".
- ITEM Ⓔ, QUANTITY 2, SIZE 14-5/8" X 4-3/8".
- ITEM Ⓕ, QUANTITY 1, SIZE 14-5/8" X 4".