

# SPECIAL PACKAGING INSTRUCTION

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>11682379-1 (19207) CABLE KIT, SPECIAL P</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK01487961</b>	
4. NATIONAL STOCK NUMBER <b>2590-00-148-7961</b>			5. DATE OF DRAWING <b>2-5-2007</b>		6. REVISION <b>E</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>39.5</b>	10. UNIT PACK CU (CU FT) <b>1.901</b>		11. UNIT PACK SIZE (INCHES) <b>14.9 X 14.9 X 14.8</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 32</b>			18. STEPS <b>1A</b>	19. REQ'D <b>1</b>	20. DESCRIPTION <b>WRAP: MIL-DTL-17667, TYPE II, SIZE: 28 X 46.</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>			<b>2B</b>	<b>1</b>	<b>CONTAINER: ASTM-D5118, TYPE CF, CLASS D,</b>	
14. DRYING <b>MIL-STD-2073-1D</b>					<b>VARIETY SW, GRADE 275, STYLE RSC,</b>	
					<b>SIZE: 14 X 14 X 13.</b>	
15. PACKING			<b>3C</b>	<b>1</b>	<b>BAG: MIL-DTL-117, TYPE I, CLASS C, STYLE 2,</b>	
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE E</b>					<b>6 MIL, SIZE: 28 X 46.</b>	
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE E</b>			<b>4D</b>	<b>1</b>	<b>CONTAINER: ASTM-D5118, TYPE CF, CLASS WR,</b>	
					<b>VARIETY SW, GRADE W5c, STYLE RSC,</b>	
16. MARKING <b>MIL-STD-129</b>					<b>SIZE: 14-1/2 X 14-1/2 X 14.</b>	

17. NOTES / DRAWING
- A. COIL CABLE ASSY WITH ADAPTERS, CONNECTOR FACING INWARD, TO SPECIFIED DIMENSIONS, 13-7/8 X 13-7/8 X 12-7/8 AND SECURE SUFFICIENTLY WITH TAPE IN ORDER TO PREVENT UNCOILING OF THE ITEM. WRAP COILED CABLE ASSEMBLY WITH WRAP AND SECURE WITH TAPE.
  - B. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
  - C. CLOSE BAG BY HEAT SEALING.
  - D. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
  - E. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.  
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.  
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
  - F. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.