

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12321760 (19207) RING ASSEMBLY		2. CODE IDENT 19207		3. SPI NO. AK11995469	
4. NATIONAL STOCK NUMBER 3110-01-199-5469		5. DATE OF DRAWING 1-24-2007		6. REVISION B	
7. QUP 1	8. ICQ NONE	9. UNIT PACK WT. (LB) 23.6	10. UNIT PACK CU (CU FT) 1.186	11. UNIT PACK SIZE (INCHES) 20.2 X 20.0 X 5.0	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42		18. STEPS	19. REQ'D	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D				SEE NOTES.	
14. DRYING MIL-STD-2073-1D					
15. PACKING					
a. LEVEL A MIL-STD-2073-1D AND NOTE F					
b. LEVEL B MIL-STD-2073-1D AND NOTE F					
16. MARKING MIL-STD-129					

17. NOTES / DRAWING

- A. APPLY PRESERVATIVE TO ALL BARE FERROUS SURFACES.
- B. WRAP P/N: 12321760 WITH WRAP AND SECURE WITH TAPE.
- C. PLACE PADS, ITEMS 3, 4, AND 5, AROUND PART 12321760 AND PLACE IT IN CONTAINER, ITEM 6, AS SHOWN ON PAGE 3. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
- D. PLACE BAG, ITEM 7, OVER PREPARED PART FROM NOTE C AND CLOSE BY HEAT SEALING.
- E. PLACE PREPARED PART FROM NOTE D INTO CONTAINER, ITEM 8, AND CLOSE IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
- F. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
- G. INSPECT THE PRESERVATION, THE UNIT PACK, AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

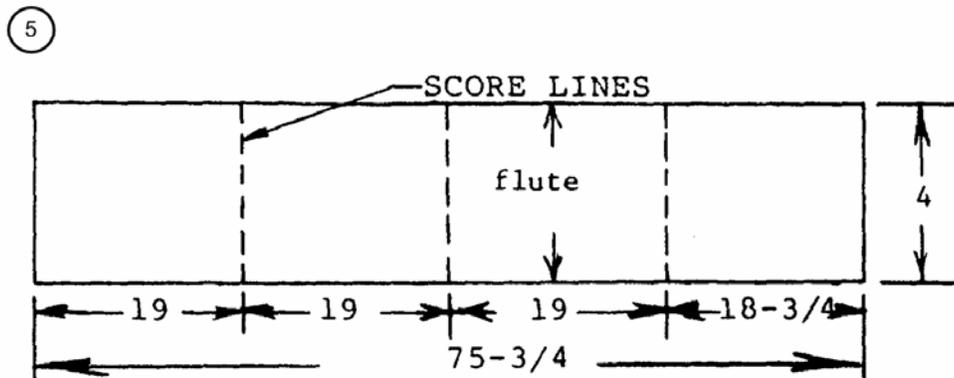
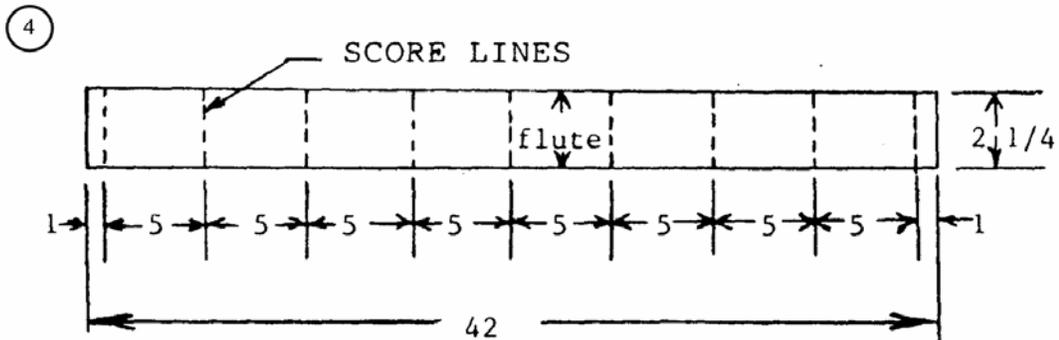
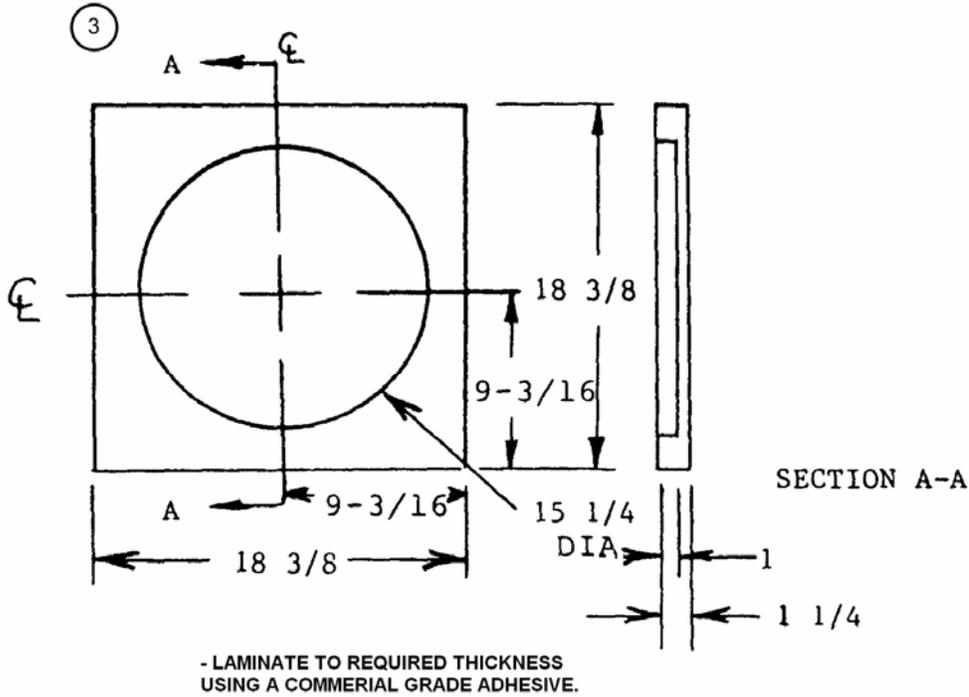
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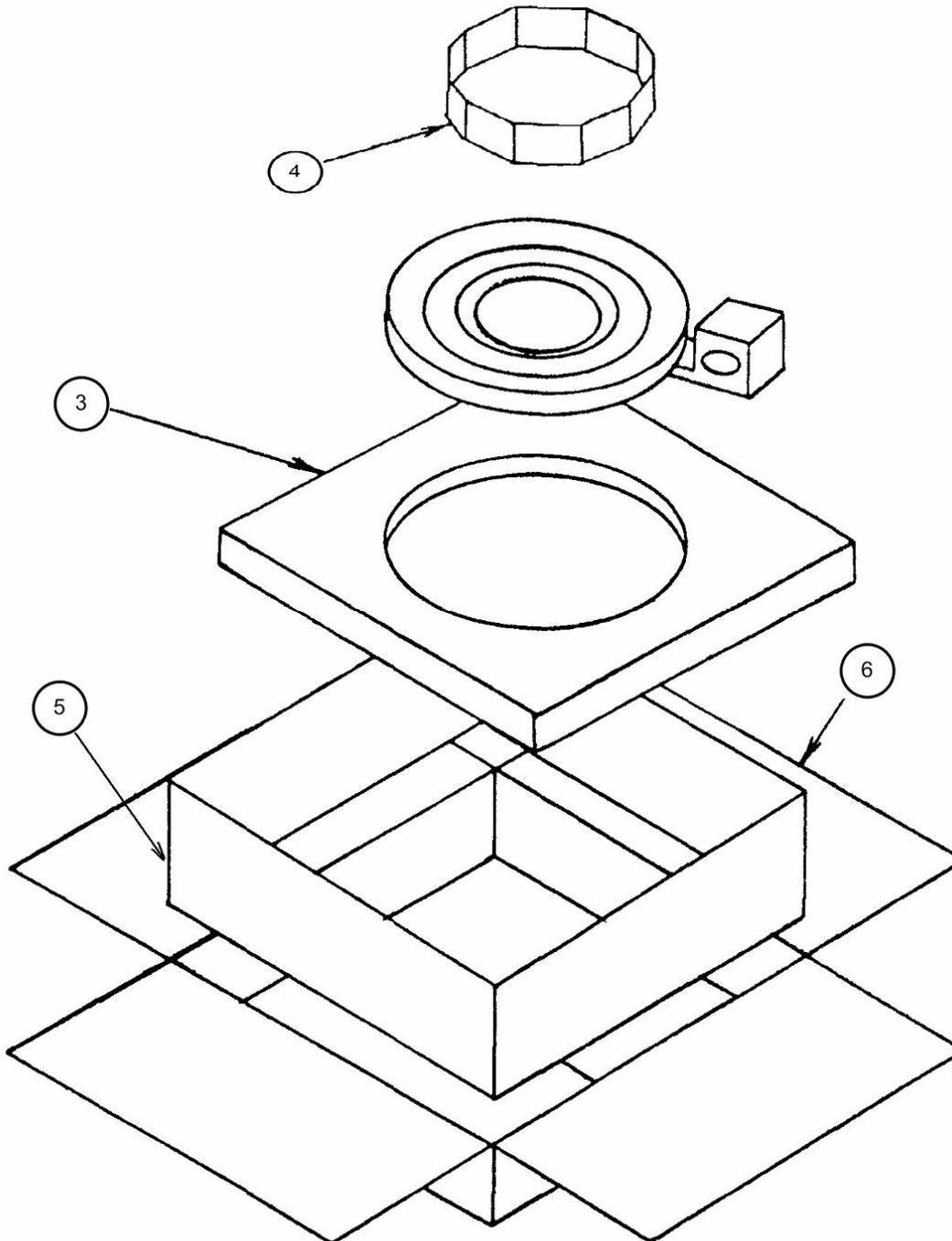
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BILL OF MATERIALS

ITEM NUMBER	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	PRESERVATIVE	A/R	MIL-PRF-21260	A/R
2	INTIMATE WRAP	43 X 24	MIL-PRF-121, TYPE II.	1
3	PAD	SEE PAGE 2	ASTM-D4727, TYPE CF, CLASS D.	
4	PAD	SEE PAGE 2	ASTM-D4727, TYPE CF, CLASS D, VARIETY DW, GRADE 350.	1
5	PAD	SEE PAGE 2	ASTM-D4727, TYPE CF, CLASS D, VARIETY DW, GRADE 350.	1
6	CONTAINER	19-3/8 X 19-3/8 X 4-1/8	ASTM-D5118, TYPE CF, CLASS D, STYLE RSC, VARIETY SW, GRADE 275.	1
7	BAG	26 X 28	MIL-DTL-117, TYPE I, CLASS E STYLE 1.	1
8	CONTAINER	19-3/4 X 4-3/4 X 19-3/4	ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE W5c.	1