

SPECIAL PACKAGING INSTRUCTION

Form Approved
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XCC

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12344185 (19207) MODIFICATION KIT, VE			2. CODE IDENT 19207		3. SPI NO. AK12350450	
4. NATIONAL STOCK NUMBER 2520-01-235-0450			5. DATE OF DRAWING 11-21-2006		6. REVISION -	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 255.0*	10. UNIT PACK CU (CU FT) 55.333*		11. UNIT PACK SIZE (INCHES) 48.0 X 48.0 X 41.5*	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, AND NOTE C			18. STEPS	19. REQ'D	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D			1C.1	A/R	STIFFENER: ASTM-D4727, TYPE CF.	
14. DRYING MIL-STD-2073-1D			2C.2	A/R	TALC: A-A-59303.	
15. PACKING			3C.3	A/R	CUSHIONING: BUBBLE WRAP.	
a. LEVEL A MIL-STD-2073-1D AND NOTE E			4C.4	A/R	BAG: MIL-DTL-117, TYPE I, CLASS E.	
				A/R	BAG: MIL-DTL-117, TYPE III, CLASS B.	
b. LEVEL B MIL-STD-2073-1D AND NOTE E			5C.5	A/R	CONTAINER: ASTM-D5118, TYPE CF, CLASS WR.	
16. MARKING MIL-STD-129			6E	1	CRATE: ASTM-D6251.	

17. NOTES / DRAWING

- A. ALL DIMENSIONS ARE IN INCHES UNLESS THEY ARE SPECIFIED OTHERWISE.
- B. THIS KIT CONTAINS 110 PART NUMBERS, AS SHOWN ON REVISION A OF DRAWING 12344185 (19207).
- C. PROTECT EACH ITEM IN ACCORDANCE WITH MIL-STD-2073-1, AND THE FOLLOWING:
 - 1. USE STIFFENERS AS NEEDED.
 - 2. APPLY TALC AS NEEDED.
 - 3. PROVIDE CUSHIONING AND BLOCKING AS NEEDED.
 - 4. PLACE THE LISTED QUANTITY OF EACH SMALL ITEM INTO A BAG. ITEMS THAT REQUIRE WATER VAPOR PROTECTION SHALL BE PLACED IN A CLASS E BAG.
 - 5. USE BOXES AS NEEDED. CLOSE AND SEAL.
- D. CONSOLIDATE ITEMS OF THE SAME PART NUMBER INTO A SINGLE UNIT PACK.
- E. CONSOLIDATE THE PREPARED PARTS INTO CRATE. PLACE THE HEAVIER AND LARGER ITEMS ON THE BOTTOM, AND THE LIGHTER AND BAGGED ITEMS ON THE TOP OF THE CONTAINERS. CREATE A SNUG FIT BY USING CUSHIONING AND BLOCKING. THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL A AND LEVEL B SHIPPING CONTAINER.
- F. PACKING LISTS ARE REQUIRED.
- G. INSPECT PRESERVATION, SEGREGATED PACKAGES, CONSOLIDATION PACKS, UNIT PACK AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE SPECIFICATIONS. PACKAGING DESIGN SHALL MEET THE APPLICABLE PERFORMANCE TESTS OF ASTM D4169.

* THE UNIT PACK WEIGHT, CUBE, AND SIZES ARE ESTIMATED. THEY ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PURPOSES ONLY.