

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

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|--|------------------|---------------------------------|-------------------------------------|--|--|
| 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 471786 (99557) PARTS KIT, SAFETY LATCH | | 2. CAGE 19207 | | 3. SPI NO. AK15313027 | |
| 4. NATIONAL STOCK NO. 3810-01-531-3027 | | 5. DATE OF DRAWING 9-27-2006 | | 6. REVISION A | |
| 7. QUP 1 EACH | 8. ICQ NOTE F | 9. UNIT PACK WT.(LB) 0.5 | 10. UNIT PACK CU (CU. FT.) 0.012 | 11. UNIT PACK SIZE (INCHES) 6.6 x 1.9 x 1.6 | |
| 12. MILITARY PRESERVATION | | 18. STEPS | 19. REQD | 20. DESCRIPTION | |
| MIL-STD-2073-1D, METHOD 10 & NOTE A | | | | | |
| 13. CLEANING MIL-STD-2073-1D & NOTE B | | | | SEE NOTES FOR PACKAGING DETAILS | |
| 14. DRYING MIL-STD-2073-1D & NOTE B | | | | | |
| 15. PACKING | | | | | |
| a. LEVEL A MIL-STD-2073-1D & NOTE G | | | | | |
| b. LEVEL B MIL-STD-2073-1D & NOTE G | | | | | |
| 16. MARKING MIL-STD-129 AND NOTE D | | | | | |

17. NOTES/DRAWINGS

A. THE UNIT PACK FOR THIS KIT SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION. UNIT PACKAGING OF EACH KIT COMPONENT SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF PRESERVATION PER MIL-STD-2073-1D.

B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

C. KIT, P/N 471786, CONTAINS THE FOLLOWING ITEMS AS SHOWN BELOW:

| <u>QUANTITY</u> | <u>DESCRIPTION</u> |
|-----------------|--------------------|
| 1 | FLAP |
| 1 | SPRING |
| 1 | PIN |
| 1 | PIN, LOCKING |
| 2 | SNAP RING |

D. PREPARE EACH KIT COMPONENT AS REQUIRED BY MIL-STD-2073-1D AND CONSOLIDATE COMPONENTS IN ACCORDANCE WITH THE STEPS BELOW.

- BAG: MIL-DTL-117, TY III, CL B, ST 2. CLOSURE SHALL BE BY HEAT SEALING.
- IDENTIFICATION: IDENTIFY THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION: INSPECT THE PACK IN ACCORDANCE WITH CRITERIA FOR MIL-STD-2073-1D, METHOD 10.

E. PROVIDE A PACKING LIST WITH THE UNIT PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY EACH OF THE COMPONENTS WITHIN THE PACK.

F. INTERMEDIATE PACK SHALL CONSIST OF 80 UNIT PACKS. CONTAINER: ASTM D5118, TYPE CF, CLASS WR. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH ASTM D1974 USING THE APPLICABLE METHOD OF CLOSURE.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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17. NOTES/DRAWINGS CONTINUED

G. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO ASTM D 6251

LEVEL B PACKING SHALL BE ACCOMPLISHED USING EITHER FIBERBOARD BOXES, WEATHER-RESISTANT CLASS, CONFORMING TO ASTM D5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D5168 OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.