

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

<b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b> E9AR106-003 (02978) COOLER, OIL			<b>2. CAGE</b> 19207		<b>3. SPI NO.</b> AK14224200	
<b>4. NATIONAL STOCK NO.</b> 2520-01-422-4200			<b>5. DATE OF DRAWING</b> 1-30-2003		<b>6. REVISION</b> A	
<b>7. QUP</b> 1 EACH	<b>8. ICQ</b> NONE	<b>9. UNIT PACK WT.(LB)</b> 76.0	<b>10. UNIT PACK CU (CU. FT.)</b> 3.840		<b>11. UNIT PACK SIZE (INCHES)</b> 29.0 X 22.0 X 10.4	
<b>12. MILITARY PRESERVATION</b>		<b>18. STEPS</b>	<b>19. REQD</b>	<b>20. DESCRIPTION</b>		
MIL-STD-2073-1D, METHOD 32 & NOTE A		1-C		CAPS/PLUGS: NAS 847		
<b>13. CLEANING</b> MIL-STD-2073-1D & NOTE B		2-D	1	WRAP: MIL-PRF-121, TY II, SIZE: 12 X 12		
		3-E		BLOCKING/BRACING		
<b>14. DRYING</b> MIL-STD-2073-1D & NOTE B		4-E		CUSHIONING: ASTM D4727, TY CF, CL DOM, VAR SW,		
				GR 275		
<b>15. PACKING</b>		5-F	1	CONTAINER: ASTM D5118, ST FOL, TY CF, CL DOM,		
				VAR DW, GR 275, SIZE: 19-3/4 X 4-5/8 X 24-3/4		
<b>a. LEVEL A</b> MIL-STD-2073-1D & NOTE J		6	1	BAG: MIL-PRF-117, TY III, CL B, ST 2, SIZE: 34 X 30		
		7-G	1	WRAP: MIL-PRF-121, TY II, SIZE: 53 X 36		
<b>b. LEVEL B</b> NOT APPLICABLE		8-H	1	CONTAINER: PPP-B-621, CL 2, ST 2, 4 (MODIFIED),		
				SIZE: 26 X 20-1/2 X 5-3/8		
<b>16. MARKING</b> MIL-STD-129						

- 17. NOTES/DRAWINGS**
- A. THE UNIT PACK SHALL PROVIDE PHYSICAL AND MECHANICAL PROTECTION TOGETHER WITH A WATERPROOF BAG.
  - B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.
  - C. SEAL ALL OPENINGS TO THE INTERIOR OF THE TRANSMISSION OIL COOLER WITH CAPS/PLUGS OF THE APPROPRIATE SIZE.
  - D. APPLY A SINGLE WRAP TO THE END OF THE OIL COOLER AS SHOWN ON PAGE 3. SECURE WITH TAPE.
  - E. SEE PAGES 2 AND 3.
  - F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D1974.
  - G. APPLY OVERWRAP AROUND THE SEALED BAG TO PREVENT BAG FROM TEARING. SECURE THE WRAP WITH ASTM D 5486, TY I TAPE.
  - H. CONTAINER IS CONSTRUCTED OF ALL 1 INCH THICK NOMINAL LUMBER AND IS MODIFIED TO INCLUDE BEVELED SKIDS.
  - J. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

# SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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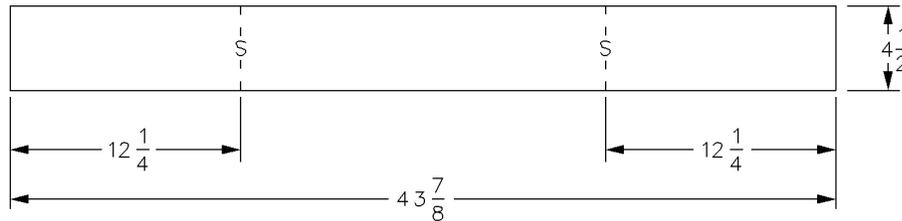
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17. NOTES/DRAWINGS CONTINUED

ITEM A 19 1/4 x 24 1/4 CL DOM,VAR SW,GR 275,  
2 REQUIRED.

ITEM B 19 1/4 x 21 1/4 CL DOM,VAR SW,GR 275,  
2 REQUIRED.

ITEM C 43 7/8 x 4 1/2 CL DOM,VAR SW,GR 275  
2 REQUIRED



ITEM D 1 x 4(NOM) x 15

ITEM E 2 x 4(NOM) x 12 1/4

ITEM F 1 x 4 (NOM) x 21 1/4

NOTE: S=SCORE LINE

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