

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
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XCC

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>12321714 (19207) CARRIER, PLANETARY R</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK11657029</b>	
4. NATIONAL STOCK NUMBER <b>2835-01-165-7029</b>			5. DATE OF DRAWING <b>8-30-2006</b>		6. REVISION <b>M</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>*281.5</b>		10. UNIT PACK CU (CU FT) <b>*10.725</b>	11. UNIT PACK SIZE (INCHES) <b>*28.5 X 25.5 X 25.5</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 43</b>			18. STEPS <b>1A</b>	19. REQ'D <b>A/R</b>	20. DESCRIPTION <b>PRESERVATIVE: MIL-PRF-21260, PE-30.</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>			2B	A/R	<b>CAPS/PLUGS: NAS OR EQUIVALENT.</b>	
			3C	A/R	<b>PRESERVATIVE: MIL-PRF-16173, GRADE 4.</b>	
14. DRYING <b>MIL-STD-2073-1D</b>			4D	1	<b>WRAP: MIL-PRF-121, TYPE I, SIZE: A/R.</b>	
			5D	1	<b>CUSHIONING: A-A-1051, TYPE II, SIZE: A/R.</b>	
			6	1	<b>BARRIER ENVELOPE: MIL-DTL-6060, SIZE: A/R.</b>	
15. PACKING			7E	A/R	<b>GASKET: ASTM-F104, SIZE: 3 X 3 X 1/8.</b>	
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE G</b>			8E	A/R	<b>ADHESIVE: MMM-A-260.</b>	
			9F	1	<b>CONTAINER: ASTM-D6880, STYLE 2, CLASS 2,</b>	
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE G</b>					<b>SIZE: A/R.</b>	
16. MARKING <b>MIL-STD-129</b>						

17. NOTES / DRAWING
- A. PRESERVE INTERNALLY WITH OPERATIONAL LUBRICANT. THOROUGHLY DRAIN EXCESS.
  - B. SEAL ALL OPENINGS WITH CAPS/PLUGS. IF PART IS RECEIVED WITH CAPS INSTALLED THEN THIS STEP MAY BE ELIMINATED.
  - C. APPLY PRESEVATIVE TO EXTERNAL BARE FERROUS SURFACES.
  - D. SECURE WITH TAPE.
  - E. ADHERE GASKETS TO BOTH SIDES OF BARRIER ENVELOPE AT MOUNTING HOLE LOCATIONS USING ADHESIVE. AFTER POSITIONING BARRIER OVER BOLTS, A SUFFICIENT QUANTITY OF ADHESIVE SHALL BE APPLIED AROUND THE BOLT AND GASKET TO PROVIDE AN AIR TIGHT SEAL.
  - F. ITEM SHALL BE ANCHORED WITHIN THE CONTAINER WITH A MINIMUM OF ONE INCH CLEARANCE BETWEEN THE BARRIER AND THE SIDES, ENDS, AND TOP OF THE CONTAINER. SECUREMENT OF THE ITEM WITHIN THE CONTAINER SHALL BE ACCOMPLISHED IN SUCH A MANNER THAT NO DAMAGE WILL OCCUR TO EITHER THE PACKAGE OR THE ITEM AND SHALL MEET THE REQUIREMENTS OF MIL-STD-2073-1D.
  - G. THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL A AND LEVEL B SHIPPING CONTAINER.
  - H. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
- \* UNIT PACK WT, CU, AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PUPOSES ONLY.