

# SPECIAL PACKAGING INSTRUCTION

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XCC

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>12273920 (19207) CLUTCH ASSEMBLY, FRI</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK10673899</b>	
4. NATIONAL STOCK NUMBER <b>2520-01-067-3899</b>			5. DATE OF DRAWING <b>8-18-2006</b>		6. REVISION <b>D</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>*12.2</b>	10. UNIT PACK CU (CU FT) <b>*0.177</b>		11. UNIT PACK SIZE (INCHES) <b>*10.0 X 9.0 X 3.4</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 42</b>			18. STEPS <b>1A</b>	19. REQ'D	20. DESCRIPTION <b>WRAP: A-A-3174, POLYETHYLENE, 6 MIL.</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>			<b>2B</b>		<b>PAD: ASTM-D4727, TYPE CF, CLASS D.</b>	
14. DRYING <b>MIL-STD-2073-1D</b>			<b>3C</b>		<b>CONTAINER: ASTM-D5118, TYPE CF, CLASS D.</b>	
15. PACKING			<b>4D</b>		<b>BAG: MIL-DTL-117, TYPE I, CLASS E.</b>	
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE E</b>			<b>5C</b>		<b>CONTAINER: ASTM-D5118, TYPE CF, CLASS WR.</b>	
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE E</b>						
16. MARKING <b>MIL-STD-129</b>						

17. NOTES / DRAWING
- A. SINGLE WRAP REQUIRED. COMPUTE SIZE IN ACCORDANCE WITH MIL-STD-2073.
  - B. FIBERBOARD FILLER PADS AND/OR DIE CUTS SHALL BE DEVISED AND USED TO IMMOBILIZE ITEM AND PREVENT DAMAGE TO ITEM OR CONTAINER.
  - C. CONTAINER CLOSURE METHOD SHALL BE IN ACCORDANCE WITH ASTM-D1974.
  - D. COMPUTE SIZE AND CONFORM BAG IN ACCORDANCE WITH MIL-STD-2073.
  - E. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.  
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.  
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
  - F. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
- \* UNIT PACK WT, CU, AND SIZES ARE ESTIMATED AND ARE PROVIDED FOR INTERNAL GOVERNMENT PLANNING PURPOSES ONLY.