

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K2059-002 (19207) KIT, SINGLE DOOR HANDLE UPGRADE, RH	2. CODE INDENT 19207	3. SPI NO.
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4. NATIONAL STOCK NO.	5. DATE OF DRAWING 07-31-06	6. REVISION A
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7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 3.7	10. UNIT PACK CU (CU. FT.) 0.367	11. UNIT PACK SIZE (INCHES) 14.3 X 10.3 X 4.3
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	18. STEPS	19. REQD	20. DESCRIPTION
12. MILITARY PRESERVATION METHOD 10	1C	2	WRAP: MIL-PRF-121, SEE NOTES.
	2C	1	CUSHIONING: PPP-C-1797, SEE NOTES.
13. CLEANING MIL-STD-2073-1D, PROCEDURE 1	3C	16	BAG: MIL-DTL-117. SEE NOTES
	4C	1	CONTAINER: ASTM D 5118. SEE NOTES
14. DRYING MIL-STD-2073-1D	5E		CONTAINER CLOSURE: SEE NOTES.
15. PACKING			
a. LEVEL A MIL-STD-2073-1D AND NOTE F			
b. LEVEL B MIL-STD-2073-1D AND NOTE F			
16. MARKING MIL-STD-129 AND NOTE D			

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1D. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

B. THE KIT, 57K2059-002, CONSISTS OF:

Segregated Pack Number (SPN)	Part Number	Item Description	Item Qty.
1	12414307-011	BOLT	1
2	12414308-002	NUT	1
3	12414575-052	SCREW	4
4	12417476	LATCH	1
5	12417478	RELEASE	1
6	12417493-002	HANDLE	1
7	12419169-005	NUT	4
8	12422794	ROD	1
9	12422796	ROD	1
10	12422797	ROD	1
11	12422798	ROD	1
12	12422799	LINK	1
13	12422800-001	WASHER	2
14	12422801	PLATE	1
15	12422802	CLIP	2
16	57K2059	DRAWING	1

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C. FABRICATE OR OBTAIN MATERIALS LISTED IN BLOCK 20 AND / OR MATERIAL CHART ON PAGE 2. THE FOLLOWING NOTES CONTAIN INFORMATION FOR FABRICATION AND APPLICATION OF PACKAGING MATERIALS.

MATERIAL

ITEM ID.	QTY.	DESCRIPTION
	1	UNIT CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 14 X 10 X 3-1/2.
	7	BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6.
	4	BAG: MIL-DTL-117, TYPE I, CLASS C, STYLE 1, SIZE 5 X 8.
	5	BAG: MIL-DTL-117, TYPE I, CLASS C, STYLE 1, SIZE 9 X 12.
	1	CUSHIONING: PPP-C-1797, TYPE I, SIZE 10 X 12.
	2	WRAP: MIL-PRF-121, TYPE II, SIZE 8 X 11.

D. PREPARE SPN 1 THRU SPN 16 AS FOLLOWS:

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
1	12414307-011	BOLT	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 1" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 1 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
2	12414308-002	NUT	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 2" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 2 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
3	12414575-052	SCREW	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 3" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 3 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
4	12417476	LATCH	1

- WRAP:** MIL-PRF-121, TYPE II, SIZE 8 X 11.
- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 5 X 8 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 4" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 4 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
5	12417478	RELEASE	1

- WRAP:** MIL-PRF-121, TYPE II, SIZE 8 X 11.
- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 5 X 8 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 5" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT SPN 5 IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

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SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
6	12417493-002	HANDLE	1

- CUSHIONING:** PPP-C-1797, TYPE I, SIZE 10 X 12.
- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 9 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 6**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 6** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
7	12419169-005	NUJ	4

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 4 X 6. PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 7**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 7** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
8	12422794	ROD	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 9 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 8**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 8** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
9	12422796	ROD	1

- BAG:** MIL-DTL-117, TYPE III, CLASS B, STYLE 2, SIZE 9 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 9**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 9** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
10	12422797	ROD	1

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 9 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 10**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 10** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
11	12422798	ROD	1

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 5 X 8 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 11**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 11** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
12	12422799	LINK	1

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "**SPN 12**" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 12** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

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SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
13	12422800-001	WASHER	2

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 13" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 13** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
14	12422801	PLATE	1

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 5 X 8 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 14" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 14** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
15	12422802	CLIP	2

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 4 X 6 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 15" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 15** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	ITEM DESCRIPTION	ITEM QTY
16	57K2059	DRAWING	1

- BAG:** MIL-DTL-117, STYLE 1, TYPE I, CLASS C, SIZE 9 X 12 (QTY. 1). PLACE ITEM IN BAG AND HEAT SEAL BAG CLOSED.
- MARKING:** MARK PREPARED ITEM WITH "SPN 16" IN ACCORDANCE WITH MIL-STD-129.
- INSPECTION:** INSPECT **SPN 16** IN ACCORDANCE WITH THE CRITERIA FOR METHOD 32.

E. PLACE CONSOLIDATION OF **SPN 1** THROUGH **SPN 16** INTO CONTAINER SPECIFIED BELOW. IDENTIFY, INSPECT AND CLOSE THE CONTAINER AS FOLLOWS:

- CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, CLASS WR, VARIETY SW, GRADE V3C, SIZE 14 X 10 X 3-1/2 (QTY. 1).
- IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
- INSPECTION:** INSPECT **57K2059-002 (19207) KIT, SINGLE DOOR HANDLE UPGRADE, RH** IN ACCORDANCE WITH THE CRITERIA FOR **METHOD 10**.
- CONTAINER CLOSURE:** THE WR CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.

F. PACKING:

LEVEL "A" PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL "B" PACKING SHALL BE ACCOMPLISHED USING: FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR; TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D 5168 OR; PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE WEIGHT OF THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-HDBK-774.