

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 5705522 (19207) PARTS KIT, PRESSURE			2. CODE IDENT 19207		3. SPI NO. AK13705457	
4. NATIONAL STOCK NUMBER 4820-01-370-5457			5. DATE OF DRAWING 5-26-2006		6. REVISION A	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 2.9	10. UNIT PACK CU (CU FT) 0.488		11. UNIT PACK SIZE (INCHES) 12.4 X 8.3 X 8.2	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, SEE BLOCK 17.		18. STEPS 1D	19. REQ'D 3	20. DESCRIPTION BAG: MIL-DTL-117, TYPE III, CLASS B, STYLE 2,		
13. CLEANING MIL-STD-2073-1D		2E	4	SIZE: 2-1/2 X 3.		
14. DRYING MIL-STD-2073-1D		3E	1	CAP: NAS847 OR EQUIVALENT.		
		4F	1	WRAP: MIL-PRF-121, TYPE I,		
15. PACKING				SIZE: 16 X 9.		
a. LEVEL A MIL-STD-2073-1D AND NOTE G		5F	1	BAG: MIL-DTL-117, TYPE I, CLASS E, STYLE 1,		
				SIZE: 10 X 10.		
b. LEVEL B MIL-STD-2073-1D AND NOTE G				CONTAINER: A-A-59736, TYPE I, STYLE A,		
				NSN: 8115-00-192-1604,		
16. MARKING MIL-STD-129 AND NOTE C				SIZE: 8 X 8 X 12.		

17. NOTES / DRAWING

A THIS KIT, AS SHOWN ON THE INITIAL RELEASE (OR REVISION) OF DRAWING 5705522, CONSISTS OF THE FOLLOWING PARTS CONSOLIDATED INTO 4 SEGREGATED PACKAGES:

<u>SEGREGATED PACKAGE NO.</u>	<u>PART NUMBER</u>	<u>CAGE</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>METHOD OF PRESERVATION</u>
1	12336776	19207	VALVE ASSEMBLY	1	10
2	M83248/1-906	81349	PACKING,PERFORMED	2	10
3	M83248/1-904	81349	PACKING,PERFORMED	2	10
4	12387152-57L	19207	SCREW	4	10

B. MARKING, SEGREGATED PACKAGE.
MARK EACH SEGREGATED PACKAGE WITH THE SEGREGATED PACKAGE NUMBER.

C. MARKING.

MARK UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. IN ADDITION, ATTACH A PACKING LIST TO THE UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACKAGE TOGETHER WITH THERE SEGREGATED PACKAGE NUMBER.

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 5705522 (19207) PARTS KIT, PRESSURE	2. CODE IDENT 19207	3. SPI NO. AK13705457
4. NATIONAL STOCK NUMBER 4820-01-370-5457	5. DATE OF DRAWING 5-26-2006	6. REVISION A

D.

PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>SEGREGATED PACKAGE</u>
M83248/1-906	PACKING, PERFORMED	2	2
M83248/1-904	PACKING, PERFORMED	2	3
12387152-57L	SCREW	4	4

PLACE THE TOTAL QUANTITY OF EACH PART INTO THE SPECIFIED BAG AND CLOSE BY HEAT SEALING, STAPLING, OR TAPING.

E. 12336776, VALVE ASSEMBLY, SEGREGATED PACKAGE1, QUANTITY 1.

1. IF THE VALVE ASSEMBLY IS RECEIVED WITH CAPS, RECAPPING IS NOT NECESSARY; OTHERWISE, COVER OPENINGS WITH SPECIFIED CAPS.
2. WRAP VALVE ASSEMBLY AND SECURE WITH TAPE.

F. SECURE SEGREGATED PACKAGES 2, 3, AND 4 TO WRAPPED VALVE ASSEMBLY, SEGREGATED PACKAGE 1, WITH TAPE AND PLACE INTO BAG, TO FORM A MIL-STD-2073, METHOD 41 PACK. THEN PLACE BAGGED KIT INTO CONTAINER.

G. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED.
MIL-HDBK-774 MAY BE USED FOR GUIDANCE.

H. INSPECT THE PRESERVATION (SEE NOTE A), THE SEGREGATED PACKAGES, CONSOLIDATION PACKS (WHEN A METHOD IS SPECIFIED), UNIT PACK AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.