

SPECIAL PACKAGING INSTRUCTION

Form Approved -DT/TB
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12460232 (34623) GEAR ASSEMBLY			2. CODE IDENT 19207		3. SPI NO. AK1431796	
4. NATIONAL STOCK NUMBER 2530-01-423-1796			5. DATE OF DRAWING 09-23-2002		6. REVISION B	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 34.5	10. UNIT PACK CU (CU FT) 0.844		11. UNIT PACK SIZE (INCHES) 15.1 X 11.5 X 8.4	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42			18. STEPS	19. REQ'D	20. DESCRIPTION SEE NOTES AND BILL OF MATERIALS	
13. CLEANING NOT APPLICABLE						
14. DRYING MIL-STD-2073-1D						
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE G						
b. LEVEL B MIL-STD-2073-1D AND NOTE G						
16. MARKING MIL-STD-129						

17. NOTES / DRAWING
- A. FLUSH OR SLUUSH INTERNALLY AND THOROUGHLY DRAIN EXCESS USING PRESERVATIVE ITEM 1
 - B. SEAL ALL PORTS USING CAPS OR PLUGS, ITEM 2, OF APPROPRIATE SIZES
 - B. CENTER WRAP, ITEM 3, OVER PLYWOOD BASE, ITEM 4
 - C. PUSH CARRIAGE BOLTS, ITEM 5, UP THROUGH WRAP AND PART. SECURE CARRIAGE BOLTS WITH REMAINING HARDWARE, ITEMS 6, 7, 8, AND 9. FINISH WRAPPING PART AND SECURE WITH TAPE
 - D. SECURE SLEEVE, WITH TAPE. CLOSE CONTAINER, ITEM 10, IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6
 - E. PLACE PREPARED PART INTO BAG, ITEM 11, AND CLOSE BAG BY HEAT SEALING
 - F. PLACE PREPARED PART INTO CONTAINER, ITEM 12, AND CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3
 - G. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
 - H. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

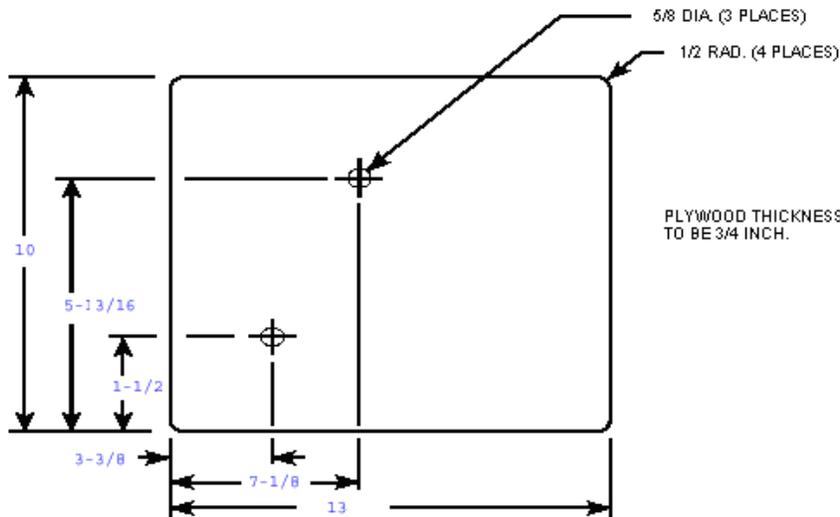
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BILL OF MATERIALS

	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	PRESERVATIVE		MIL-PRF-23033	
2	CLOSURE	AS APPROPRATE	NAS834	A/R
3	WRAP	24 X 28		1
4	PLYWOOD BASE	13 X 10 SEE SHEET 2	A-A-55057, TYPE A.	
*5	CARRIAGE BOLT	7/16 X 2-1/2	COMMERCIAL GRADE.	2
*6	WASHER	7/16	COMMERCIAL GRADE.	2
*7	WASHER	7/16 (7/8 MAXIMUM OUTSIDE DIAMETER)	COMMERCIAL GRADE.	2
*8	LOCK WASHER	7/16	COMMERCIAL GRADE.	2
*9	NUT	7/16	COMMERCIAL GRADE.	2
10	CONTAINER	13-5/8 X 10-5/8 X 7-3/8 WITH SLEEVE	ASTM-D5118, TYPE CF, CLASS D, STYLE RSC, VARIETY SW, GRADE 275	1
11	BAG	25 X 20	MIL-DTL-117, TYPE I, CLASS E, STYLE 1.	1
12	CONTAINER	11-1/4 X 8-1/8 X 14-5/8	ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE V3c.	

COMMERCIAL QUALITY STEEL IS ACCEPTABLE WITH ZINC PLATING OR PRESERVATIVE COATING CONFORMING TO MIL-PRF-16173, GRADE 4.