

SPECIAL PACKAGING INSTRUCTION

Form Approved
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12472949 (19207) WIRING HARNESS			2. CODE IDENT 19207		3. SPI NO. AK12005941	
4. NATIONAL STOCK NUMBER 6150-01-200-5941			5. DATE OF DRAWING 7-15-05		6. REVISION A	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 13.7	10. UNIT PACK CU (CU FT) 1.254		11. UNIT PACK SIZE (INCHES) 21.8 X 18.4 X 5.4	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 41		18. STEPS 1A	19. REQ'D A/R	20. DESCRIPTION TAPE: ASTM-D5330, TYPE III, SIZE: 3/4 X A/R.		
13. CLEANING MIL-STD-2073-1D		2B	1	CUSHIONING: A-A-59135, CLASS 1, GRADE A, SIZE: 86 X 25 X 1/4.		
14. DRYING MIL-STD-2073-1D						
15. PACKING		3C	1	BAG: MIL-DTL-117, TYPE 1, CLASS E, STYLE 1, SIZE: 26 X 26.		
a. LEVEL A MIL-STD-2073-1D AND NOTE E		4D	1	CONTAINER: ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE W5c, SIZE: 18 X 5 X 21.		
b. LEVEL B MIL-STD-2073-1D AND NOTE E						
16. MARKING MIL-STD-129						

17. NOTES / DRAWING
- A. COIL WIRING HARNESS WITH CONNECTORS FACING INWARD, TO SPECIFIED DIMENSIONS, 20 X 17 X 4, ANS SECURE SUFFICIENTLY TO PREVENT UNCOILING OF THE ITEM.
 - B. SECURE WITH TAPE.
 - C. CLOSE BAG BY HEAT SEALING.
 - D. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
 - E. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
 - F. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.