

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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|---------------------------------------------------------------------------------------|-----------------------|---------------------------------------|--------------------------------------------|----------|---------------------------------------------------------------------------------------|--|
| 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE<br><b>5704208 (19207) PARTS KIT, T-142</b> |                       |                                       | 2. CAGE<br><b>19207</b>                    |          | 3. SPI NO.<br><b>AK01505895</b>                                                       |  |
| 4. NATIONAL STOCK NO.<br><b>2530-00-150-5895</b>                                      |                       |                                       | 5. DATE OF DRAWING<br><b>09-29-00</b>      |          | 6. REVISION<br><b>K</b>                                                               |  |
| 7. QUP<br><b>001</b>                                                                  | 8. ICQ<br><b>NONE</b> | 9. UNIT PACK WT.<br><b>11.48(lbs)</b> | 10. UNIT PACK CU (CU. FT.)<br><b>0.210</b> |          | 11. UNIT PACK SIZE (INCHES)<br><b>15.0 x 5.25 x 4.625</b>                             |  |
|                                                                                       |                       |                                       | 18. STEPS                                  | 19. REQD | 20. DESCRIPTION                                                                       |  |
| 12. MILITARY PRESERVATION<br><b>MIL-STD-2073-1, Method 10</b>                         |                       |                                       | 1-B                                        |          | Container: ASTM D5118, Type CF, Style RSC, Grade W5c,<br>Size: 10-3/4 x 5-1/4 x 5-1/2 |  |
| 13. CLEANING<br><b>MIL-STD-2073-1</b>                                                 |                       |                                       | 2                                          | 2        | Closure: ASTM D1974, Method 2B3 or 2B4                                                |  |
| 14. DRYING<br><b>MIL-STD-2073-1</b>                                                   |                       |                                       |                                            |          |                                                                                       |  |
| 15. PACKING                                                                           |                       |                                       |                                            |          |                                                                                       |  |
| a. LEVEL A<br><b>MIL-STD-2073-1, see Table C.II and Note C &amp; D</b>                |                       |                                       |                                            |          |                                                                                       |  |
| b. LEVEL B<br><b>MIL-STD-2073-1, see Table C.II and Note C &amp; D</b>                |                       |                                       |                                            |          |                                                                                       |  |
| 16. MARKING<br><b>MIL-STD-129 and Note E</b>                                          |                       |                                       |                                            |          |                                                                                       |  |

17. NOTES/DRAWING
- A. Quality Assurance Provisions: Contractor shall be responsible for the performance of all quality assurance requirements in accordance with the provisions of Appendix G of MIL-STD-2073-1.
  - B. Kit consists of two pads and two nuts. Place nuts on bolts finger tight and nest pads to minimize size and prevent damage to the threads of the bolts. As an alternate to placing the two pads with nuts into the fiberboard box the use of a shrink film bag meeting the technical characteristics of Dupont Clysar HP-100 film or better is an acceptable unit package provided the film completely encapsulates the pads w/nuts and is drawn tight against the nested pads w/nuts. Further there shall be no holes or punctures in the film.
  - C. Unit packages and intermediate packages not meeting the requirements for a shipping container shall be packed in shipping containers. All shipping containers shall be the most cost effective and shall be of minimum cube to contain and protect the items.
  - D. Shipments of identical items going to the same destination shall be palletized if they have a total cubic displacement of 50 cubic feet or more unless skids or other forklift handling features are included on the containers. Pallet loads must be stable, and to the greatest extent possible, provide a level top for ease of stacking. A palletized load shall not exceed 4,000 pounds and should not exceed 52 inches in length or width, or 54 inches in height. The load shall be contained in a manner that will permit safe handling during shipment and storage.
  - E. Packing list is not required with the unit package.