

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 13215E6668 (97403) RING, BRAKE CAM			2. CODE INDENT 19207		3. SPI NO. AK11816342	
4. NATIONAL STOCK NO. 2530-01-181-6342			5. DATE OF DRAWING 3/ 22/ 95		6. REVISION B	
7. QUP 1	8. ICQ NONE	9. UNIT PACK WT. (LB) 29.2	10. UNIT PACK CU (CU. FT.) 0.648		11. UNIT PACK SIZE (INCHES) 17.4 X 17.4 X 3.7	
12. PRESERVATION			18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A			1B		PRESERVATIVE: MIL-P-3420, ST B, TY 1, CL 2,	
METHOD IA-14			2C		CUSHIONING/BLOCKING: ASTM D 4727, STYLE DW,	
			3C		TY CF, GR 500, CL DOM, SIZE: 16 X 16 (1 EA).	
b. LEVEL B					BLOCKING: ASTM D 4727, ST TW, TY CF, CL DOM,	
NOT APPLICABLE					SIZE: 16 X 16 (2 EA).	
13. CLEANING					CONTAINER:ASTM D 5118/D 5118M, ST FOL, TY CF,	
MIL-P-116, PROCESS C-1			4		GR 275, CL DOM, SIZE: 16 1/8 X 2 7/8 X 16 1/8	
14. DRYING					CLOSURE: A-A-883, 2 X 24 (2 PCS)	
MIL-P-116			5D		BAG: MIL-B-117, ST 1, TY I, CL E, SIZE: 21 X 22	
15. PACKING			6		CONTAINER:ASTM D 5118/D 5118M, ST FOL, TY CF,	
a. LEVEL A			7		GR W5c, CL WR, SIZE: 16 7/8 X 3 /38 X 16 5/8	
MIL-STD-2073-1					CLOSURE:PPP-T-60, TY III, CL 1, 2 X 25 (2 PCS)	
b. LEVEL B			8D			
MIL-STD-2073-1						
16. MARKING						
MIL-STD-129						

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. APPLY AS A SINGLE WRAP.

C. SEE SHEET 2 FOR BLOCKING DETAILS.

D. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE CONTAINER SPECIFICATION.

13215E6668

