

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 13215E6663 97403 RING ASSEMBLY			2. CODE INDENT 19207		3. SPI NO. AK11816340	
4. NATIONAL STOCK NO. 2530-01-181-6340			5. DATE OF DRAWING 3/14/95		6. REVISION B	
7. QUP 1	8. ICQ NONE	9. UNIT PACK WT. (LB) 29.2	10. UNIT PACK CU (CU. FT.) 0.648		11. UNIT PACK SIZE (INCHES) 17.4 X 17.4 X 3.7	
12. PRESERVATION			18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A METHOD IA-14			1B		PRESERVATIVE:MIL-P-3420, ST B, TY 1, CL 2	
b. LEVEL B NOT APPLICABLE			2C		CUSHIONING/BLOCKING:ASTM D 4727, SIZE: 16 X 16 (1 EA.)	
13. CLEANING MIL-P-116, PROCESS C-1			3C		BLOCKING:ASTM D 4727, ST TW, TY CF, CL DOM, SIZE: 16 X 16 (2 EA.)	
14. DRYING MIL-P-116			4		CONTAINER:ASTM D 5118/D 5118M, ST FOL, TY CF, GR 275, CL DOM,SIZE:16 1/8 X 2 7/8 X 16 1/8	
15. PACKING			5D		CLOSURE:A-A-883, SIZE: 2 X 24 (2 PCS)	
a. LEVEL A MIL-STD-2073-1			6		BAG:MIL-B-117, ST 1,TY I, CL E, SIZE: 21 X 22	
b. LEVEL B MIL-STD-2073-1			7		CONTAINER:ASTM D5118/D 5118M, ST FOL, TY CF, GR W5c, CL WR,SIZE:16 7/8 X 3 3/8 X 16 5/8	
16. MARKING MIL-STD-129			8D		CLOSURE:PPP-T-60, TY III, CL 1,SIZE: 2 X 25 (2 PCS)	

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1.
2. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND APPLICABLE CONTAINER SPECIFICATION.

B. SINGLE WRAP REQUIRED. COMPUTE SIZE IN ACCORDANCE WITH MIL-STD-2073. SECURE WRAP WITH TAPE A-A-883.

C. SEE SHEET 2 FOR BLOCKING DETAILS.

D. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE CONTAINER SPECIFICATION.

13215E6663

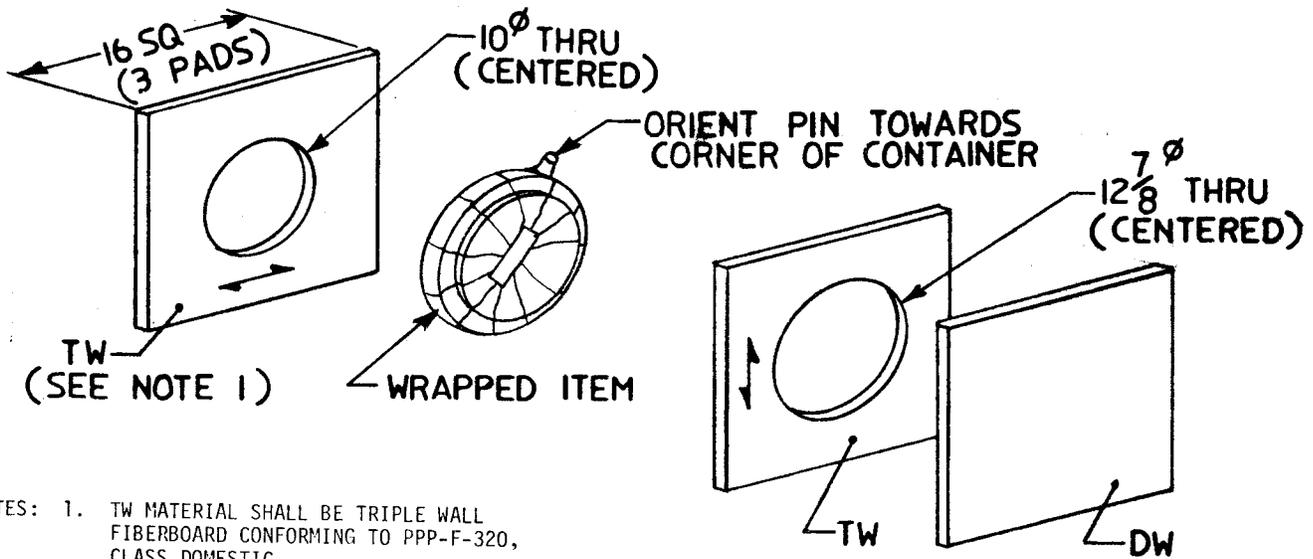
SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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4. NATIONAL STOCK NO. 2530-01-181-6340	5. DATE SUBMITTED (YYMMDD) 3/14/95	6. REVISION B

17. NOTES/DRAWINGS CONTINUED



- NOTES: 1. TW MATERIAL SHALL BE TRIPLE WALL FIBERBOARD CONFORMING TO PPP-F-320, CLASS DOMESTIC.
DW MATERIAL SHALL BE DOUBLE WALL FIBERBOARD CONFORMING TO PPP-F-320, GRADE 500, CLASS DOMESTIC.
2. FLUTING DIRECTION SHALL BE PARALLEL TO ARROW: