

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K4078 (19207) MODIFICATION KIT REAR GRILL DOORS			2. CODE IDENT 19207		3. SPI NO. AK15055995	
4. NATIONAL STOCK NUMBER 2540-01-505-5995			5. DATE OF DRAWING 10-29-2004		6. REVISION A	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 6.8	10. UNIT PACK CU (CU FT) 0.112		11. UNIT PACK SIZE (INCHES) 6.4 X 6.4 X 4.8	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, SEE BLOCK 17			18. STEPS	19. REQ'D	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D						
14. DRYING MIL-STD-2073-1D						
15. PACKING					SEE THE NOTES	
a. LEVEL A MIL-STD-2073-1D AND NOTE H						
b. LEVEL B MIL-STD-2073-1D AND NOTE H						
16. MARKING MIL-STD-129 AND NOTE D						

17. NOTES / DRAWING
- A. REFER TO THE BILL OF MATERIALS FOR ALL OF THE CIRCLED NUMBERS AND REFERENCED ITEM NUMBERS ON THE ACCOMPANYING PAGES.
 - B. THIS KIT, AS SHOWN ON REVISION A OF DRAWING 12937605, CONSISTS OF THE FOLLOWING 15 PARTS CONSOLIDATED INTO 15 SEGREGATED PACKAGES.

SEGREGATED PACKAGE NO.	PART NUMBER	CAGE	NOMENCLATURE	QTY.	METHOD OF PRESERVATION
1	12472907	19207	PLATE, WEAR (LH)	1	20
2	12472914	19207	PLATE, WEAR (RH)	1	20
3	12472906-1	19207	HOOK, GRILLE DOOR	1	10
4	12472906-2	19207	HOOK, GRILLE DOOR	1	10
5	12472905	19207	SCREW, GRILLE DOOR	2	10
6	12387355-51	19207	PIN, ROLL	2	10
7	12387350-5C39	19207	PIN	2	10
8	12387279-14	19207	WASHER, FLAT	4	10
9	12287310-283	19207	PIN, COTTER	2	10
10	12282157-1	19207	PACKING	1	41
11	MS24665-317	96906	PIN, COTTER	1	10
12	12387272-48	19207	WASHER, LOCK	3	10
13	12337003	19207	SLEEVE	1	10
14	12472719	19207	NUT, SELF-LOCKING	1	10
15	MS51922-35	96906	NUT, SELF-LOCKING	1	10

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C. MARKING, SEGREGATED PACKAGE.

MARK EACH SEGREGATED PACKAGE WITH THE SEGREGATED PACKAGE NUMBER.

D. MARKING.

MARK UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. IN ADDITION, ATTACH A PACKING LIST TO THE UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACKAGE TOGETHER WITH THERE SEGREGATED PACKAGE NUMBER.

E. PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>BAG</u>	<u>SEGREGATED PACKAGE</u>
12472907	PLATE, WEAR (LH)	1	2	1
12472914	PLATE, WEAR (RH)	1	2	2
12472906-1	HOOK, GRILLE DOOR	1	1B	3
12472906-2	HOOK, GRILLE DOOR	1	1B	4
12472905	SCREW, GRILLE DOOR	2	1C	5
12387355-51	PIN, ROLL	2	1A	6
12387350-5C39	PIN	2	1A	7
12387279-14	WASHER, FLAT	4	1A	8
12287310-283	PIN, COTTER	2	1A	9
MS24665-317	PIN, COTTER	1	1A	11
12387272-48	WASHER, LOCK	3	1A	12
123370003	SLEEVE	1	1B	13
12472719	NUT, SELF-LOCKING	1	1A	14
MS5192235	NUT, SELF-LOCKING	1	1A	15

PLACE THE TOTAL QUANTITY OF EACH PART INTO THE SPECIFIED BAG,

F. PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>STIFFENER</u>	<u>BAG</u>	<u>SEGREGATED PACKAGE</u>
12282157-1	PACKING	1	4 (2 REQ'D)	3	10

1. PLACE THE PART BETWEEN THE SPECIFIED STIFFENERS. SECURE THE STIFFENERS WITH TAPE IN SUCH A MANNER THAT THE TAPE WILL NOT TOUCH OR EXERT PRESSURE THAT WOULD SUBJECT THE PART TO SET OR DISTORTION.

2. PLACE THE PART INTO THE SPECIFIED BAG.

G. CONSOLIDATE THE SEGREGATED PACKAGES FROM NOTES E AND F INTO A CONTAINER, ITEM 5. CLOSE THE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.

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- H. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED.
MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
- I. INSPECT THE PRESERVATION (SEE NOTE B), THE SEGREGATED PACKAGES, THE UNIT PACK, AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

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BILL OF MATERIALS

ITEM NUMBER	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	BAG		MIL-DTL-117, TYPE III, CLASS B, STYLE 2.	
1A		2-1/2 X 3		8
1B		4 X 6		3
1C		6 X 8		1
2	BAG	3 X 5	MIL-DTL-117, TYPE II, CLASS C, STYLE 1.	2
3	BAG	6 X 8	MIL-DTL-117, TYPE TYPE I, CLASS E, STYLE 1.	1
4	STIFFENER	5 X 5	A-A-1507.	2
5	CONTAINER	6 X 6 X 4	ASTM-D5118, TYPE CF, STYLE RSC, VARIETY SW, CLASS WR, GRADE W5c.	1