

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

| | | | | | |
|---|----------------|---------------------------------|-----------|---|--|
| 1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12346280 (19207) SHOCK ABSORBER, ASSEMBLY | | 2. CODE IDENT 19207 | | 3. SPI NO. AK13507070 | |
| 4. NATIONAL STOCK NUMBER 2510-01-350-7070 | | 5. DATE OF DRAWING 9-30-2004 | | 6. REVISION A | |
| 7. QUP 1 EA | 8. ICQ NONE | 9. UNIT PACK WT. (LB) 60.1 | | 10. UNIT PACK CU (CU FT) 0.792 | 11. UNIT PACK SIZE (INCHES) 13.8 X 13.4 X 7.4 |
| 12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42 | | 18. STEPS | 19. REQ'D | 20. DESCRIPTION | |
| 13. CLEANING MIL-STD-2073-1D | | 1B | 1 | WRAP: MIL-DTL-117, TYPE II, CLASS C, STYLE 2, SIZE: 17 X 18. | |
| 14. DRYING MIL-STD-2073-1D | | 2C | 1 | SLEEVE: ASTM-D4727, TYPE CF, CLASS D, VARIETY DW, GRADE 500, SIZE: SEE PAGE 2. | |
| 15. PACKING | | 3D | 1 | CONTAINER: ASTM-D5118, TYPE CF, CLASS D, STYLE RSC, VARIETY DW, GRADE 500, | |
| a. LEVEL A MIL-STD-2073-1D AND NOTE G | | 4E | 1 | SIZE: 12 X 12 X 5-1/2. BAG: MIL-DTL-117, TYPE II, CLASS E, STYLE 1, | |
| b. LEVEL B MIL-STD-2073-1D AND NOTE G | | 5F | 1 | SIZE: 21 X 22. CONTAINER: ASTM-D5118, TYPE CF, CLASS WR, | |
| 16. MARKING MIL-STD-129 | | | | STYLE RSC, VARIETY SW, GRADE V3c, SIZE: 13 X 7 X 13. | |

17. NOTES / DRAWING

- A. IF THE PACKAGED SHOCK ABSORBER AS RECEIVED FROM THE VENDOR IS EQUAL TO STEPS 1 THROUGH 3, THEN PROCEED TO STEP 4.
- B. SECURE WRAP BY TAPING.
- C. ASSEMBLE SLEEVE AS SHOWN ON PAGE 2, AND SECURE BY STAPLING OR TAPING.
- D. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
- E. CLOSE BAG BY HEAT SEALING.
- F. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
- G. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
- H. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

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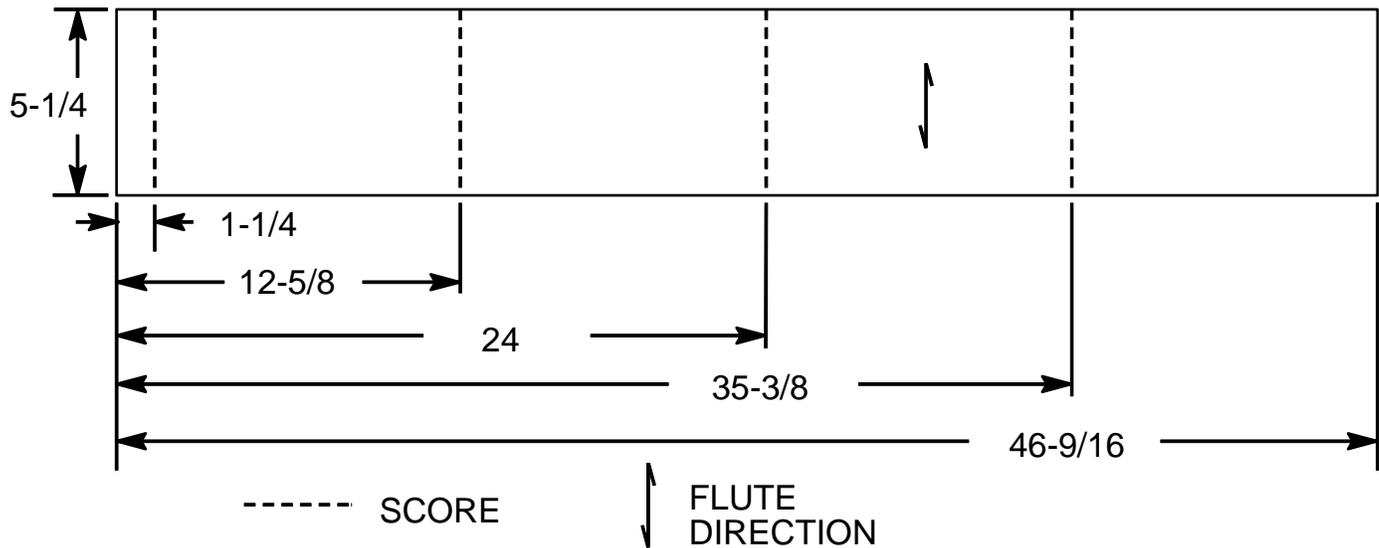
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SLEEVE (STEP2)



ILLUSTRATION

