

SPECIAL PACKAGING INSTRUCTION

Form Approved
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12473033 (19207) WIRING HARNESS			2. CODE IDENT 19207		3. SPI NO. AK15063655	
4. NATIONAL STOCK NUMBER 6150-01-506-3655			5. DATE OF DRAWING 1-13-2004		6. REVISION -	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 31.5	10. UNIT PACK CU (CU FT) 1.871		11. UNIT PACK SIZE (INCHES) 22.3 X 22.3 X 6.5	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 41		18. STEPS 1A	19. REQ'D 17	20. DESCRIPTION CUSHIONING: A-A-59135, CLASS 1, GRADE A,		
13. CLEANING MIL-STD-2073-1D				SIZE: 8 X 8 X 1/4.		
14. DRYING MIL-STD-2073-1D		2C	1	CUSHIONING: A-A-59135, CLASS 1, GRADE A,		
				SIZE: 56 X 28 X 1/4.		
15. PACKING		3D	1	BAG: MIL-DTL-117, TYPE 1, CLASS E,		
a. LEVEL A MIL-STD-2073-1D AND NOTE F				SIZE: 29 X 30.		
b. LEVEL B MIL-STD-2073-1D AND NOTE F		4E	1	CONTAINER: ASTM-D5118, TYPE CF, CLASS WR,		
				VARIETY SW, GRADE W5c, STYLE RSC,		
16. MARKING MIL-STD-129				SIZE: 22 X 22 X 6.		

17. NOTES / DRAWING
- A. WRAP EACH CONNECTOR WITH CUSHIONING AND SECURE WITH TAPE.
 - B. COIL WIRING HARNESS WITH CONNECTORS FACING INWARD, TO SPECIFIED DIMENSIONS, 21-1/2 X 21-1/2 X 5-1/2 AND SECURE SUFFICIENTLY TO PREVENT UNCOILING OF THE ITEM.
 - C. SECURE WITH TAPE.
 - D. CLOSE BAG BY HEAT SEALING.
 - E. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.
 - F. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
 - G. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.