

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

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The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>12387880-1 (19207) TRACK SHOE ASSEMBLY</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK14355175</b>	
4. NATIONAL STOCK NUMBER <b>2530-01-435-5175</b>			5. DATE OF DRAWING <b>12-22-2003</b>		6. REVISION <b>A</b>	
7. QUP <b>16 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>1129.6</b>	10. UNIT PACK CU (CU FT) <b>13.533</b>		11. UNIT PACK SIZE (INCHES) <b>64.0 X 25.2 X 14.5</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 20</b>		18. STEPS <b>1C</b>	19. REQ'D <b>A/R</b>	20. DESCRIPTION <b>PRESERVATIVE: MIL-PRF-16173, GRADE 1.</b>		
13. CLEANING <b>MIL-STD-2073-1D</b>		<b>2D</b>	<b>2</b>	<b>BLOCKING: ASTM-D6199, CLASS 2, GROUP II OR III, SIZE: 2 X 6 (NOM) X 64.</b>		
14. DRYING <b>MIL-STD-2073-1D</b>		<b>3D</b>	<b>12</b>	<b>BLOCKING: ASTM-D6199, CLASS 2, GROUP II OR III, SIZE: 2 X 6 (NOM) X 8.</b>		
15. PACKING		<b>4E</b>	<b>4</b>	<b>STRAPPING: ASTM-D3953, TYPE I, SIZE: 1-1/4 OR 3/4 X 0.035 X A/R.</b>		
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE H</b>		<b>5G</b>	<b>3</b>	<b>STRAPPING: ASTM-D3953, TYPE I, SIZE: 1-1/4 X 0.035 X A/R.</b>		
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE H</b>		<b>6G</b>	<b>4</b>	<b>BLOCKING: ASTM-D6199, CLASS 2, GROUP II OR III, SIZE: 1 X 2 (NOM) X 22.</b>		
16. MARKING <b>MIL-STD-129</b>						

17. NOTES / DRAWING
- A. CIRCLED NUMBERS ON PAGE 2, REFERENCE STEPS.
  - B. USE THE 16 SHOE ASSEMBLIES TO MAKE TWO 8-SHOE STRIP SECTIONS.
  - C. APPLY PRESERVATIVE TO BARE FERROUS SURFACES.
  - D. NAIL BLOCKING FROM STEP 3, ONTO BLOCKING FROM STEP 2, THREE PIECES EACH END AS ILLUSTRATED ON PAGE 2. BLOCKING IS TO BE FLUSH AT ENDS. TWO OF THESE ASSEMBLIES ARE REQUIRED.
  - E. LAY ONE 8-SHOE STRIP SECTION ON FLOOR WITH CENTER GUIDES UP. PLACE ASSEMBLED BLOCKING FROM NOTE D, ON EACH SIDE OF CENTER GUIDES. SECURE BLOCKING TOGETHER WITH TWO PIECES OF STRAPPING, STEP 4, AND NAILS, AS SHOWN ON PAGE 2.
  - F. PLACE SECOND 8-SHOE STRIP SECTION ON TOP OF BLOCKING, AND 8-SHOE STRIP SECTION FROM NOTE E, WITH CENTER GUIDES POINTING DOWN. MAKE SURE THAT THE END CONNECTORS AND CENTER GUIDES ON ENDS OF TRACK ARE AT OPPOSITE ENDS. SEE PAGE 2.
  - G. POSITION BLOCKING FROM STEP 6 AS ILLUSTRATED ON PAGE 2. TIGHTLY SECURE WITH STRAPPING FROM STEP 4 THRU BOTH SECTIONS OF TRACK AND AROUND BLOCKING. PLACE ANOTHER SECTION OF STRAPPING, FROM STEP 5, COMPLETELY AROUND BOTH TRACK ASSEMBLIES AND BLOCKING. SEE PAGE 2.
  - H. THE UNITIZED LOAD IS ACCEPTABLE FOR LEVEL A AND LEVEL B PACKING.
  - I. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D.

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