

# SPECIAL PACKAGING INSTRUCTION

Form Approved -CC/TB  
OMB No. 0704-0188

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>57K4036 (19207) RECHARGE KIT, VALVE</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK14839758</b>	
4. NATIONAL STOCK NUMBER <b>4210-01-483-9758</b>			5. DATE OF DRAWING <b>11-26-2002</b>		6. REVISION <b>A</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>12.0</b>	10. UNIT PACK CU (CU FT) <b>0.367</b>		11. UNIT PACK SIZE (INCHES) <b>15.0 X 6.5 X 6.5</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, SEE BLOCK 17</b>			18. STEPS	19. REQ'D	20. DESCRIPTION <b>SEE NOTES.</b>	
13. CLEANING <b>MIL-STD-2073-1D</b>						
14. DRYING <b>MIL-STD-2073-1D</b>						
15. PACKING						
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE I</b>						
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE I</b>						
16. MARKING <b>MIL-STD-129 AND NOTE D</b>						

17. NOTES / DRAWING
- A. REFER TO THE BILL OF MATERIALS FOR REFERENCED ITEM NUMBERS ON THE ACCOMPANYING PAGES.
  - B. THIS KIT, AS SHOWN ON REVISION B OF DRAWING 57K4036, CONSISTS OF THE FOLLOWING PARTS CONSOLIDATED INTO 8 SEGREGATED PACKAGES.

SEGREGATED PACKAGE NO.	PART NUMBER	CAGE	NOMENCLATURE	QTY.	METHOD OF PRESERVATION
1	4400873-0184	61423	O-RING	1	31
2	4400873-0164	61423	O-RING	1	31
3	5661-0026	61423	O-RING	1	31
4	12324041	19207	O-RING	1	31
5	MS35338-138	96906	WASHER, LOCK	4	31
6	12437457-1	19207	LUBRICANT, O-RING	1	31
7	12437438	19207	DECAL, WARNING	1	31
	12466897-2	19207	DECAL, DRY CHEMICAL	2	31
8	12437445-1	19207	CONTAINER, DRY CHEM	1	31

- C. MARKING, SEGREGATED PACKAGES.

MARK EACH SEGREGATED PACKAGE WITH THE SEGREGATED PACKAGE NUMBER.

- D. MARKING, CONTAINER.

MARK UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. IN ADDITION, ATTACH A PACKING LIST TO THE UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACKAGE TOGETHER WITH THEIR SEGREGATED PACKAGE NUMBER.

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E. PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>	<u>BAG</u>	<u>SEGREGATED PACKAGE</u>
4400873-0184	O-RING	1	1A	1
4400873-0164	O-RING	1	1A	2
5661-0026	O-RING	1	1A	3
12324041	O-RING	1	1A	4
MS35338-138	WASHER, LOCK	4	1A	5
12437457-1	LUBRICANT, O-RING	1	1A	6

PLACE TOTAL QUANTITY OF EACH PART INTO THE SPECIFIED BAG AND CLOSE BY HEAT SEALING.

F. PREPARE THE FOLLOWING PARTS TO FORM SEGREGATED PACKAGE 7, AS DESCRIBED BELOW:

PREPARE THE FOLLOWING PARTS AS DESCRIBED BELOW:

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>QTY</u>
12437438	DECAL, WARNING	1
12466897-2	DECAL, DRY CHEM	2

PLACE TOTAL QUANTITY OF PART INTO BAG, ITEM 1C. CLOSE BAG BY HEAT SEALING.

G. 12437445-1, CONTAINER, DRY CHEMICAL, SEGREGATED PACKAGE 8, QUANTITY 1.

1. WRAP SEGREGATED PACKAGE 7 AROUND DRY CHEMICAL CONTAINER AND SECURE BAG, ITEM 1C TO CONTAINER USING TAPE.
2. PLACE DRY CHEMICAL CONTAINER IN BAG, ITEM 1B, AND CLOSE BY HEAT SEALING.

H. CONSOLIDATE SEGREGATED PACKAGES 1 THRU 8 AND PLACE INTO CONTAINER, ITEM 2. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3.

- I. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.  
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.  
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED.  
MIL-HDBK-774 MAY BE USED FOR GUIDANCE.

- J. INSPECT THE PRESERVATION (SEE NOTE B), THE SEGREGATED PACKAGES, CONSOLIDATION PACKS (WHEN A METHOD IS SPECIFIED), UNIT PACK AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

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## BILL OF MATERIALS

ITEM NUMBER	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	BAG		MIL-DTL-117, TYPE I, CLASS B, STYLE 2.	
1A		3 X 5		6
1B		14 X 20		1
1C		4 X 8		1
2	CONTAINER	6-1/8 X 6-1/8 X 14-1/4	ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE W5c.	1