

# SPECIAL PACKAGING INSTRUCTION

*Form Approved -SS RJ*  
**OMB No. 0704-0188**

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

<b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b> 57K2015 (19207) SEAT KIT, TROOP, DUMP			<b>2. CODE INDENT</b> 19207		<b>3. SPI NO.</b> AK14973374	
<b>4. NATIONAL STOCK NO.</b> 2540-01-497-3374			<b>5. DATE OF DRAWING</b> 03-31-02		<b>6. REVISION</b> A	
<b>7. QUP</b> 1 EACH	<b>8. ICQ</b> NONE	<b>9. UNIT PACK WT. (LB)</b> 742.0	<b>10. UNIT PACK CU (CU. FT.)</b> 49.521	<b>11. UNIT PACK SIZE (INCHES)</b> 74.8 X 44.0 X 26.0		

		18. STEPS	19. REQD	20. DESCRIPTION
<b>12. MILITARY PRESERVATION</b> METHOD 10		1C - K		<b>CUSHIONING, BLOCKING, AND BRACING:</b> MIL STD-1186.
<b>13. CLEANING</b> MIL-STD-2073-1D, PROCEDURE 1		2K	1	<b>CONTAINER:</b> MOD. PPP-B-601, STYLE A, TYPE O, SIZE 72-1/2 X 41 - 3/4 X 20-1/4.
<b>14. DRYING</b> MIL-STD-2073-1D				
<b>15. PACKING</b>		3K		<b>CLOSURE:</b> SEE NOTES.
<b>a. LEVEL A</b> MIL-STD-2073-1D AND NOTE L				
<b>b. LEVEL B</b> NOT APPLICABLE				
<b>16. MARKING</b> MIL-STD-129 AND NOTE K				

**17. NOTES/DRAWING**

**A. QUALITY ASSURANCE PROVISIONS:**

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

**B. KIT CONTENTS LIST:**

KITS CONTENTS LIST					
SEGREGATED PACK NUMBER (SPN)	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY	
1A	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
1B	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
1C	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
1D	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
2	<b>"SPN 2" IS NOT USED.</b>				
3A	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
3B	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
3C	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
3D	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
4	<b>CONSOLIDATION FOR SPN 4A, 4B AND 4C.</b>				1
4A	12418545-002	19207	POST ASSEMBLY	2	
4B	12418546-002	19207	POST ASSEMBLY	2	
4C	12418547-002	19207	POST ASSEMBLY	2	
5	12422523	19207	ADAPTER ASSEMBLY	6	
6	11682088-1	19207	SAFETY STRAP ASSEMBLY	1	

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## KITS CONTENTS LIST (CONTINUED)

SEGREGATED PACK NUMBER (SPN)	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7	12419291-001	19207	TROOPSEAT INSTALLATION	1
8			<b>CONSOLIDATION FOR SPN 7A, 7B, 7C, 7D AND 7E.</b>	1
8A	12421404	19207	CABLE ASSY, TROOP TRANSPORT ALARM	1
8B	12421416	19207	TROOP ALARM ASSY	1
8C	SAE AS 33671-2-0	19207	TIEDOWNSTRAP	6
8D	SAE AS 33671-3-0	19207	TIEDOWNSTRAP	6
8E	12419150-001	19207	CLAMP, ELECTRICAL CONNECTOR	1

C. FABRICATE BLOCKS "A", "B", "C1", "D", "E", "F", "G", "H", "J", "L", "M", "N", "P", "Q", "R", "S" AND PADS "C2", "K", "T" AND "U" IN ACCORDANCE WITH CHART BELOW.

Pad or Block Number	MIL-STD-731, Group II, Lumber (Nominal Size)	A-A-55057, Type A, Sheating Bonded with Exterior Glue, Plywood (Nom Thick)	PPP-C-1797 TYPE I FOAM PADDING	Critical Dimensions (Inches)			QTY
				L	W	D	
A	SEEDIMENSIONS			72	4	1-1/2	4
B	2 X 4			72			2
C1	1 X 4			41-1/2			10
C2			SEEDIMENSIONS	37-1/2	3-1/2	1/4 NOM	20
D	2 X 4			33-1/2			4
E		3/8		44-5/8	40-1/2		1
F	SEEDIMENSIONS			37-1/2	3-1/4	1-1/2	3
G	SEEDIMENSIONS			44-5/8	3-1/4	1-1/2	2
H	SEEDIMENSIONS			5	2-3/4	1-1/2	28
I	<b>"I" IS NOT USED</b>						
J		1/2		44-1/2	3-1/4		2
K			SEEDIMENSIONS	12	8	1/4 NOM	20
L	2 x 4			19-3/4			2
M		3/8		30-1/2	3		2
N	2 X 6			19-3/4			1
O	<b>"O" IS NOT USED.</b>						
P	2 X 4			19-1/2			2
Q	<b>2 X 6 SEE NOTE C FOR FABRICATION INSTRUCTIONS</b>			20			2
R	2 X 4			41-1/2			2
S	SEEDIMENSIONS			18	2-1/2	3/4	4
T			SEEDIMENSIONS	18	2-1/2	1/8 NOM	4
U			SEEDIMENSIONS	8	8	1/8 NOM	6

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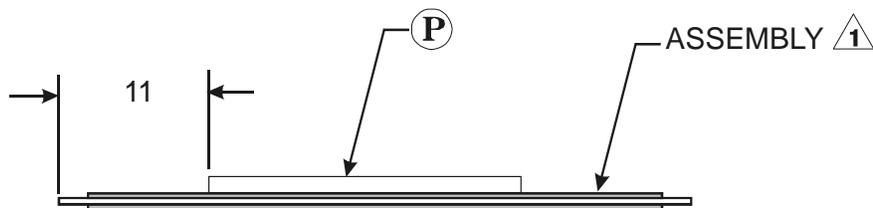
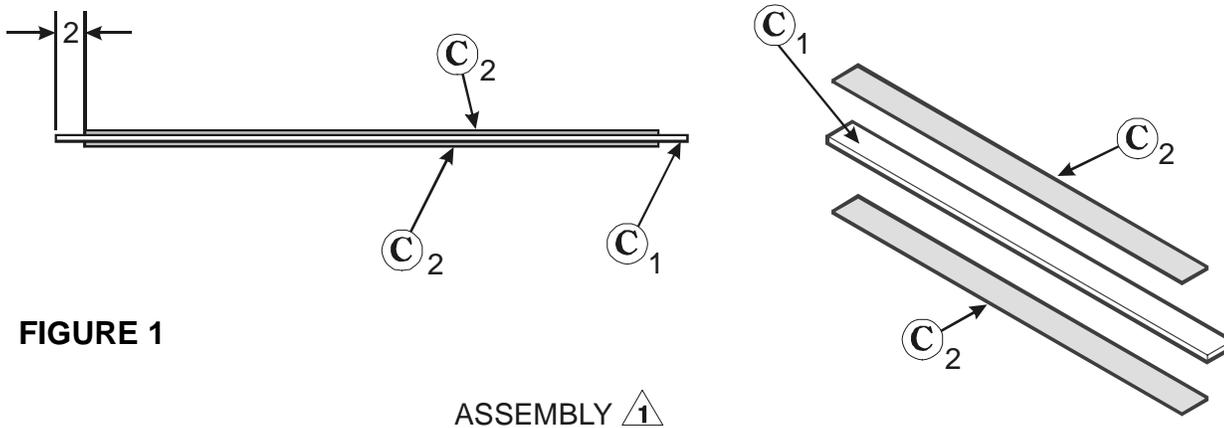
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**NOTE "C" CONTINUED.**

1. FABRICATE ASSEMBLY "1" (8 EACH) BY SECURING 2 EACH OF PAD "C2" TO BLOCK "C1" WITH STAPLES OR WATERPROOF GLUE AS SPECIFIED IN MATERIALS CHART ON PAGE 2 AND AS SHOWN IN FIGURE 1 BELOW.
2. FABRICATE ASSEMBLY "2" (2 EACH) BY SECURING 1 EACH OF BLOCK "P" TO ASSEMBLY "2" USING FASTENERS CONFORMING TO FF-N-105.



**All dimensions are in inches.  
All dimensions are actual.**

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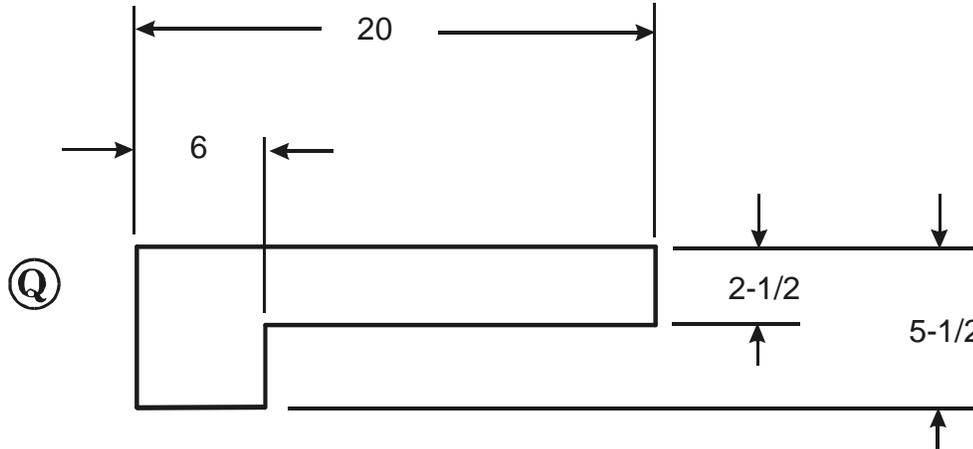
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**NOTE "C" CONTINUED.**

3. FABRICATE BLOCK "Q" AS SPECIFIED IN MATERIALS CHART ON PAGE 2 AND AS SHOWN IN FIGURE 3 BELOW.  
QUANTITY 2 EACH.



**FIGURE 3**

**All dimensions are in inches.  
All dimensions are actual.**

**D. PREPARE "SPN 1A", "SPN 1B", "SPN 1C" AND "SPN 1D" AS FOLLOWS.**

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1A	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1
1B	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1
1C	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1
1D	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1

1. **PRESERVATIVE:** NONE.
2. PLACE ALL DETENT PINS IN THERE NORMAL STORAGE LOCATIONS.
3. BUNDLE SAFETY STRAPS AND H-BRACKETS AND WRAP WITH PADS "K" (8 EACH).  
SECURE WRAP WITH PPP-T-60, TYPE III, CLASS 1 TAPE AS SHOWN IN FIGURE 4 ON PAGE 5.
4. **MARKING:** TAG SUPPORT ASSEMBLIES WITH THE APPLICABLE "SPN" NUMBER.
5. **INSPECTION:** INSPECT THE SUPPORT ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

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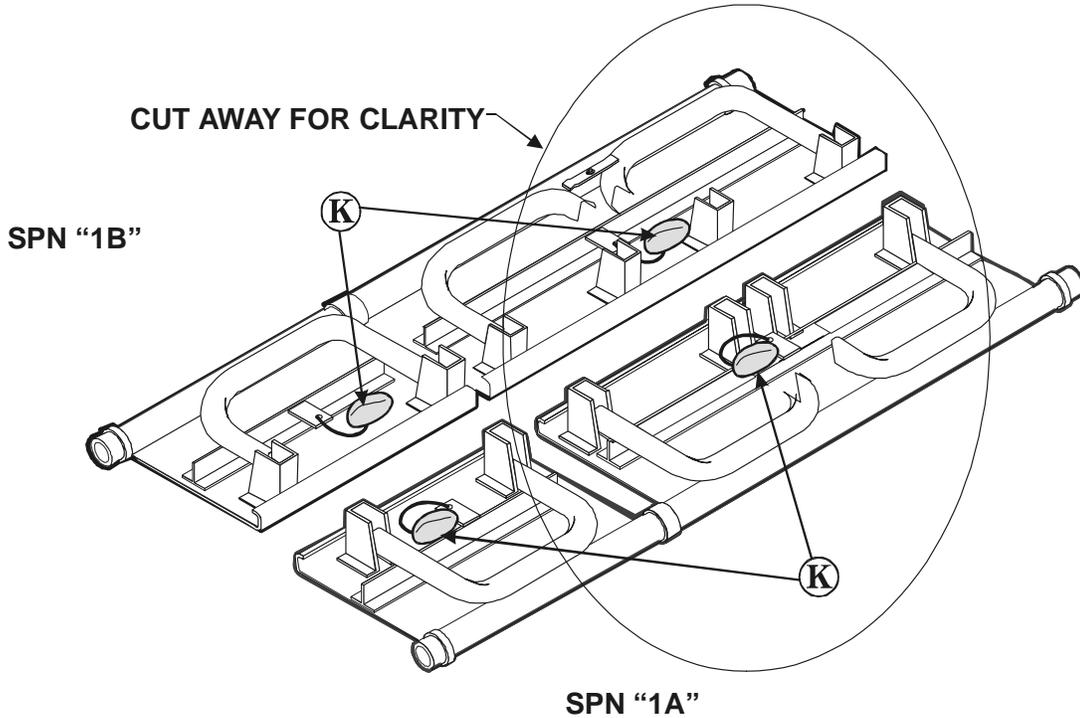
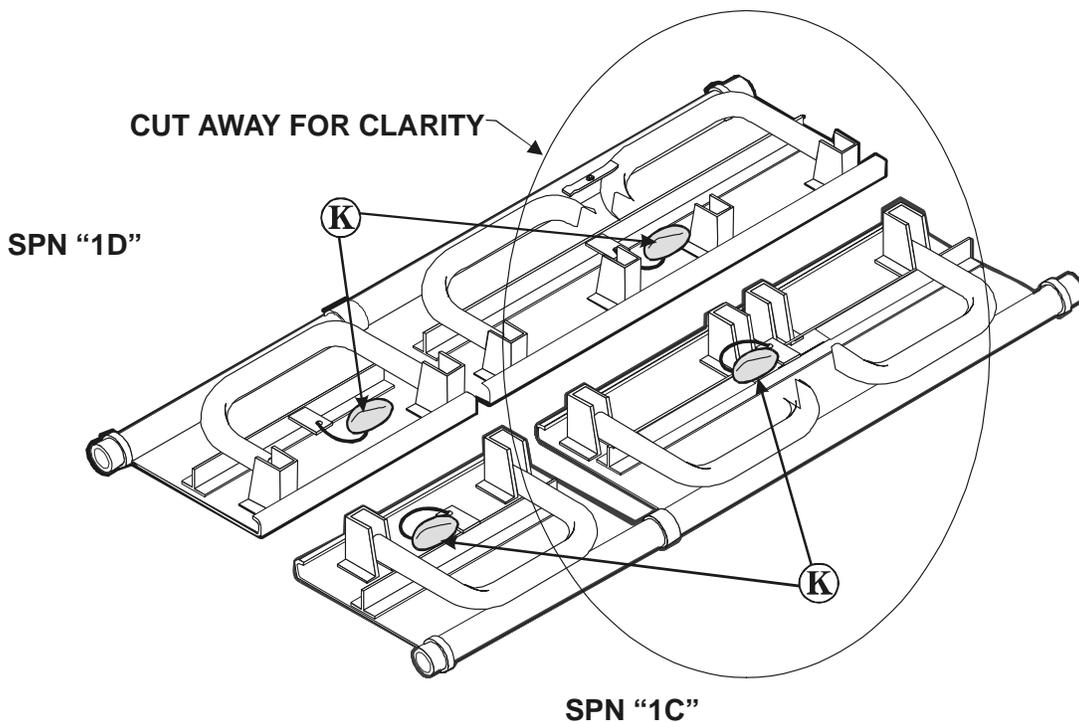


FIGURE 4



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## E. PREPARE "SPN 3A", "SPN 3B", "SPN 3C", AND "SPN 3D" AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
3A	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1
3B	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1
3C	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1
3D	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1

1. **PRESERVATIVE:** NONE.

2. WRAP "**SPN 3A**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.

3. WRAP "**SPN 3B**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.

4. WRAP "**SPN 3C**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.

5. WRAP "**SPN 3D**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.

6. **MARKING:** MARK WITH APPLICABLE **SPN** NUMBER.

7. **INSPECTION:** INSPECT THE BACKREST ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

## F. PREPARE POST ASSEMBLIES 'SPN 4A, SPN 4B, AND SPN 4C AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
4A	12418545-002	19207	POST ASSEMBLY	2
4B	12418546-002	19207	POST ASSEMBLY	2
4C	12418547-002	19207	POST ASSEMBLY	2

1. **PRESERVATIVE:** NONE.

2. **MARKING:** TAG POST ASSEMBLIES WITH THE APPLICABLE **SPN** NUMBER.

3. FABRICATE BLOCK ASSEMBLY "**3**" (14 EACH) BY SECURING 2 EACH OF "**H**" TOGETHER WITH FF-N-105 NAILS OR STAPLES AS SHOWN IN FIGURE 5 ON PAGE 7.

4. FABRICATE TRAY ASSEMBLY "**4**" AS SHOWN IN FIGURE 5 ON PAGE 7. PLACE BLOCK "**M**" (2 EACH) INTO TRAY AND SECURE WITH STAPLES CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 6 ON PAGE 7.

5. PLACE WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 37-1/2 X 30 INTO TRAY ASSEMBLY "**4**". PLACE POST ASSEMBLIES "**SPN 4A**" (2 EACH), "**SPN 4B**" (2 EACH), AND "**SPN 4C**" (2 EACH) INTO TRAY ASSEMBLY "**1**" AS SHOWN IN FIGURE 8 ON PAGE 8.

6. WRAP BLOCK ASSEMBLY "**3**" (14 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 14 X 5 (14 EACH). PLACE BLOCK ASSEMBLY "**3**" (14 EACH) BETWEEN SUPPORT BARS AS SHOWN IN FIGURE 8 ON PAGE 8.

7. PLACE BLOCK "**F**" (1 EACH) INTO TRAY ASSEMBLY, FIRMLY AGAINST THE POST ASSEMBLIES, AND SECURE BLOCK "**F**" TO THE SIDES OF THE TRAY ASSEMBLY WITH FF-N-105 NAILS AS SHOWN IN FIGURE 8 ON PAGE 8.

8. SECURE BLOCKS "**J**" TO THE SIDE OF TRAY ASSEMBLY "**4**" AS SHOWN IN FIGURE 7 ON PAGE 8.

9. PLACE BLOCKS "**D**" (2 EACH) ACROSS THE TOP OF BLOCK ASSEMBLIES "**3**" USING WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2, SIZE 30 X 3-1/2 (2 EACH) BETWEEN BLOCKS "**D**" AND BLOCK ASSEMBLIES "**3**". SECURE BLOCKS "**D**" TO BLOCKS "**F**" USING FF-N-105 NAILS AS SHOWN IN FIGURE 8 ON PAGE 8. SECURE BLOCKS "**D**" TO BLOCKS ASSEMBLIES "**3**" BY DRIVING STAPLES OR NAILS CONFORMING TO FF-N-105 THROUGH BLOCK "**D**" INTO BLOCKS ASSEMBLIES "**3**".

10. **MARKING:** MARK TRAY ASSEMBLY "**SPN 4**".

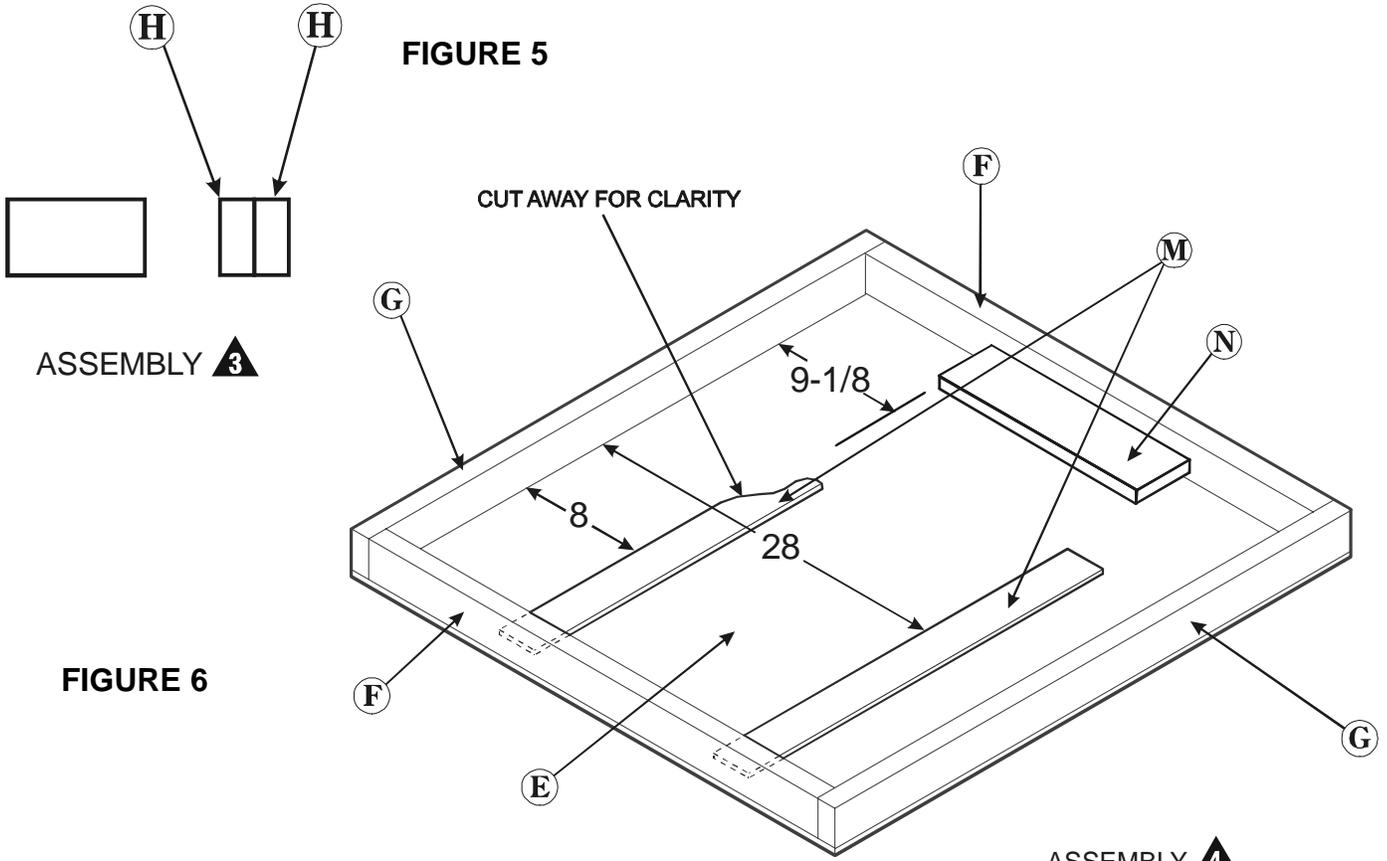
11. **INSPECTION:** INSPECT THE POST ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

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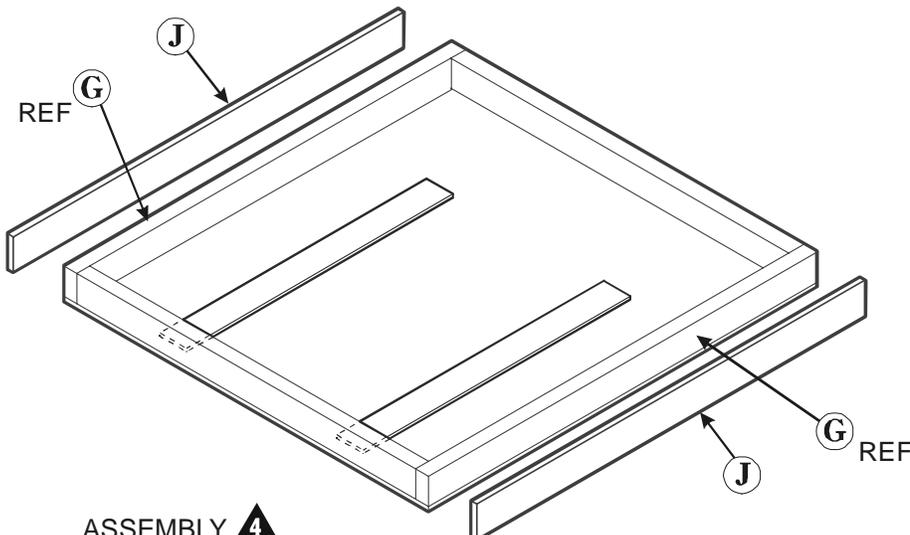
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**FIGURE 6**

**ASSEMBLY 4**



**FIGURE 7**

**ASSEMBLY 4**

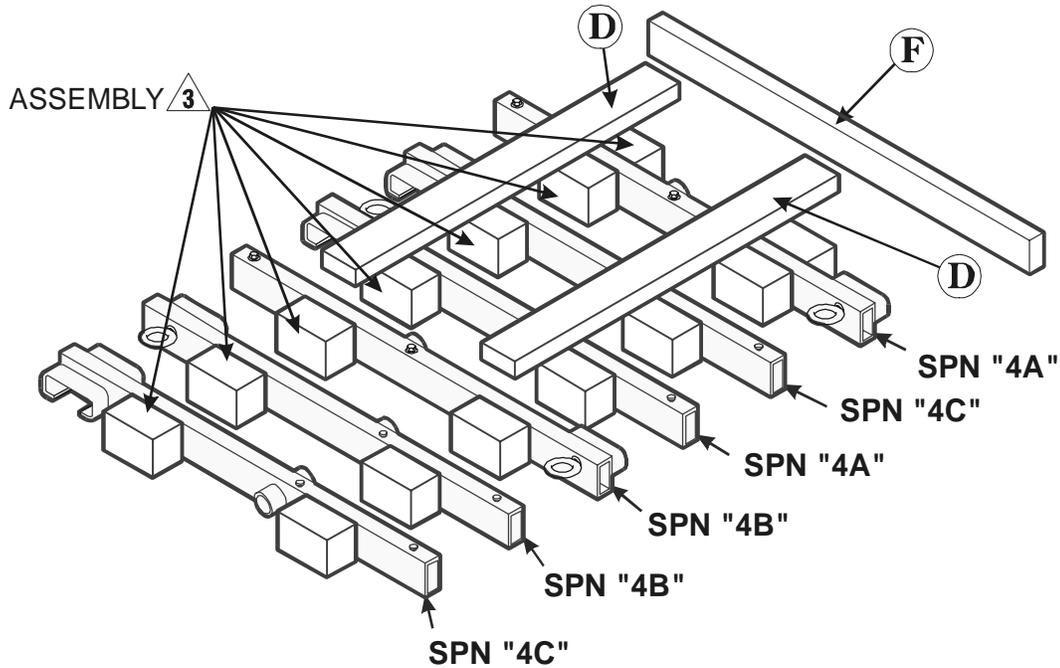
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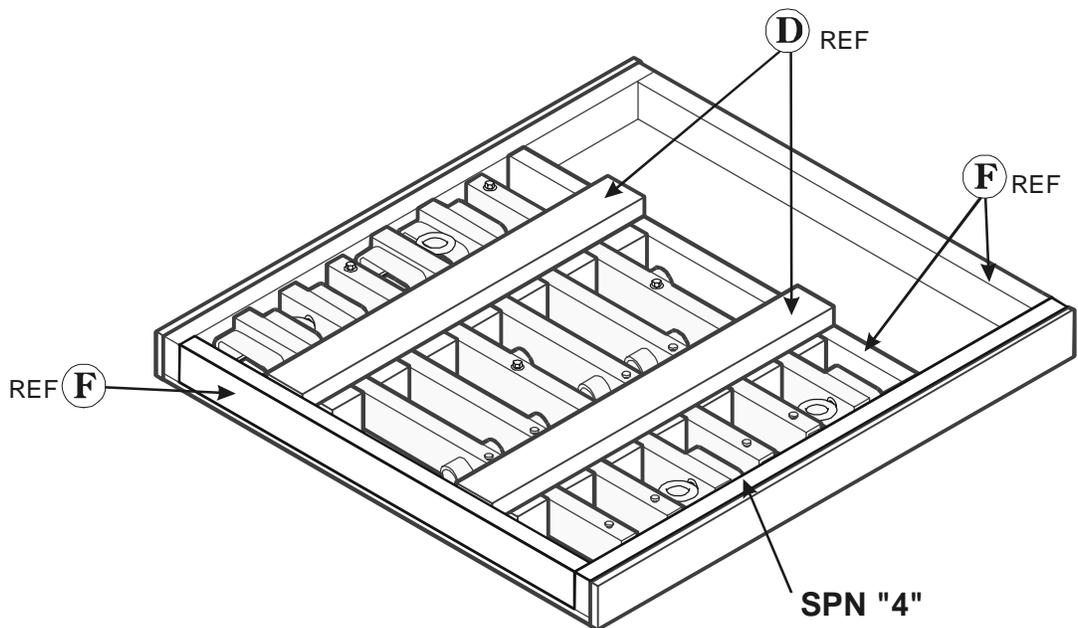
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**FIGURE 8**



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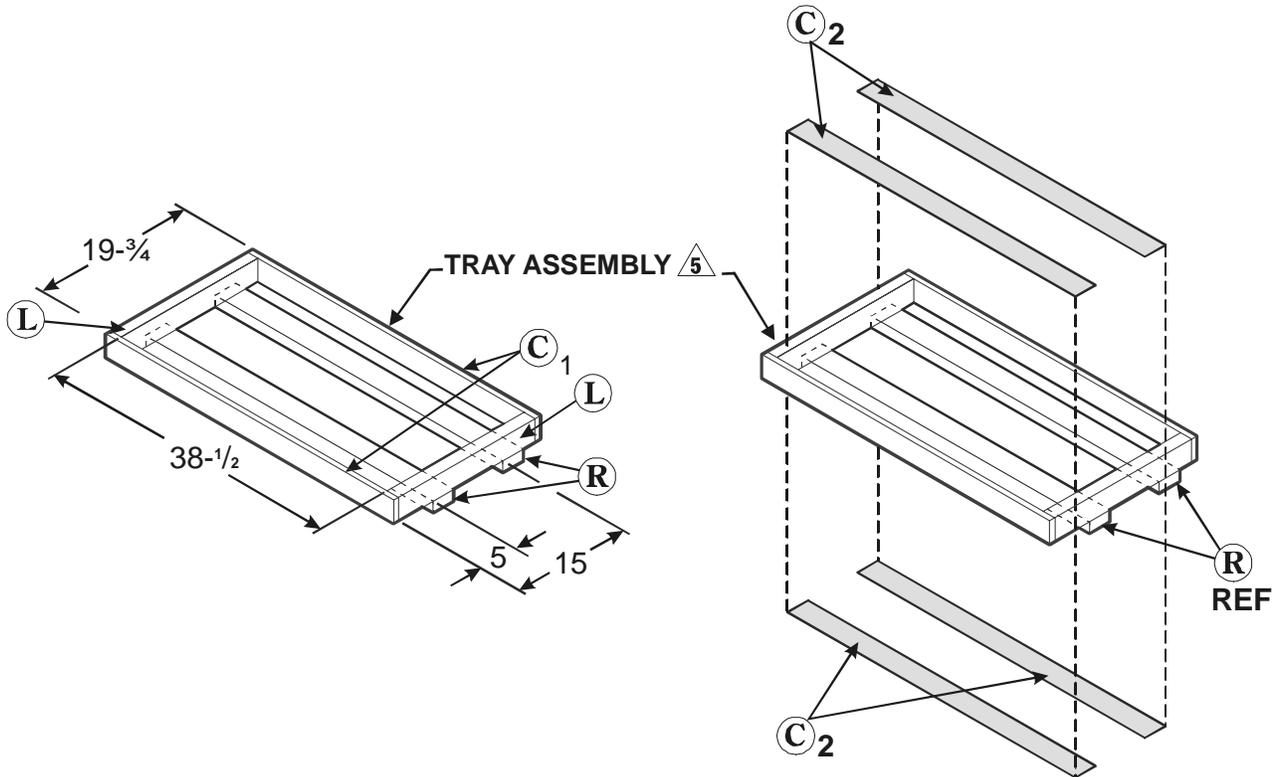
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**G. PREPARE "SPN 5" AS FOLLOWS.**

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
5	12422523	19207	ADAPTER ASSEMBLY	6

1. **PRESERVATIVE:** NONE.
2. FABRICATE TRAY "5" AS SHOWN IN FIGURE 9 BELOW.
3. SECURE WRAP "C2" (4 EACH) TOO EACH SIDE OF BLOCKS "D" WITH STAPLES AS SHOWN BELOW.
4. SECURE WRAP "T" (4 EACH) TO BLOCKS "S" (4 EACH) WITH STAPLES AS SHOWN IN FIGURE 10 ON PAGE 10.
5. INSERT BLOCKS "S" (2 EACH) THROUGH THREE (3) EACH OF THE ADAPTER ASSEMBLIES AND PLACE INTO TRAY "5" AND SECURE WITH FF-N-105 NUMBER 8 NAILS AS SHOWN IN FIGURE 10 ON PAGE 10.
6. INSERT BLOCKS "S" (2 EACH) THROUGH REMAINING THREE (3) EACH OF THE ADAPTER ASSEMBLIES AND PLACE INTO TRAY "5" AND SECURE WITH FF-N-105 NUMBER 8 NAILS AS SHOWN IN FIGURE 10 ON PAGE 10.
8. **MARKING:** MARK TRAY ASSEMBLY "SPN 5".
9. **INSPECTION:** INSPECT THE ADAPTER ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.



**FIGURE 9**

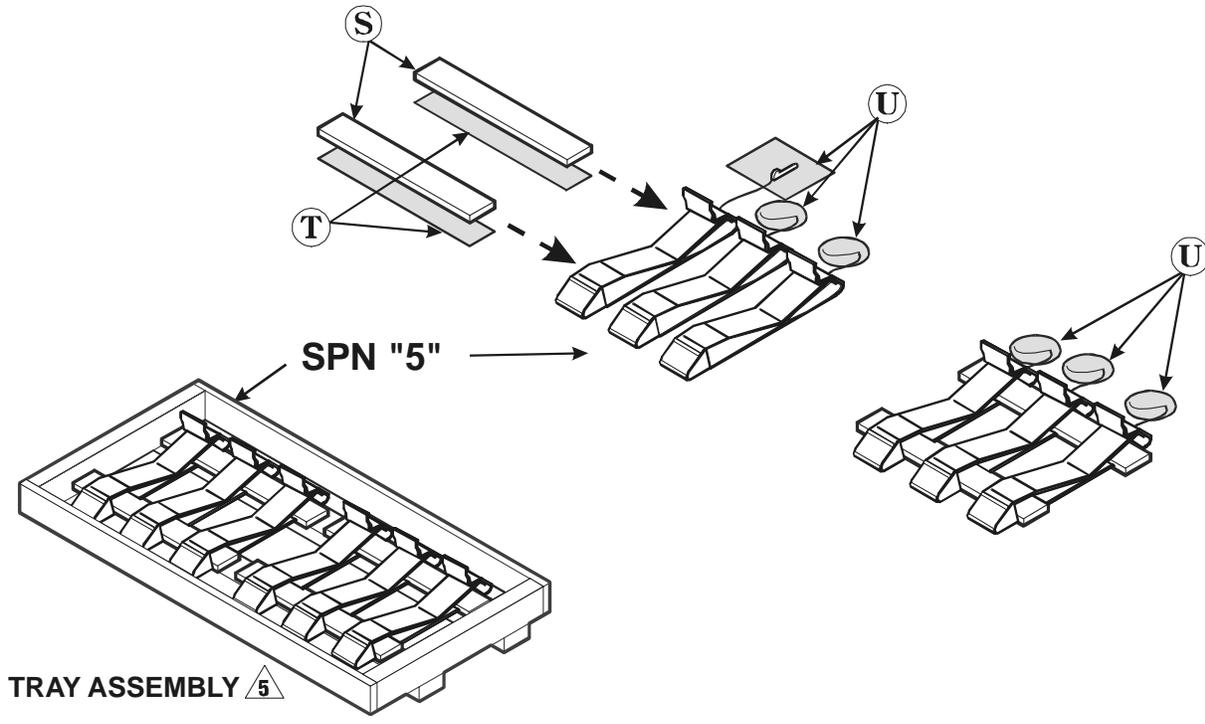
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**FIGURE 10**

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<b>1. PART OR DRAWING NO. (CAGE) NOMENCLATURE</b> 57K2015 (19207) SEAT KIT, TROOP, DUMP	<b>2. CODE INDENT</b> 19207	<b>3. SPI NO.</b> AK14973374
<b>4. NATIONAL STOCK NO.</b> 2540-01-497-3374	<b>5. DATE OF DRAWING</b> 03-31-02	<b>6. REVISION</b> A

## SPECIAL NOTE: CLOSURES FOR DOMESTIC AND WATER RESISTANT CORRUGATED CONATAINERS.

1. DOMESTIC CONTAINERS SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974 CLOSURE METHOD 2B6. A-A-883, TYPE II TAPE MAY BE USED INSTEAD OF TAPE SPECIFIED IN REQUIRED METHOD.
2. WATER RESISTANTCONTAINERS SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.

### H. PREPARE "SPN 6" AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
6	11682088-1	19207	SAFETY STRAP ASSEMBLY	1

1. **PRESERVATIVE:** NONE.
2. FOLD EACH SAFTEY STRAP ASSEMBLY TO SIZE 11 X 3 X 2.
3. WRAP SAFETY STRAP ASSEMBLY WITH (1 EACH) OF PPP-C-1797, TYPE I, SIZE 14 X 12 X 1/4 AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
4. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 14, (2 EACH). **CLOSURE:** HEAT SEAL.
5. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, GRADE V3c, CLASS WR, SIZE 8-5/8 X 8-5/8 X 5-3/4.
6. **MARKING:** MARK "SPN 6".
7. **INSPECTION:** INSPECT THE SAFETY STRAP ASSEMBLY IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

### I. PREPARE "SPN 7" AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7	12419291-001	19207	TROOPSEAT INSTALLATION	1

1. FOLD DRAWINGS 12419291 (1 EACH) TO APPROXIMATELY 11 X 9.
2. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 12 X 15. **CLOSURE:** HEAT SEAL.
3. **MARKING:** MARK "SPN 7".
4. **INSTECTION:** INSPECT "SPN 7" IN ACCORDANCE WITH METHOD 31.

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## J. PREPARE "SPN 8A", "8B", "8C", "8D" AND "8E" AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8A	12421404	19207	CABLE ASSY, TROOP TRANSPORT ALARM	1

1. PRESERVATIVE: NONE.
2. COIL CABLE ASSY TO SIZE 6 X 6 x 2-1/2 .
3. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 9 X 12. CLOSURE: HEAT SEAL.
4. MARKING: MARK "SPN 8A".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8B	12421416	19207	TROOP TRANSPORT ALARM	1

1. PRESERVATIVE: NONE.
2. CUSHIONING: PPP-C-1797, TYPE I, SIZE 24 X 12 X 1/4. SECURE WITH A-A-883, TYPE II TAPE.
3. MARKING: MARK "SPN 8B".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8C	SAE AS 33671-2-0	19207	TIEDOWN STRAP	6

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 8C".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8D	SAE AS 33671-3-0	19207	TIEDOWN STRAP	6

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 8D".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8E	12419150-001	19207	CLAMP, ELECTRICAL CONNECTOR	1

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 4 X 6. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 8E".

## CONSOLIDATION OF SPN 8A, 8B, 8C, 8D AND 8E.

1. CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, GRADE 275, CLASS DOM, SIZE 8 X 8 X 4-5/8 (1 EACH).
2. PLACE SPN 8A, 8B, 8C, 8D AND 8E INTO CONTAINER.
3. BAG: MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 15 X 20. CLOSURE: HEAT SEAL.
4. CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, GRADE V3c, CLASS WR, SIZE 8-5/8 X 8-5/8 X 5-3/4.
5. MARKING: MARK "SPN 8".
6. INSPECTION: INSPECT "SPN 8" IN ACCORDANCE WITH METHOD 32.

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## K. CONSOLIDATE THE ITEMS FROM NOTES D, E, F, G, H, I AND J AS FOLLOWS.

1. FABRICATE CONTAINER IN ACCORDANCE WITH BLOCKS 18, 19, AND 20 ON PAGE 1 USING 1 X 6 LUMBER FOR THE TOP CLEAT AS SHOWN IN SKETCH BELOW.
2. WRAP BLOCKS "A" (2 EACH) WITH MIL-B-121-, TYPE II, GRADE A, CLASS 2 SIZE 72 X 12 (2 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. WRAP BLOCK "B" (1 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 72 X 12 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. PLACE BLOCKS "A" (2 EACH) AND BLOCK "B" (1 EACH) INTO CONTAINER AND SECURE WITH FF-N-105 NAILS AS SHOWN IN FIGURE 11 BELOW.

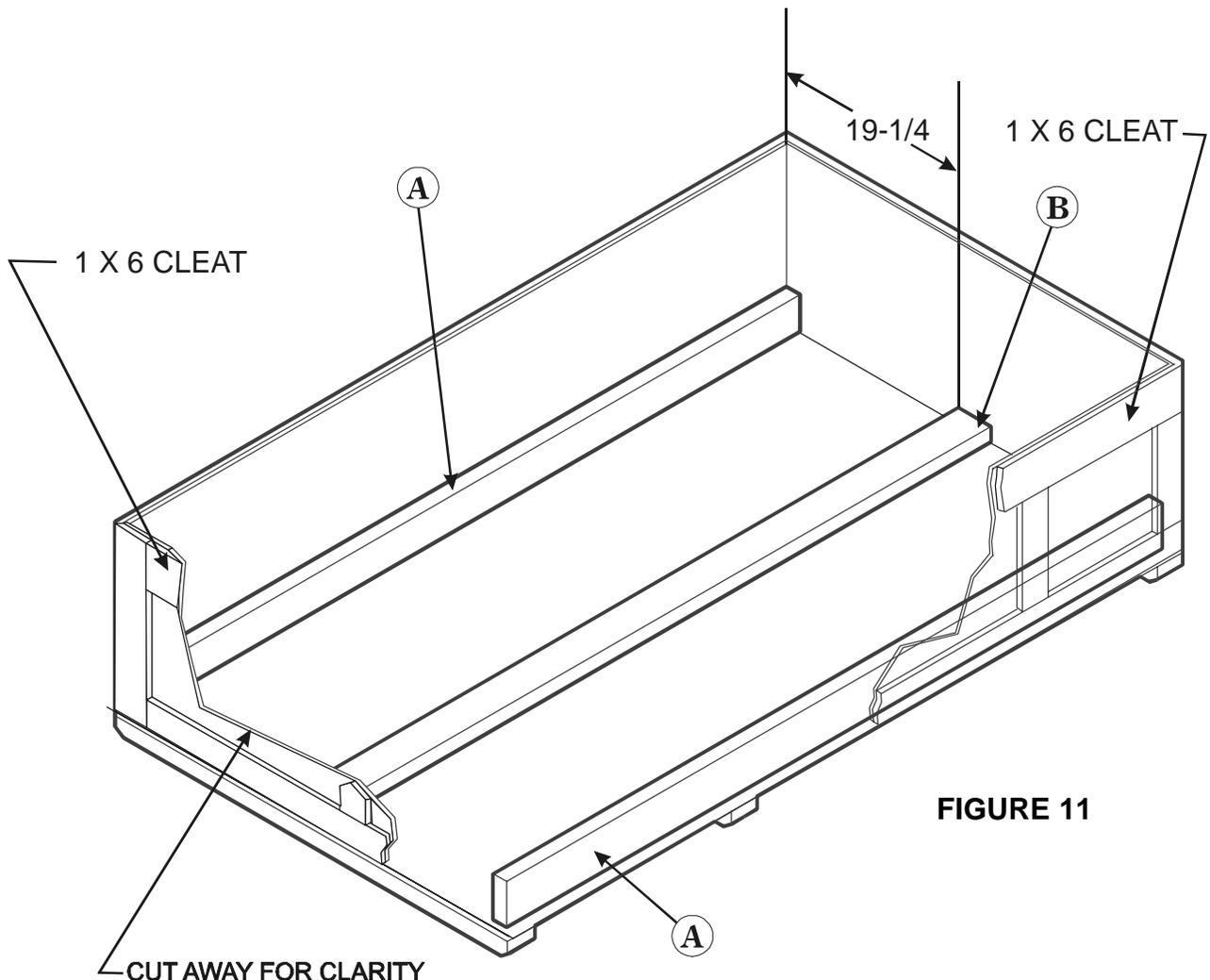


FIGURE 11

All dimensions are in inches.  
All dimensions are actual.

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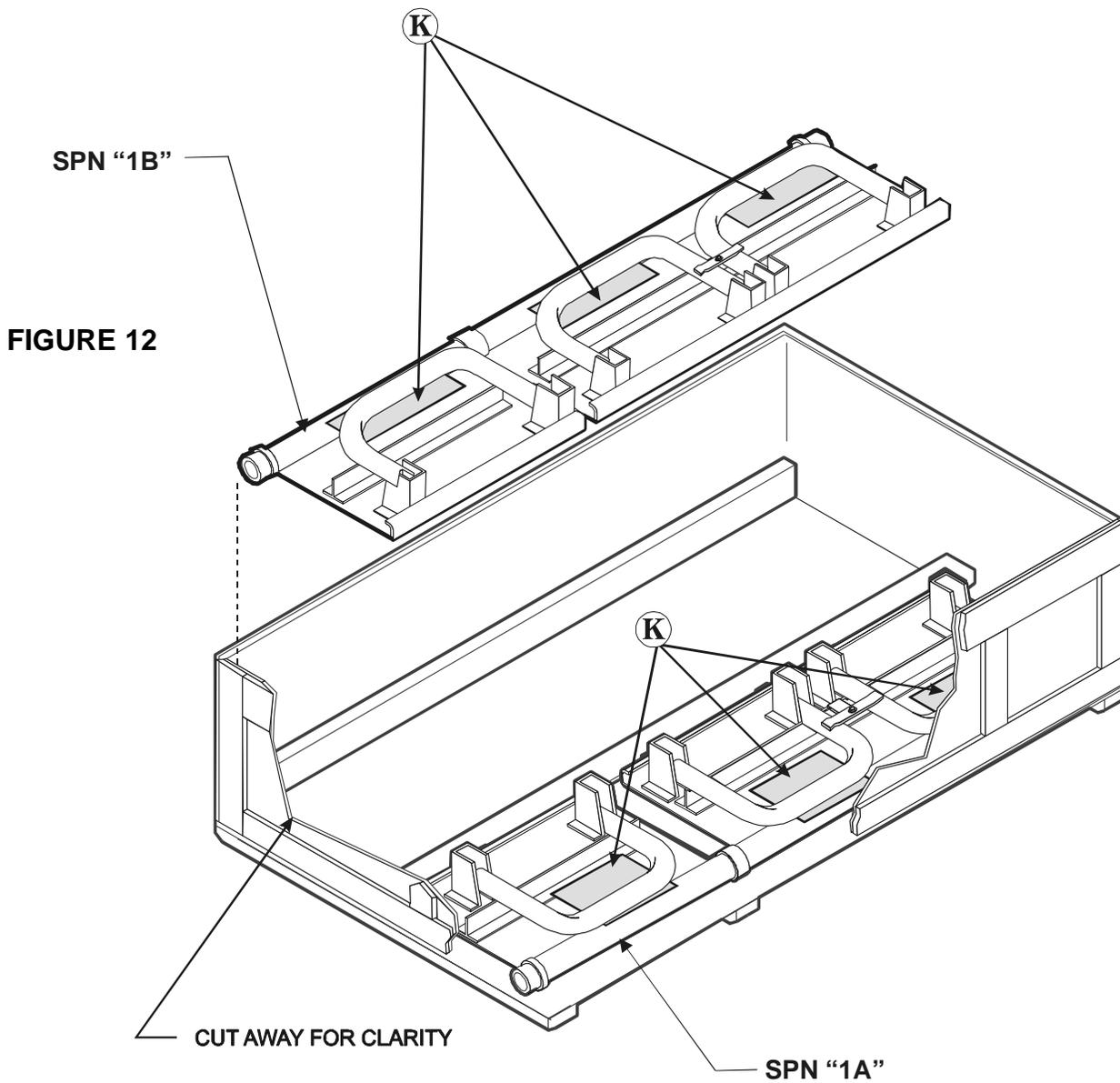
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## NOTE "K" CONTINUED.

- PLACE WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 22 (2 EACH) INTO BOTTOM OF CONTAINER.
- PLACE "SPN 1A" (1 EACH) AND "SPN 1B" (1 EACH) INTO CONTAINER AS SHOWN IN FIGURE 12 BELOW.
- PLACE PADS "K" (6 EACH) UNDER SUPPORTS AS SHOWN IN FIGURE 12 BELOW.



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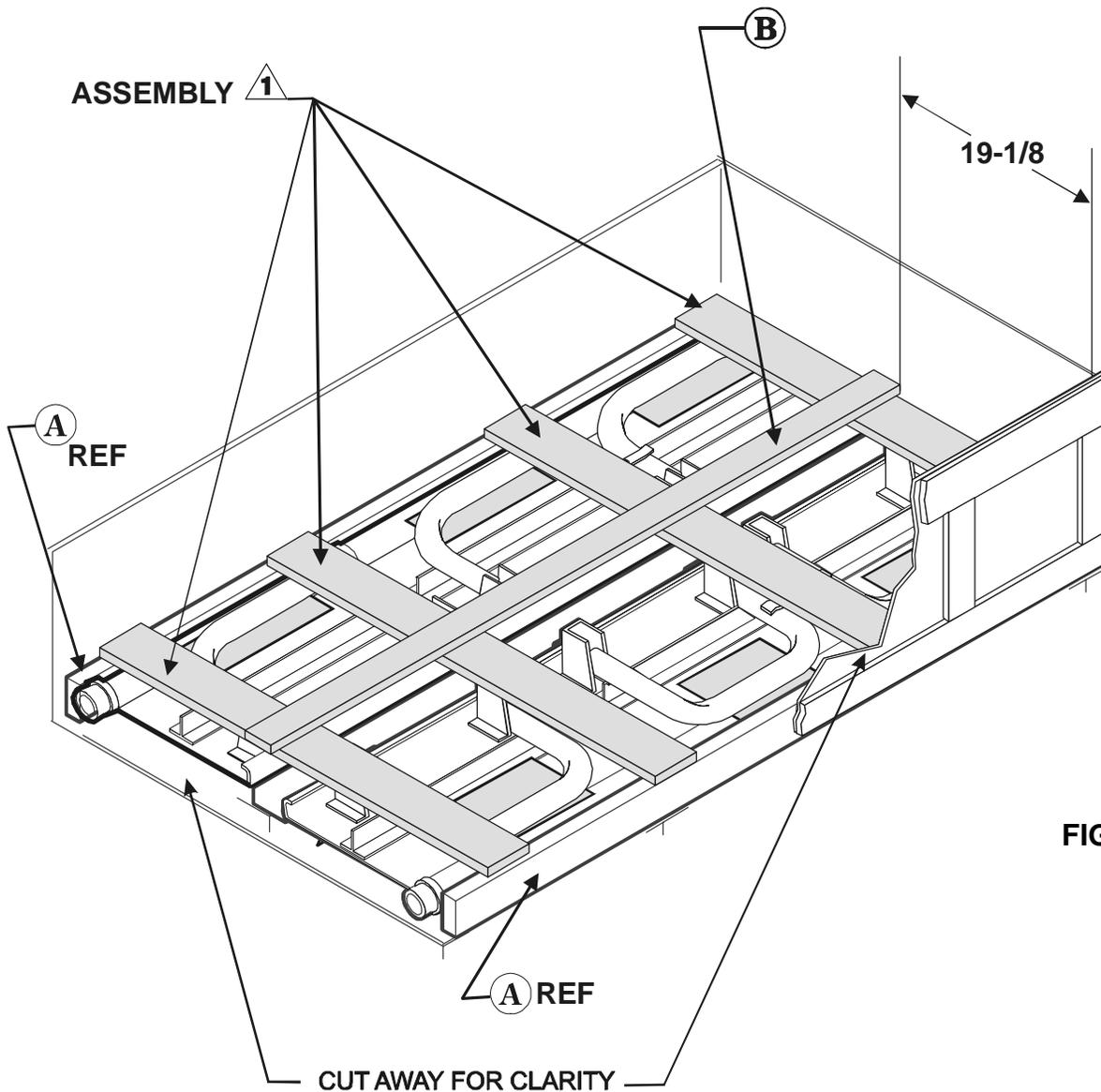
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**NOTE "K" CONTINUED.**

4. BLOCK SUPPORT ASSEMBLIES INTO PLACE BY PLACING FIVE (4 EACH) OF BLOCK ASSEMBLY "1" ACROSS THE BRACKETS ON THE SUPPORT ASSEMBLIES AS SHOWN IN FIGURE 11 BELOW. SECURE BLOCK ASSEMBLIES "1" (5 EACH) TO BLOCKS "A" WITH FF-N-105 NAILS AS SHOWN IN FIGURE 13 BELOW.

WRAP BLOCK "B" (1 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 12 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.  
 SECURE BLOCK "B" TO BLOCK ASSEMBLIES "1" USING FASTENERS CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 13 BELOW.



**FIGURE 13**

**All dimensions are in inches.  
 All dimensions are actual.**

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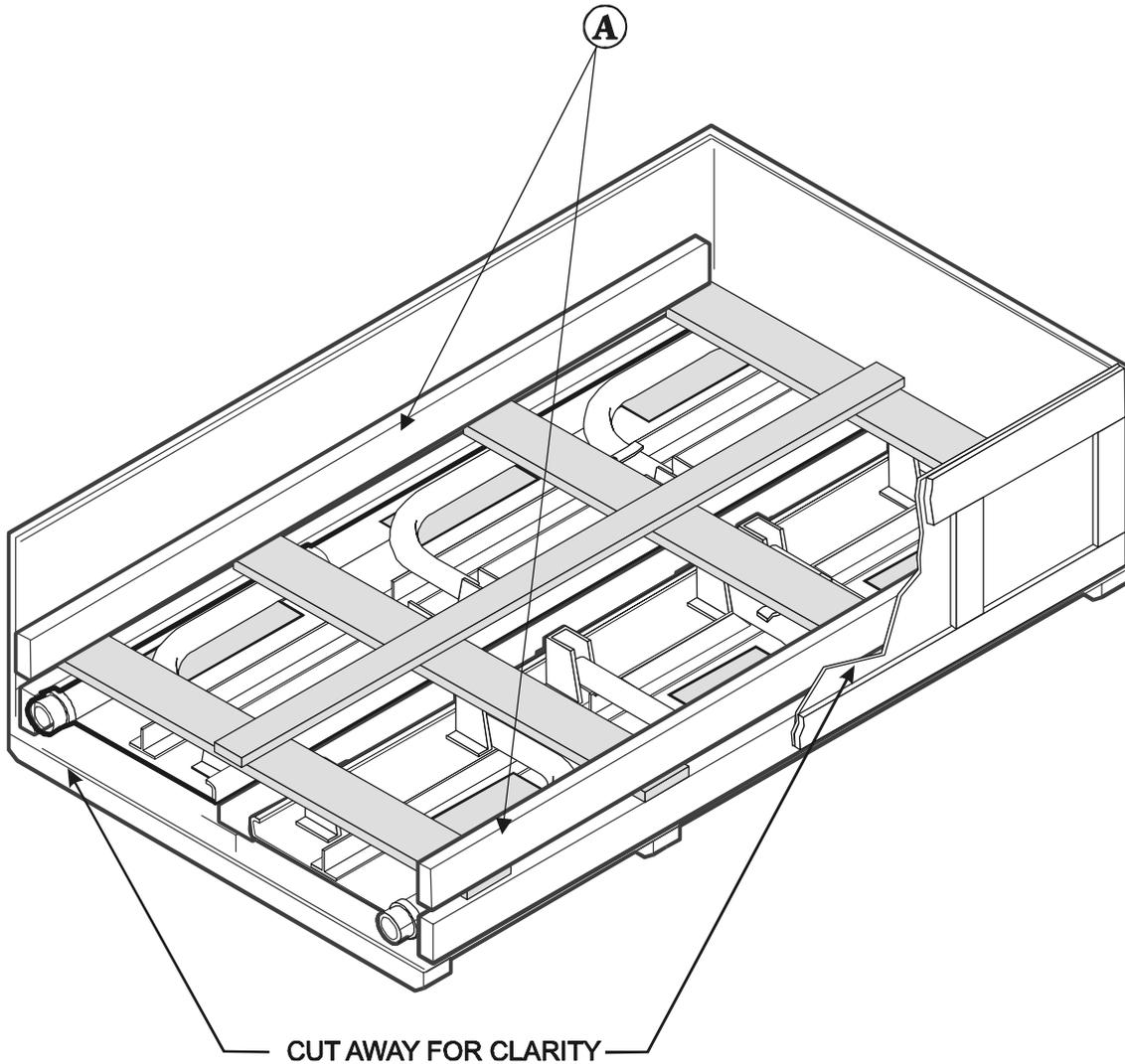
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**NOTE "K" CONTINUED.**

- 6. WRAP BLOCKS "A" (2 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 72 X 12 (2 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. SECURE BLOCKS "A" (2 EACH) TO THE SIDES OF CONTAINER USING FF-N-105 NUMBER 10 NAILS AS SHOWN IN FIGURE 12 BELOW.



**FIGURE 14**

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NOTE "K" CONTINUED.

7. PLACE "SPN 1C" SUPPORT ASSEMBLY (1 EACH) AND "SPN 1D" SUPPORT ASSEMBLY (1 EACH) INTO CONTAINER AS SHOWN IN FIGURE 15 BELOW. PLACE PADS "K" (6 EACH) UNDER SUPPORTS AS SHOWN IN FIGURE 15 BELOW.

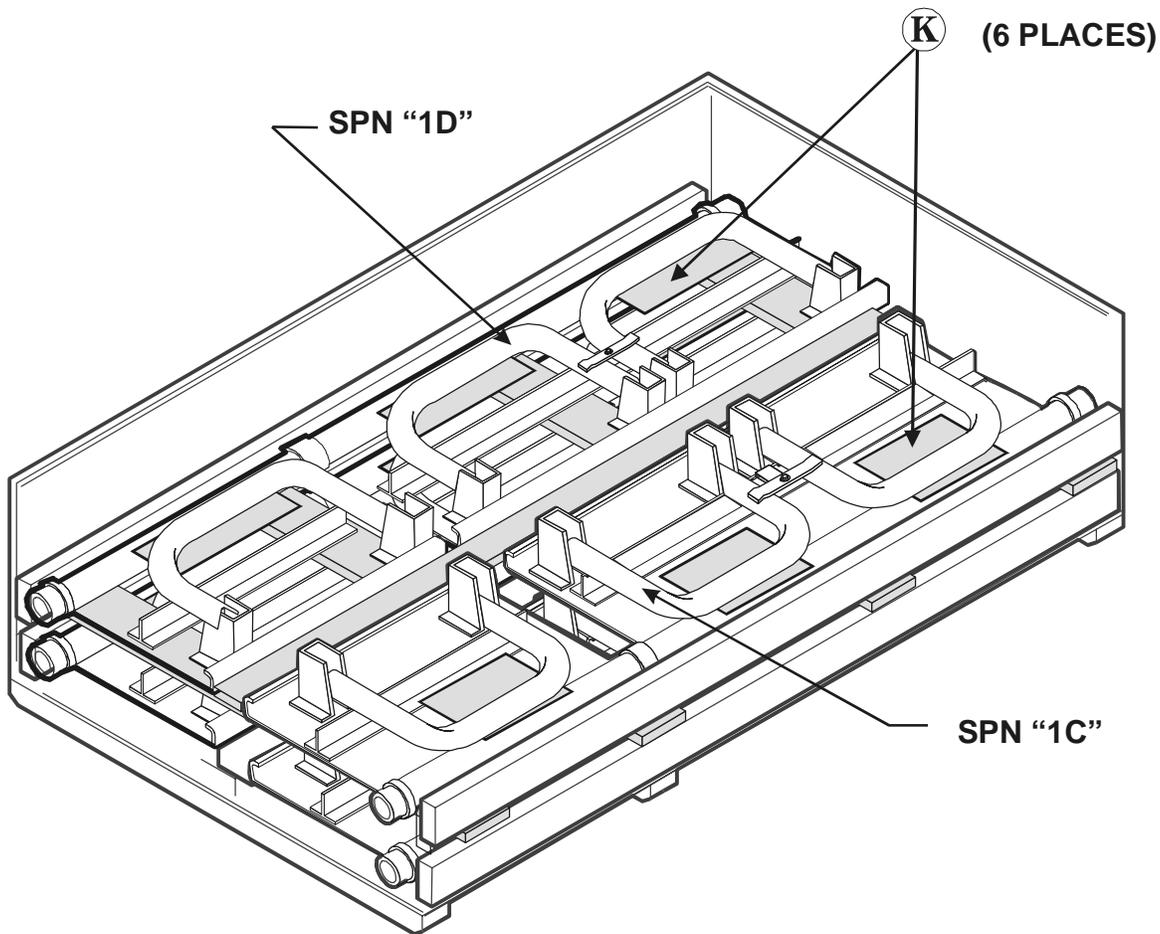


FIGURE 15

CUT AWAY FOR CLARITY

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## NOTE "K" CONTINUED.

8. PLACE BLOCK ASSEMBLY "1" (2 EACH) AND BLOCK ASSEMBLY "2" (2 EACH) ON BRACKETS OF THE SUPPORT ASSEMBLIES "SPN 1C" AND "SPN 1D" AS SHOWN IN FIGURE 16 BELOW.  
SECURE BLOCK ASSEMBLIES "1" (2 EACH) AND ASSEMBLIES "2" (2 EACH) TO BLOCK ASSEMBLIES "A" USING FF-N-105 NAILS AS SHOWN IN FIGURE 16 BELOW.

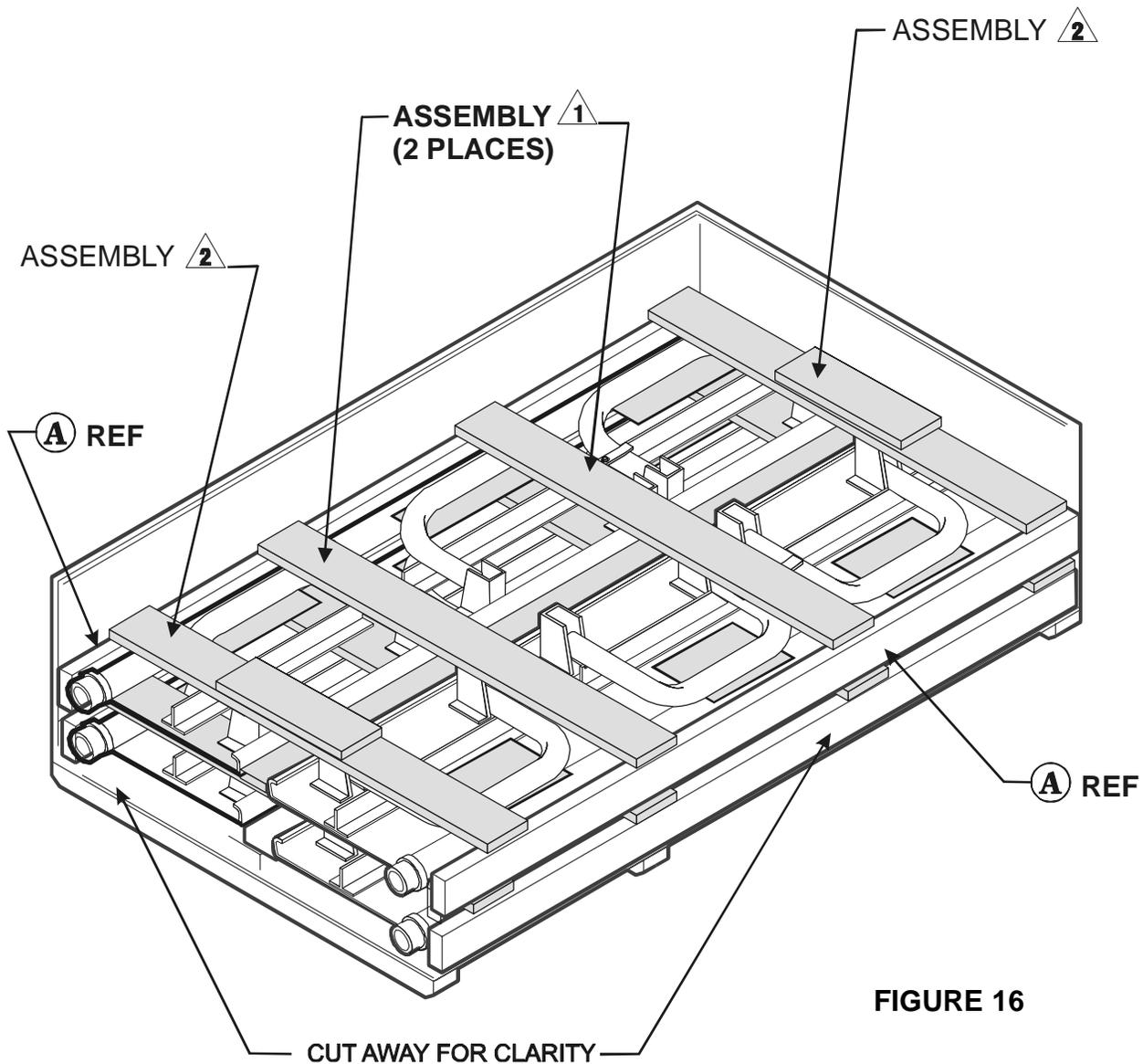


FIGURE 16

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NOTE "K" CONTINUED.

9. PLACE "SPN 3A", "SPN 3B", "SPN 3C" AND "SPN 3D" INTO CONTAINER AS SHOWN IN FIGURE 17 BELOW.

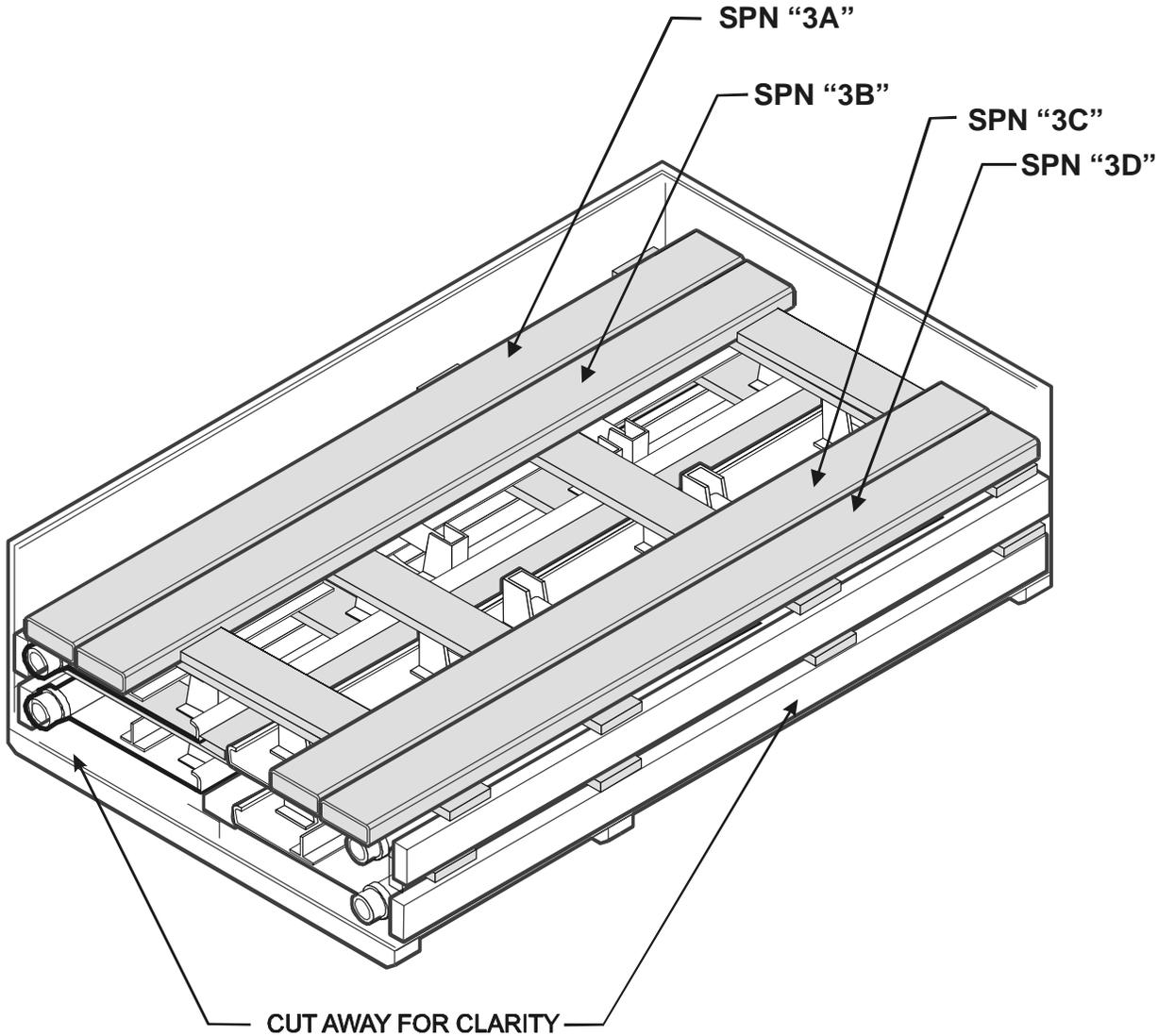


FIGURE 17

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**NOTE "K" CONTINUED.**

10. PLACE "**SPN 4**" INTO CONTAINER AS SHOWN IN FIGURE 18 ON PAGE 21.  
SECURE BLOCK "**D**" (2 EACH) TO THE SIDE OF CONTAINER AS SHOWN IN FIGURE 18 ON PAGE 21.
11. PLACE "**SPN 5**" INTO CONTAINER AS SHOWN IN FIGURE 18 ON PAGE 21. PLACE BLOCKS "**Q**" INTO CONTAINER AS SHOWN IN FIGURE 18 ON PAGE 21 AND SECURE TO SIDE OF CONTAINER USING NAILS CONFORMING TO FF-N-105.
12. PLACE "**SPN 6**" AND "**SPN 8**" INTO CONTAINER AS SHOWN IN FIGURE 18 ON PAGE 21.
13. PLACE "**SPN 7**" INTO CONTAINER AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE AS SHOWN IN FIGURE 16 BELOW.
14. **IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
15. **CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITH THE PPP-B-601.
16. **INSPECTION:** INSPECT THE TROOP SEAT KIT ASSEMBLY IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

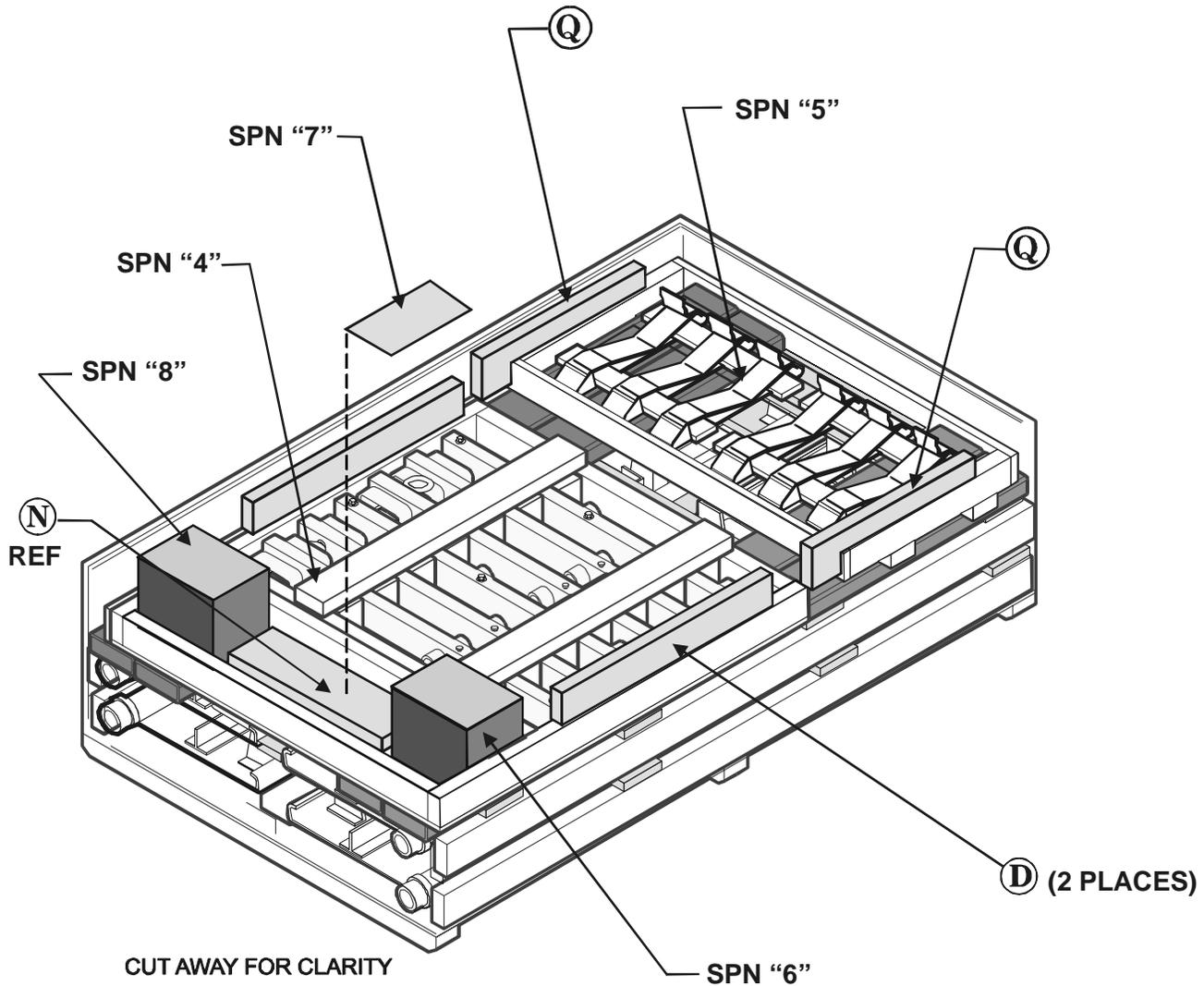
**L. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.**

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**FIGURE 18**