

SPECIAL PACKAGING INSTRUCTION

Form Approved -SS RJ
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K1894-001 (19207) SEAT KIT, TROOP, 14 FOOT	2. CODE INDENT 19207	3. SPI NO. AK14973375
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4. NATIONAL STOCK NO. 2540-01-497-3375	5. DATE OF DRAWING 03-31-02	6. REVISION
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7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 753.0	10. UNIT PACK CU (CU. FT.) 61.112	11. UNIT PACK SIZE (INCHES) 96.0 X 44.0 X 25.0
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	18. STEPS	19. REQD	20. DESCRIPTION
12. MILITARY PRESERVATION METHOD 10	1C - K		CUSHIONING, BLOCKING, AND BRACING: MIL STD-1186.
13. CLEANING MIL-STD-2073-1D, PROCEDURE 1	2K	1	CONTAINER: MOD. PPP-B-601, STYLE A, TYPE O, SIZE 93 - 3/4 X 41 - 3/4 X 19-1/4.
14. DRYING MIL-STD-2073-1D			
15. PACKING	3K		CLOSURE: SEE NOTES.
a. LEVEL A MIL-STD-2073-1D AND NOTE L			
b. LEVEL B NOT APPLICABLE			
16. MARKING MIL-STD-129 AND NOTE K			

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. KIT CONTENTS LIST:

KITS CONTENTS LIST					
SEGREGATED PACK NUMBER (SPN)	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY	
1A	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
1B	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1	
2A	12422463	19207	SUPPORT ASSEMBLY (8 FT. SEAT ASSEMBLY)	1	
2B	12422463	19207	SUPPORT ASSEMBLY (8 FT. SEAT ASSEMBLY)	1	
3A	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
3B	12418555-002	19207	BACKREST (6 FT. RECTANGLE TUBE)	1	
3C	12418555-001	19207	BACKREST (8 FT. RECTANGLE TUBE)	1	
3D	12418555-001	19207	BACKREST (8 FT. RECTANGLE TUBE)	1	
4			CONSOLIDATION FOR SPN 4A, 4B AND 4C.	1	
4A	12418545-001	19207	POST ASSEMBLY	2	
4B	12418546-001	19207	POST ASSEMBLY	2	
4C	12418547-001	19207	POST ASSEMBLY	2	
5			CONSOLIDATION FOR SPN 5A, 5B	1	
5A	11682088-1	19207	SAFETY STRAP ASSEMBLY	2	
5B	12419953-053	19207	BOLT	4	

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KITS CONTENTS LIST (CONTINUED)

SEGREGATED PACK NUMBER (SPN)	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
6	12419289	19207	TROOPSEAT INSTALLATION	1
7			CONSOLIDATION FOR SPN 7A, 7B, 7C, 7D AND 7E.	1
7A	12421404	19207	CABLE ASSY, TROOP TRANSPORT ALARM	1
7B	12421416	19207	TROOP ALARM ASSY	1
7C	MS3367-2-0	19207	TIEDOWN STRAP	6
7D	MS3367-3-0	19207	TIEDOWN STRAP	6
7E	12419150-001	19207	CLAMP, ELECTRICAL CONNECTOR	1
8	57K2011	19207	KIT, BOARDING HANDLE ASSY	1

C. FABRICATE BLOCKS "A1", "A2", "B1", "B2", "C1", "D", "E", "F", "G", "H", "J", "M", "N", "P", "Q", "R", "S", "T" AND PADS "C2", AND "K" IN ACCORDANCE WITH CHART BELOW.

Pad or Block Number	MIL-STD-731, Group II, Lumber (Nominal Size)	A-A-55057, Type A, Sheathing Bonded with Exterior Glue, Plywood (Nom Thick)	PPP-C-1797 TYPE I FOAM PADDING	Critical Dimensions (Inches)			QTY
				L	W	D	
A1	SEEDIMENSIONS			72	4	1-1/2	2
A2	SEEDIMENSIONS			92	4	1-1/2	2
B1	2 X 4			72			1
B2	2 X 4			90			1
C1	1 X 4			41-1/2			14
C2			SEEDIMENSIONS	37-1/2	3-1/2	1/4 NOM	22
D	2 X 4			33-1/2			4
E		3/8		44-5/8	40-1/2		1
F	SEEDIMENSIONS			37-1/2	3-1/4	1-1/2	3
G	SEEDIMENSIONS			44-5/8	3-1/4	1-1/2	2
H	SEEDIMENSIONS			5	2-3/4	1-1/2	28
I	"I" IS NOT USED						
J		1/2		44-1/2	3-1/4		2
K			SEEDIMENSIONS	12	8	1/4 NOM	22
L	"L" IS NOT USED.						
M		3/8		30-1/2	3		2
N	2 X 6			19-1/4			2
O	"O" IS NOT USED						
P	SEEDIMENSIONS			41-1/2	4	1-1/2	2
Q	SEEDIMENSIONS			18-1/2	4	1-1/2	2
R	SEEDIMENSIONS			41-1/2	4	3/4	1
S	1 X 4			18			1
T	1 X 4			12			1

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NOTE "C" CONTINUED.

1. FABRICATE ASSEMBLY "1" (11 EACH) BY SECURING 2 EACH OF PAD "C2" TO BLOCK "C1" WITH STAPLES OR WATERPROOF GLUE AS SPECIFIED IN MATERIALS CHART ON PAGE 2 AND AS SHOWN IN FIGURE 1 BELOW.

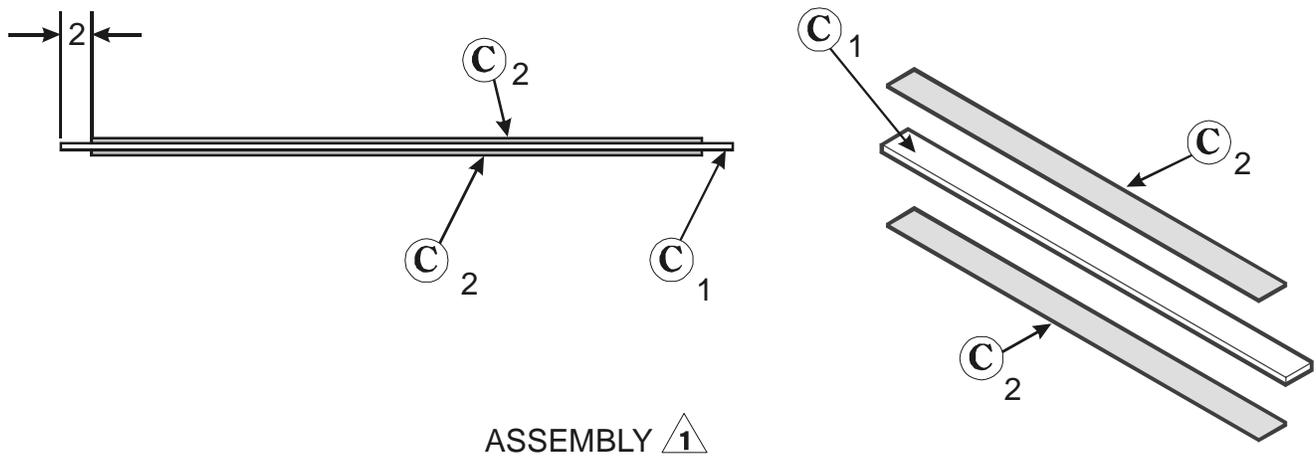


FIGURE 1

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D. PREPARE "SPN 1A", "SPN 1B", "SPN 2A" AND "SPN 2B" AS FOLLOWS.

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
1A	12422464	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1
1B	12422465	19207	SUPPORT ASSEMBLY (6 FT. SEAT ASSEMBLY)	1
2A	12422463	19207	SUPPORT ASSEMBLY (8 FT. SEAT ASSEMBLY)	1
2B	12422463	19207	SUPPORT ASSEMBLY (8 FT. SEAT ASSEMBLY)	1

1. **PRESERVATIVE:** NONE.
2. PLACE ALL DETENT PINS IN THERE NORMAL STORAGE LOCATIONS.
3. BUNDLE SAFETY STRAPS AND H-BRACKETS AND WRAP WITH PADS "K" (8 EACH).
SECURE WRAP WITH PPP-T-60, TYPE III, CLASS 1 TAPE AS SHOWN IN FIGURE 2 BELOW AND FIGURE 3 ON PAGE 5.
4. **MARKING:** TAG SUPPORT ASSEMBLIES WITH THE APPLICABLE "SPN" NUMBER.
5. **INSPECTION:** INSPECT THE SUPPORT ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

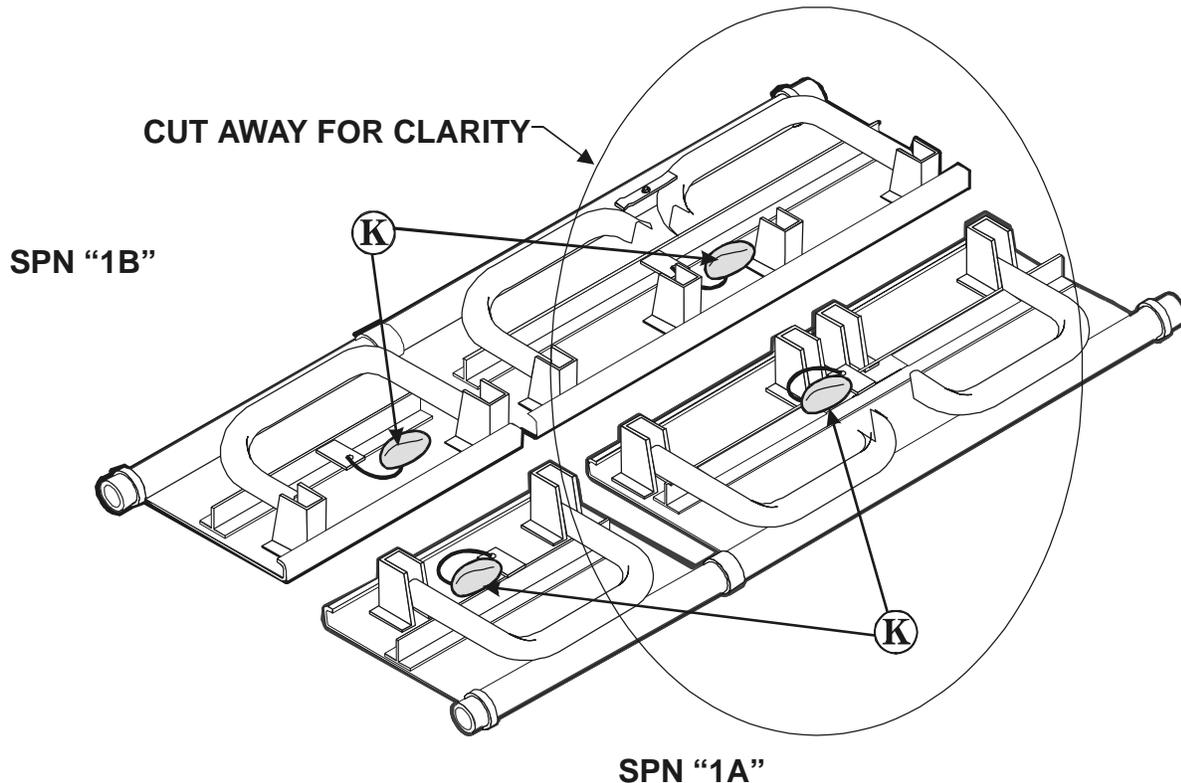


FIGURE 2

SPECIAL PACKAGING INSTRUCTION

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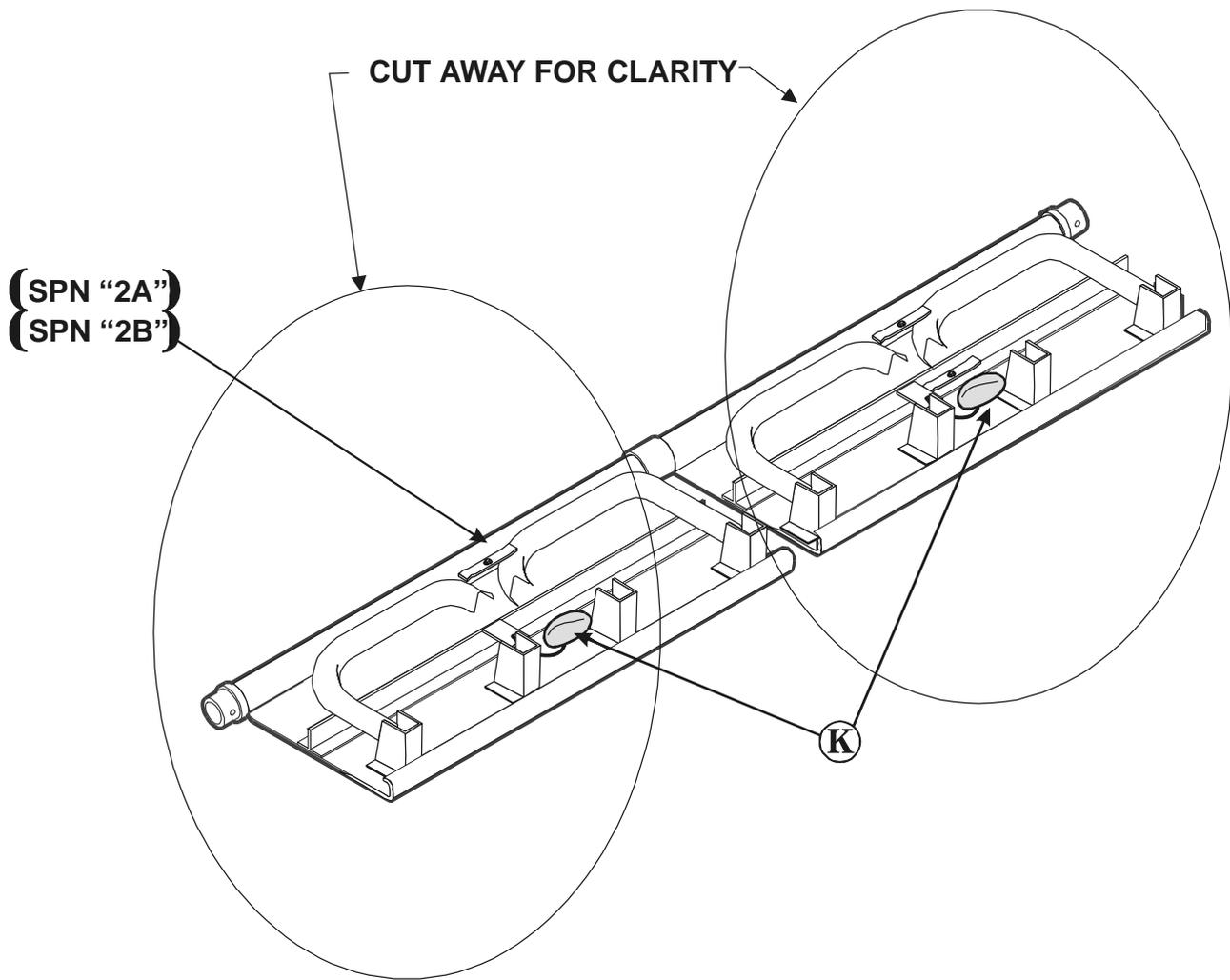


FIGURE 3

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E. PREPARE "SPN 3A", "SPN 3B", "SPN 3C", AND "SPN 3D" AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
3A	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1
3B	12418555-002	19207	BACKREST (6 FT. (REF) RECTANGLE TUBE)	1
3C	12418555-001	19207	BACKREST (8 FT. (REF) RECTANGLE TUBE)	1
3D	12418555-001	19207	BACKREST (8 FT. (REF) RECTANGLE TUBE)	1

- PRESERVATIVE:** NONE.
- WRAP "**SPN 3A**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
- WRAP "**SPN 3B**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
- WRAP "**SPN 3C**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 93 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
- WRAP "**SPN 3D**" WITH WRAP: MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 93 X 18 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
- MARKING:** MARK WITH APPLICABLE **SPN** NUMBER.
- INSPECTION:** INSPECT THE BACKREST ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

F. PREPARE POST ASSEMBLIES "SPN 4A, SPN 4B, AND SPN 4C" AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
4A	12418545-001	19207	POST ASSEMBLY	2
4B	12418546-001	19207	POST ASSEMBLY	2
4C	12418547-001	19207	POST ASSEMBLY	2

- PRESERVATIVE:** NONE.
- MARKING:** TAG POST ASSEMBLIES WITH THE APPLICABLE **SPN** NUMBER.
- FABRICATE BLOCK ASSEMBLY "**3**" (14 EACH) BY SECURING 2 EACH OF "**H**" TOGETHER WITH FF-N-105 NAILS OR STAPLES AS SHOWN IN FIGURE 4 ON PAGE 7.
- FABRICATE TRAY ASSEMBLY "**4**" AS SHOWN IN FIGURE 5 ON PAGE 7. PLACE BLOCK "**M**" (2 EACH) AND BLOCK "**N**" (1 EACH) INTO TRAY AND SECURE WITH STAPLES CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 5 ON PAGE 7.
- PLACE WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 37-1/2 X 30 INTO TRAY ASSEMBLY "**4**". PLACE POST ASSEMBLIES "**SPN 4A**" (2 EACH), "**SPN 4B**" (2 EACH), AND "**SPN 4C**" (2 EACH) INTO TRAY ASSEMBLY "**4**" AS SHOWN IN FIGURE 8 ON PAGE 8.
- WRAP BLOCK ASSEMBLY "**3**" (14 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 14 X 5 (14 EACH). PLACE BLOCK ASSEMBLY "**3**" (14 EACH) BETWEEN SUPPORT BARS AS SHOWN IN FIGURE 8 ON PAGE 8.
- PLACE BLOCK "**F**" (1 EACH) INTO TRAY ASSEMBLY, FIRMLY AGAINST THE POST ASSEMBLIES, AND SECURE BLOCK "**F**" TO THE SIDES OF THE TRAY ASSEMBLY WITH FF-N-105 NAILS AS SHOWN IN FIGURE 8 ON PAGE 8.
- SECURE BLOCKS "**J**" TO THE SIDE OF TRAY ASSEMBLY "**4**" AS SHOWN IN FIGURE 6 ON PAGE 7.
- PLACE BLOCKS "**D**" (2 EACH) ACROSS THE TOP OF BLOCK ASSEMBLIES "**3**" USING WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2, SIZE 30 X 3-1/2 (2 EACH) BETWEEN BLOCKS "**D**" AND BLOCK ASSEMBLIES "**3**". SECURE BLOCKS "**D**" TO BLOCKS "**F**" USING FF-N-105 NAILS AS SHOWN IN FIGURE 6 AND FIGURE ON PAGE 8. SECURE BLOCKS "**D**" TO BLOCKS ASSEMBLIES "**3**" BY DRIVING STAPLES OR NAILS CONFORMING TO FF-N-105 THROUGH BLOCK "**D**" INTO BLOCKS ASSEMBLIES "**3**".
- MARKING:** MARK TRAY ASSEMBLY "**SPN 4**".
- INSPECTION:** INSPECT THE POST ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

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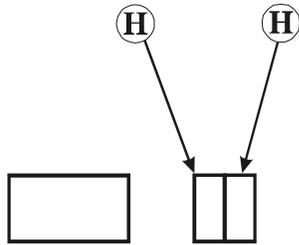
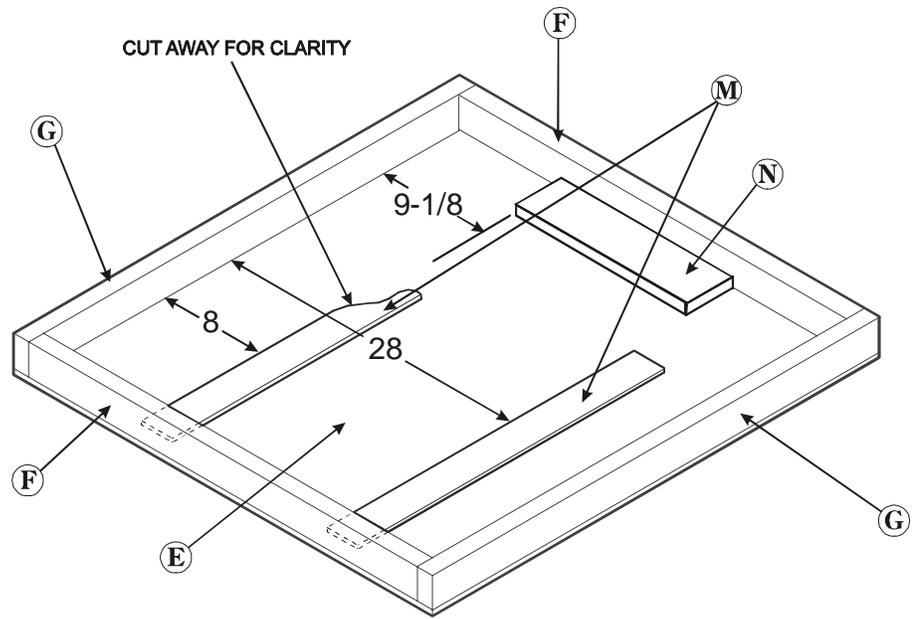
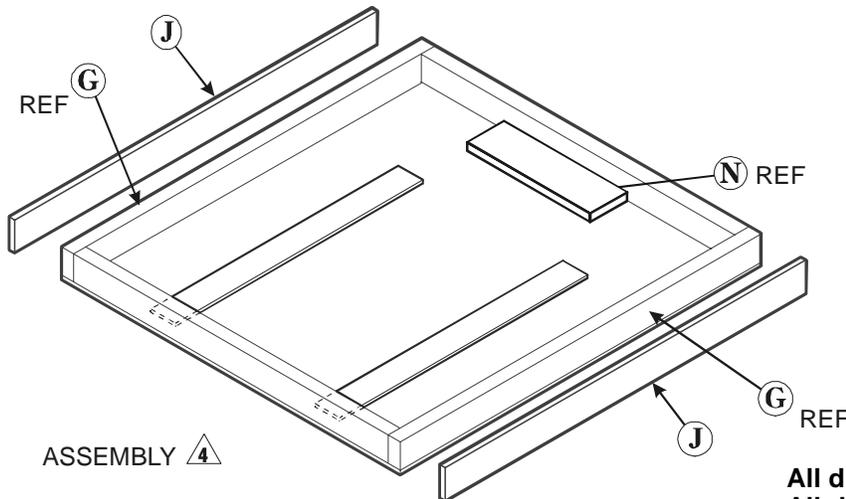


FIGURE 4

ASSEMBLY $\triangle 3$



ASSEMBLY $\triangle 4$



ASSEMBLY $\triangle 4$

**All dimensions are in inches.
All dimensions are actual.**

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FIGURE 7 IS NOT USED.

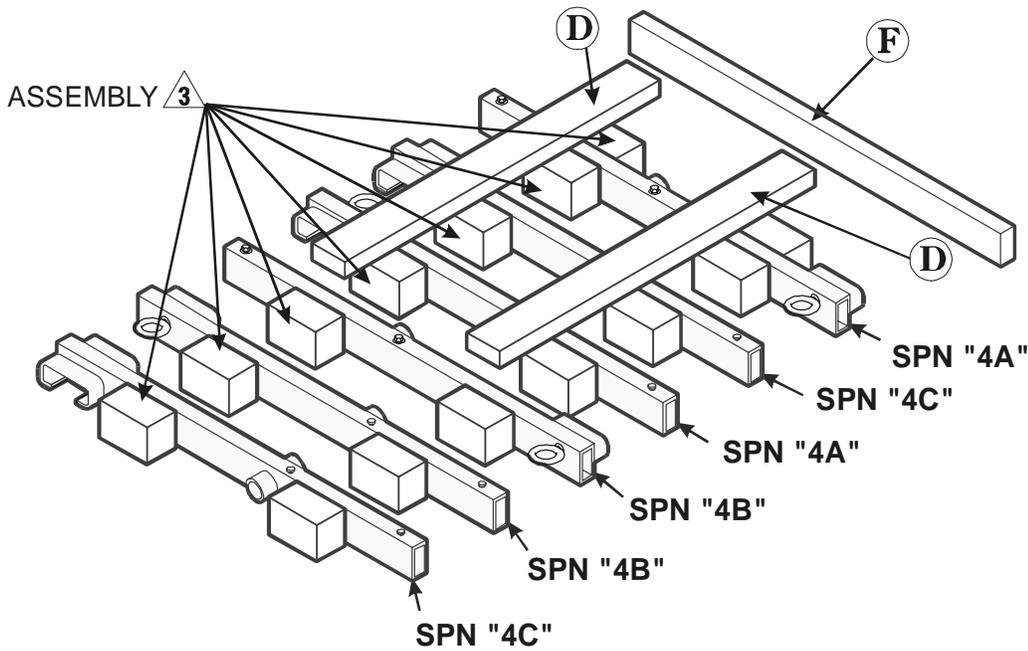
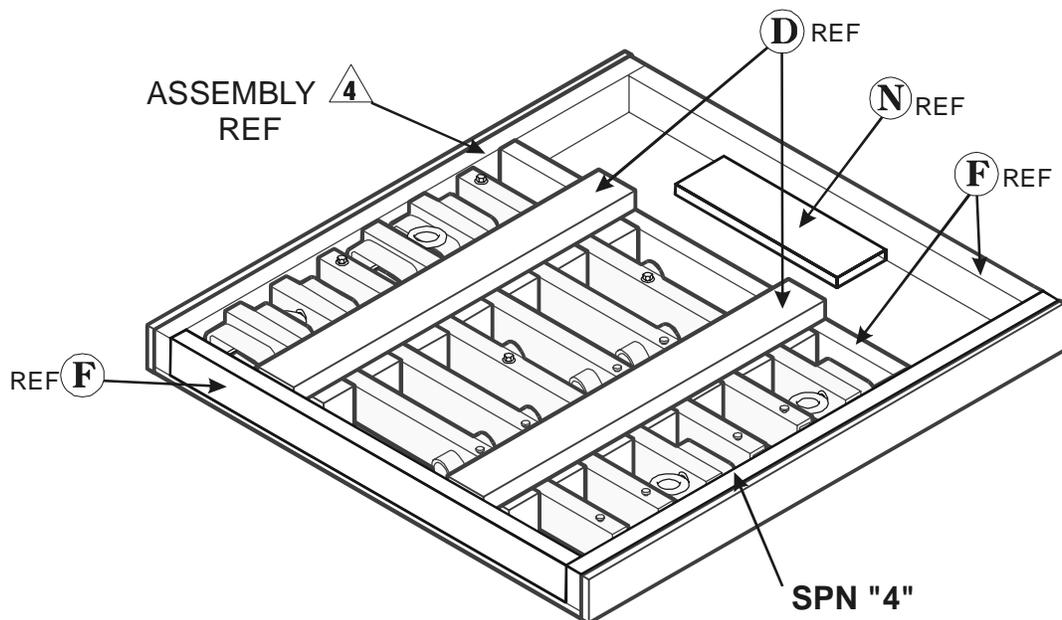


FIGURE 8



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SPECIAL NOTE: CLOSURES FOR DOMESTIC AND WATER RESISTANT CORRUGATED CONTAINERS.

1. DOMESTIC CONTAINERS SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974 CLOSURE METHOD 2B6. A-A-883, TYPE II TAPE MAY BE USED INSTEAD OF TAPE SPECIFIED IN REQUIRED METHOD.
2. WATER RESISTANT CONTAINERS SHALL BE CLOSED IN ACCORDANCE WITH ASTM D 1974, SEALING METHOD B OR METHOD C.

G. PREPARE "SPN 5A" AND "SPN 5B" AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
5A	11682088-1	19207	SAFETY STRAP ASSEMBLY	2

1. **PRESERVATIVE:** NONE.
2. FOLD EACH SAFETY STRAP ASSEMBLY TO SIZE 11 X 3 X 2.
3. WRAP SAFETY STRAP ASSEMBLY WITH (1 EACH) OF PPP-C-1797, TYPE I, SIZE 14 X 12 X 1/4 AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
4. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 14, (2 EACH). **CLOSURE:** HEAT SEAL.
5. **WRAP:** PPP-C-1797, TYPE I, SIZE 16 X 12 X 1/4, (2 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.
6. **MARKING:** MARK "SPN 5A".
7. **INSPECTION:** INSPECT THE SAFETY STRAP ASSEMBLIES IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
5B	12419953-053	19207	BOLT	4

1. **PRESERVATIVE:** NONE.
2. WRAP BOLTS WITH (1 EACH) OF PPP-C-1797, TYPE I, SIZE 12 X 6 X 1/4 AND SECURE WITH A-A-883, TYPE II, TAPE.
3. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 7 X 10, (1 EACH). **CLOSURE:** HEAT SEAL.
4. **MARKING:** MARK "SPN 5B".
5. **INSPECTION:** INSPECT "SPN 5B" IN ACCORDANCE WITH THE CRITERIA FOR METHOD 31.

CONSOLIDATION OF SPN 5A, AND 5B.

1. **CONTAINER:** ASTM D 5118, STYLE RSC, TYPE CF, GRADE V3c, CLASS WR, SIZE 8-5/8 X 8-5/8 X 5-3/4.
2. **PLACE SPN 5A (2 EACH) AND SPN 5B INTO CONTAINER.**
3. **MARKING:** MARK "SPN 5".
4. **INSPECTION:** INSPECT "SPN 5" IN ACCORDANCE WITH METHOD 32.

H. PREPARE "SPN 6" AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
6	12419289	19207	TROOP SEAT INSTALLATION	1

1. FOLD DRAWINGS 12419288 (1 EACH) TO APPROXIMATELY 11 X 9.
2. **BAG:** MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 12 X 15. **CLOSURE:** HEAT SEAL.
3. **MARKING:** MARK "SPN 6".
4. **INSPECTION:** INSPECT SPN 6 IN ACCORDANCE WITH METHOD 31.

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I. PREPARE "SPN 7A", "7B", "7C", "7D" AND "7E" AS FOLLOWS:

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7A	12421404	19207	CABLE ASSY, TROOP TRANSPORT ALARM	1

1. PRESERVATIVE: NONE.
2. COIL CABLE ASSY TO SIZE 6 X 6 X 2-1/2 .
3. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 9 X 12. CLOSURE: HEAT SEAL.
4. MARKING: MARK "SPN 7A".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7B	12421416	19207	TROOP TRANSPORT ALARM	1

1. PRESERVATIVE: NONE.
2. CUSHIONING: PPP-C-1797, TYPE I, SIZE 24 X 12 X 1/4. SECURE WITH A-A-883, TYPE II TAPE.
3. MARKING: MARK "SPN 7B".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7C	MS3367-2-0	19207	TIEDOWN STRAP	6

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 7C".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7D	MS3367-3-0	19207	TIEDOWN STRAP	6

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 7D".

SPN	PARTNUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
7E	12419150-001	19207	CLAMP, ELECTRICAL CONNECTOR	1

1. PRESERVATIVE: NONE.
2. BAG: MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 4 X 6. CLOSURE: HEAT SEAL.
3. MARKING: MARK "SPN 7E".

CONSOLIDATION OF SPN 7A, 7B, 7C, 7D AND 7E.

1. CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, GRADE 275, CLASS DOM, SIZE 8 X 8 X 4-5/8 (1 EACH).
2. PLACE SPN 7A, 7B, 7C, 7D AND 7E INTO CONTAINER.
3. BAG: MIL-B-117, STYLE 2, TYPE I, CLASS B, SIZE 15 X 20. CLOSURE: HEAT SEAL.
4. CONTAINER: ASTM D 5118, STYLE RSC, TYPE CF, GRADE V3c, CLASS WR, SIZE 8-5/8 X 8-5/8 X 5-3/4.
5. MARKING: MARK "SPN 7".
6. INSPECTION: INSPECT "SPN 7" IN ACCORDANCE WITH METHOD 32.

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K1894-001 (19207) SEAT KIT, TROOP, 14 FOOT	2. CODE INDENT 19207	3. SPI NO. AK14973375
4. NATIONAL STOCK NO. 2540-01-497-3375	5. DATE OF DRAWING 03-31-02	6. REVISION

J. PREPARE "SPN 8" PART NUMBER 57K2011 KIT, BORDING HANDLE ASSY AS FOLLOWS:

			CONSOLIDATION FOR SPN 8A, 8B, 8C, 8D AND 8E.	
8				1
8A	12422717	19207	GASKET, LOWER	2
8B	12422716	19207	GASKET, UPPER	2
8C	12422715	19207	NUT, STEP	4
8D	12422714	19207	BOARDING HANDLE ASSY, GRAB	2
8E	12422734	19207	INSTL INSTRUCTION, BOARDING HANDLE ASSY KIT 57K2011	1

PREPARE "SPN 8A", "8B", "8C", "8D" AND "8E" AS FOLLOWS:

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8A	12422717	19207	GASKET, LOWER	2

1. **STIFFENERS:** ASTM D 4727, TYPE CF, CLASS DOM, VARIETY SW, SIZE 5-1/2 X 2, QTY 3 EACH.
PLACE GASKETS BETWEEN STIFFENERS AND SECURE WITH TAPE.
2. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9 QTY 1. CLOSURE: HEAT SEAL.
3. **MARKING:** MARK "SPN 8A".

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8B	12422716	19207	GASKET, UPPER	2

1. **STIFFENERS:** ASTM D 4727, TYPE CF, CLASS DOM, VARIETY SW, SIZE 3 X 3, QTY 3 EACH.
PLACE GASKETS BETWEEN STIFFENERS AND SECURE WITH TAPE.
2. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9 QTY 1. CLOSURE: HEAT SEAL.
3. **MARKING:** MARK "SPN 8B".

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8C	12422715	19207	NUT, STEP	4

1. **PRESERVATIVE:** NONE.
2. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 6 X 9. CLOSURE: HEAT SEAL.
3. **MARKING:** MARK "SPN 8C".

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8D	12422714	19207	BOARDING HANDLE ASSY, GRAB	2

1. **PRESERVATIVE:** NONE.
2. **WRAP:** MIL-B-121, TYPE I OR II, GRADE A, CLASS 2, SIZE 19 X 10, QTY 2 EACH.
WRAP EACH HANDLE AND SECURE WITH TAPE.
3. **MARKING:** MARK EACH HANDLE "SPN 8D".

SPN	PART NUMBER	CAGE	ITEM DESCRIPTION	ITEM QTY
8E	12422734	19207	INSTL INSTRUCTION, BOARDING HANDLE ASSY KIT 57K2011.	1

1. **BAG:** MIL-B-117, TYPE I, CLASS C, STYLE 1 SIZE 9 X 12. CLOSURE: HEAT SEAL.
2. **MARKING:** MARK "SPN 8E".

CONSOLIDATION OF SPN 8A, 8B, 8C, 8D AND 8E.

1. **CONTAINER:** ASTM D 5118, STYLE FOL, TYPE CF, GRADE V3c, CLASS WR, SIZE 6 X 3 X 18.
2. **PLACE SPN 8A, 8B, 8C, 8D AND 8E INTO CONTAINER.**
3. **MARKING:** MARK "SPN 8", PART NUMBER 57K2011, "KIT, BOARDING HANDLE ASSY".
4. **INSPECTION:** INSPECT "SPN 8" IN ACCORDANCE WITH METHOD 10.

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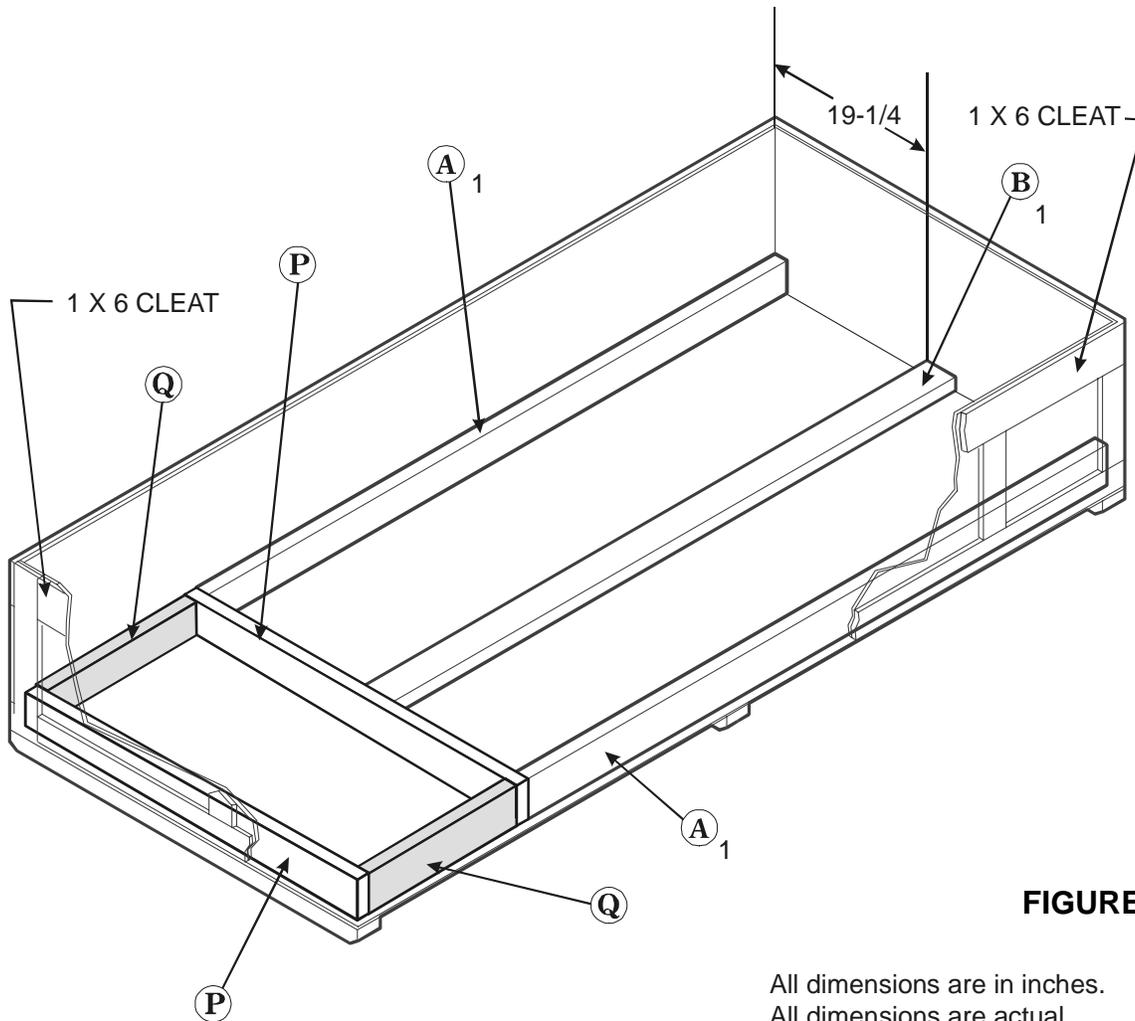
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K. CONSOLIDATE THE ITEMS FROM NOTES D, E, F, G, H, AND I AS FOLLOWS.

1. FABRICATE CONTAINER IN ACCORDANCE WITH BLOCKS 18, 19, AND 20 ON PAGE 1 USING 1 X 6 LUMBER FOR THE TOP CLEAT AS SHOWN IN FIGURE 9 BELOW.
2. WRAP BLOCKS "A1" (2 EACH) WITH MIL-B-121-, TYPE II, GRADE A, CLASS 2 SIZE 72 X 12 (2 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. WRAP BLOCK "B1" (1 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 72 X 12 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. PLACE BLOCKS "A1" (2 EACH) AND BLOCK "B1" (1 EACH) INTO CONTAINER AND SECURE WITH FF-N-105 NAILS AS SHOWN IN FIGURE 9 BELOW. PLACE BLOCK "P" (2 EACH) AND BLOCK "Q" (2 EACH) INTO CONTAINER AND SECURE WITH FF-N-105 NAILS AS SHOWN IN FIGURE 9 BELOW.



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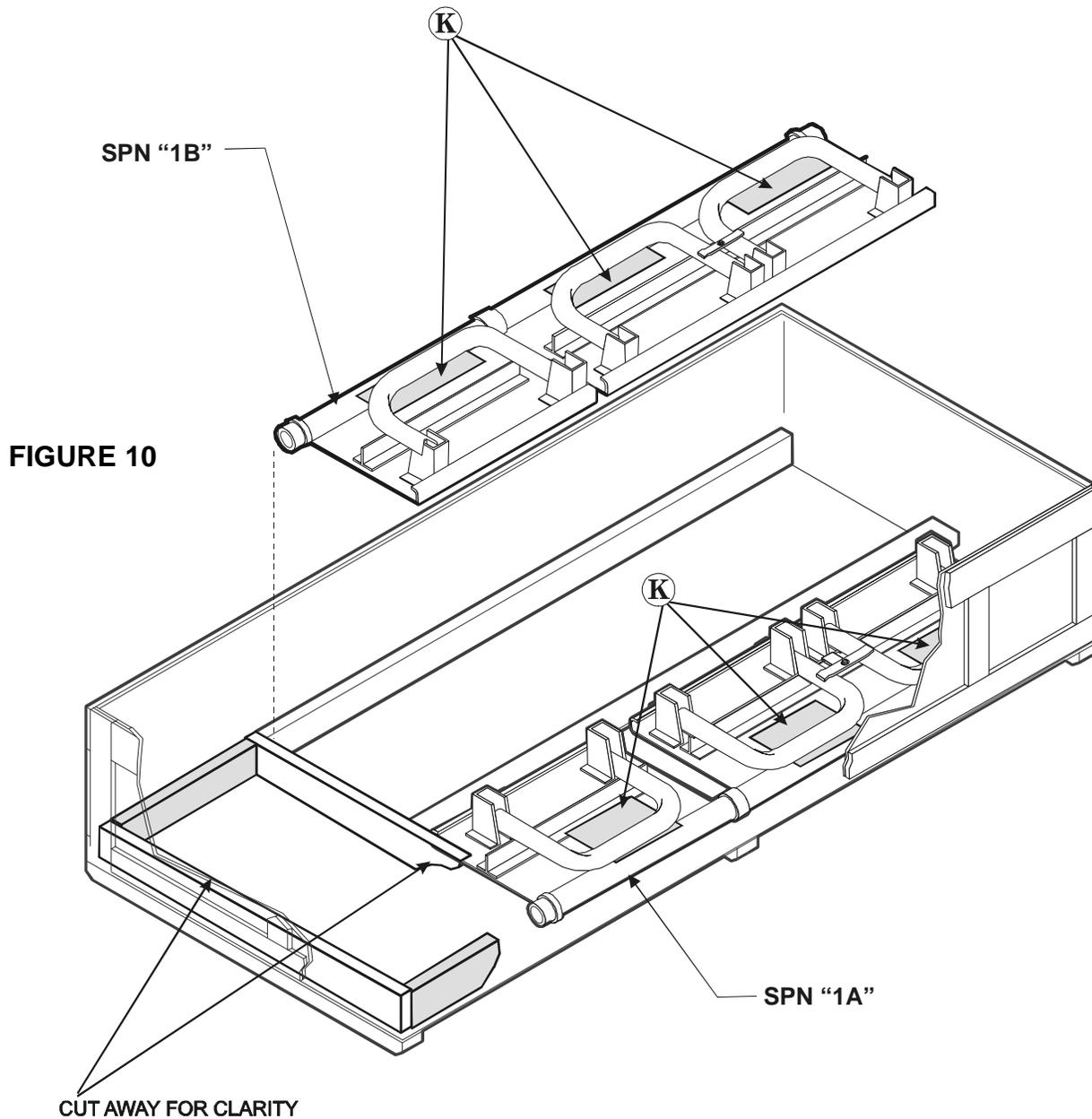
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NOTE "K" CONTINUED.

- PLACE WRAP MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 80 X 22 (2 EACH) INTO BOTTOM OF CONTAINER.
- PLACE "SPN 1A" (1 EACH) AND "SPN 1B" (1 EACH) INTO CONTAINER AS SHOWN IN FIGURE 10 BELOW.
- PLACE PADS "K" (6 EACH) UNDER SUPPORTS AS SHOWN IN FIGURE 10 BELOW.



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NOTE "K" CONTINUED.

4. BLOCK SUPPORT ASSEMBLIES INTO PLACE BY PLACING FIVE (5 EACH) OF BLOCK ASSEMBLY "1" ACROSS THE BRACKETS ON THE SUPPORT ASSEMBLIES AS SHOWN IN FIGURE 11 BELOW. SECURE BLOCK ASSEMBLIES "1" (5 EACH) TO BLOCKS "A1" WITH FF-N-105 NAILS AS SHOWN IN FIGURE 11 BELOW.

SECURE BLOCK "R" TO THE END OF CONTAINER USING FF-N-105 NUMBER NAILS AS SHOWN IN FIGURE 11 BELOW.

WRAP BLOCK "B2" (1 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 90 X 12 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE.

SECURE BLOCK "B2" TO BLOCK ASSEMBLIES "1" USING FASTENERS CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 11 BELOW.

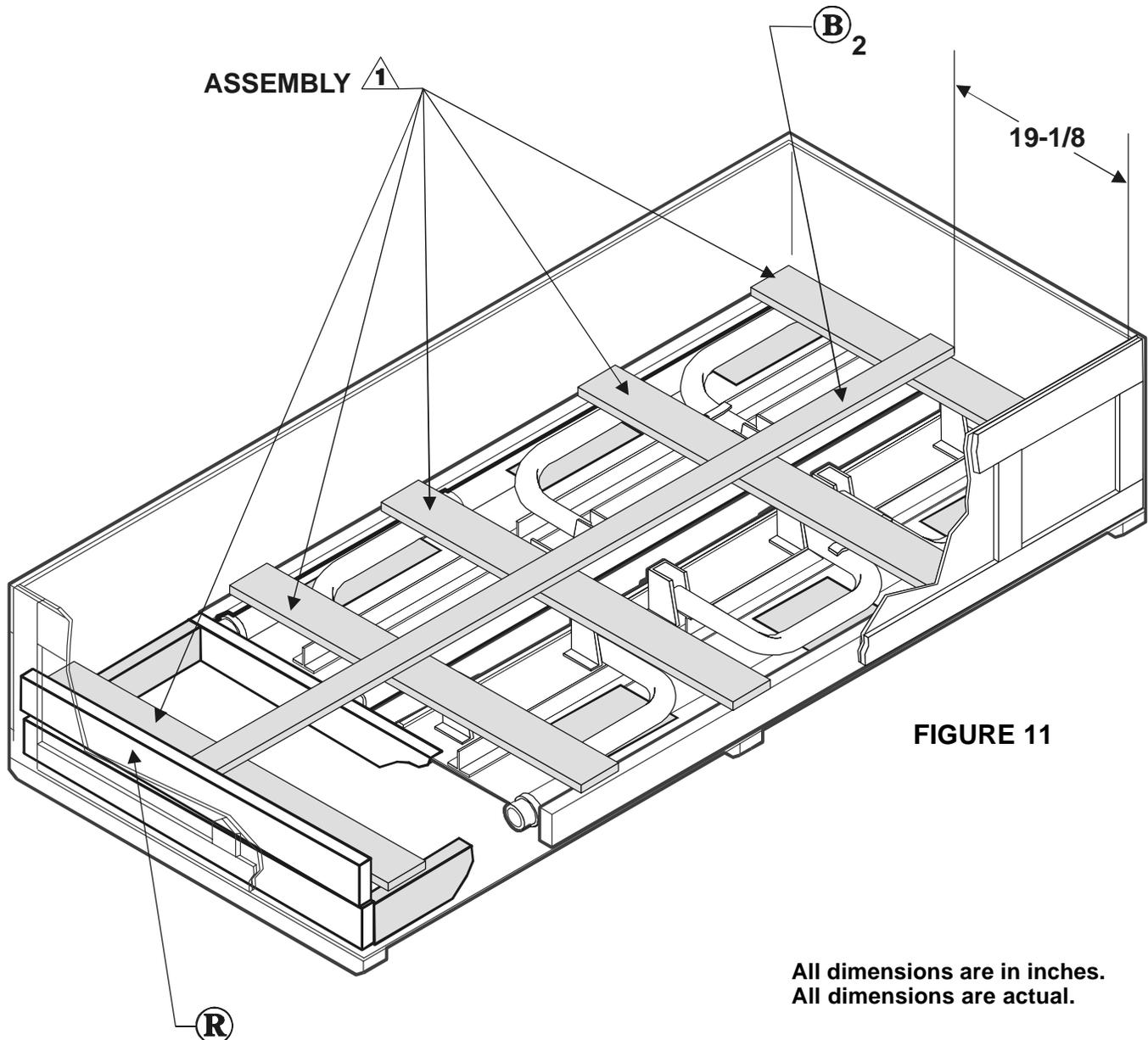


FIGURE 11

All dimensions are in inches.
All dimensions are actual.

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NOTE "K" CONTINUED.

- WRAP BLOCKS "A2" (2 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 93 X 12 (2 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. WRAP BLOCK "B2" (1 EACH) WITH MIL-B-121, TYPE II, GRADE A, CLASS 2 SIZE 90 X 12 (1 EACH) AND SECURE WITH PPP-T-60, TYPE III, CLASS 1 TAPE. SECURE BLOCKS "A2" (2 EACH) TO THE SIDE CONTAINER USING FF-N-105 NUMBER 10 NAILS AS SHOWN IN FIGURE 12 BELOW.

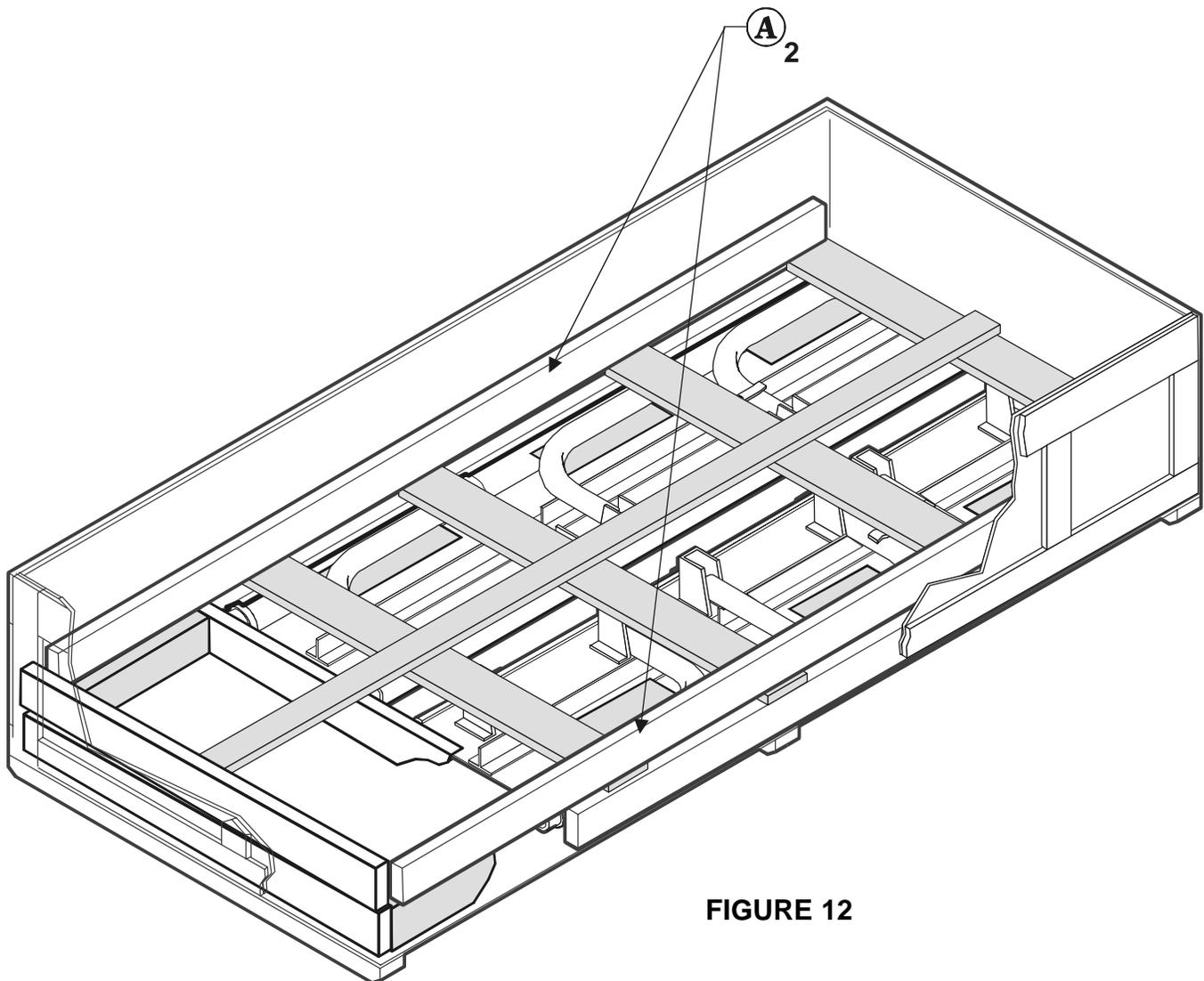


FIGURE 12

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NOTE "K" CONTINUED.

6. PLACE "SPN 2A" SUPPORT ASSEMBLY (1 EACH) AND "SPN 2B" SUPPORT ASSEMBLY (1 EACH) INTO CONTAINER AS SHOWN IN FIGURE 13 BELOW. PLACE PADS "K" (8 EACH) UNDER SUPPORTS AS SHOWN IN FIGURE 13 BELOW.

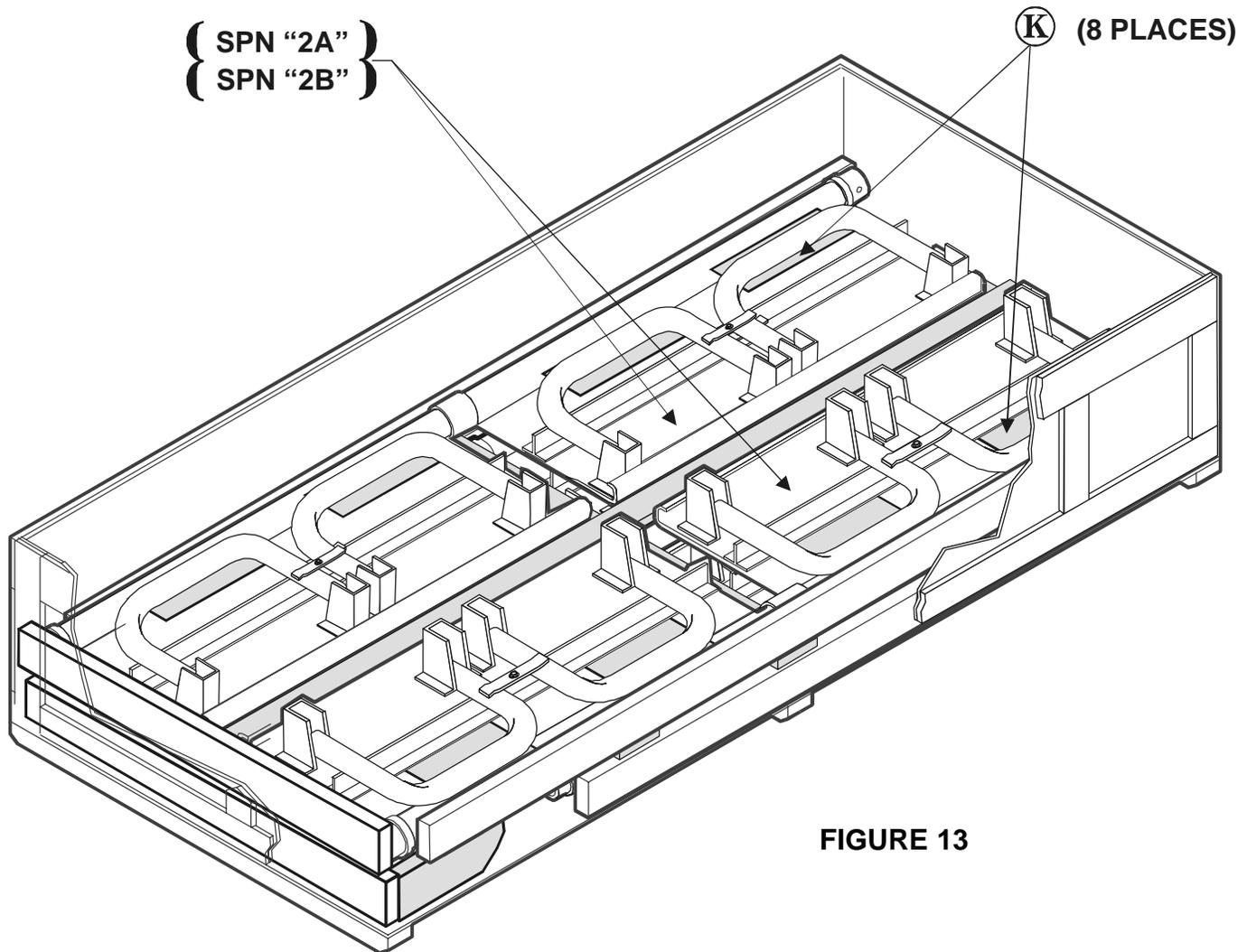


FIGURE 13

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NOTE "K" CONTINUED.

7. PLACE BLOCK ASSEMBLY "1" ON BRACKETS OF THE SUPPORT ASSEMBLIES "SPN 2A" AND "SPN 2B" AS SHOWN IN FIGURE 14 BELOW. SECURE BLOCK ASSEMBLIES "1" (4 EACH) TO BLOCK ASSEMBLIES "A2" USING FF-N-105 NAILS AS SHOWN IN FIGURE 14 BELOW.

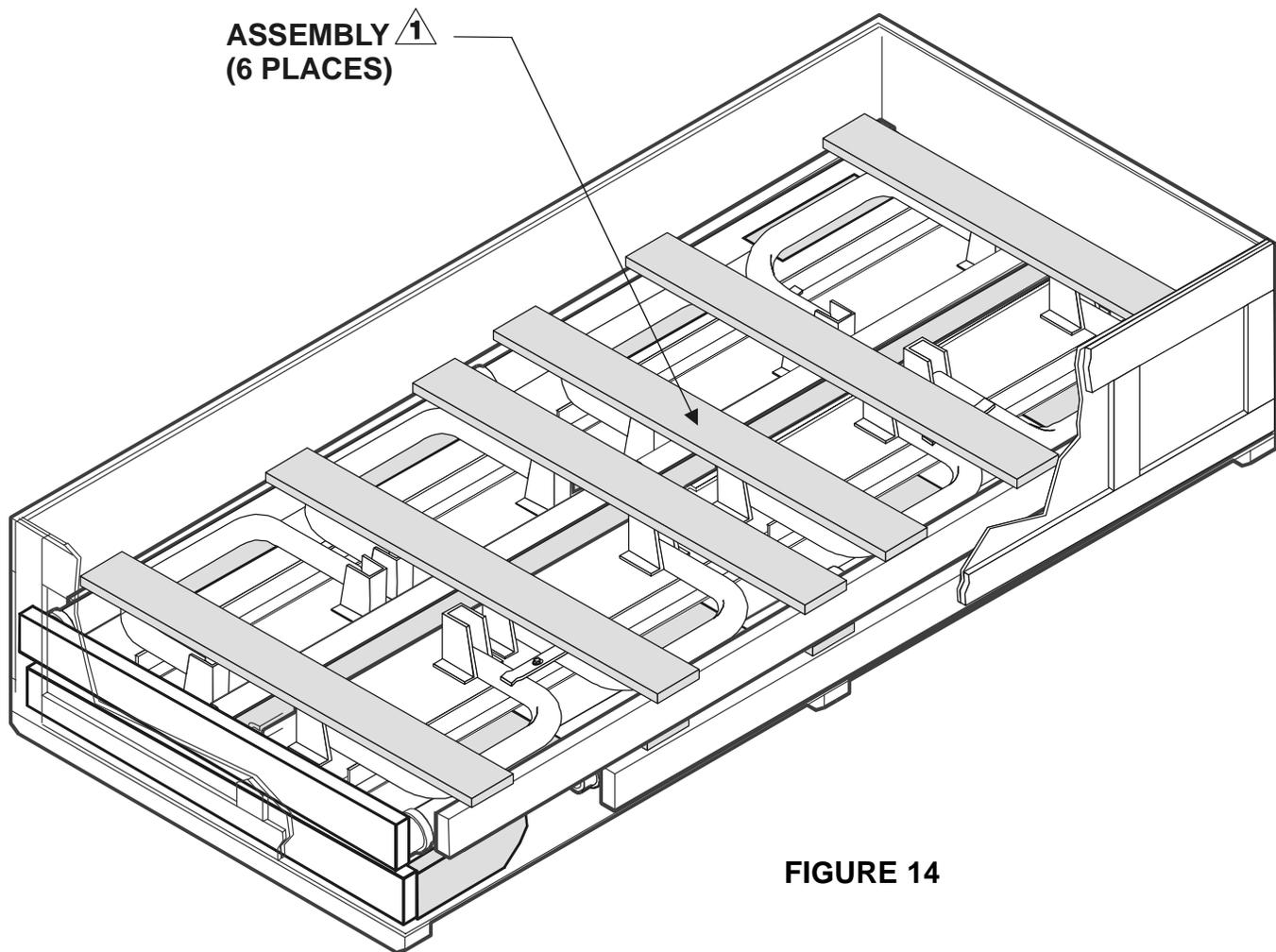


FIGURE 14

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NOTE "K" CONTINUED.

- PLACE "SPN 3A", "SPN 3B", "SPN 3C" AND "SPN 3D" INTO CONTAINER AS SHOWN IN FIGURE 15 BELOW.
PLACE "C1" (3 EACH) INTO CONTAINER AND SECURE TO BLOCK ASSEMBLIES "1" USING FASTENERS CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 15 BELOW.
SECURE BLOCK "S" TO BLOCKS "C1" USING FASTENERS CONFORMING TO FF-N-105 AS SHOWN IN FIGURE 15 BELOW.

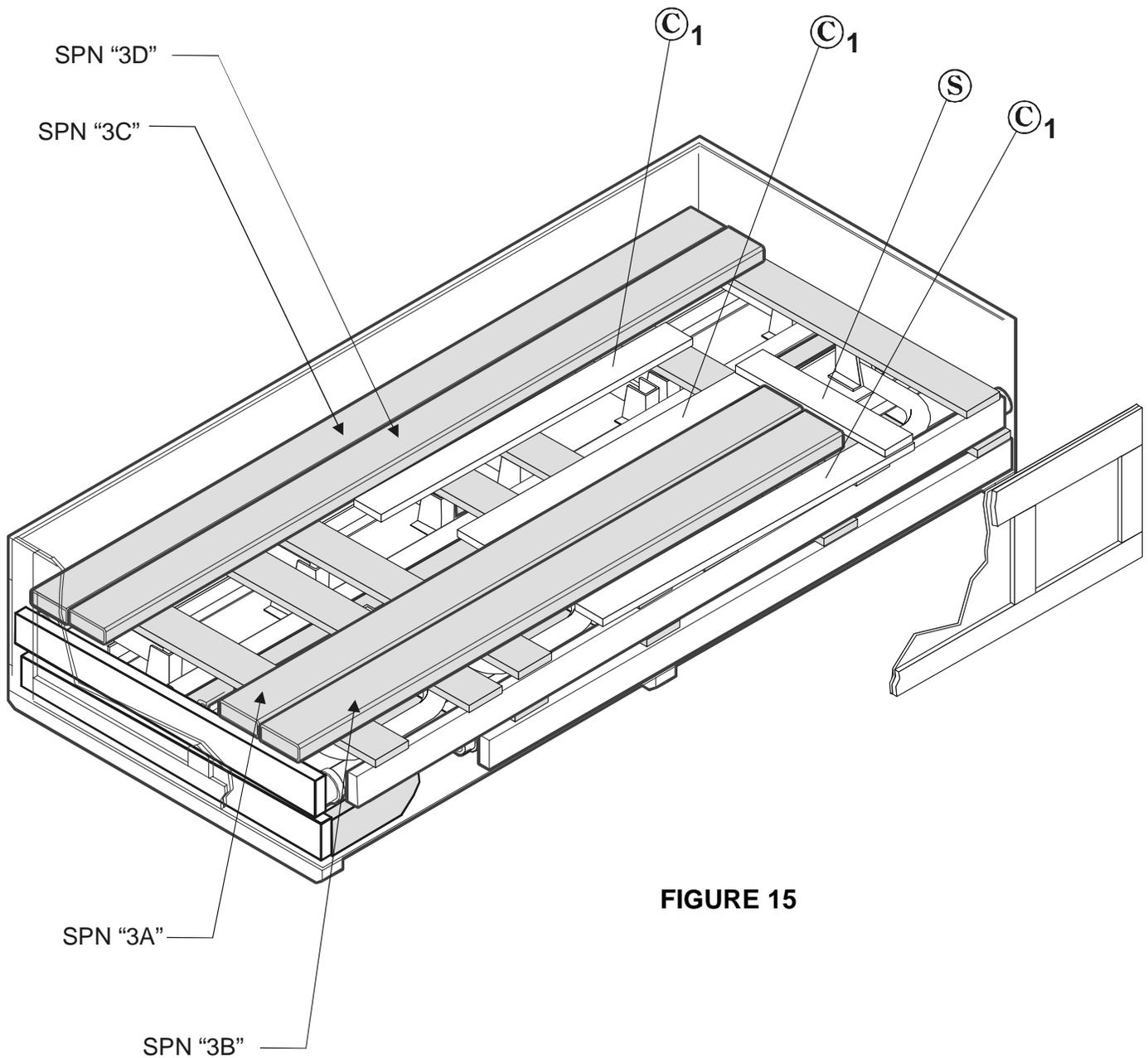


FIGURE 15

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NOTE "K" CONTINUED.

9. PLACE "**SPN 4**" INTO CONTAINER AS SHOWN IN FIGURE 16 BELOW.
 SECURE BLOCK "**N**" (2 EACH) AND BLOCK "**D**" (2 EACH) TO THE SIDE OF CONTAINER AS SHOWN IN FIGURE 16 BLOW.
10. PLACE "**SPN 5**", "**SPN 7**" AND "**SPN 8**" INTO CONTAINER AS SHOWN IN FIGURE 16 BELOW.
11. SECURE BLOCK "**T**" TO SPN "4" AS SHOWN IN FIGURE 16 BELOW.
12. PLACE "**SPN 6**" INTO CONTAINER AND SECURE TO **BLOCK "N"** WITH PPP-T-60, TYPE III, CLASS 1 TAPE AS SHOWN IN FIGURE 16 BELOW.
13. **IDENTIFICATION:** PROVIDE PACKING LIST WITH CONSOLIDATED PACK IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACK TOGETHER WITH THEIR SEGREGATED PACK NUMBER.
14. **CLOSURE:** THE CONTAINER SHALL BE CLOSED IN ACCORDANCE WITHE PPP-B-601.
15. **INSPECTION:** INSPECT THE TROOP SEAT KIT ASSEMBLY IN ACCORDANCE WITH THE CRITERIA FOR METHOD 10.

L. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.

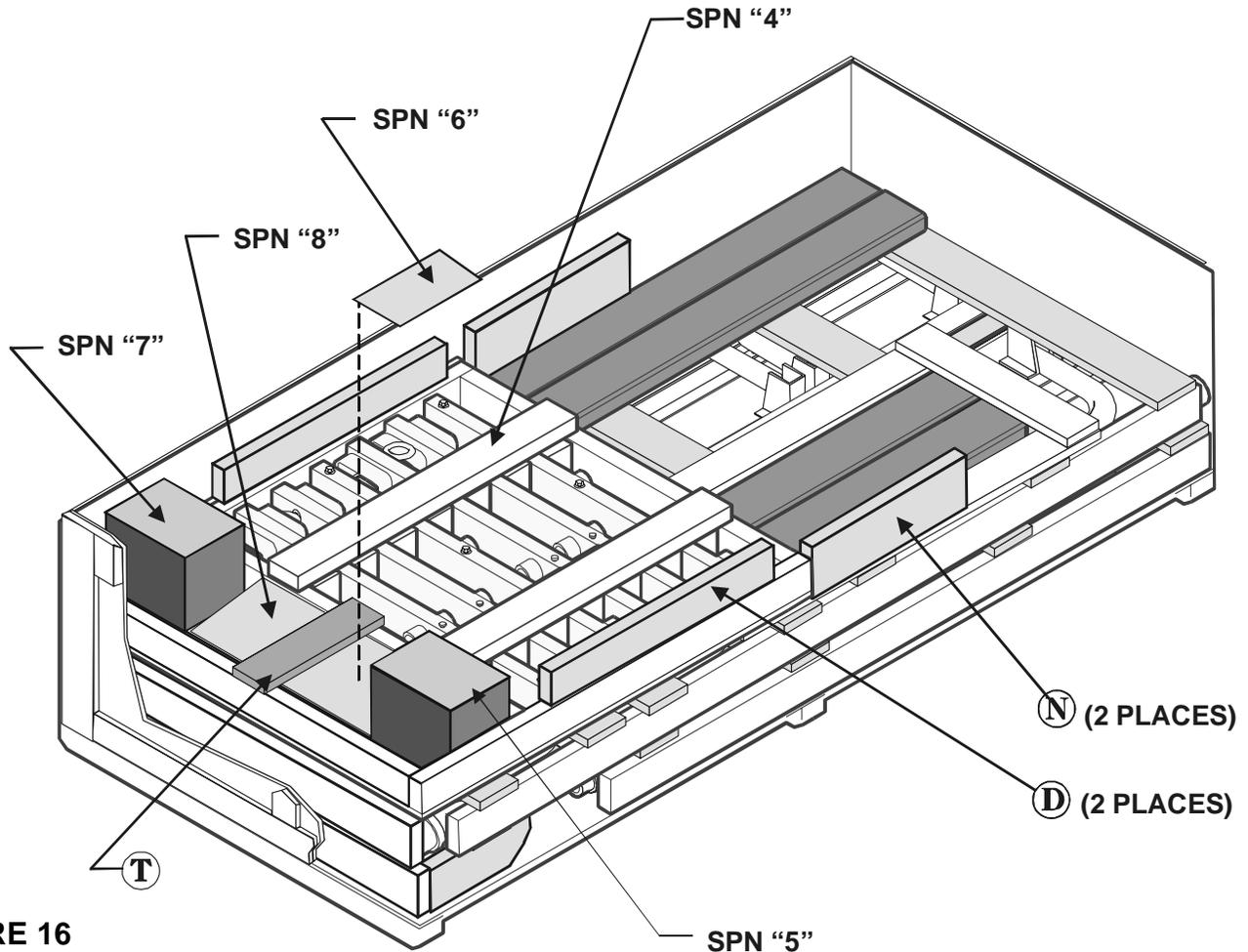


FIGURE 16