

SPECIAL PACKAGING INSTRUCTION

Form Approved -FO/TB
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12358709 (19207) ALTERNATOR, 200 AMP			2. CODE IDENT 19207		3. SPI NO. AK12988072	
4. NATIONAL STOCK NUMBER 2920-01-298-8072			5. DATE OF DRAWING 05-06-2002		6. REVISION B	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 82.7	10. UNIT PACK CU (CU FT) 2.026		11. UNIT PACK SIZE (INCHES) 17.0 X 14.8 X 13.9	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1D, METHOD 42			18. STEPS 1B	19. REQ'D	20. DESCRIPTION PRESERVATIVE: MIL-PRF-21260	
13. CLEANING MIL-STD-2073-1D, PROCESS 1			2C	1	WRAP: MIL-B-121, TYPE II, GRADE A, 46 X 26	
			3D		CUSHIONING: SEE NOTES	
14. DRYING MIL-STD-2073-1D			4	1	CONTAINER: ASTM-D5118, STYLE RSC, TYPE CF, CLASS DOM, VERITY SW, 13-5/8 X 12-3/4 X 14-3/4	
			5		CLOSEURE: ASTM D1974, METHOD 2B3 OR 2B4	
15. PACKING						
a. LEVEL A MIL-STD-2073-1D AND NOTE G			6E		BARRIER: MIL-DTL-117, STYLE 1, TYPE I, CLASS E SIZE 29 X 34	
b. LEVEL B MIL-STD-2073-1D AND NOTE G			7		CONTAINER: ASTM-D5118, STYLE RSC, TYPE CF, CLASS WR, VERITY DW, GRADE V13C	
16. MARKING MIL-STD-129 AND NOT F					SIZE 13-5/8 X 12-3/4 X 14-3/4	
			8		CLOSEURE: ASTM D1974, METHOD 2B3 OR 2B4	

17. NOTES / DRAWING
- A. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.
 - B. APPLY PRESERVATIVE TO UNPAINTED AND UNPRESERVED EXTERIOR METALLIC SURFACES.
 - C. WRAP ALTERNATOR AND SECURE WRAP WITH TAPE
 - D. FOR DETAILS OF CUSHIONING, BLOCKING, AND PLACEMENT OF ITEM WITHIN CONTAINER; SEE SHEETS 2 THROUGH 4.
 - E. CLOSE BAG BY HEAT SEALING
 - F. THE UNIT CONTAINER SHALL BE MARKED ON TOP AND ONE SID IAW MIL-STD-129 SPECIAL MARKINGS, "REUSABLE CONTAINER AND CUSHIONING, DO NOT DESTROY. OPEN ALONG TOP SEAMS USING A SHALLOW BLADE KNIFE.
 - G. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.
LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.
FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.

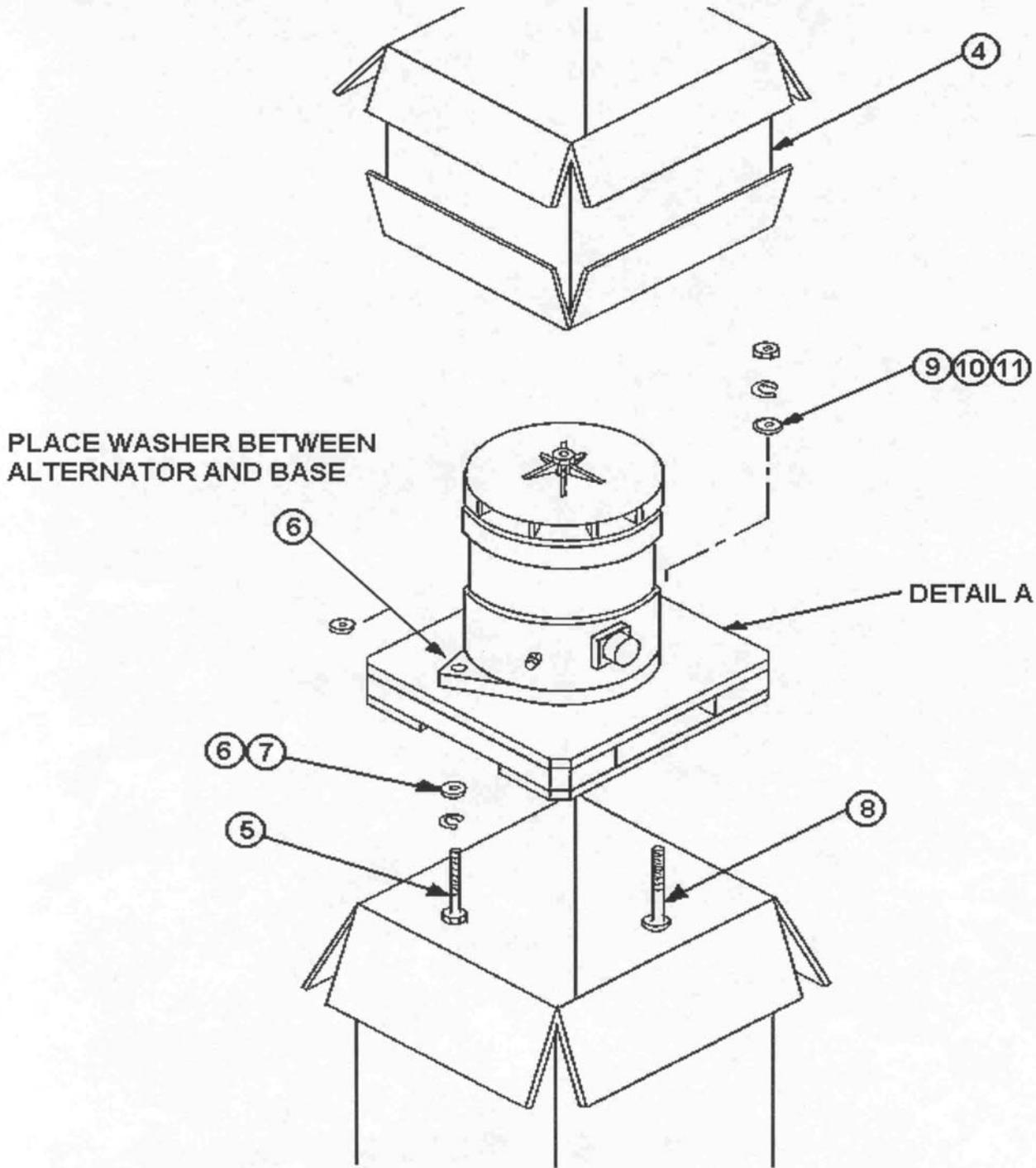
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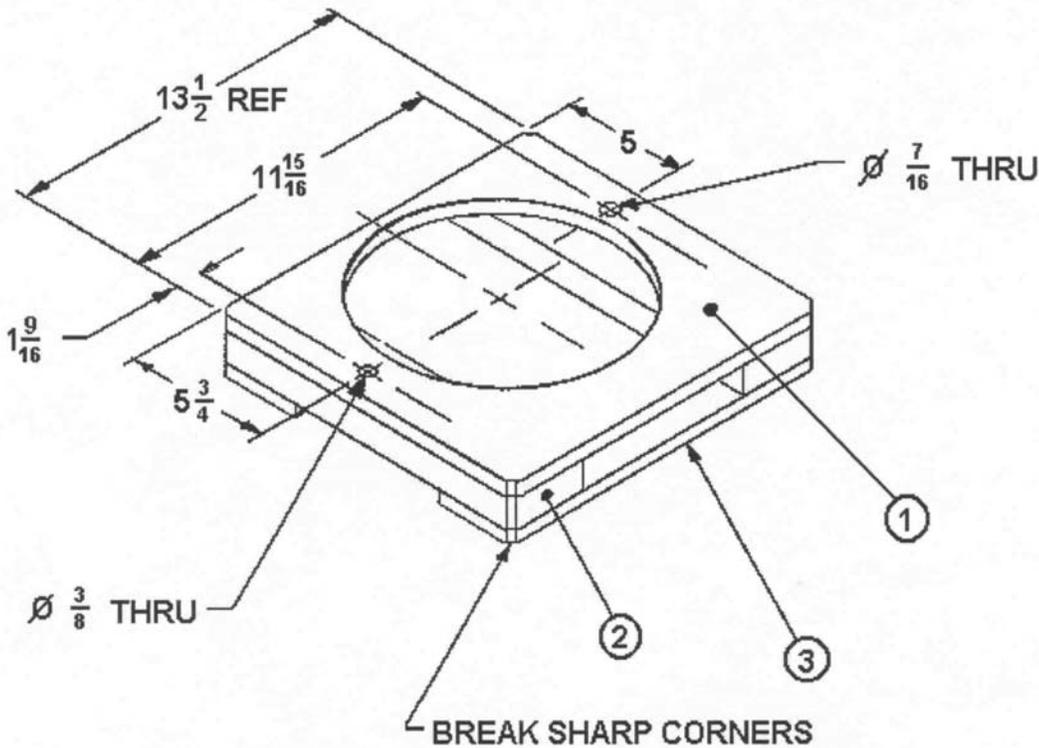
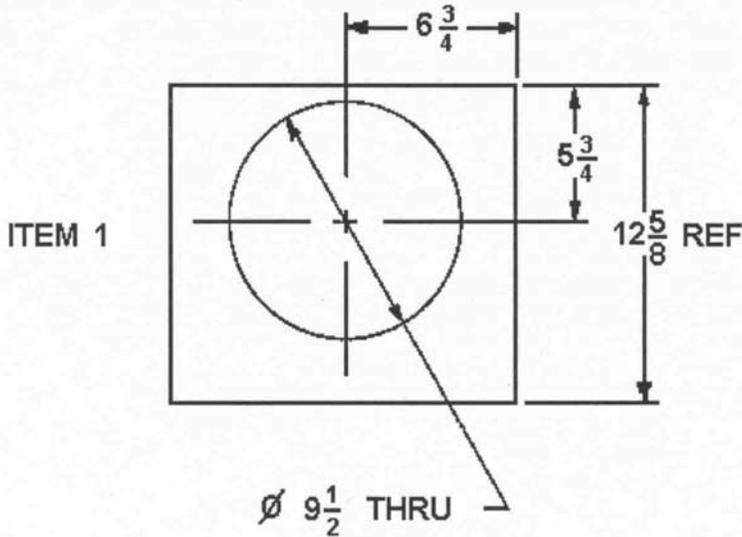
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DETAIL A

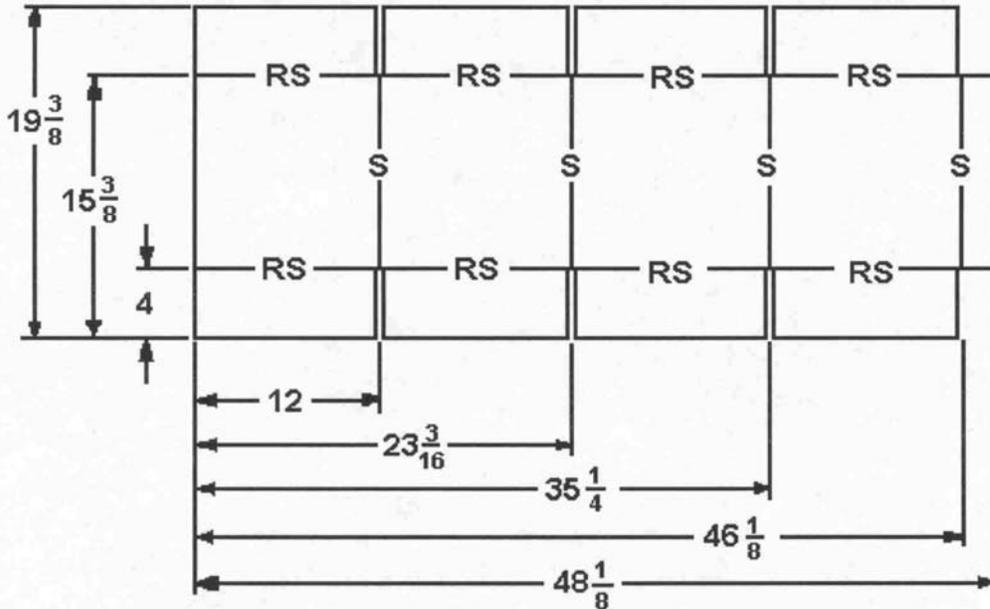
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NOTE:

S = SCORE LINE
RS = REVERSE SCORE LINE

ITEM 4

ITEM	DESCRIPTION	QTY	NOTE
1.	13-1/2 X 12-5/8 X -3/4 THK	1	1, 4
2.	2 X 4 NOM X 12-5/8	2	2, 4
3.	1 X 4 NOM X 13-1/2	2	2, 4
4.	SLEEVE (SEE DETAIL)	1	3
5.	SCREW, 3/8 X 3-1/2 LG, 16 UNC-2A, (REFERENCE B1821AH038C350N)	1	5
6.	WASHER, FLAT, 3/8 ID.	2	
7.	WASHER, LOCK, 3/8 ID.	1	
8.	CARRIAGE BOLT, 7/16 X 3-3/4 LG	1	5
9.	WASHER, FLAT, 7/16 ID	1	
10.	WASHER, LOCK, 7/16 ID	1	
11.	NUT, 7/16, THD	1	

NOTES:

- PLYWOOD, A-A-55057, TYPE A, STD INT, WITH EXT GLUE.
- LUMBER, ASTM D6199, GROUP I OR II.
- FIBERBOARD, ASTM D 4727, TYPE CF, CLASS DOM, VARIETY DW, GRADE 275.
- NAILING OF BASE PER MIL-STD-1186.
- AFTER INSTALLATION, COAT EXPOSED THREADS WITH PRESERVATIVE MIL-PRF-16173, GRADE 1.