

# SPECIAL PACKAGING INSTRUCTION

*Form Approved* -CC/TB  
*OMB No. 0704-0188*

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <b>12273796-2 (19207) DRIVE UNIT, ANGLE</b>			2. CODE IDENT <b>19207</b>		3. SPI NO. <b>AK10690484</b>	
4. NATIONAL STOCK NUMBER <b>3010-01-069-0484</b>			5. DATE OF DRAWING <b>04-30-2002</b>		6. REVISION <b>B</b>	
7. QUP <b>1 EA</b>	8. ICQ <b>NONE</b>	9. UNIT PACK WT. (LB) <b>82.0</b>	10. UNIT PACK CU (CU FT) <b>4.755</b>		11. UNIT PACK SIZE (INCHES) <b>21.5 X 21.0 X 18.2</b>	
12. MILITARY PRESERVATION (METHOD) <b>MIL-STD-2073-1D, METHOD 43</b>			18. STEPS	19. REQ'D	20. DESCRIPTION <b>SEE NOTES.</b>	
13. CLEANING <b>MIL-STD-2073-1D, CODE 1</b>						
14. DRYING <b>MIL-STD-2073-1D</b>						
15. PACKING						
a. LEVEL A <b>MIL-STD-2073-1D AND NOTE F</b>						
b. LEVEL B <b>MIL-STD-2073-1D AND NOTE F</b>						
16. MARKING <b>MIL-STD-129</b>						

17. NOTES / DRAWING
- A. REFER TO THE BILL OF MATERIALS FOR CIRCLED NUMBERS AND REFERENCED ITEM NUMBERS ON THE ACCOMPANYING PAGES.
  - B. PLUG THE TWO PORTS OF THE HOUSING ASSEMBLY WITH PLUGS, ITEMS 1 AND 2.
  - C. APPLY PRESERVATIVE, ITEM 3, TO UNPAINTED METALLIC SURFACES.
  - D. WRAP PART WITH ITEM 4 AND SECURE WITH TAPE.
  - E. PREPARE CONTAINER, ITEM 12, AS SHOWN ON PAGE 3. BARRIER FABRICATION SHALL BE COMPLETED BY HEAT SEALING TOGETHER TOP AND BOTTOM PIECES OF BARRIER MATERIAL, AFTER PLACEMENT OF WRAPPED ITEM ON BOTTOM HALF OF BARRIER MATERIAL. GASKETS, ITEM 11, SHALL BE CEMENTED TO BOTH SIDES OF BARRIER, ITEM 5, AT THE MOUNTING LOCATIONS USING ADHESIVE, ITEM 13. AFTER POSITIONING BARRIER, ITEM 5, OVER BOLTS, ITEM 7, A SUFFICIENT QUANTITY OF ADHESIVE SHALL BE APPLIED AROUND THE BOLTS, ITEM 7, AND GASKETS, ITEM 11, TO PROVIDE AN AIRTIGHT SEAL.
  - F. THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL A AND LEVEL B SHIPPING CONTAINER.
  - G. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.

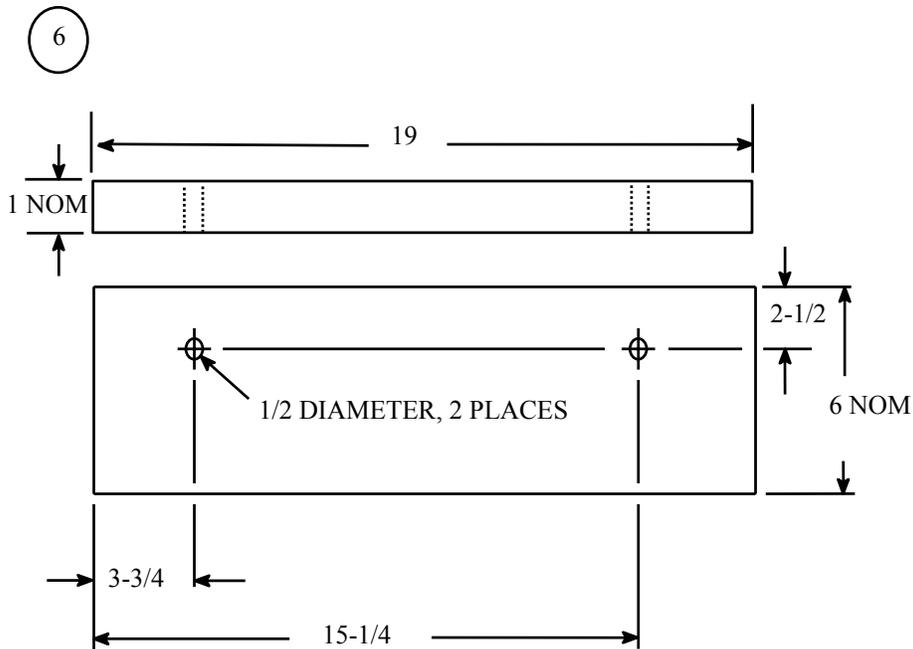
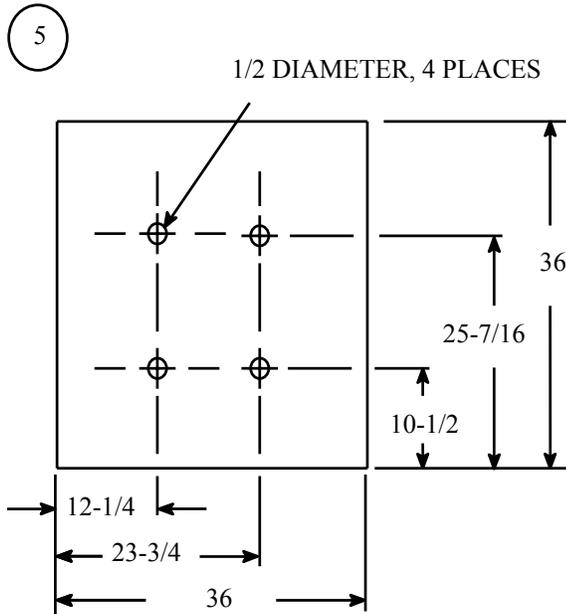
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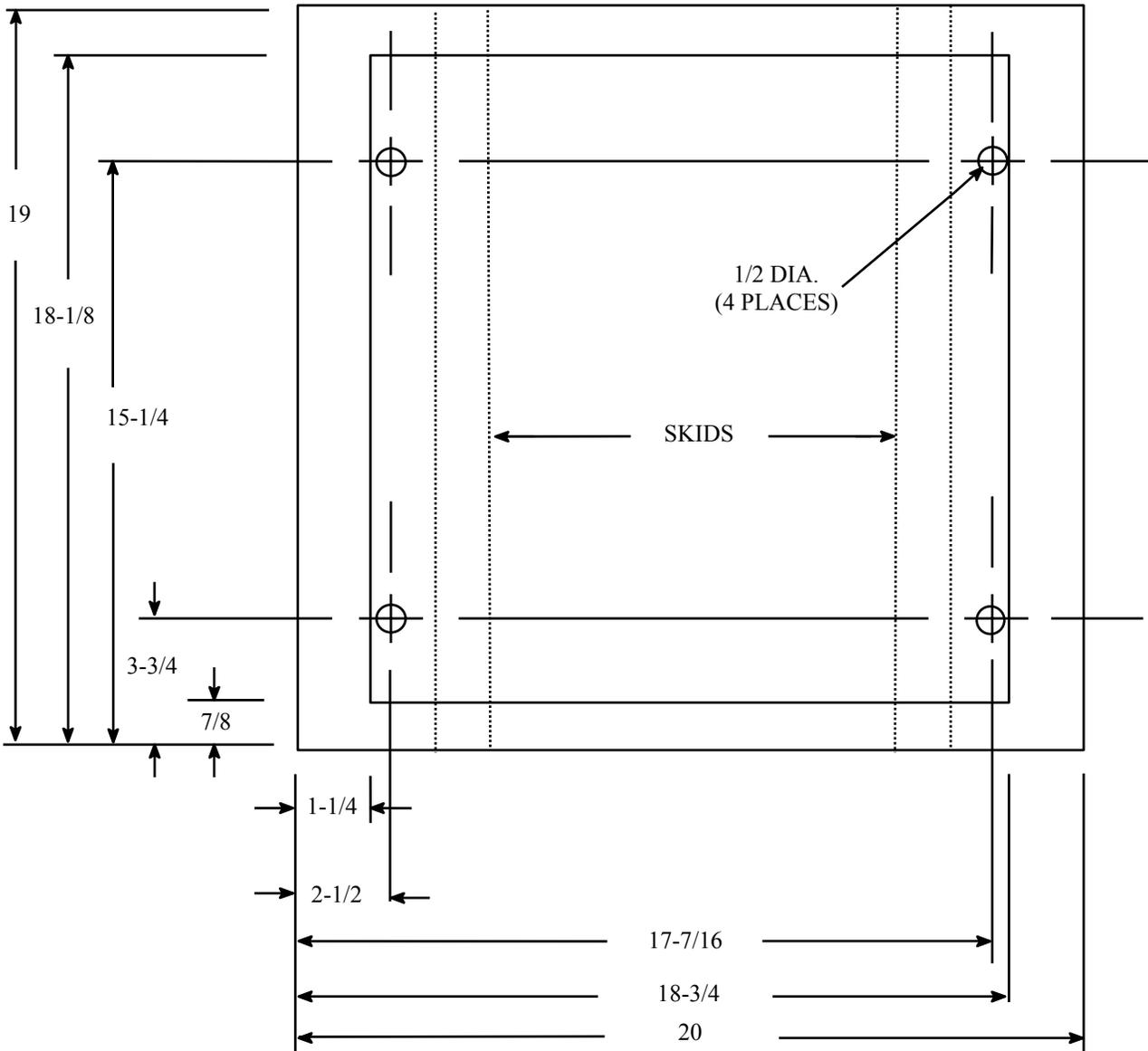
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CONTAINER BASE WITH PAD

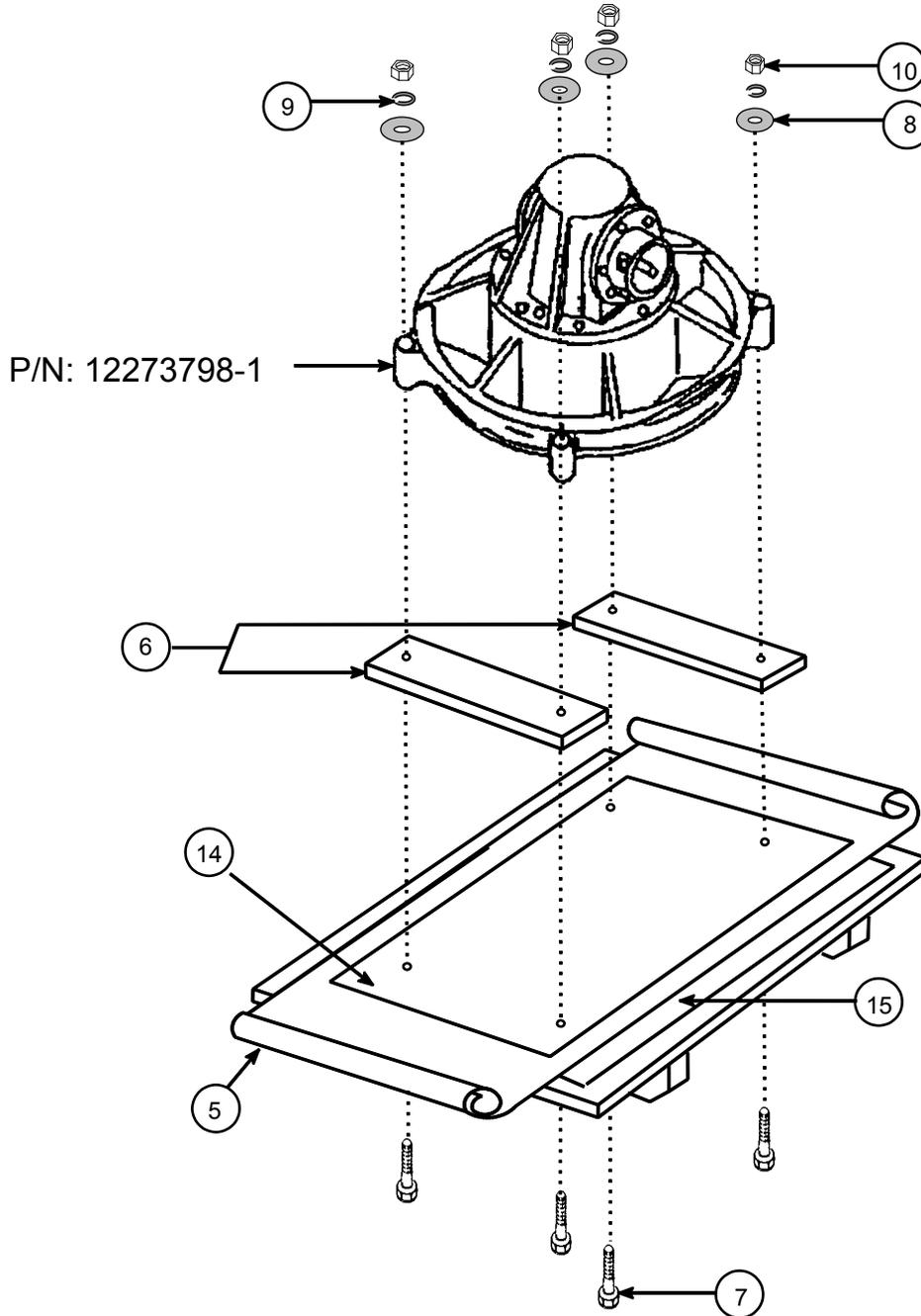
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ASSEMBLY VIEW

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## BILL OF MATERIALS

	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	PLUGS		NAS834.	1
2	PLUGS		NAS841.	1
3	PRESERVATIVE		MIL-PRF-32033.	A/R
4	WRAP	36 X 57	MIL-PRF-121, TYPE II.	1
5	BARRIER	SEE PAGE 2	MIL-E-6060.	2
6	BLOCKING	SEE PAGE 2	ASTM-D6199, CLASS 2, GROUP II OR III.	2
7*	BOLT, CARRIAGE	7/16 X 4-1/2	COMMERCIAL GRADE.	4
8*	WASHER, FLAT	7/16	COMMERCIAL GRADE.	4
9*	WASHER, LOCK	7/16	COMMERCIAL GRADE.	4
10*	NUT, HEX	7/16	COMMERCIAL GRADE.	4
11	GASKET	2 X 2	ASTM-F104, NO. P2255-A.	8
12	CONTAINER	20 X 19 X 13	ASTM-D6251, TYPE III, CLASS 2, STYLE I, 1/2 INCH (NOM) BASE.	1
13	ADHESIVE		MMM-A-260.	A/R
14	PAD	17-1/2 X 17-1/4	ASTM-D4727, TYPE CF, CLASS D, VARIETY SW, GRADE 200.	1
15	PAD	17-1/2 X 17-1/4	ASTM-D4727, TYPE CF, CLASS WR, VARIETY SW, GRADE W5c.	1

\*NOTE: COMMERCIAL QUALITY STEEL IS ACCEPTABLE WITH ZINC PLATING OR PRESERVATIVE COATING CONFORMING TO MIL-PRF-1673, GRADE 4.