

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 715558 (61208) SHAFT ASSEMBLY		2. CODE INDENT 19207		3. SPI NO. AK14259573	
4. NATIONAL STOCK NO. 3040-01-425-9573		5. DATE OF DRAWING 4/1/86		6. REVISION	
7. QUP 1 EACH	8. ICQ NONE	9. UNIT PACK WT. (LB) 19.0	10. UNIT PACK CU (CU. FT.) 0.216	11. UNIT PACK SIZE (INCHES) 30.5 X 3.5 X 3.5	
12. PRESERVATION		18. STEPS	19. REQD	20. DESCRIPTION	
a. LEVEL A MIL-P-116, METHOD IA-14		1-C		PRESERVATIVE: MIL-L-21260, GR 10	
		2-D	1	WRAP: MIL-B-121, TY I, CL 2, GR C, SIZE: 12 X 30	
b. LEVEL B NOT APPLICABLE		3-E		CUSHIONING: ASTM D 5168, TY CF, CL DOM, VAR SW GR 275	
13. CLEANING MIL-P-116, PROCESS C-1		4-E		CUSHIONING: ASTM D 4727, TY CF, CL DOM, VAR TW GR 1100	
14. DRYING MIL-P-116		5-F	1	CONTAINER: ASTM D 5118, ST FOL, TY CF, CL DOM, VAR SW, GR 275, SIZE: 2-1/2 X 2-1/2 X 28-1/2	
15. PACKING		6	1	BAG: MIL-B-117, TY I, CL E, ST 1, SIZE: 7 X 35	
a. LEVEL A MIL-STD-2073-1 AND NOTE B		7-F	1	CONTAINER: ASTM D 5118, ST FOL, TY CF, CL WR, VAR SW, GR V3c, SIZE: 3 X 3 X 29-1/2	
b. LEVEL B MIL-STD-2073-1 AND NOTE B					
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

- A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT THE PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.
- B. PACKING:
LEVEL A PACKING SHALL BE ACCOMPLISHED USING EITHER CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING EITHER FIBERBOARD BOXES, WEATHER-RESISTANT CLASS, CONFORMING TO ASTM D 5118 OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO PPP-B-640 OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43866.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.
- C. APPLY PRESERVATIVE TO ALL SURFACES OF THE SHAFT ASSEMBLY.
- D. APPLY A SINGLE WRAP TO THE SHAFT ASSEMBLY.
- E. SEE PAGES 2 AND 3.
- F. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH THE APPLICABLE METHOD OF ASTM D 1974.

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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17. NOTES/DRAWING CONTINUED

ITEM A FIBERBOARD SLEEVE, ASTM D 4727, TY CF, CL DOM, VAR SW, GR 275. QTY. 1 EACH.

DIRECTION OF FLUTES

NOTE: S = SCORE LINE

ITEM B FIBERBOARD BLOCKING, ASTM D 4727, TY CF, CL DOM, VAR SW, GR 275. QTY. 2 EACH.

ITEM C FIBERBOARD BLOCKING, ASTM D 5168, TY CF, CL DOM, VAR TW, GR 1100. QTY. 4 EACH.

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