

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-0188

-DT  
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1. PART OR DRAWING NO. (CAGE) 12342615 (19207)		(NOMENCLATURE) AXLE ASSEMBLY		2. CODE INDENT 19207	3. SPI NO. AK 13583160
4. NATIONAL STOCK NO. 2520-01-358-3160				5. DATE OF DRAWING 5 / 22 / 92	6. REVISION
7. QUP 1 EA.	8. ICQ NONE	9. UNIT PACK WT. (LB) 91.0	10. UNIT PACK CU (CU. FT.) 2.602	11. UNIT PACK SIZE (IN.) 21.0 X 16.6 X 12.9	
12. PRESERVATION		18. STEPS	19. RECD	20. DESCRIPTION	
a. LEVEL A MIL-P-116, METHOD IA-14		1-C		INTERIOR PRESERVATION: MIL-I-2105, GR. 80W-90.	
b. LEVEL B NOT APPLICABLE		2-D		EXTERIOR PRESERVATION: MIL-L-3150.	
13. CLEANING MIL-P-116, PROCESS C-1 AND NOTE B		3-E	3	WRAP: MIL-B-121, TYPE II, GR. A, CL. 2, SIZE: 12 X 12.	
14. DRYING MIL-P-116, PROCESS C-1		4-F	7	CUSHIONING: PPP-F-320, TYPE CF, CL. DOM.	
15. PACKING		5-G	1	CONTAINER: PPP-B-636, TYPE CF, CL. DOM, GR. 275, STYLE FOL, SIZE: 15-7/8 X 12-1/8 X 18-3/4 I.D.	
a. LEVEL A MIL-STD-2073 AND NOTE J		6-H	1	BAG: MIL-B-117, TYPE I, CL. E, STYLE J, SIZE: 34 X 31.	
b. LEVEL B MIL-STD-2073 AND NOTE J		7-I	1	CONTAINER: PPP-B-636, TYPE CF, CL. WR, GR. V3c, STYLE FOL, SIZE: 16-3/8 X 12-5/8 X 20-1/4 I.D.	
16. MARKING MIL-STD-129					

17. NOTES/DRAWING

A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073.
- B. DURING THE CLEANING PROCESS, THE PRESERVATIVE OIL SHALL NOT BE REMOVED FROM THE EXPOSED MACHINE SURFACES UNLESS CONTAMINATION HAS OCCURRED.
- C. INTERIOR PRESERVATION (TO BE PERFORMED ONLY IF THE PRESERVATION HAD NOT ALREADY BEEN ACCOMPLISHED AT TIME OF MANUFACTURING. INSPECTION SHALL BE MADE TO ENSURE THAT ASSEMBLY HAS BEEN PROPERLY DRAINED): REMOVE PLUG AND FILL AXLE ASSEMBLY TO OPERATING LEVEL WITH LUBRICANT. ROTATE INTERNAL MECHANISM SUFFICIENTLY TO PROVIDE COMPLETE COVERAGE OF ALL INTERNAL SURFACES. DRAIN ASSEMBLY AND REPLACE PLUG.
- D. EXTERIOR PRESERVATION: APPLY TO BARE, METALLIC SURFACES.
- E. WRAP EXTERIOR PRESERVED SURFACES AND SECURE WRAPS USING TAPE.
- F. FOR FABRICATION AND PLACEMENT OF CUSHIONING SEE SKETCHES ON PAGES 2 AND 3.
- G. FOR EASE OF PACKING ITEM, IT IS SUGGESTED TO FOLLOW PROCEDURES AS WRITTEN BELOW. PLACE PADS "A", TWO PIECES, LENGTHWISE INTO DEPTH OF BOX, CRADLING PAD "B" SHALL BE PLACED BETWEEN PADS "A" INTO BASE OF BOX. PLACE ITEM INTO CONTAINER AT THIS POINT. SLIDE PADS "C", TWO PIECES, INTO APPROPRIATE POSITION IN ACCORDANCE WITH SKETCH ON PAGE 3. PLACEMENT OF PAD "D" WILL REQUIRE THE REPOSITIONING OF THE YOKE ON THE ITEM TO ENSURE PACKAGE COMPACTNESS AS SHOWN IN SKETCH ON PAGE 3. PAD "E" IS TO BE PLACED ON TOP OF PAD "D". CLOSURE SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
- H. PLACE BOXED ITEM INTO BAG. CLOSE BAG BY HEAT SEALING.
- I. CONTAINER CLOSURE SHALL BE IN ACCORDANCE WITH CONTAINER SPECIFICATION.
- J. PACKING:
 

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601; OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO PPP-B-636; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO PPP-B-640; OR PALLET BASE CONTAINER, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, LEVEL A AND LEVEL B EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IN ACCORDANCE WITH MIL-STD-147.

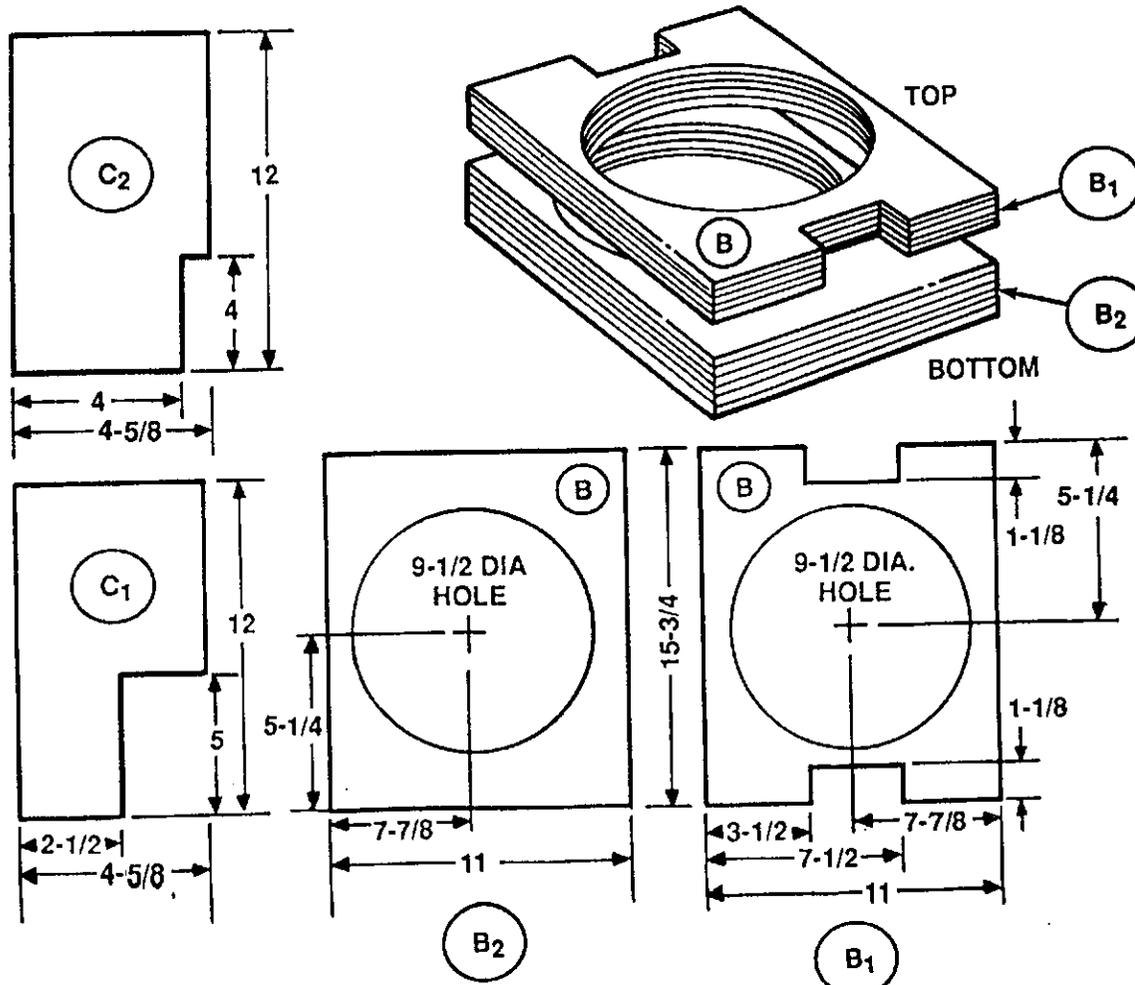
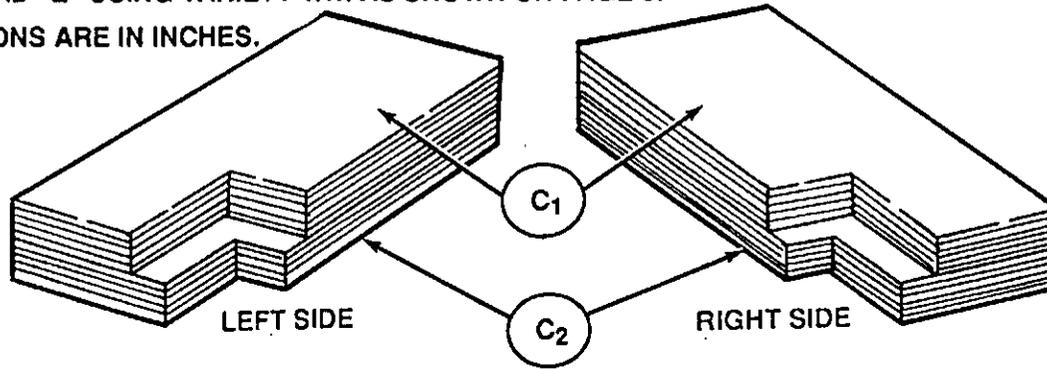
**SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)**

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**NOTES:**

1. FABRICATE PADS "A", TWO PIECES REQUIRED, USING VARIETY T.W. AS SHOWN ON PAGE 3.
2. FABRICATE DIECUT "B", USING B1, THICKNESS 1-1/8; B2, THICKNESS 2-1/4; AND A GOOD QUALITY WATERPROOF ADHESIVE.
3. FABRICATE DIECUT "C", USING C1, THICKNESS 1-1/8; C2, THICKNESS 1-1/8; AND A GOOD QUALITY WATERPROOF ADHESIVE.
4. FABRICATE DIECUT "D" TO THICKNESS 2-1/4 INCH, USING A GOOD QUALITY WATERPROOF ADHESIVE AS SHOWN ON PAGE 3.
5. FABRICATE PAD "E" USING VARIETY T.W. AS SHOWN ON PAGE 3.
6. ALL DIMENSIONS ARE IN INCHES.



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